

Abstract

The present invention relates to a flexible inliner (28) from a multi-layered plastics-
5 material film, having an upper filling connector (30) and a lower retrieving
connector (32), in particular for a pallet container (10) for storing and for
transporting liquid and free-flowing filling goods. In order for the use of inliners in
pallet containers to be improved and in particular for the barrier effect of the multi-
layered film to be maintained also over comparatively long transportation and
10 storage periods, it is provided according to the invention that the filling/retrieving
connector (30, 32, 54) is welded to the inliner wall (56) in such a manner that
existing film cutting edges (68, 70) are covered in relation to contact with the filling
goods, and no film cutting edge (68, 70), neither the film cutting edge on the
welded flange rim (58, 66) of the welded filling/retrieving connector (30, 32, 54)
15 nor the film cutting edge on the internal-side delimitation of a retrieving opening
(72) in the inliner wall (56), comes into contact with the filled liquid filling goods.

(Figure 2)