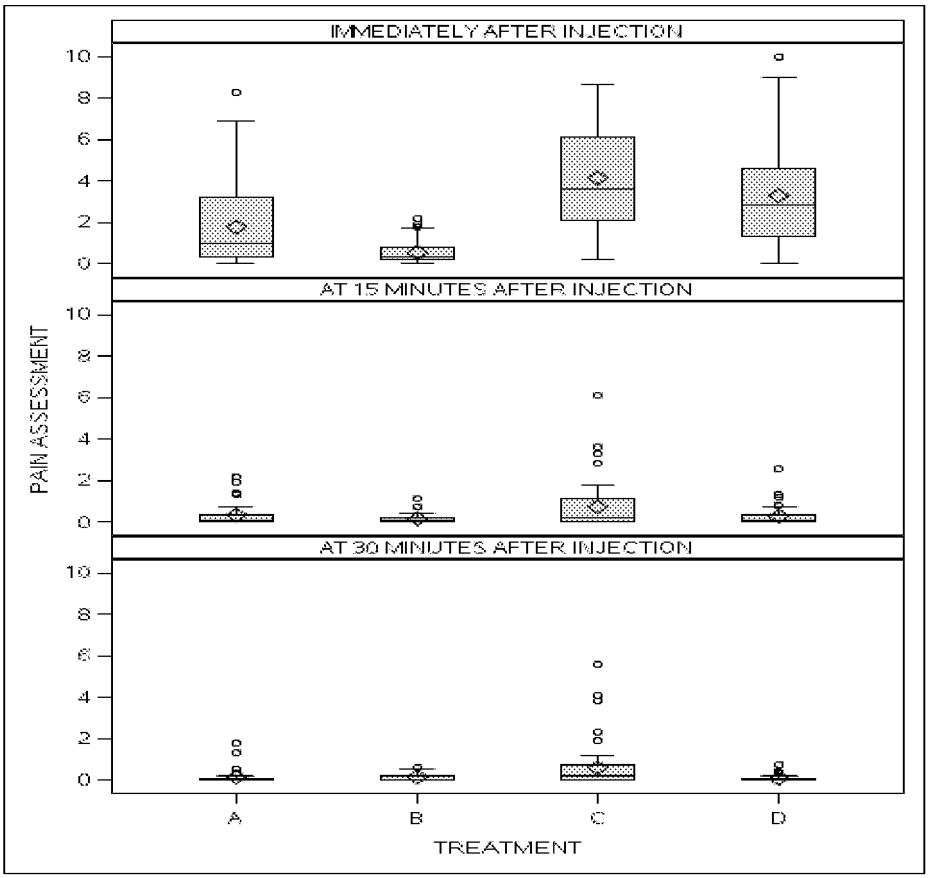
Figure 1



A = High Conc. Formulation 1
B = High Conc. Formulation 3
C = High Conc. Formulation 4
D = Commercial Formulation

