

DESCRIPTION

Title of the Invention: POLYMER, COMPOSITION, CURED PRODUCT,
LAMINATE, AND ELECTRONIC COMPONENT

5

Technical Field

[0001]

One embodiment of the present invention relates to a
polymer, a composition, a cured product, a laminate, or an
10 electronic component.

Background Art

[0002]

In recent years, in the field of information
communication, a signal band of an information communication
15 device has been increased in frequency for the purpose of
high-speed and large-capacity transmission. In order to cope
with this high frequency, there is an increasing demand for a
low dielectric-low loss tangent material for an insulator
used for a printed wiring board or a semiconductor package.

20 [0003]

As a material corresponding to the high frequency, for
example, a polyolefin resin, a styrene resin, a fluororesin,
a polyphenylene ether resin, a vinyl benzyl ether resin, or a
composition using a polyphenylene ether resin has been

proposed (Patent Literatures 1 to 6).

Citation List

Patent Literature

5 [0004]

Patent Literature 1: JP H07-188362 A

Patent Literature 2: JP 2004-83680 A

Patent Literature 3: JP 3414556 B2

Patent Literature 4: JP 2003-306591 A

10 Patent Literature 5: JP 5649773 B2

Patent Literature 6: JP 2017-200997 A

Summary of Invention

Technical Problem

15 [0005]

However, the conventional materials such as the compositions described in Patent Literatures 1 to 6 are excellent in low dielectric-low loss tangent to some extent, but do not necessarily satisfy all requirements for properties required for electronic materials such as heat resistance, chemical resistance, and adhesiveness.

20

For example, a composition using a polyphenylene ether resin and a fluororesin are excellent in low dielectric-low loss tangent and heat resistance, but do not have sufficient

adhesiveness to a copper foil with low roughness, and the composition described in Patent Literature 6 has room for improvement in terms of chemical resistance and low dielectric properties.

5 [0006]

One embodiment of the present invention provides a polymer that has a low dielectric constant and a low loss tangent, and provides a composition and a laminate that have a low dielectric constant and a low loss tangent and are
10 excellent in curability, adhesiveness, and heat resistance in a well-balanced manner.

Solution to Problem

[0007]

15 The present inventors have conducted intensive studies in order to solve the above problems, and as a result, have found that the above problems can be solved by the following configuration examples.

The configuration examples of the present invention
20 are as follows.

[0008]

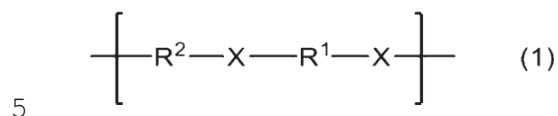
[1] A polymer having:

a repeating structural unit represented by the following Formula (1); and

a group Y represented by the following Formula (a) at a terminal.

[0009]

[Chem. 1]



[wherein X's are each independently -O-, -S-, or -N(R³)-, R³ is a hydrogen atom, a monovalent hydrocarbon group having 1 to 20 carbon atoms, a monovalent halogenated hydrocarbon group having 1 to 20 carbon atoms, or a group
10 obtained by substituting a part of the hydrocarbon group or the halogenated hydrocarbon group with at least one selected from an oxygen atom and a sulfur atom, R¹ is a divalent organic group, and R² is a divalent unsubstituted or substituted nitrogen-containing heteroaromatic ring.]

15 [0010]

[Chem. 2]



[wherein Y is a group containing an ethylenically unsaturated double bond and having 3 to 50 carbon atoms, an
20 unsubstituted or substituted aromatic hydrocarbon group having 6 to 50 carbon atoms, an unsubstituted or substituted aliphatic hydrocarbon group having 6 to 50 carbon atoms, or an unsubstituted nitrogen-containing heteroaromatic ring, and

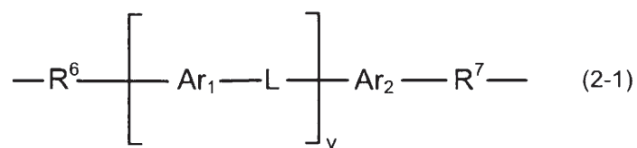
when the aromatic hydrocarbon group or the aliphatic hydrocarbon group has a substituent, the substituent is a group other than a hydroxy group.]

[0011]

5 [2] The polymer according to [1], wherein the divalent organic group represented by R^1 in the above Formula (1) contains a group represented by the following Formula (2-1):

[0012]

[Chem. 3]



10

[wherein Ar_1 and Ar_2 are each independently an unsubstituted or substituted aromatic hydrocarbon group, L is a single bond, $-O-$, $-S-$, $-N(R^8)-$, $-C(O)-$, $-C(O)-O-$, $-C(O)-NH-$, $-S(O)-$, $-S(O)_2-$, $-P(O)-$, or a divalent organic group, R^8 is a hydrogen atom, a monovalent hydrocarbon group having 1 to 20 carbon atoms, or a monovalent halogenated hydrocarbon group having 1 to 20 carbon atoms, y is an integer of 0 to 5, when y is 2 or more, a plurality of Ar_1 and L may be the same as or different from each other, and R^6 and R^7 are each independently a single bond, a methylene group, or an alkylene group having 2 to 4 carbon atoms.]

20

[0013]

[3] The polymer according to [2], wherein Ar₁ and Ar₂ in the Formula (2-1) are each independently an aromatic hydrocarbon group having an allyl group.

[0014]

5 [4] The polymer according to any one of [1] to [3], wherein a weight average molecular weight of the polymer in terms of polystyrene is 1,000 to 500,000.

[0015]

 [5] A composition containing:
10 the polymer according to any one of [1] to [4]; and
 a curable compound (B) other than the polymer.

[0016]

 [6] The composition according to [5], wherein the curable compound (B) contains at least one selected from the
15 group consisting of a vinyl compound, a maleimide compound, an allyl compound, an acrylic compound, a methacrylic compound, a thiol compound, an oxazine compound, a cyanate compound, an epoxy compound, an oxetane compound, a methylol compound, a benzocyclobutene compound, a propargyl compound,
20 and a silane compound.

[0017]

 [7] The composition according to [5] or [6], further containing an antioxidant.

[0018]

[8] A cured product which is a cured product of the composition according to any one of [5] to [7].

[0019]

[9] A laminate including:

5 a substrate; and

a cured layer formed using the composition according to any one of [5] to [7].

[0020]

[10] An electronic component including the cured
10 product according to [8] or the laminate according to [9].

Advantageous Effects of Invention

[0021]

According to one embodiment of the present invention,
15 it is possible to provide a polymer that has a low dielectric constant and a low loss tangent, and it is possible to provide a composition and a laminate that have a low dielectric constant and a low loss tangent and are excellent in curability, adhesiveness, and heat resistance in a well-
20 balanced manner.

Description of Embodiments

[0022]

Hereinafter, preferred embodiments according to the

present invention will be described in detail. It should be understood that the present invention is not limited only to embodiments described below, but also includes various modifications performed without changing the gist of the present invention.

[0023]

In the present specification, a numerical range described using "to" means including numerical values described before and after "to" as a lower limit value and an upper limit value.

[0024]

Hereinafter, a polymer, a composition, a cured product, a laminate, or an electronic component according to one embodiment of the present invention will be described in detail.

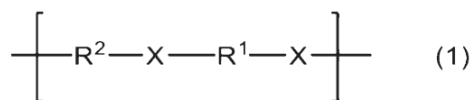
[0025]

<<Polymer>>

A polymer according to one embodiment of the present invention (hereinafter, also referred to as "polymer (A)") has a repeating structural unit represented by the following Formula (1), and a group Y (terminal group Y) represented by the following Formula (a) at a terminal.

[0026]

[Chem. 4]



In Formula (1), X's are each independently -O-, -S-, or -N(R³)-. R³ is a hydrogen atom, a monovalent hydrocarbon group having 1 to 20 carbon atoms, a monovalent halogenated hydrocarbon group having 1 to 20 carbon atoms, or a group obtained by substituting a part of the hydrocarbon group or the halogenated hydrocarbon group with at least one selected from an oxygen atom and a sulfur atom.

R¹ is a divalent organic group.

R² is a divalent unsubstituted or substituted nitrogen-containing heteroaromatic ring.

[0027]

[Chem. 5]

-Y (a)

In Formula (a), Y is a group containing an ethylenically unsaturated double bond and having 3 to 50 carbon atoms, an unsubstituted or substituted aromatic hydrocarbon group having 6 to 50 carbon atoms, an unsubstituted or substituted aliphatic hydrocarbon group having 6 to 50 carbon atoms, or an unsubstituted nitrogen-containing heteroaromatic ring, and when the aromatic hydrocarbon group or the aliphatic hydrocarbon group has a substituent, the substituent is a group other than a hydroxy

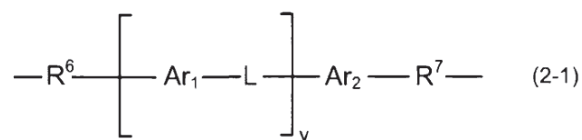
group.

[0028]

The divalent organic group represented by R¹ preferably contains a group represented by the following Formula (2-1).

5 [0029]

[Chem. 6]



In Formula (2-1), Ar₁ and Ar₂ are each independently an unsubstituted or substituted aromatic hydrocarbon group.

10 L is a single bond, -O-, -S-, -N(R⁸)-, -C(O)-, -C(O)-O-, -C(O)-NH-, -S(O)-, -S(O)₂-, -P(O)-, or a divalent organic group, and R⁸ is a hydrogen atom, a monovalent hydrocarbon group having 1 to 20 carbon atoms, or a monovalent halogenated hydrocarbon group having 1 to 20 carbon atoms.

15 y is an integer of 0 to 5. When y is 2 or more, a plurality of Ar₁ and L may be the same as or different from each other.

R⁶ and R⁷ are each independently a single bond, a methylene group, or an alkylene group having 2 to 4 carbon
20 atoms.

[0030]

The aromatic hydrocarbon groups represented by Ar₁ and

Ar₂ are each independently preferably an aromatic hydrocarbon group having 6 to 30 carbon atoms, more preferably a phenyl group, a naphthyl group, or an anthryl group, and particularly preferably a phenyl group or a naphthyl group.

5 [0031]

Each of the aromatic hydrocarbon groups represented by Ar₁ and Ar₂ may have 1 to 8 substituents. The number of substituents that each of the aromatic hydrocarbon groups represented by Ar₁ and Ar₂ has is preferably 0 to 8, more preferably 0 to 4, and still more preferably 0 to 2 from the viewpoint that, for example, the polymer (A) can be synthesized with good polymerization reactivity.

[0032]

The substituent in Ar₁ and Ar₂ is not particularly limited, and examples thereof include an allyl group, a halogen atom, a monovalent hydrocarbon group having 1 to 20 carbon atoms, a monovalent halogenated hydrocarbon group having 1 to 20 carbon atoms, an alkoxy group having 1 to 20 carbon atoms, an alkylthio group having 1 to 20 carbon atoms, a nitro group, a cyano group, a carboxy group, a sulfonic acid group, a phosphonic acid group, a phosphoric acid group, a hydroxy group, primary to tertiary amino groups, a salt of a carboxy group, a salt of sulfonic acid group, a salt of phosphonic acid group, a salt of a phosphoric acid group, a

salt of a hydroxy group, and a salt of primary to tertiary amino groups. Among these, an allyl group is preferable.

[0033]

Examples of the halogen atom include a fluorine atom,
5 a chlorine atom, a bromine atom, and an iodine atom.

[0034]

Examples of the monovalent hydrocarbon group having 1
to 20 carbon atoms include a monovalent chain hydrocarbon
group, a monovalent alicyclic hydrocarbon group, and a
10 monovalent aromatic hydrocarbon group.

[0035]

Examples of the chain hydrocarbon group include alkyl
groups such as a methyl group, an ethyl group, a n-propyl
group, an isopropyl group, a n-butyl group, an isobutyl
15 group, a sec-butyl group, a tert-butyl group, and a n-pentyl
group; alkenyl groups such as an ethenyl group, a propenyl
group, a butenyl group, and a pentenyl group; and alkynyl
groups such as an ethynyl group, a propynyl group, a butynyl
group, and a pentynyl group.

20 [0036]

Examples of the monovalent alicyclic hydrocarbon group
include monocyclic cycloalkyl groups such as a cyclopropyl
group, a cyclobutyl group, a cyclopentyl group, and a
cyclohexyl group; polycyclic cycloalkyl groups such as a

norbornyl group and an adamantyl group; monocyclic cycloalkenyl groups such as a cyclopropenyl group, a cyclobutenyl group, a cyclopentenyl group, and a cyclohexenyl group; and polycyclic cycloalkenyl groups such as a
5 norbornenyl group.

