

ABSTRACT

A method for manufacturing a seamless capsule 50 comprises dropping droplets from a distal end 1a of a nozzle 1 into cooling liquid 49 in a flow path within a forming tube 10 to form a seamless wet capsule 50w from the droplets. The nozzle 1 includes an inclined portion 25 that is inclined toward the inside of the nozzle 1 as it extends from an intermediate portion toward the distal end 1a. A distance Z between an apex 27 of a space defined by a virtual surface 26 obtained by extending an outer surface 25a of the inclined portion 25 downward beyond the distal end 1a and an upper end 10a of the forming tube 10 satisfies $-10\text{ mm} \leq Z \leq 6\text{ mm}$. When $Z < 0$, the apex 27 is located below the upper end 10a of the forming tube 10. When $Z > 0$, the apex 27 is located above the upper end 10a of the forming tube 10.

Fig. 4