Figure 2

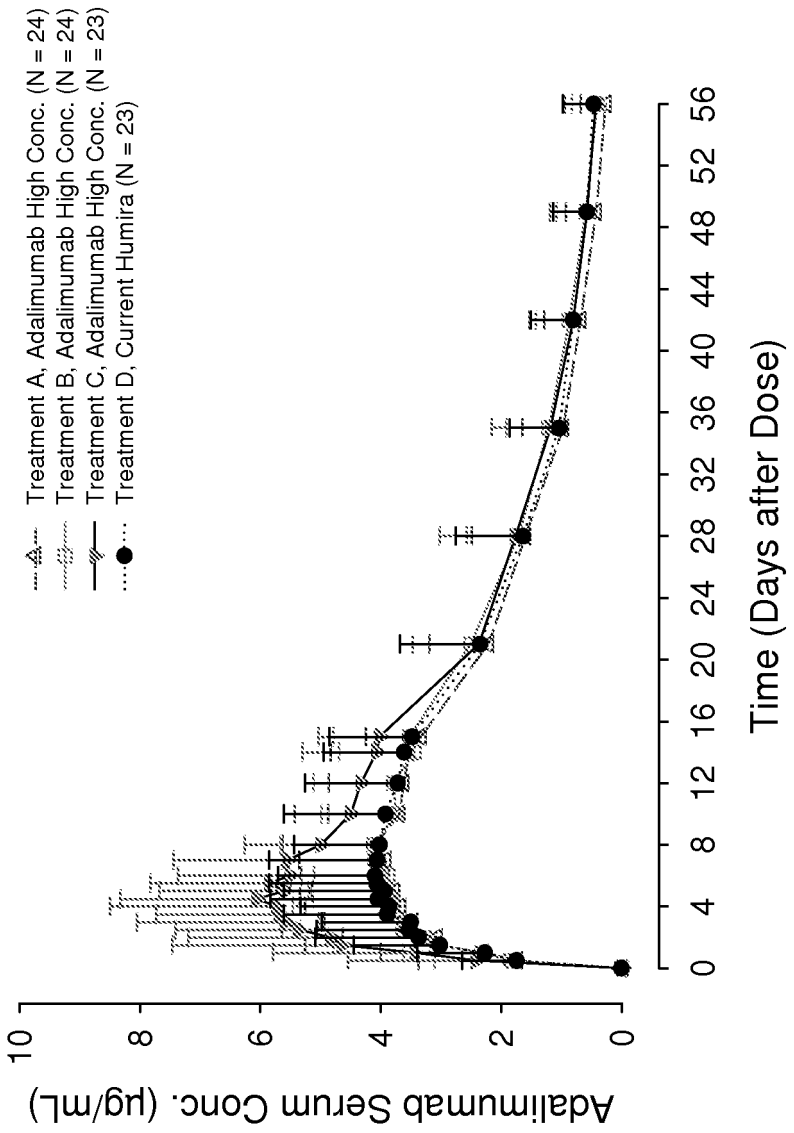

Treatment A, Adalimumab High Conc. (N = 24)
Treatment B, Adalimumab High Conc. (N = 24)
Treatment C, Adalimumab High Conc. (N = 23)
Treatment D, Current Humira (N = 23)
Adalimumab Serum Conc. (µg/mL)
0
2
4
6
8
10
0 4 8 12 16 20 24 28 32 36 40 44 48 52 56
Time (Days after Dose)