[0037]

Examples of the monovalent aromatic hydrocarbon group include aryl groups such as a phenyl group, a tolyl group, a xylyl group, a naphthyl group, and an anthryl group; and
10 aralkyl groups such as a benzyl group, a phenethyl group, a phenylpropyl group, and a naphthylmethyl group.

[0038]

Examples of the monovalent halogenated hydrocarbon group having 1 to 20 carbon atoms include groups in which
15 some or all of hydrogen atoms of the monovalent hydrocarbon group having 1 to 20 carbon atoms are substituted with halogen atoms such as a fluorine atom, a chlorine atom, a bromine atom, and an iodine atom.

[0039]

20 Examples of the alkoxy group having 1 to 20 carbon atoms include a methoxy group, an ethoxy group, a n-propoxy group, an isopropoxy group, a butoxy group, a pentyloxy group, a hexyloxy group, and an octyloxy group.

[0040]

Examples of the alkylthio group having 1 to 20 carbon atoms include a methylthio group, an ethylthio group, a n-propylthio group, an isopropylthio group, a butylthio group, a pentylthio group, a hexylthio group, and an octylthio group.

[0041]

The substituent (R) in the secondary amino group (-NHR) and the tertiary amino group (-NR₂) is not particularly limited, and examples thereof include a monovalent hydrocarbon group having 1 to 20 carbon atoms. Specific examples thereof include groups exemplified as substituents in the following nitrogen-containing heteroaromatic ring.

[0042]

The cation constituting the cation site in the salt of a carboxy group, the salt of a sulfonic acid group, the salt of a phosphonic acid group, the salt of a phosphoric acid group, and the salt of a hydroxy group is not particularly limited, and examples thereof include known cations such as Na⁺.

The anion constituting the anion site in the salt of the amino group is not particularly limited, and examples thereof include known anions such as Cl⁻.

[0043]

From the viewpoint that, for example, a cured product

having a high cross-linking density can be easily obtained,
 Ar_1 and Ar_2 may each independently be an aromatic hydrocarbon
 group having an allyl group.

[0044]

5 The divalent organic group in L is preferably a
 divalent organic group having 1 to 20 carbon atoms, and
 examples thereof include a methylene group, an alkylene group
 having 2 to 20 carbon atoms, a halogenated methylene group, a
 halogenated alkylene group having 2 to 20 carbon atoms, a
 10 divalent cardo structure, and a group represented by the
 following Formula (L1).

[0045]

[Chem. 7]



15 In Formula (L1), R^c is an unsubstituted or substituted
 5- to 30-membered divalent alicyclic hydrocarbon group.

[0046]

Examples of the alkylene group having 2 to 20 carbon
 atoms in L include an ethylene group, a n-propylene group, an
 20 isopropylene group, a n-butylene group, a sec-butylene group,
 a neopentylene group, a 4-methyl-pentane-2,2-diyl group, a
 nonane-1,9-diyl group, and a decane-1,1-diyl group.

[0047]

Examples of the halogenated methylene group in L include groups in which some or all of hydrogen atoms of the methylene group are substituted with halogen atoms such as a fluorine atom, a chlorine atom, a bromine atom, and an iodine atom.

[0048]

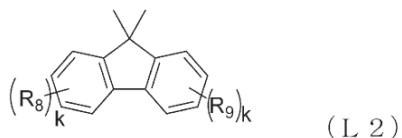
Examples of the halogenated alkylene group having 2 to 20 carbon atoms in L include groups in which some or all of hydrogen atoms of the alkylene group having 2 to 20 carbon atoms are substituted with halogen atoms such as a fluorine atom, a chlorine atom, a bromine atom, and an iodine atom.

[0049]

Examples of the divalent cardo structure in L include a divalent group derived from fluorene represented by the following Formula (L2) (that is, a group excluding two hydrogen atoms in a compound having a fluorene skeleton).

[0050]

[Chem. 8]



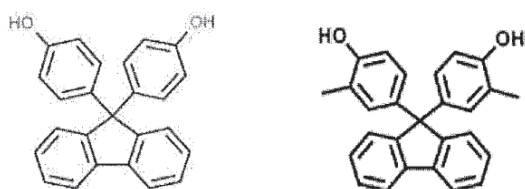
In Formula (L2), R_8 and R_9 are each independently a hydrogen atom, a fluorine atom, or a monovalent chain hydrocarbon group having 1 to 20 carbon atoms, and k is independently an integer of 0 to 4.

[0051]

Examples of the divalent cardo structure include a structure derived from a compound represented by the following formula.

5 [0052]

[Chem. 9]



[0053]

Examples of the unsubstituted or substituted 5- to 30-
 10 membered divalent alicyclic hydrocarbon group represented by R^c include an unsubstituted or substituted 5- to 15-membered monocyclic alicyclic hydrocarbon group, an unsubstituted or substituted 5- to 15-membered monocyclic fluorinated alicyclic hydrocarbon group, an unsubstituted or substituted
 15 7- to 30-membered polycyclic alicyclic hydrocarbon group, and an unsubstituted or substituted 7- to 30-membered polycyclic fluorinated alicyclic hydrocarbon group.

[0054]

Examples of the unsubstituted or substituted 5- to 15-
 20 membered monocyclic alicyclic hydrocarbon group include a cyclopentane-1,1-diyl group, a cyclohexane-1,1-diyl group, a

3,3,5-trimethylcyclohexane-1,1-diyl group, a cyclopentene-3,3-diyl group, a cyclohexene-3,3-diyl group, a cyclooctane-1,1-diyl group, a cyclodecane-1,1-diyl group, a cyclododecane-1,1-diyl group, and a group in which some or all of hydrogen atoms of these groups are substituted with a monovalent chain hydrocarbon group having 1 to 20 carbon atoms.

[0055]

Examples of the unsubstituted or substituted 5- to 15-membered monocyclic fluorinated alicyclic hydrocarbon group include a group in which some or all of hydrogen atoms of the group exemplified as the 5- to 15-membered monocyclic alicyclic hydrocarbon group are substituted with fluorine atoms.

[0056]

Examples of the unsubstituted or substituted 7- to 30-membered polycyclic alicyclic hydrocarbon group include groups excluding two hydrogen atoms bonded to one carbon atom of a polycyclic alicyclic hydrocarbon such as norbornane, norbornene, adamantane, tricyclo[5.2.1.0^{2,6}]decane, tricyclo[5.2.1.0^{2,6}]heptane, pinane, camphane, decalin, nortricyclane, perhydroanthracene, perhydroazulene, cyclopentanohydrophenanthrene, and bicyclo[2.2.2]-2-octene, and a group in which some or all of hydrogen atoms of these

groups are substituted with a monovalent chain hydrocarbon group having 1 to 20 carbon atoms.

[0057]

Examples of the unsubstituted or substituted 7- to 30-membered polycyclic fluorinated alicyclic hydrocarbon group include a group in which some or all of hydrogen atoms of the group exemplified as the 7- to 30-membered polycyclic alicyclic hydrocarbon group are substituted with fluorine atoms.

10 [0058]

R^8 in $-N(R^8)-$ is a hydrogen atom, a monovalent hydrocarbon group having 1 to 20 carbon atoms, or a monovalent halogenated hydrocarbon group having 1 to 20 carbon atoms, and examples of each of the monovalent hydrocarbon group having 1 to 20 carbon atoms and the monovalent halogenated hydrocarbon group having 1 to 20 carbon atoms include the monovalent hydrocarbon group having 1 to 20 carbon atoms and the monovalent halogenated hydrocarbon group having 1 to 20 carbon atoms exemplified for Ar_1 .

[0059]

From the viewpoint of the structure stability of the polymer (A), L is preferably a single bond, $-O-$, $-S-$, $-C(O)-$, $-S(O)-$, $-S(O)_2-$, $-C(O)-NH-$, $-C(O)-O-$, a methylene group, an

alkylene group having 2 to 5 carbon atoms, a halogenated methylene group, a halogenated alkylene group having 2 to 10, or a divalent cardo structure.

From the same viewpoint, y is preferably 0 to 4 and
5 more preferably 0 to 3.

[0060]

Examples of the alkylene group having 2 to 4 carbon atoms in R⁶ and R⁷ include an ethylene group, a n-propylene group, an isopropylene group, a n-butylene group, and a sec-
10 butylene group. From the viewpoint that the polymer (A) can be synthesized with good polymerization reactivity, R⁶ and R⁷ are preferably each independently a single bond, a methylene group, or an ethylene group.

[0061]

15 Examples of the monomer as a raw material for the moiety containing R¹ include dihydroxyphenyl compounds such as hydroquinone, resorcinol, catechol, and phenylhydroquinone; bisphenol compounds such as 9,9-bis(4-hydroxyphenyl)fluorene, 9,9-bis(4-hydroxy-3-
20 methylphenyl)fluorene, 9,9-bis(4-hydroxy-3-phenylphenyl)fluorene, 1,1-bis(4-hydroxyphenyl)-1-phenylethane, bis(4-hydroxyphenyl)diphenylmethane, 2,2-bis(4-hydroxyphenyl)propane, 2,2-bis(4-hydroxy-3-allylphenyl)propane, 2,2-bis(4-hydroxy-3-

methylphenyl)propane, 2,2-bis(4-hydroxy-3-phenylphenyl)propane, 4,4'-(1,3-dimethylbutylidene)bisphenol, 1,1-bis(4-hydroxyphenyl)-nonane, bis(4-hydroxyphenyl)sulfone, 1,1-bis(4-hydroxyphenyl)cyclohexane, 1,1-bis(4-
 5 hydroxyphenyl)-3,3,5-trimethylcyclohexane, 1,1-bis(3-methyl-4-hydroxyphenyl)-3,3,5-trimethylcyclohexane, 1,1-bis(3-cyclohexyl-4-hydroxyphenyl)-3,3,5-trimethylcyclohexane, 1,4-bis[2-(4-hydroxyphenyl)-2-propyl]benzene, 1,3-bis[2-(4-hydroxyphenyl)-2-propyl]benzene, 4,4'-cyclododecylidene
 10 bisphenol, and 4,4'-decylidene bisphenol; and diol compounds such as Priplast 1901, 1838, 3186, 3192, 3197, and 3199 (manufactured by Croda Japan KK). One kind of these monomers may be used singly, or two or more kinds thereof may be used.
 [0062]

15 R^2 represents a divalent unsubstituted or substituted nitrogen-containing heteroaromatic ring.

Specific examples of the nitrogen-containing heteroaromatic ring include a pyrrole ring, a pyridine ring, a pyrimidine ring, a pyrazine ring, a pyridazine ring, a
 20 triazine ring, a quinoline ring, an isoquinoline ring, a quinoxaline ring, a phthalazine ring, a quinazoline ring, a naphthyridine ring, a carbazole ring, an acridine ring, and a phenazine ring.

[0063]

The nitrogen-containing heteroaromatic ring is preferably a pyrimidine ring, for example, from the viewpoint that the polymer (A) can be synthesized with good polymerization reactivity, and the polymer (A) excellent in solubility in various organic solvents can be easily obtained.

[0064]

The positions of two bonds bonded to the nitrogen-containing heteroaromatic ring (bonds bonded to X) are not particularly limited, but the meta position is preferable from the viewpoint that the polymer (A) can be synthesized with good polymerization reactivity.

[0065]

Examples of the substituent in the nitrogen-containing heteroaromatic ring include a halogen atom, a monovalent hydrocarbon group having 1 to 20 carbon atoms, a monovalent halogenated hydrocarbon group having 1 to 20 carbon atoms, a group in which a part of the hydrocarbon group or the halogenated hydrocarbon group is substituted with at least one selected from an oxygen atom and a sulfur atom, a nitro group, a cyano group, an amino group, and a salt of an amino group.

[0066]

Examples of the halogen atom include a fluorine atom,

a chlorine atom, a bromine atom, and an iodine atom.

[0067]

Examples of the monovalent hydrocarbon group having 1 to 20 carbon atoms include a monovalent chain hydrocarbon group, a monovalent alicyclic hydrocarbon group, and a monovalent aromatic hydrocarbon group.

[0068]

Examples of the chain hydrocarbon group include alkyl groups such as a methyl group, an ethyl group, a n-propyl group, an isopropyl group, a n-butyl group, an isobutyl group, a sec-butyl group, a tert-butyl group, and a n-pentyl group; alkenyl groups such as an ethenyl group, a propenyl group, a butenyl group, and a pentenyl group; and alkynyl groups such as an ethynyl group, a propynyl group, a butynyl group, and a pentynyl group.

