FIG. 1

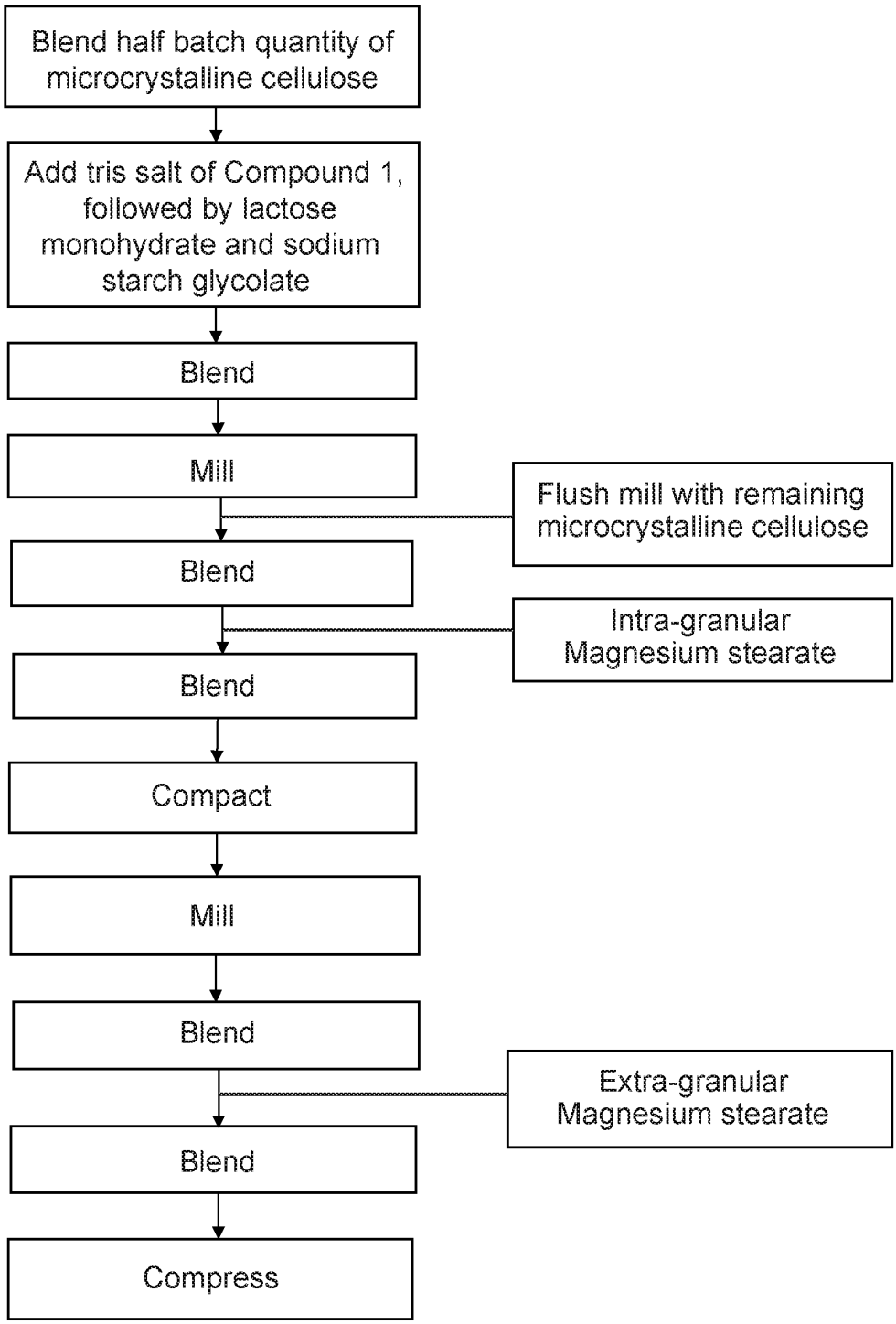
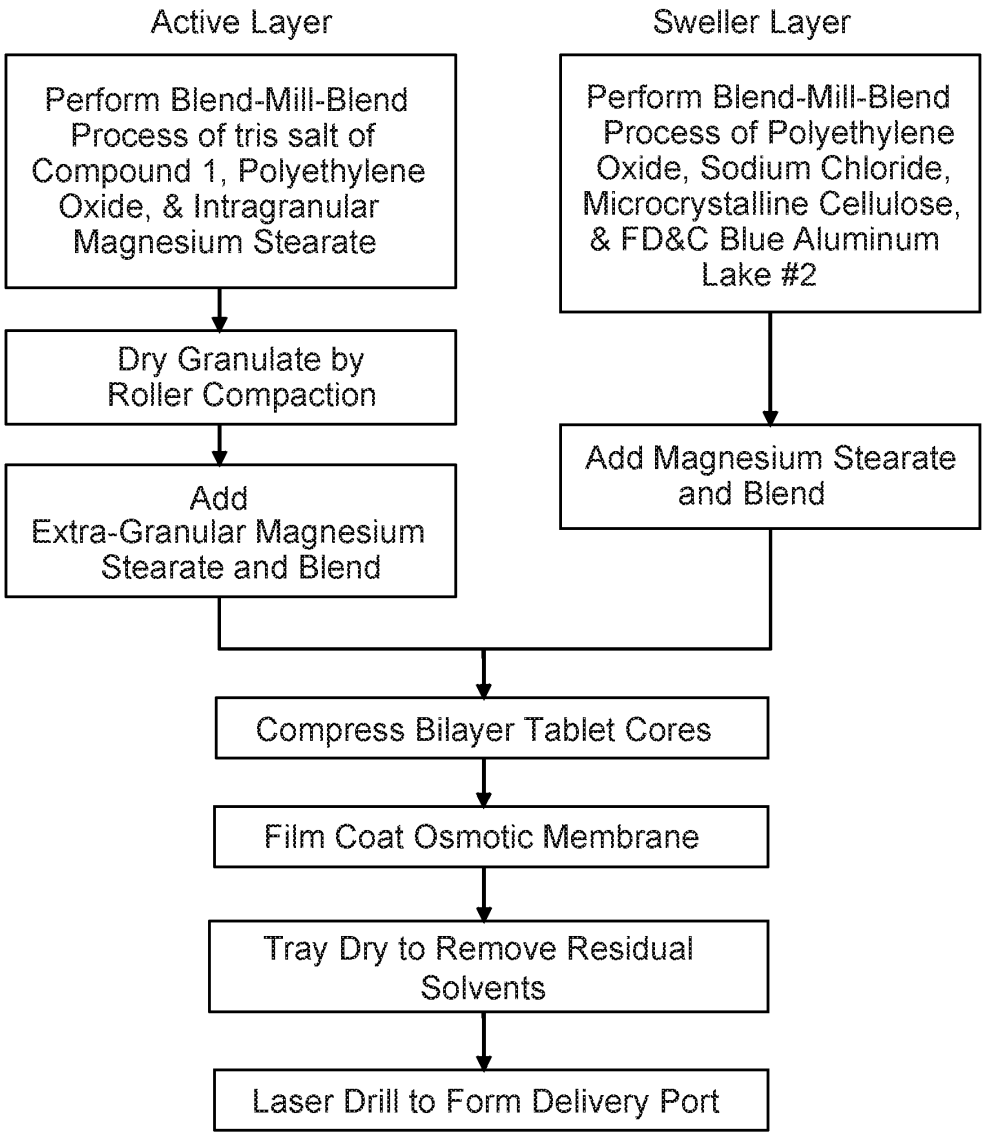

Blend half batch quantity of microcrystalline cellulose
Add tris salt of Compound 1, followed by lactose monohydrate and sodium starch glycolate
Blend
Mill
Flush mill with remaining microcrystalline cellulose
Blend
Intra-granular Magnesium stearate
Blend
Compact
Mill
Blend
Extra-granular Magnesium stearate
Blend
Compress

FIG. 2


Active Layer
Sweller Layer
Perform Blend-Mill-Blend Process of tris salt of Compound 1, Polyethylene Oxide, & Intragranular Magnesium Stearate
Perform Blend-Mill-Blend Process of Polyethylene Oxide, Sodium Chloride, Microcrystalline Cellulose, & FD&C Blue Aluminum Lake #2
Dry Granulate by Roller Compaction
Add Magnesium Stearate and Blend
Add Extra-Granular Magnesium Stearate and Blend
Compress Bilayer Tablet Cores
Film Coat Osmotic Membrane
Tray Dry to Remove Residual Solvents
Laser Drill to Form Delivery Port