consisting of Carbomer (sodium salt), polyethylene glycol, polyvinyl alcohol, microcrystalline cellulose, starch, hydroxypropyl methylcellulose and amylopectin.

In one or more embodiments of the present invention, the filler is selected from the group consisting of sorbitol, lactose, saccharose, sucrose, dextrose, isomalt, calcium phosphate, calcium carbonate, calcium silicate, magnesium carbonate, magnesium oxide, glucopyranosyl mannitol and calcium sulfate.

In one or more embodiments of the present invention, the one or more permeation enhancers are selected from the group consisting of DMSO, n-Dodecyl nitrogen heterocyclic heptane-2-ketone, propylene glycol, oleic acid, isopropylmyristat and d,l-alpha-toccopherol.

In one or more embodiments of the present invention, the one or more flavorants are selected from the group consisting of acesulfam, saccharin-sodium, aspartame, stevia, spearmint oil, cinnamon oil, oil of wintergreen (methyl salicylate), peppermint oil, clove oil, bay oil, anise oil, eucalyptus oil, thyme oil, cedar leaf oil, oil of nutmeg, allspice, oil of sage, mace, oil of bitter almonds, cassia oil, vanilla, ethyl vanillin, citrus oils, lemon oil, orange oil, tangerine oil, lime oil, grapefruit oil, apple flavor, pear flavor, peach flavor, orange flavor, grape flavor, strawberry flavor, raspberry flavor, cherry flavor, plum flavor, pineapple flavor, apricot flavor, cinnamyl acetate, cinnamaldehyde, citral diethylacetal, dihydrocarvyl acetate, eugenyl formate and p-methylamisol.

In one or more embodiments of the present invention, the pigment is selected from the group consisting of titanium dioxide, talc and ferric oxide.

percent by weight of the film composition.

15. The oral patch of any one of claims 1-14, wherein the one or more film forming agents are selected from the group consisting of Carbomer (sodium salt), polyethylene glycol, polyvinyl alcohol, microcrystalline cellulose, starch, hydroxypropyl methylcellulose and amylopectin.

16. The oral patch of any one of claims 6-15, wherein the filler is selected from the group consisting of sorbitol, lactose, saccharose, sucrose, dextrose, isomalt, calcium phosphate, calcium carbonate, calcium silicate, magnesium carbonate, magnesium oxide, glucopyranosyl mannitol and calcium sulfate.

17. The oral patch of any one of claims 9-16, wherein the one or more permeation enhancers are selected from the group consisting of DMSO, n-Dodecyl nitrogen heterocyclic heptane-2-ketone, propylene glycol, oleic acid, isopropylmyristat and d,l-alpha-toccopherol.

18. The oral patch of any one of claims 12-17, wherein the one or more flavorants are selected from the group consisting of acesulfam, saccharin-sodium, aspartame, stevia, spearmint oil, cinnamon oil, oil of wintergreen (methyl salicylate), peppermint oil, clove oil, bay oil, anise oil, eucalyptus oil, thyme oil, cedar leaf oil, oil of nutmeg, allspice, oil of sage, mace, oil of bitter almonds, cassia oil, vanilla, ethyl vanillin, citrus oils, lemon oil, orange oil, tangerine oil, lime oil, grapefruit oil, apple flavor, pear flavor, peach flavor, orange flavor, grape flavor, strawberry flavor, raspberry flavor, cherry flavor, plum flavor, pineapple flavor, apricot flavor, cinnamyl acetate, cinnamaldehyde, citral diethylacetal, dihydrocarvyl acetate, eugenyl formate and p-methylamisol.