[0069]

Examples of the monovalent alicyclic hydrocarbon group include monocyclic cycloalkyl groups such as a cyclopropyl group, a cyclobutyl group, a cyclopentyl group, and a cyclohexyl group; polycyclic cycloalkyl groups such as a norbornyl group and an adamantyl group; monocyclic cycloalkenyl groups such as a cyclopropenyl group, a cyclobutenyl group, a cyclopentenyl group, and a cyclohexenyl group; and polycyclic cycloalkenyl groups such as a

norbornenyl group.

[0070]

Examples of the monovalent aromatic hydrocarbon group include aryl groups such as a phenyl group, a tolyl group, a xylyl group, a naphthyl group, and an anthryl group; and aralkyl groups such as a benzyl group, a phenethyl group, a phenylpropyl group, and a naphthylmethyl group.

[0071]

Examples of the monovalent halogenated hydrocarbon group having 1 to 20 carbon atoms include groups in which some or all of hydrogen atoms of the monovalent hydrocarbon group having 1 to 20 carbon atoms are substituted with halogen atoms such as a fluorine atom, a chlorine atom, a bromine atom, and an iodine atom.

15 [0072]

Specific examples of the group in which a part of the monovalent hydrocarbon group having 1 to 20 carbon atoms or the monovalent halogenated hydrocarbon group having 1 to 20 carbon atoms is substituted with at least one selected from an oxygen atom and a sulfur atom include a group in which a part of the hydrocarbon group or the halogenated hydrocarbon group is substituted with -O-, -S-, an ester group, or a sulfonyl group.

[0073]

The amino group is not particularly limited, and may be a primary amino group ($-NH_2$), a secondary amino group ($-NHR$), or a tertiary amino group ($-NR_2$).

The substituent (R) in the secondary amino group and
5 the tertiary amino group is not particularly limited, and examples thereof include the monovalent hydrocarbon group having 1 to 20 carbon atoms described above.

The anion constituting the anion site in the salt of the amino group is not particularly limited, and examples
10 thereof include known anions such as Cl^- .

[0074]

As the substituent in the nitrogen-containing heteroaromatic ring, from the viewpoint that the polymer (A) can be synthesized with good polymerization reactivity and
15 the solubility of a monomer as a raw material for the polymer (A) is improved, a halogen atom, a monovalent hydrocarbon group having 1 to 6 carbon atoms, a monovalent halogenated hydrocarbon group having 1 to 6 carbon atoms, a nitro group, a cyano group, an amino group, or a salt of an amino group is
20 preferable, and a fluorine atom, a chlorine atom, a methyl group, a nitro group, a cyano group, a tert-butyl group, a phenyl group, or a primary amino group is more preferable.

[0075]

Examples of the monomer as a raw material for the

moiety containing R² include pyrimidine compounds such as 4,6-dichloropyrimidine, 4,6-dibromopyrimidine, 2,4-dichloropyrimidine, 2,5-dichloropyrimidine, 2,5-dibromopyrimidine, 5-bromo-2-chloropyrimidine, 5-bromo-2-fluoropyrimidine, 5-bromo-2-iodopyrimidine, 2-chloro-5-fluoropyrimidine, 2-chloro-5-iodopyrimidine, 2-phenyl-4,6-dichloropyrimidine, 2-methylthio-4,6-dichloropyrimidine, 2-methylsulfonyl-4,6-dichloropyrimidine, 5-methyl-4,6-dichloropyrimidine, 2-amino-4,6-dichloropyrimidine, 5-amino-4,6-dichloropyrimidine, 2,5-diamino-4,6-dichloropyrimidine, 4-amino-2,6-dichloropyrimidine, 5-methoxy-4,6-dichloropyrimidine, 5-methoxy-2,4-dichloropyrimidine, 2-methyl-4,6-dichloropyrimidine, 6-methyl-2,4-dichloropyrimidine, 5-methyl-2,4-dichloropyrimidine, 5-nitro-2,4-dichloropyrimidine, 4-amino-2-chloro-5-fluoropyrimidine, 2-methyl-5-amino-4,6-dichloropyrimidine, and 5-bromo-4-chloro-2-methylthiopyrimidine; pyridazine compounds such as 3,6-dichloropyridazine, 3,5-dichloropyridazine, and 4-methyl-3,6-dichloropyridazine; and pyrazine compounds such as 2,3-dichloropyrazine, 2,6-dichloropyrazine, 2,5-dibromopyrazine, 2,6-dibromopyrazine, 2-amino-3,5-dibromopyrazine, and 5,6-dicyano-2,3-dichloropyrazine. One kind of these monomers may be used singly, or two or more kinds thereof may be used.

[0076]

X's in Formula (1) are each independently -O-, -S-, or -N(R³)-. X is preferably -O- from the viewpoint of flexibility, solubility, and heat resistance. X is preferably -N(R³)- from the viewpoint of, for example, adhesion.

[0077]

R³ is a hydrogen atom, a monovalent hydrocarbon group having 1 to 20 carbon atoms, a monovalent halogenated hydrocarbon group having 1 to 20 carbon atoms, or a group obtained by substituting a part of the hydrocarbon group or the halogenated hydrocarbon group with at least one selected from an oxygen atom and a sulfur atom.

Examples of each of the monovalent hydrocarbon group having 1 to 20 carbon atoms and the monovalent halogenated hydrocarbon group having 1 to 20 carbon atoms in R³ include the monovalent hydrocarbon group having 1 to 20 carbon atoms and the monovalent halogenated hydrocarbon group having 1 to 20 carbon atoms exemplified for Ar₁. Specific examples of the group in which a part of the monovalent hydrocarbon group having 1 to 20 carbon atoms or the monovalent halogenated hydrocarbon group having 1 to 20 carbon atoms is substituted with at least one selected from an oxygen atom and a sulfur atom in R³ include a group in which a part or all of the hydrocarbon group or the halogenated hydrocarbon group is

substituted with an ester group or a sulfonyl group.

[0078]

From the viewpoint that the polymer (A) can be synthesized with good polymerization reactivity, R^3 is preferably a hydrogen atom or a monovalent hydrocarbon group having 1 to 10 carbon atoms.

In Formula (1), when both X' 's on both sides of R^1 are $-N(R^3)-$, two R^3 's may be the same as or different from each other.

10 [0079]

The polymer (A) may usually have another structural unit in addition to the repeating unit represented by the above Formula (1), as necessary. Therefore, the repeating units represented by the above Formula (1) are bonded to each other, or bonded to the other structural units or the terminal group Y represented by Formula (a).

When the polymer (A) has a plurality of repeating units represented by Formula (1), a plurality of R^1 's may be the same as or different from each other. The same applies to R^2 and other repeating units.

20 [0080]

Examples of the monomer from which the other structural unit is derived include compounds from which a structural unit containing a carbonate bond, a thiocarbonate

bond, or a selenocarbonate bond is derived, such as diphenyl carbonate, diphenyl thiocarbonate, diphenyl selenocarbonate, phosgene, thiophosgene, or selenophosgene; dihydroxy compounds such as benzenedimethanol and
 5 cyclohexanedimethanol; phosphine oxide compounds such as bis(fluorophenyl)phenylphosphine oxide, bis(fluorophenyl)naphthylphosphine oxide, and bis(fluorophenyl)anthrylphosphine oxide; and dihalides of dicarboxylic acids such as phthalic acid dichloride,
 10 isophthalic acid dichloride, and terephthalic acid dichloride. One kind of these monomers may be used singly, or two or more kinds thereof may be used.

[0081]

The terminal group Y (terminal structure) of the
 15 polymer (A) is represented by the following Formula (a).

[0082]

[Chem. 10]

—Y (a)

In Formula (a), Y is a group containing an
 20 ethylenically unsaturated double bond and having 3 to 50 carbon atoms, an unsubstituted or substituted aromatic hydrocarbon group having 6 to 50 carbon atoms, an unsubstituted or substituted aliphatic hydrocarbon group having 6 to 50 carbon atoms, or an unsubstituted nitrogen-

containing heteroaromatic ring, and when the aromatic hydrocarbon group or the aliphatic hydrocarbon group has a substituent, the substituent is a group other than a hydroxy group.

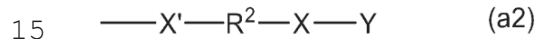
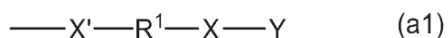
5 [0083]

The terminal group Y is bonded to the main chain terminal of the polymer (A), and specifically, forms a terminal moiety of the polymer (A) represented by the following Formula (a1) or (a2). That is, the terminal group

10 Y is a group different from the group constituting the end portion (for example: substituents in Ar₁, Ar₂, and R², R³ in -N(R³)- of X) in R¹, R², and X.

[0084]

[Chem. 11]



In Formulae (a1) and (a2),

Y has the same meaning as Y in the above Formula (a).

X, R¹, and R² have the same meaning as X, R¹, and R² in the above Formula (1).

20 X' is a single bond, -O-, -S-, or -N(R³)-. R³ has the same meaning as R³ in the above Formula (1).

[0085]

The terminal group Y is preferably an aromatic or

aliphatic hydrocarbon group having small polarization or a nitrogen-containing heteroaromatic ring in order to improve dielectric properties, and when the terminal group Y further contains an ethylenically unsaturated double bond, the cross-
5 linking density can be improved, and thus heat resistance and curability can be expected.

[0086]

Examples of the group containing an ethylenically unsaturated double bond and having 3 to 50 carbon atoms
10 include aromatic ring-containing groups such as a 3-isopropenylphenyl group, a 4-isopropenylphenyl group, a 2-allylphenyl group, a 2-methoxy-4-allylphenyl group, a 4-(1-propenyl)-2-methoxyphenyl group, a 4-vinylbenzyl group, a 3-vinylbenzyl group, and a 2-vinylbenzyl group, an allyl group,
15 an acrylic group, a methacrylic group, and a methallyl group.

[0087]

Examples of the aromatic hydrocarbon group having 6 to 50 carbon atoms include aryl groups such as a phenyl group, a biphenyl group, a tolyl group, a xylyl group, a naphthyl
20 group, and an anthryl group; and aralkyl groups such as a benzyl group, a phenethyl group, a phenylpropyl group, and a naphthylmethyl group.

[0088]

Examples of the aliphatic hydrocarbon group having 6

to 50 carbon atoms include monocyclic cycloalkyl groups such as a cyclopropyl group, a cyclobutyl group, a cyclopentyl group, and a cyclohexyl group; polycyclic cycloalkyl groups such as a norbornyl group and an adamantyl group; monocyclic cycloalkenyl groups such as a cyclopropenyl group, a cyclobutenyl group, a cyclopentenyl group, and a cyclohexenyl group; and polycyclic cycloalkenyl groups such as a norbornenyl group.

[0089]

10 Examples of the unsubstituted nitrogen-containing heteroaromatic ring include the same rings as the rings exemplified for R².

[0090]

15 The substituent in the unsubstituted or substituted aromatic hydrocarbon group having 6 to 50 carbon atoms, the unsubstituted or substituted aliphatic hydrocarbon group having 6 to 50, and the unsubstituted nitrogen-containing heteroaromatic ring is a group other than a hydroxy group, and specific examples thereof include groups similar to the groups exemplified as the substituent in Ar₁.

20 The substituent is not particularly limited, and examples thereof include an allyl group, a halogen atom, a monovalent hydrocarbon group having 1 to 20 carbon atoms, a monovalent halogenated hydrocarbon group having 1 to 20

carbon atoms, an alkoxy group having 1 to 20 carbon atoms, an alkylthio group having 1 to 20 carbon atoms, a nitro group, a cyano group, a carboxy group, a sulfonic acid group, a phosphonic acid group, a phosphoric acid group, primary to tertiary amino groups, a salt of a carboxy group, a salt of sulfonic acid group, a salt of phosphonic acid group, a salt of a phosphoric acid group, and a salt of primary to tertiary amino groups. Among these, an allyl group is preferable.

[0091]

10 In addition to the monomers to give R^1 and R^2 in the above Formula (1), at least one monomer for forming the terminal group Y selected from the group consisting of a monovalent phenol, a monovalent amine, a monovalent thiol, a monovalent aromatic halide, a monovalent aliphatic halide, a monovalent acid halide, and a monovalent acid anhydride is
15 used as a raw material and reacted, whereby a polymer (A) having a terminal sealed with the terminal group Y can be obtained.

