

**PROCESSES FOR PREPARING
(R)-8-CHLORO-1-METHYL-2,3,4,5-TETRAHYDRO-1H-3-BENZAZEPINE
AND INTERMEDIATES THEREOF**

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ABSTRACT

The present invention provides processes and intermediates for the preparation of (R)-8-chloro-1-methyl-2,3,4,5-tetrahydro-1H-3-benzazepine and salts thereof which are useful as serotonin-2C (5-HT_{2C}) receptor agonists for the treatment of, for example, obesity.

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No Available Figure