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IMPHY UGINE PRECISION

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Shadow mask support frame for a colour cathode ray tube and
method of manufacture

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ABSTRACT OF THE TECHNICAL CONTENT OF THE INVENTION

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The frame (1) with a rectangular shape overall comprises two end uprights (2a, 2b) and two lateral uprights (3a, 3b). The lateral uprights (3a, 3b) have a straight main part and two end parts (7a) each connected by at least one joining portion (7'a) to an end upright (2a, 2b). The lateral uprights (3a, 3b) have axes parallel to each other situated in a plane parallel to a reference plane of the frame (1). Each of the joining portions (7'a) is in contact through a lateral face with an internal face of a substantially flat wall (5a, 5b) perpendicular to the reference plane of the frame (1), so that the end uprights (2a, 2b) of the frame are in abutment on the joining portions (7'a).

Figure 1

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