 In the case of synthesizing the polymer (A) in which
20 the terminal group Y contains a double bond, for example, in order to avoid that the double bonds in the monomer for forming the terminal group Y react with each other and gel at the time of polymerization of the monomer as a raw material for the moiety containing R^1 and the monomer as a raw

material for the moiety containing R^2 , the monomer for forming the terminal group Y may be added and reacted after polymerization of the monomer as a raw material for the moiety containing R^1 and the monomer as a raw material for the moiety containing R^2 .

[0092]

Examples of the monomer for forming the terminal group Y include monovalent phenol compounds such as t-butylphenol, nonylphenol, 4-isopropenylphenol, 4-vinylphenol, 2-allylphenol, isoeugenol, tocotrienol, α -tocophenol, 4-hydroxyphenylmaleimide, and 2-phenylphenol; monovalent amines compound such as 4-hexylaniline and diallylamine; monovalent thiol compounds such as 1-octanethiol; monovalent aliphatic halides such as allyl chloride, 4-(chloromethyl)styrene, and 3-(chloromethyl)styrene; monovalent acid halides such as acrylic chloride, methacrylic chloride, crotonoyl chloride, and cinnamoyl chloride; and monovalent acid anhydrides such as acrylic anhydride, crotonic anhydride, and methacrylic anhydride. One kind of these monomers may be used singly, or two or more kinds thereof may be used.

[0093]

The content ratio of the repeating unit represented by the above Formula (1) in the polymer (A) is preferably 30 mol% or more, more preferably 50 mol% or more, and still more

preferably 60 mol% or more, and is preferably 99.5 mol% or less, more preferably 98 mol% or less, and still more preferably 95 mol% or less.

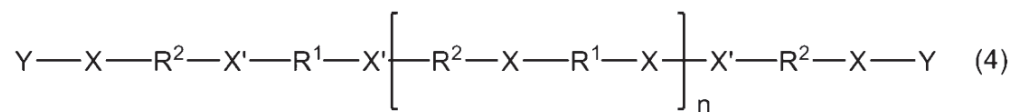
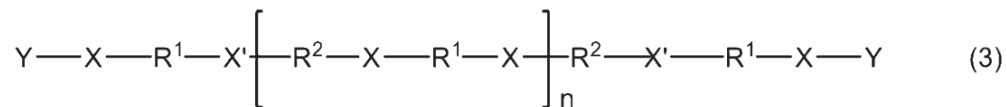
[0094]

5 <Sequence of Each Repeating Unit>

Examples of the polymer (A) having the repeating unit represented by the above Formula (1) and the terminal group Y represented by the above Formula (a) include polymers having, for example, a combination of these repeating units in the main chain, and specific examples thereof include a polymer represented by the following Formula (3) or (4). The "main chain" refers to a relatively longest bonded chain in the polymer.

[0095]

15 [Chem. 12]



[0096]

In the above formula, R^1 , R^2 , X , Y , and X' have the same meaning as R^1 , R^2 , X , Y , and X' in the above Formulae (1), (a), (a1), and (a2). n is an integer of 0 to 100 and

more preferably 2 to 30.

In the above formula, a plurality of R^1 , R^2 , X, Y, and X' may be the same as or different from each other.

[0097]

5 <Method for Synthesizing Polymer (A)>

A method for synthesizing the polymer (A) is not particularly limited, and a known method can be used. For example, the polymer (A) can be synthesized by heating the monomer as a raw material for the moiety containing R^1 , the
10 monomer as a raw material for the moiety containing R^2 , the monomer for forming the terminal group Y, and as necessary, the monomer from which the other structural unit is derived in an organic solvent together with, for example, an alkali metal or an alkali metal compound. After polymerizing the
15 monomer as a raw material for the moiety containing R^1 and the monomer as a raw material for the moiety containing R^2 , then the monomer from which the other structural unit is derived and the monomer for forming the terminal group Y may be heated, and may be mixed and reacted with the obtained
20 polymer.

[0098]

· Alkali Metal and Alkali Metal Compound

When a compound having a hydroxy group such as a phenol compound is used as a raw material in the process of

synthesizing the polymer (A), the alkali metal and the alkali metal compound react with the compound having a hydroxy group to form an alkali metal salt.

Examples of such an alkali metal and alkali metal compound include

alkali metals such as lithium, sodium, and potassium;

alkali metal hydrides such as lithium hydride, sodium hydride, and potassium hydride;

alkali metal hydroxides such as lithium hydroxide, sodium hydroxide, and potassium hydroxide;

alkali metal carbonates such as lithium carbonate, sodium carbonate, and potassium carbonate; and

alkali metal hydrogen carbonates such as lithium hydrogen carbonate, sodium hydrogen carbonate, and potassium hydrogen carbonate.

Among these, an alkali metal carbonate is preferable, and potassium carbonate is more preferable.

[0099]

When a compound having a hydroxy group is used at the time of synthesis of the polymer (A), as amounts of the alkali metal and the alkali metal compound used, the lower limit of a ratio of the number of moles of alkali metal atoms to the number of moles of hydroxy groups in all compounds used in the synthesis of the polymer (A) is preferably 1,

more preferably 1.1, and still more preferably 1.2, and the upper limit of the ratio is preferably 3, more preferably 2, and still more preferably 1.8.

[0100]

5 · Organic Solvent

Examples of the organic solvent include

ether-based solvents such as tetrahydrofuran (THF), dioxane, cyclopentyl methyl ether, anisole, phenetol, diphenyl ether, dialkoxybenzene, and trialkoxybenzene;

10 nitrogen-containing solvents such as N,N-dimethylacetamide (DMAc), N,N-dimethylformamide, N-methyl-2-pyrrolidone, and 1,3-dimethyl-2-imidazolidinone;

ester-based solvents such as γ -butyrolactone;

 sulfur-containing solvents such as sulfolane, dimethyl
15 sulfoxide, diethyl sulfoxide, dimethyl sulfone, diethyl sulfone, diisopropyl sulfone, and diphenyl sulfone;

ketone-based solvents such as benzophenone, 2-heptanone, cyclohexanone, and methyl ethyl ketone;

 halogen-based solvents such as methylene chloride,
20 chloroform, and chlorobenzene; and

aromatic hydrocarbon-based solvents such as benzene, toluene, and xylene.

Among these organic solvents, 2-heptanone, cyclohexanone, N-methyl-2-pyrrolidone, toluene, and xylene

are preferable, and N-methyl-2-pyrrolidone, 2-heptanone, and cyclohexanone are more preferable.

[0101]

The lower limit of the reaction temperature at the
5 time of the synthesis is preferably 50°C and more preferably
80°C, and the upper limit thereof is preferably 300°C and
more preferably 200°C.

The lower limit of the reaction time at the time of
the synthesis is preferably 1 hour, more preferably 2 hours,
10 and still more preferably 3 hours, and the upper limit
thereof is preferably 100 hours, more preferably 50 hours,
and still more preferably 24 hours.

[0102]

For the purpose of suppressing gelation of a
15 polymerization liquid, the lower limit of the reaction
temperature when the monomer for forming the terminal group Y
is added after polymerization is preferably 0°C and more
preferably 10°C, and the upper limit thereof is preferably
130°C and more preferably 110°C.

20 The lower limit of the reaction time when the monomer
for forming the terminal group Y is added and reacted after
polymerization is preferably 1 hour, more preferably 2 hours,
and still more preferably 3 hours, and the upper limit
thereof is preferably 48 hours, more preferably 24 hours, and

still more preferably 10 hours.

[0103]

[Physical Properties of Polymer (A)]

The lower limit of the weight average molecular weight
5 (Mw) of the polymer (A) in terms of polystyrene is preferably
1,000, more preferably 2,000, still more preferably 3,000,
and particularly preferably 5,000, and the upper limit
thereof is preferably 500,000, more preferably 100,000, still
more preferably 50,000, more preferably 30,000, and
10 particularly preferably 15,000.

The polymer (A) having an Mw in the above range is
excellent in balance, for example, among adhesion, heat
resistance, impregnation into a glass cloth, moldability such
as resin flow, which is preferable.

15 The Mw in the present invention is a value as measured
by gel permeation chromatography (GPC) under the conditions
described in the following Examples.

[0104]

The loss tangent ($\tan\delta$) of the polymer (A) is
20 preferably less than 0.0030, more preferably 0.0020 or less,
and still more preferably 0.0012 or less, and the lower limit
thereof is not particularly limited, and is preferably 0.0005
or more, from the viewpoint that, for example, the
transmission loss when a composition containing the polymer

(A) is obtained can be reduced.

Specifically, the loss tangent can be measured by the method described in the following Examples.

[0105]

5 <<Composition>>

A composition according to one embodiment of the present invention (hereinafter, also referred to as "present composition") is not particularly limited as long as it contains the polymer (A), but preferably contains a curable
10 compound (B) other than the polymer (A). The present composition may further contain other components such as a curing aid.

[0106]

<Polymer (A)>

15 The polymer (A) used in the present composition may be one or two or more kinds. The present composition may be a mixture of two or more kinds of the polymers (A).

In the case of using two or more kinds of the polymers (A), for example, the polymer (A) having a different
20 molecular weight in the above range of the molecular weight of the polymer (A) can be mixed depending on, for example, desired physical properties.

[0107]

For example the content ratio of the polymer (A) in

the present composition is preferably 0.05 mass% or more,
more preferably 10 mass% or more, and still more preferably
20 mass% or more, and preferably 99.95 mass% or less, more
preferably 90 mass% or less, and still more preferably 80
5 mass% or less, when the total solid content in the present
composition is regarded as 100 mass%.

When the content ratio of the polymer (A) is in the
above range, it is preferable from the viewpoint that, for
example, adhesiveness, heat resistance, curability, and
10 electrical properties of a cured product obtained from the
present composition can be further improved.

[0108]

<Curable Compound (B)>

The curable compound (B) (hereinafter, also referred
15 to as "compound (B)") is a compound other than the polymer
(A), is a compound that cures by heat or irradiation with
light (for example: visible light, ultraviolet light, near
infrared light, or far infrared light), and may require a
curing aid described below. Examples of such a compound (B)
20 include a vinyl compound, a maleimide compound, an allyl
compound, an acrylic compound, a methacrylic compound, a
thiol compound, an oxazine compound, a cyanate compound, an
epoxy compound, an oxetane compound, a methylol compound, a
benzocyclobutene compound, a propargyl compound, and a silane

compound. Among these, from the viewpoint of, for example, compatibility and reactivity with the polymer (A), particularly, at least one of a vinyl compound, a maleimide compound, and an allyl compound is preferable.

5 One kind of the compound (B) may be used singly, or two or more kinds thereof may be used.

[0109]

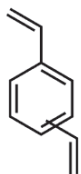
Examples of the vinyl compound include compounds represented by the following Formulae (b-1-1) to (b-1-5).

10 Examples of the vinyl compound further include, as a styrene-based thermoplastic elastomer such as a styrene butadiene styrene copolymer (SBS), a hydrogenated styrene butadiene styrene copolymer (SEBS), a styrene isoprene styrene copolymer (SIS), a hydrogenated styrene isoprene
15 styrene copolymer, a styrene butadiene elastomer (SBR), and compounds containing a vinyl group such as tert-butylstyrene, and 2-vinyl-4,6-diamino-1,3,5-triazine.

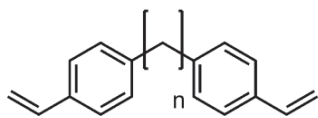
Examples of the vinyl compound further include TA100 (manufactured by MITSUBISHI GAS CHEMICAL COMPANY, INC.) and
20 ULL-950S (manufactured by LONZA).

[0110]

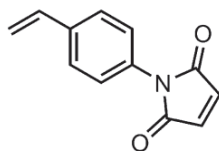
[Chem. 13]



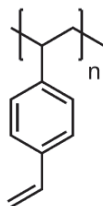
b-1-1



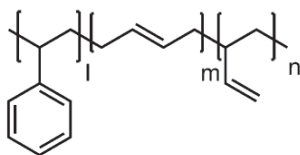
b-1-2



b-1-3



b-1-4



b-1-5

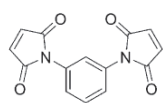
In Formulae (b-1-2) and (b-1-4), n is independently 1 to 5000. In Formula (b-1-5), l , m , and n are each independently 1 to 5000.

5 [0111]

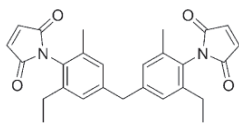
Examples of the maleimide compound include compounds represented by the following Formulae (b-2-1) to (b-2-8).