Figure 3A

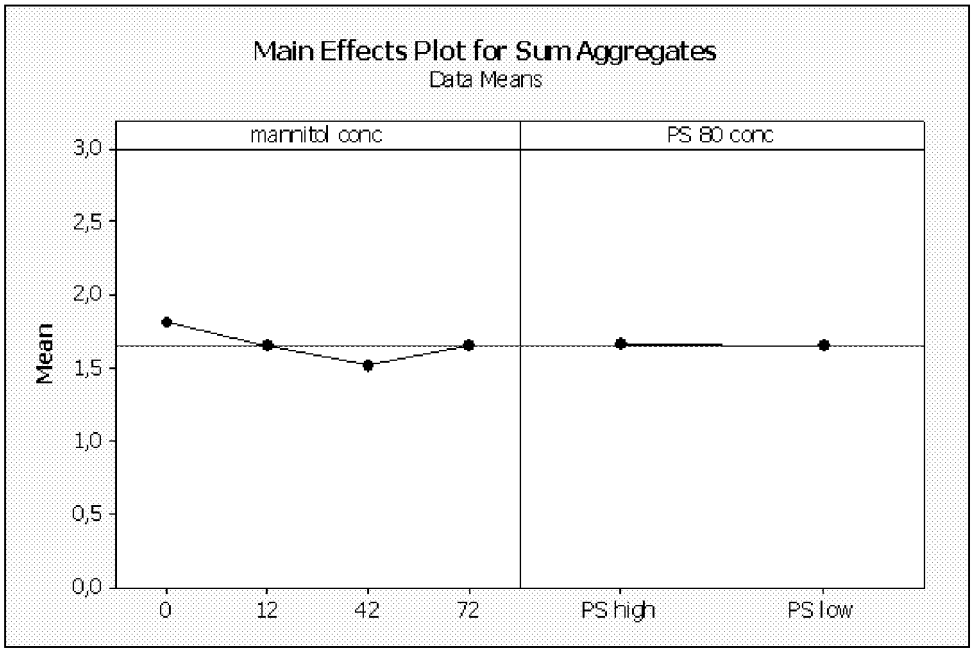
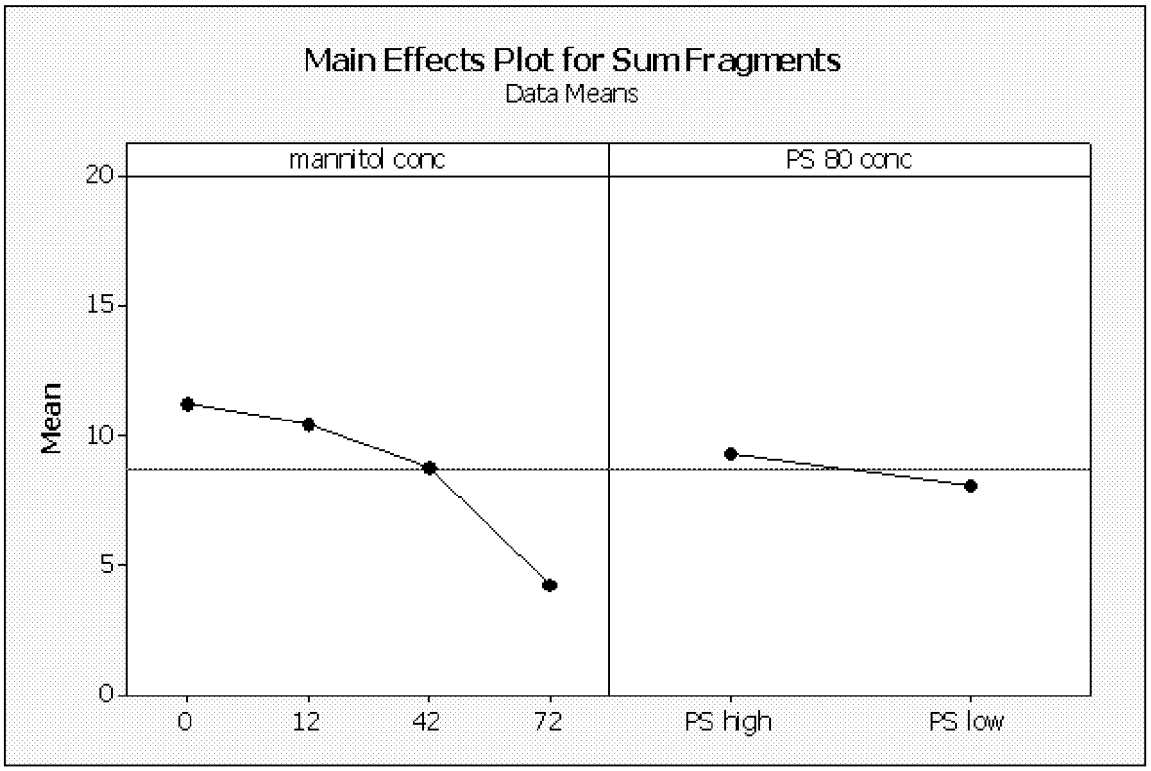

Main Effects Plot for Sum Aggregates
Data Means
mannitol conc
PS 80 conc
Mean
3,0
2,5
2,0
1,5
1,0
0,5
0,0
0
12
42
72
PS high
PS low

Figure 3B


Main Effects Plot for Sum Fragments
Data Means
mannitol conc
PS 80 conc
Mean
20
15
10
5
0
0
12
42
72
PS high
PS low