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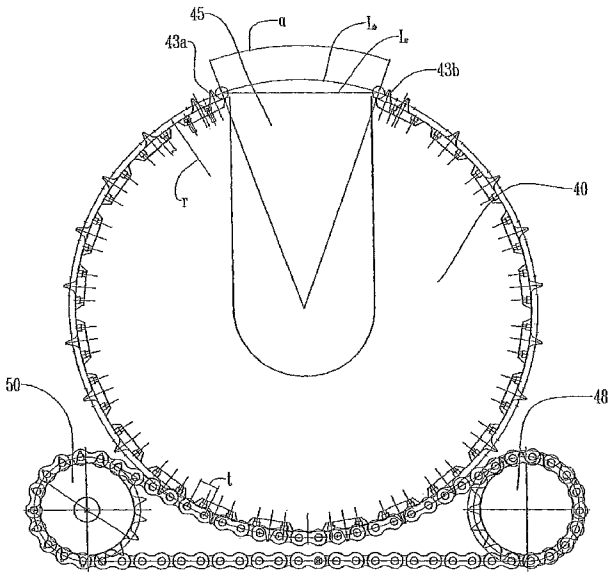
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[Continued on next page]

(54) Title: ROTATION UNIT FOR TORQUE TONG COMPRISING A ROTATIONAL PART WITH TEETH



(57) Abstract: A rotation unit for a torque tong for making and/or breaking threaded connections between pipes and/or spinning pipes during screwing and/or unscrewing of pipes, primarily pipes used in petroleum production. The unit comprises a fixed part (41) and a rotary part (40) arranged to grip a pipe (70) to be rotated. The rotary part (40) comprises at least one movable gripping jaw (1, 2, 3) arranged to be moved into engagement with the pipe. The rotary part (40) comprises toothing (43) arranged to engage at least one chain (46, 47), which chain is operatively connected to an actuator (51) in order to move the chain and so impart rotary movement to the rotary part (40).

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