[0112]

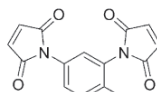
[Chem. 14]



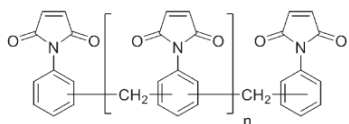
b-2-1



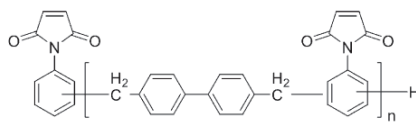
b-2-2



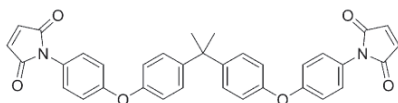
b-2-3



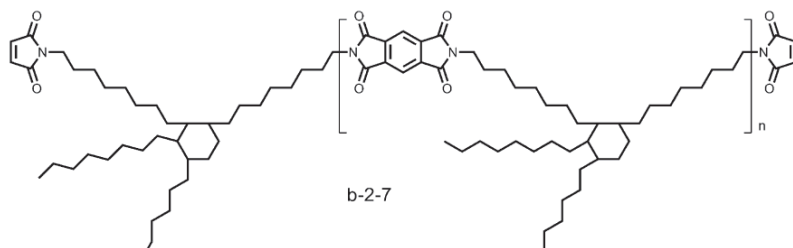
b-2-4



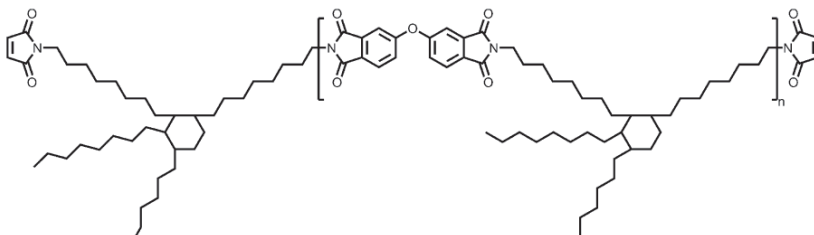
b-2-5



b-2-6



b-2-7



b-2-8

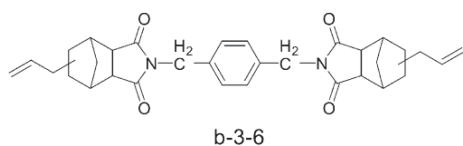
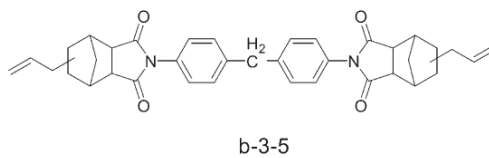
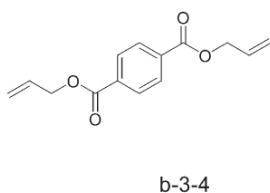
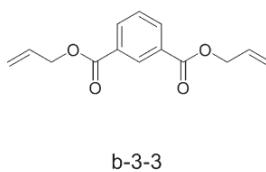
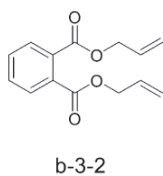
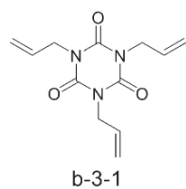
In Formulae (b-2-4), (b-2-5), (b-2-7), and (b-2-8), n is independently 1 to 50.

[0113]

5 Examples of the allyl compound include compounds represented by the following Formulae (b-3-1) to (b-3-6).

[0114]

[Chem. 15]

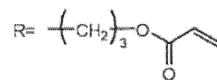
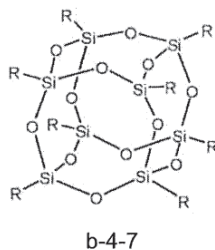
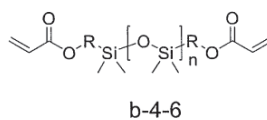
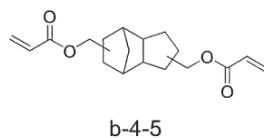
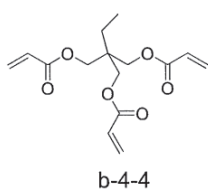
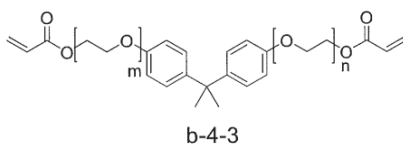
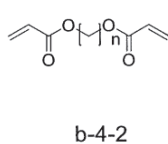
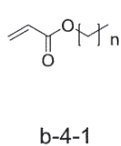


[0115]

Examples of the acrylic compound include compounds represented by the following Formulae (b-4-1) to (b-4-7).

5 [0116]

[Chem. 16]



In Formulae (b-4-1), (b-4-2), (b-4-3), and (b-4-6), n

is independently 1 to 50. In Formula (b-4-3), m is 1 to 50. In Formula (b-4-6), R is a divalent hydrocarbon group having 1 to 20 carbon atoms.

[0117]

5 Examples of the methacrylic compound include bisphenol A-type epoxy methacrylate, phenol novolac-type epoxy methacrylate, trimethylolpropane methacrylate, dipentaerythritol hexamethacrylate, and SA-9000 (manufactured by SABIC).

10 [0118]

 Examples of the thiol compound include 1,4-bis(3-mercaptopropyloxy)butane, 1,3,5-tris(2-(3-sulfanylbutanoyloxy)ethyl)-1,3,5-triazine-2,4,6-trione, 2-(dibutylamino)-1,3,5-triazine-4,6-dithiol, and 6-diallylamino-1,3,5-triazine-2,4-dithiol.

15 [0119]

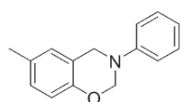
 Examples of the silane compound include KF-99 (manufactured by Shin-Etsu Chemical Co., Ltd.) and KF-9901 (manufactured by Shin-Etsu Chemical Co., Ltd.).

20 [0120]

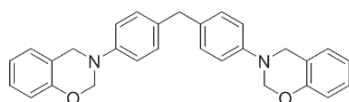
 Examples of the oxazine compound include compounds represented by the following Formulae (b-5-1) to (b-5-5).

[0121]

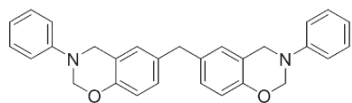
[Chem. 17]



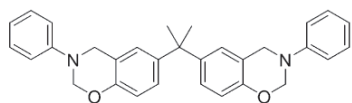
b-5-1



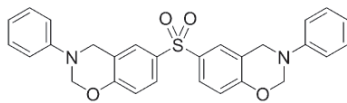
b-5-2



b-5-3



b-5-4



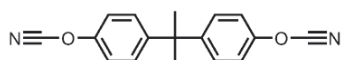
b-5-5

[0122]

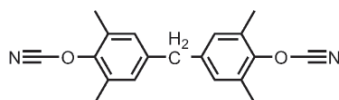
Examples of the cyanate compound include compounds represented by the following Formulae (b-6-1) to (b-6-7).

5 [0123]

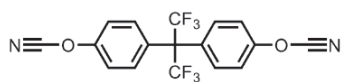
[Chem. 18]



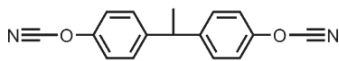
b-6-1



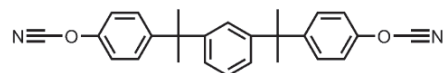
b-6-2



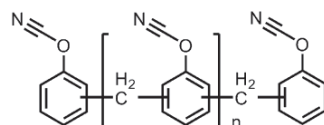
b-6-3



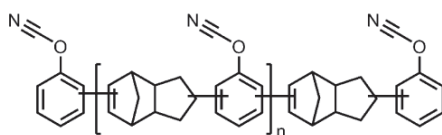
b-6-4



b-6-5



b-6-6



b-6-7

In Formulae (b-6-6) and (b-6-7), n is independently 0 to 30.

[0124]

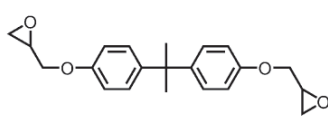
5 Examples of the epoxy compound include compounds represented by the following Formulae (b-7-1) to (b-7-5).

Examples of the epoxy compound further include polyglycidyl ether of a dicyclopentadiene-phenol polymer, a phenol novolac-type liquid epoxy compound, a cresol novolac-
 10 type epoxy compound, an epoxidized product of a styrene-butadiene block copolymer, 3',4'-epoxycyclohexylmethyl-3,4-epoxycyclohexanecarboxylate, XER-81 (manufactured by JSR Corporation, epoxy group-containing NBR particles), and JP-

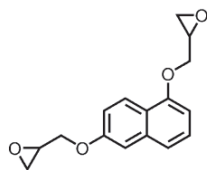
100 (manufactured by Nippon Soda Co., Ltd.).

[0125]

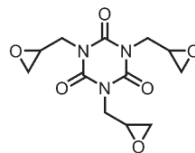
[Chem. 19]



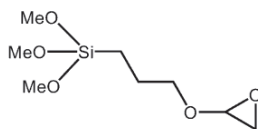
b-7-1



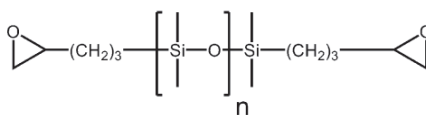
b-7-2



b-7-3



b-7-4



b-7-5

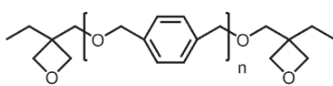
5 In Formula (b-7-5), n is 0 to 5000.

[0126]

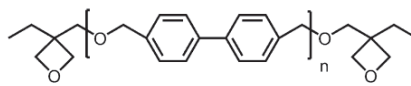
Examples of the oxetane compound include compounds represented by the following Formulae (b-8-1) to (b-8-3).

[0127]

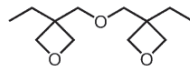
10 [Chem. 20]



b-8-1



b-8-2



b-8-3

In Formulae (b-8-1) and (b-8-2), n is each independently 0 to 30.

[0128]

Examples of the methylol compound include methylol compounds described in JP 2006-178059 A and JP 2012-226297 A. Specific examples thereof include melamine-based methylol compounds such as polymethylolated melamine, 5 hexamethoxymethylmelamine, hexaethoxymethylmelamine, hexapropoxymethylmelamine, and hexabutoxymethylmelamine; glycoluril-based methylol compounds such as polymethylolated glycoluril, tetramethoxymethylglycoluril, and tetrabutoxymethylglycoluril; guanamine-based methylol 10 compounds such as compounds in which guanamine is methylolated, such as 3,9-bis[2-(3,5-diamino-2,4,6-triazaphenyl)ethyl]-2,4,8,10-tetraoxospiro[5.5]undecane and 3,9-bis[2-(3,5-diamino-2,4,6-triazaphenyl)propyl]-2,4,8,10-tetraoxospiro[5.5]undecane, and compounds in which all or a 15 part of active methylol groups in these compounds are alkyl-etherified.

[0129]

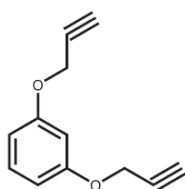
Examples of the benzocyclobutene compound include compounds described in JP 2005-60507 A.

20 [0130]

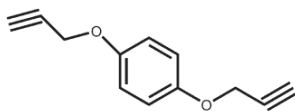
Examples of the propargyl compound include compounds represented by the following Formulae (b-9-1) to (b-9-2).

[0131]

[Chem. 21]



b-9-1



b-9-2

[0132]

[Content Ratio of Compound (B)]

For example the content ratio of the compound (B) in
 5 the present composition is preferably 0.05 mass% or more,
 more preferably 10 mass% or more, and still more preferably
 20 mass% or more, and is preferably 99.95 mass% or less, more
 preferably 90 mass% or less, and still more preferably 80
 mass% or less, when the total solid content in the present
 10 composition is regarded as 100 mass%.

When the content ratio of the compound (B) is in the
 above range, it is preferable from the viewpoint that, for
 example, strength, heat resistance, and chemical resistance
 of a cured product obtained from the present composition can
 15 be further improved.

[0133]

When the total solid content of the polymer (A) and
 the compound (B) in the present composition is regarded as
 100 mass%, the content ratio of the compound (B) is
 20 preferably 1 mass% or more, more preferably 5 mass% or more,
 and still more preferably 10 mass% or more, and is preferably

99 mass% or less, more preferably 95 mass% or less, and still more preferably 90 mass% or less.

When the content ratio of the compound (B) is in the above range, it is preferable from the viewpoint that, for example, toughness, heat resistance, and chemical resistance of a cured product obtained from the present composition can be further improved.

[0134]

<Other components>

10 The present composition may contain other components as long as the effect of the present invention is not impaired, in addition to the polymer (A) and the compound (B).

Examples of the other components include a curing aid, a solvent, a polymerization inhibitor for increasing stability, an antioxidant, an inorganic filler, an organic filler, an adhesion aid, a lubricant, a flame retardant, an antibacterial agent, a colorant, a release agent, a foaming agent, and a polymer other than the polymer (A).

20 One kind of each of these other components may be used singly, or two or more kinds thereof may be used.

[0135]

[Curing Aid]

The present composition may contain a curing aid as

necessary.

Examples of the curing aid include polymerization initiators such as a thermal radical or photoradical initiator, a cationic curing agent, and an anionic curing agent.

[0136]

Examples of the thermal radical initiator include organic peroxides such as dicumyl peroxide, 1,1-di(t-butylperoxy)cyclohexane, di(t-butylperoxyisopropyl)benzene, 2,5-dimethyl-2,5-di(t-butylperoxy)hexane-3, and benzoyl peroxide; and azo compounds such as azobisbutyronitrile, 1,1'-azobis(1-acetoxy-1-phenylethane)], 2,2'-azobis(2,4-dimethylvaleronitrile), 1,1'-azobis(cyclohexane-1-carbonitrile), dimethyl-2,2'-azobis(isobutyrate), and 2,2'-azobis(2-methylbutyronitrile).

[0137]

Examples of the cationic curing agent include diallylyodonium salts having BF_4 , PF_6 , or SbF_6 as a counter anion, such as SP70, SP172, and CP66 manufactured by ADEKA CORPORATION, CI2855 and CI2823 manufactured by Nippon Soda Co., Ltd., and SI100 and SI150 manufactured by SANSHIN CHEMICAL INDUSTRY CO., LTD.; trialkylsulfonium salts; phosphonium salts such as butyltriphenylphosphonium thiocyanate; and boron trifluoride.

[0138]

Examples of the anionic curing agent include imidazole compounds such as 2-methylimidazole, 2-ethyl-4-methylimidazole, 2-undecylimidazole, 2-heptadecylimidazole, 2-phenylimidazole, 1-benzyl-2-methylimidazole, 1-cyanoethyl-2-methylimidazole, 1-cyanoethyl-2-ethyl-4-methylimidazole, 2-methylimidazolium isocyanurate, 2,4-diamino-6-[2-methylimidazolin-(1)]-ethyl-S-triazine, and 2,4-diamino-6-[2-ethyl-4-methylimidazolin-(1)]-ethyl-S-triazine; phosphorus compounds such as triphenylphosphine; and amine compounds such as 4,4'-diaminodiphenylmethane.

[0139]

Examples of the curing aid when a silane compound is used as the compound (B) include zinc benzoate, zinc octylate and platinum group metal catalysts such as platinum-based catalysts such as platinum black, platonic chloride, chloroplatinic acid, a reaction product of chloroplatinic acid with monohydric alcohol, chloroplatinic acid-olefin complexes, and platinum bisacetoacetate; palladium-based catalysts; and rhodium-based catalyst.

[0140]

Examples of the curing aid when an oxazine compound is used as the compound (B) include phenol and derivatives thereof, cyanic acid ester, Brønsted acids such as p-

toluenesulfonic acid, adipic acid, p-toluenesulfonic acid ester, aromatic amine compounds such as 4,4'-diaminodiphenylsulfone, and melamine, bases such as 2-ethyl-4-methylimidazole, and curing agents such as boron trifluoride and Lewis acid.

[0141]

When the present composition contains a curing aid, the content ratio of the curing aid is preferably in a range in which the present composition is satisfactorily cured to obtain a cured product. Specifically, the content ratio of the curing aid is preferably 0.000001 parts by mass or more and more preferably 0.001 parts by mass or more, and is preferably 20 parts by mass or less and more preferably 10 parts by mass or less, with respect to 100 parts by mass of the total solid content of the polymer (A) and the compound (B).

[0142]

[Solvent]

The present composition may contain a solvent as necessary.

Examples of the solvent include amide-based solvents such as N,N-dimethylformamide; ester-based solvents such as γ -butyrolactone and butyl acetate; ketone-based solvents such as cyclopentanone, cyclohexanone, methyl ethyl ketone, and 2-

heptanone; ether-based solvents such as 1,2-methoxyethane,
anisole, and tetrahydrofuran, polyfunctional solvents such as
1-methoxy-2-propanol and propylene glycol methyl ether
acetate; sulfone-based solvents such as dimethyl sulfoxide;
5 methylene chloride, benzene, toluene, xylene, and
trialkoxybenzene (number of carbon atoms of an alkoxy group;
1 to 4).

[0143]

When the present composition contains a solvent, for
10 example, the content ratio of the solvent in the present
composition is not particularly limited, but is preferably 0
parts by mass or more and 2000 parts by mass or less, and
more preferably 0 parts by mass or more and 1000 parts by
mass or less with respect to 100 parts by mass of the total
15 solid content of the polymer (A) and the compound (B).

When the solubility of the polymer (A) or the compound
(B) in the solvent is high, the content ratio of the solvent
in the present composition may be 50 parts by mass or more
and 200 parts by mass or less.

20 [0144]

[Polymerization Inhibitor]

Examples of the polymerization inhibitor include
quinones such as hydroquinone, methylhydroquinone, p-
benzoquinone, chloranil, and trimethylquinone, and aromatic

diols.

[0145]

When the present composition contains a polymerization inhibitor, for example, the content ratio of the
5 polymerization inhibitor is preferably 0.000001 parts by mass or more and 10 parts by mass or less with respect to 100 parts by mass of the total solid content of the polymer (A) and the compound (B).

[0146]

10 [Antioxidant]

Examples of the antioxidant include a hindered phenol-based compound, a phosphorus-based compound, a sulfur-based compound, a metal-based compound, and a hindered amine-based compound. Among these, a hindered phenol-based compound is
15 preferable.

[0147]

The hindered phenol-based compound is preferably a compound having a molecular weight of 500 or more. Examples of the hindered phenol-based compound having a molecular
20 weight of 500 or more include triethylene glycol-bis[3-(3-t-butyl-5-methyl-4-hydroxyphenyl)propionate], 1,6-hexanediol-bis[3-(3,5-di-t-butyl-4-hydroxyphenyl)propionate], 2,4-bis-(n-octylthio)-6-(4-hydroxy-3,5-di-t-butylanilino)-3,5-triazine, pentaerythritol tetrakis[3-(3,5-t-butyl-4-

hydroxyphenyl)propionate], 1,1,3-tris[2-methyl-4-[3-(3,5-di-
t-butyl-4-hydroxyphenyl)propionyloxy]-5-t-butylphenyl]butane,
2,2-thio-diethylene bis[3-(3,5-di-t-butyl-4-
hydroxyphenyl)propionate], octadecyl-3-(3,5-di-t-butyl-4-
5 hydroxyphenyl)propionate, N,N-hexamethylene bis(3,5-di-t-
butyl-4-hydroxy-hydrocinnamamide), 1,3,5-trimethyl-2,4,6-
tris(3,5-di-t-butyl-4-hydroxybenzyl)benzene, tris-(3,5-di-t-
butyl-4-hydroxybenzyl)-isocyanurate, 3,9-bis[2-[3-(3-t-butyl-
4-hydroxy-5-methylphenyl)propionyloxy]-1,1-dimethylethyl]-
10 2,4,8,10-tetraoxaspiro[5.5]undecane, 2,6-di-tert-butyl-p-
cresol (BHT), 1,3,5-tris(3,5-di-tert-butyl-4-hydroxybenzyl)-
1,3,5-triazine-2,4,6(1H,3H,5H)-trione [manufactured by ADEKA
CORPORATION, AO-020], 4,4',4''-(1-methylpropanyl-3-
ylidene)tris(6-tert-butyl-m-cresol) [manufactured by ADEKA
15 CORPORATION, AO-030], 6,6'-di-tert-butyl-4,4'-butylidenedi-m-
cresol [manufactured by ADEKA CORPORATION, AO-040], and
1,3,5-tris(3,5-di-tert-butyl-4-hydroxyphenylmethyl)-2,4,6-
trimethylbenzene [manufactured by ADEKA CORPORATION, AO-330].
[0148]

20 Examples of the hindered amine-based compound include
2,2,6,6-tetramethyl-4-hydroxypiperidine-1-oxyl [manufactured
by ADEKA CORPORATION, ADK STAB LA-7RD], IRGASTAB UV 10(4,4'-
[1,10-dioxo-1,10-decanediyl)bis(oxy)]bis[2,2,6,6-
tetramethyl]-1-piperidinyloxy) (CAS.2516-92-9) and TINUVIN

123 (4-hydroxy-2,2,6,6,-tetramethylpiperidine-N-oxyl) (all
manufactured by BASF), FA-711HM and FA-712HM (2,2,6,6-
tetramethylpiperidiny1 methacrylate, manufactured by Showa
Denko Materials Co., Ltd.), TINUVIN 111FDL, TINUVIN 144,
5 TINUVIN 152, TINUVIN 292, TINUVIN 765, TINUVIN 770DF, TINUVIN
5100, SANOL LS-2626, CHIMASSORB 119FL, CHIMASSORB 2020 FDL,
CHIMASSORB 944 FDL, and TINUVIN 622 LD (all manufactured by
BASF), and LA-52, LA-57, LA-62, LA-63P, LA-68LD, LA-77Y, LA-
77G, LA-81, LA-82 (1,2,2,6,6-pentamethyl-4-piperidyl
10 methacrylate), and LA-87 (all manufactured by ADEKA
CORPORATION).

[0149]

When the present composition contains an antioxidant,
for example, the content ratio of the antioxidant is
15 preferably 0.001 parts by mass or more and 10 parts by mass
or less with respect to 100 parts by mass of the total solid
content of the polymer (A) and the compound (B).

[0150]

[Inorganic Filler]

20 Examples of the inorganic filler include silicas such
as natural silica, fused silica, and amorphous silica, white
carbon, titanium white, aerosil, alumina, talc, natural mica,
synthetic mica, clay, barium sulfate, E-glass, A-glass, C-
glass, L-glass, D-glass, S-glass, S-glass, and M-glass G20.

[0151]

When the present composition contains an inorganic filler, for example, the content ratio of the inorganic filler is preferably 0.1 parts by mass or more and 300 parts
5 by mass or less with respect to 100 parts by mass of the total solid content of the polymer (A) and the compound (B). The inorganic filler may be in a state of being dispersed in the solvent by the polymer (A).

[0152]

10 [Organic Filler]

Examples of the organic filler include fluorine-based resins, such as polytetrafluoroethylene (PTFE), a polyperfluoroalkoxy resin, a polyfluorinated ethylene propylene resin, and a polytetrafluoroethylene-polyethylene
15 copolymer, or fluorine-based particles, polystyrene resins or particles, rubber-like resins, such as polybutadiene and a styrene-butadiene resin, or particles, and hollow particles having divinylbenzene or divinylbiphenyl as a shell.

[0153]

20 When the present composition contains an organic filler, for example, the content ratio of the organic filler is preferably 0.1 parts by mass or more and 300 parts by mass or less with respect to 100 parts by mass of the total solid content of the polymer (A) and the compound (B). The organic

filler may be in a state of being dispersed in the solvent by the polymer (A).

[0154]

[Physical Properties of Present Composition]

5 The resin flow amount of the present composition is preferably 0% or more and more preferably 10% or more, and is preferably 25% or less and more preferably 20% or less.

 When the resin flow amount is in the above range, film thickness uniformity of, for example, a prepreg or a copper-
10 clad laminate obtained using the present composition is improved.

 Specifically, the resin flow amount is measured by the method described in the following Examples.

[0155]

15 [Method for Preparing Present Composition]

 The present composition can be prepared, for example, by uniformly mixing the polymer (A), the compound (B), and the other components.

 There is no particular limitation in, for example, the
20 order of mixing and mixing conditions in this case, and a conventionally known mixer may be used for mixing.

[0156]

<<Cured Product>>

A cured product according to one embodiment of the

present invention (hereinafter, also referred to as "present cured product") is a cured product of the present composition, and is obtained by curing the present composition.

5 The present cured product may be, for example, a partially cured product of the present composition obtained by drying a solvent from the present composition.

[0157]

 A method of curing the present composition is not
10 particularly limited, but usually, a method of thermally curing the present composition by heating or a method of photocuring the present composition by irradiation with light is used. These methods can also be used in combination.

 In the case of thermal curing, the heating temperature
15 is preferably 50°C or higher, more preferably 100°C or higher, and still more preferably 120°C or higher, and is preferably 250°C or lower and more preferably 220°C or lower. The heating time is preferably 0.1 hours or longer and more preferably 0.5 hours or longer, and is preferably 36 hours or
20 shorter and more preferably 5 hours or shorter.

 In the case of photocuring, examples of the light to be irradiated include visible light, ultraviolet light, near infrared light, and far infrared light.

[0158]

· Glass Transition Temperature (T_g)

The lower limit of T_g of the present cured product is preferably 100°C and more preferably 110°C, and the upper limit thereof is, for example, 300°C.

5 When T_g is in the above range, melt molding can be more easily performed, and a cured product excellent in heat resistance can be easily obtained.

T_g was measured by preparing a test piece (width: 3 mm × length: 1 cm), measuring T_g at a temperature increase rate of 10°C/min from 50°C to 300°C and at 1 Hz under nitrogen using a dynamic viscoelasticity measuring device (manufactured by Seiko Instruments Inc., Model No.: "EXSTAR4000"), and measuring T_g at a temperature increase rate of 10°C/min to 300°C at 1 Hz, and tanδ at this time was
10 taken as the glass transition temperature (T_g). When two or more tanδ values were present, the lowest value was defined as T_g.

[0159]

The loss tangent (tanδ) of the present cured product
20 is preferably 0.0025 or less, more preferably 0.0018 or less, and still more preferably 0.0015 or less, and the lower limit thereof is not particularly limited, and is preferably 0.0005 or more, from the viewpoint that, for example, the transmission loss can be reduced.

Specifically, the loss tangent can be measured by the method described in the following Examples.

[0160]

The shape of the present cured product is not particularly limited, and may be a shape suitable for, for example, use application and purpose, and examples thereof include a film.

For example, the present composition can be obtained as a film-shaped cured product by melt-molding or cast-molding the present composition.

The thickness of the film is not particularly limited, and may be appropriately selected according to a desired use application, but is, for example, 10 μm or more and preferably 30 μm or more, and is, for example, 2 mm or less and preferably 1 mm or less.

[0161]

<<Laminate>>

A laminate according to one embodiment of the present invention (hereinafter, also referred to as "present laminate") includes, for example, a substrate and a cured layer formed using the present composition.

The present laminate may include two or more layers of substrates, two or more layers of cured layers, or conventionally known layers other than the substrate and the

cured layer. When the present laminate has two or more layers of substrates, cured layers, and other layers, these layers may be the same layer (plate) or different layers (plates).

5 [0162]

The present laminate may be a prepreg obtained by impregnating a substrate such as a glass cloth, an aramid nonwoven fabric, or a polyester nonwoven fabric with the present composition and curing the resultant.

10 [0163]

Examples of the substrate include an inorganic substrate, a metal substrate, and a resin substrate from the viewpoint of adhesiveness and practical use. The substrate may be a prepreg.

15 Examples of the inorganic substrate include inorganic substrates containing, for example, silicon, silicon carbide, silicon nitride, alumina, glass, or gallium nitride as a component.

Examples of the metal substrate include metal
20 substrates containing, for example, copper, aluminum, gold, silver, nickel, or palladium as a component.

Examples of the resin substrate include resin substrates containing, for example, a liquid crystal polymer, polyimide, polyphenylene sulfide, polyether ether ketone,

polyamide (nylon), polyethylene terephthalate, polyethylene naphthalate, a cycloolefin polymer, or polyolefin as a component.

[0164]

5 The cured layer can be formed, for example, by curing according to the method described in the section of the cured product.

 The thickness of the cured layer is not particularly limited, and is, for example, 1 μm to 3 mm.

10 [0165]

 <<Use Application>>

 The polymer (A), the present composition, the present cured product, and the present laminate can be suitably used for, for example, structural materials used in the

15 transportation industry such as the aircraft industry and the automobile industry, electrical and electronic materials used in the electrical and electronic industry. Specifically, for example, the polymer (A), the present composition, the present cured product, and the present laminate can be

20 suitably used for a sealing material for an electrical and electronic component, an interlayer insulating film, and a stress relaxation primer; laminate use applications (for example: a prepreg, a copper-clad laminate, a (multilayer) printed wiring board, an interlayer adhesive, a solder

resist, and a solder paste); adhesive use applications (for example: an adhesive sheet for forming an insulating layer, a thermally conductive adhesive, and an adhesive sheet); structural adhesives/prepregs used for various structural materials; various coatings and optical component use applications (for example: optical films such as wave plates and retardation plates, various special lenses such as conical lenses, spherical lenses, and cylindrical lenses, and lens arrays), and insulating films for printed wiring boards.

10 [0166]

<<Electronic Component>>

An electronic component according to one embodiment of the present invention includes the present cured product or the present laminate. The electronic component may include two or more present cured products or two or more present laminates, or may include one or more present cured product and one or more present laminate. When the electronic component includes two or more present cured products or present laminates, these present cured products or present laminates may be the same as or different from each other.

20 [0167]

Examples of the electronic component include a circuit board, a semiconductor package, and a display board. The present cured product (cured film) can be used as a prepreg,

a copper-clad laminate, a printed wiring board, an adhesive sheet for forming an insulating layer, a surface protective film, a rewiring layer, or a planarization film of these electronic components. Since the present cured product can
5 maintain insulation even under high temperature and high humidity, the electronic component can protect a circuit pattern from an external environment such as dust, heat, and moisture, has excellent insulation reliability between circuit patterns, and can stably operate for many years.

10 [0168]

For example, the rewiring layer can be formed by filling of the pattern of the present cured product (cured film) with a metal, for example, by plating, further, as necessary, repeating laminating the present cured product
15 (cured film) and filling with a metal, whereby an electronic component having a substrate and a rewiring layer including a metal wiring and an insulating film can be manufactured.

Examples

20 [0169]

The present invention will now be described specifically based on Examples, but the present invention is not limited to the following Examples.

[0170]

[Synthesis Example 1]

In a four-neck separable flask equipped with a stirrer, 1,1-bis(4-hydroxyphenyl)-3,3,5-trimethylcyclohexane (86.92 g), 4,6-dichloropyrimidine (47.58 g),

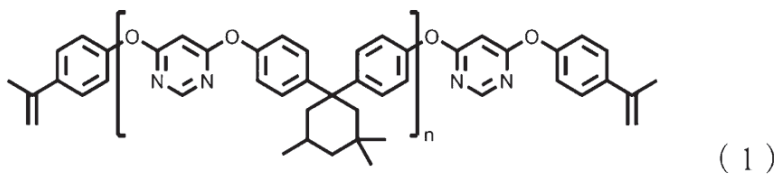
5 isopropenylphenol (10.67 g), and potassium carbonate (50.66 g) were weighed, N-methyl-2-pyrrolidone (64.00 g) was added thereto, and the mixture was reacted at 130°C for 6 hours in a nitrogen atmosphere. After completion of the reaction, N-methyl-2-pyrrolidone (368.0 g) was added for dilution, and

10 the solution after removal of the salt by filtration was charged into methanol (19.4 kg). The precipitated solid was filtered off, and the solid was washed with a small amount of methanol, filtered off again to recover the solid, and then dried at 120°C for 12 hours under reduced pressure using a

15 vacuum dryer to obtain a polymer represented by the following Formula (1) (yield: 122.0 g, 90%).

[0171]

[Chem. 22]



20 [0172]

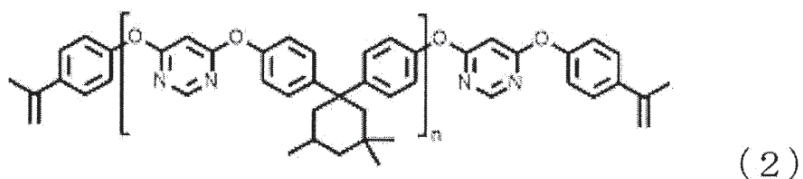
[Synthesis Example 2]

A polymer represented by the following Formula (2) was

obtained (yield: 80.08 g, 90%) by performing synthesis in the same procedure as in Synthesis Example 1, except that the raw materials and the alkali metal compound used were changed to 1,1-bis(4-hydroxyphenyl)-3,3,5-trimethylcyclohexane (62.08 g), isopropenylphenol (2.170 g), 4,6-dichloropyrimidine (30.99 g), and potassium carbonate (38.83 g).

[0173]

[Chem. 23]



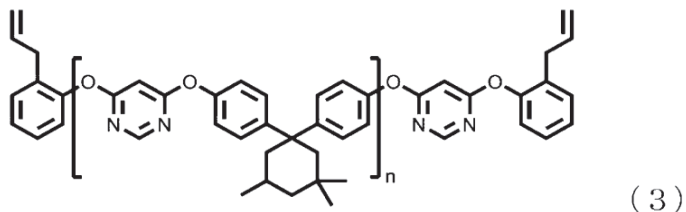
10 [0174]

[Synthesis Example 3]

A polymer represented by the following Formula (3) was obtained (yield: 121.9 g, 90%) by performing synthesis in the same procedure as in Synthesis Example 1, except that the raw materials and the alkali metal compound used were changed to 1,1-bis(4-hydroxyphenyl)-3,3,5-trimethylcyclohexane (86.92 g), 4,6-dichloropyrimidine (47.58 g), 2-allylphenol (10.67 g), and potassium carbonate (59.66 g).

[0175]

20 [Chem. 24]



[0176]

[Synthesis Example 4]

In a four-neck separable flask equipped with a

5 stirrer, 1,1-bis(4-hydroxyphenyl)-3,3,5-trimethylcyclohexane (86.92 g), 4,6-dichloropyrimidine (47.58 g), and potassium carbonate (59.66 g) were weighed, N-methyl-2-pyrrolidone (64.00 g) was added thereto, and the mixture was reacted at 130°C for 6 hours in a nitrogen atmosphere. After the

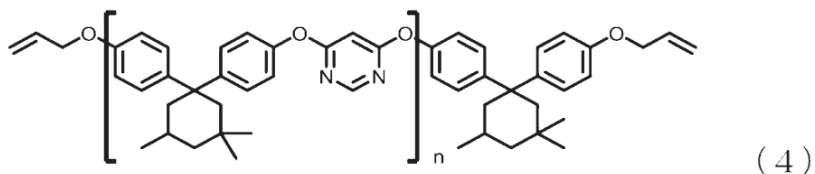
10 reaction, allyl bromide (10.67 g) was added dropwise while the vessel was cooled to 10°C, and then the reaction was performed at 70°C for 6 hours. After removal of the salt by filtration from a solution obtained by adding N-methyl-2-pyrrolidone (368.0 g) for dilution to the obtained reaction

15 solution, the obtained solution was charged into methanol (19.40 kg). The precipitated solid was filtered off, and the solid was washed with a small amount of methanol, filtered off again to recover the solid, and then dried at 120°C for 12 hours under reduced pressure using a vacuum dryer to

20 obtain a polymer represented by the following Formula (4) (yield: 121.9 g, 90%).

[0177]

[Chem. 25]



[0178]

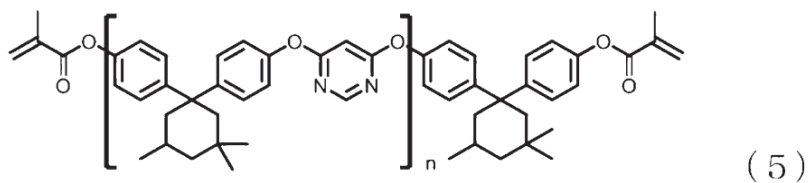
5 [Synthesis Example 5]

In a four-neck separable flask equipped with a stirrer, 1,1-bis(4-hydroxyphenyl)-3,3,5-trimethylcyclohexane (71.13 g), 4,6-dichloropyrimidine (29.79 g), and potassium carbonate (39.27 g) were weighed, N-methyl-2-pyrrolidone (64.00 g) was added thereto, and the mixture was reacted at 130°C for 6 hours in a nitrogen atmosphere. After the reaction, methacryloyl chloride (6.094 g) was added dropwise while the vessel was cooled to 10°C, and then the reaction was performed at 50°C for 6 hours. After removal of the salt by filtration from a solution obtained by adding N-methyl-2-pyrrolidone (368.0 g) for dilution to the obtained reaction solution, the obtained solution was charged into methanol (19.40 kg). The precipitated solid was filtered off, and the solid was washed with a small amount of methanol, filtered off again to recover the solid, and then dried at 120°C for 12 hours under reduced pressure using a vacuum dryer to obtain a polymer represented by the following Formula (5)

(yield: 92.30 g, 90%).

[0179]

[Chem. 26]



5 [0180]

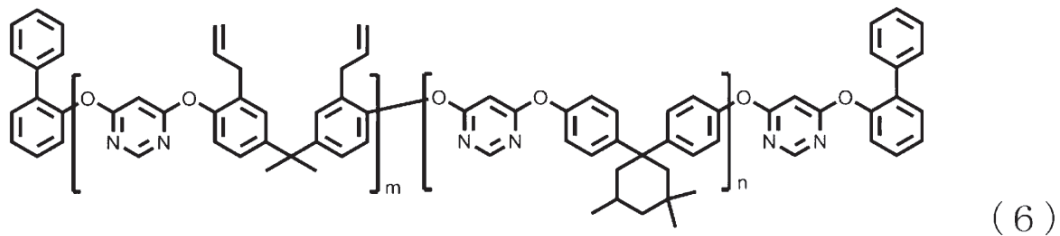
[Synthesis Example 6]

A polymer represented by the following Formula (6) was obtained (yield: 77.04 g, 90%) by performing synthesis in the same procedure as in Synthesis Example 1, except that the raw materials and the alkali metal compound used were changed to

10 1,1-bis(4-hydroxyphenyl)-3,3,5-trimethylcyclohexane (58.98 g), 2,2'-diallylbisphenol A (3.084 g), 2-phenylphenol (2.764 g), 4,6-dichloropyrimidine (30.99 g), and potassium carbonate (37.317 g).

15 [0181]

[Chem. 27]



[0182]

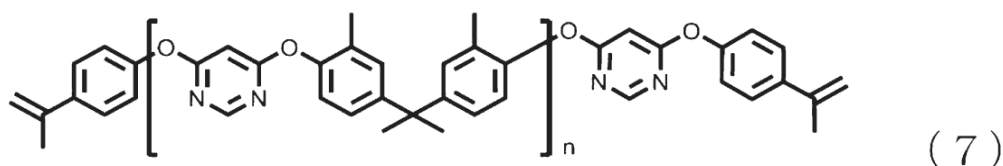
[Synthesis Example 7]

A polymer represented by the following Formula (7) was obtained (yield: 68.70 g, 90%) by performing synthesis in the same procedure as in Synthesis Example 1, except that the raw materials and the alkali metal compound used were changed to

5 2,2-bis(4-hydroxy-3-methylphenyl)propane (51.26 g), isopropenylphenol (7.834 g), 4,6-dichloropyrimidine (34.10 g), and potassium carbonate (35.93 g).

[0183]

[Chem. 28]



10

[0184]

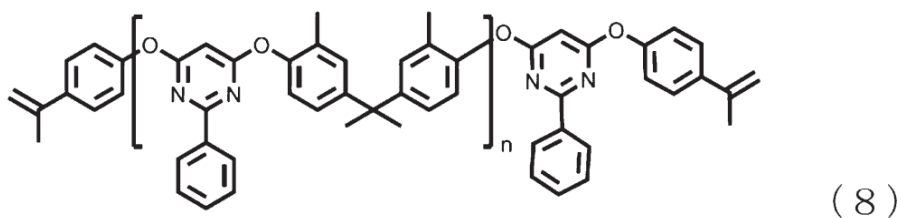
[Synthesis Example 8]

A polymer represented by the following Formula (8) was obtained (yield: 86.10 g, 90%) by performing synthesis in the same procedure as in Synthesis Example 1, except that the raw materials and the alkali metal compound used were changed to

15 2,2-bis(4-hydroxy-3-methylphenyl)propane (51.27 g), isopropenylphenol (7.83 g), 4,6-dichloro-2-phenylpyrimidine (51.51 g), and potassium carbonate (35.93 g).

20 [0185]

[Chem. 29]



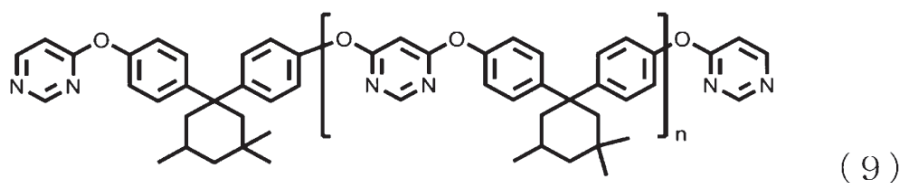
[0186]

[Synthesis Example 9]

A polymer represented by the following Formula (9) was
 5 obtained (yield: 77.00 g, 90%) by performing synthesis in the
 same procedure as in Synthesis Example 1, except that the raw
 materials and the alkali metal compound used were changed to
 1,1-bis(4-hydroxyphenyl)-3,3,5-trimethylcyclohexane (58.98
 g), 4-chloropyrimidine (1.145 g), 4,6-dichloropyrimidine
 10 (29.34 g), and potassium carbonate (37.31 g).

[0187]

[Chem. 30]



[0188]

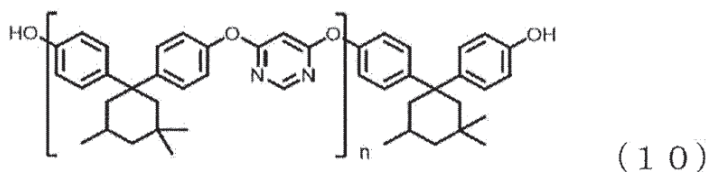
15 [Synthesis Example 10]

A polymer represented by the following Formula (10)
 was obtained (yield: 70.00 g, 90%) by performing synthesis in
 the same procedure as in Synthesis Example 1, except that the
 raw materials and the alkali metal compound used were changed

to 1,1-bis(4-hydroxyphenyl)-3,3,5-trimethylcyclohexane (46.56 g), 4,6-dichloropyrimidine (21.45 g), and potassium carbonate (22.80 g).

[0189]

5 [Chem. 31]



[0190]

[Synthesis Example 11]

A polymer for evaluating a loss tangent represented by the above Formula (10) and having a weight average molecular weight Mw of 50,000 was obtained (yield: 70 g, 90%) by performing in the same procedure as in Synthesis Example 1, except that the raw materials and the alkali metal compound used were changed to 1,1-bis(4-hydroxyphenyl)-3,3,5-trimethylcyclohexane (56.237 g, 181.15 mmol), 4,6-dichloropyrimidine (26.959 g, 180.97 mmol), and potassium carbonate (33.800 g, 244.56 mmol).

[0191]

[Synthesis Example 12]

In a four-neck separable flask equipped with a stirrer, 2,2-bis(4-hydroxy-3-methylphenyl)propane (26.43 g), 4,6-dichloro-2-phenylpyrimidine (17.08 g), and potassium

carbonate (19.23 g) were weighed, N-methyl-2-pyrrolidone (42.50 g) was added thereto, and the mixture was reacted at 100°C for 6 hours in a nitrogen atmosphere. After the reaction, m,p-(chloromethyl)styrene (11.53 g) was added

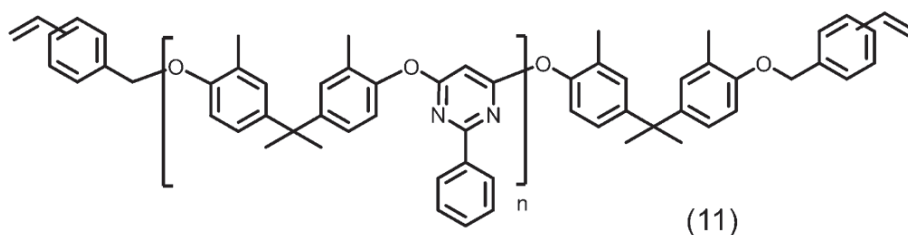
5 dropwise while the vessel was cooled to 10°C, and then the reaction was performed at 100°C for 4 hours. After removal of the salt by filtration from a solution obtained by adding N-methyl-2-pyrrolidone (55.0 g) for dilution to the obtained reaction solution, the obtained solution was charged into

10 methanol (6900 g). The precipitated solid was filtered off, and the solid was washed with a small amount of methanol, filtered off again to recover the solid, and then dried at 60°C for 12 hours under reduced pressure using a vacuum dryer to obtain a polymer represented by the following Formula (11)

15 (yield: 44.10 g, 90%).

[0192]

[Chem. 32]



[0193]

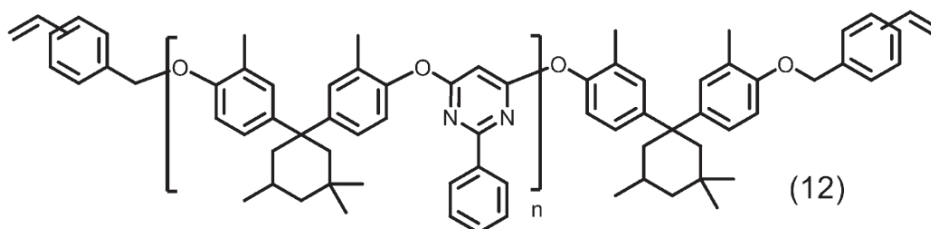
20 [Synthesis Example 13]

A polymer represented by the following Formula (12)

was obtained (yield: 46.55 g, 90%) by performing synthesis in the same procedure as in Synthesis Example 12, except that the raw materials and the alkali metal compound used were changed to 1,1-bis(4-hydroxy-3-methylphenyl)-3,3,5-trimethylcyclohexane (33.85 g), 4,6-dichloro-2-phenylpyrimidine (16.66 g), m,p-chloromethylstyrene (8.680 g), potassium carbonate (18.66 g), and N-methyl-2-pyrrolidone (42.50 g).

[0194]

10 [Chem. 33]



[0195]

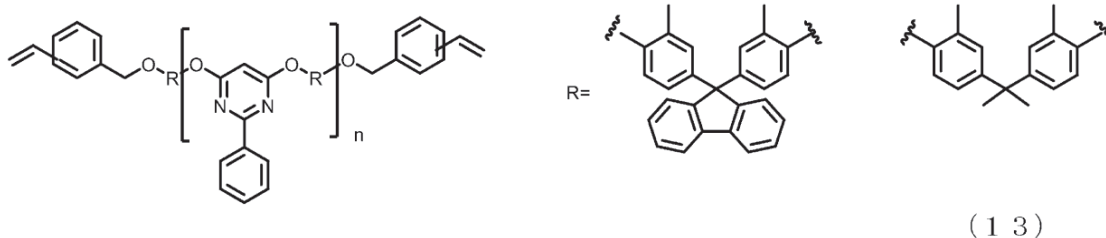
[Synthesis Example 14]

A polymer represented by the following Formula (13) was obtained (yield: 89.30 g, 90%) by performing synthesis in the same procedure as in Synthesis Example 12, except that the raw materials and the alkali metal compound used were changed to 2,2-bis(4-hydroxy-3-methylphenyl)propane (25.63 g), 9,9-bis(4-hydroxy-3-methylphenyl)fluorene (37.84 g), 4,6-dichloro-2-phenylpyrimidine (33.31 g), m,p-chloromethylstyrene (17.36 g), potassium carbonate (37.31 g),

and N-methyl-2-pyrrolidone (181.4 g).

[0196]

[Chem. 34]



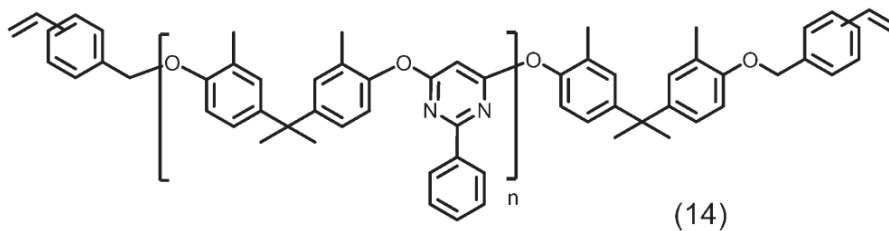
5 [0197]

[Synthesis Example 15]

A polymer represented by the following Formula (14) was obtained (yield: 39.69 g, 88%) by performing synthesis in the same procedure as in Synthesis Example 12, except that the raw materials and the alkali metal compound used were changed to 2,2-bis(4-hydroxy-3-methylphenyl)propane (25.63 g), 4,6-dichloro-2-phenylpyrimidine (13.50 g), m,p-(chloromethyl)styrene (16.96 g), potassium carbonate (18.66 g), and N-methyl-2-pyrrolidone (78.28 g).

15 [0198]

[Chem. 35]



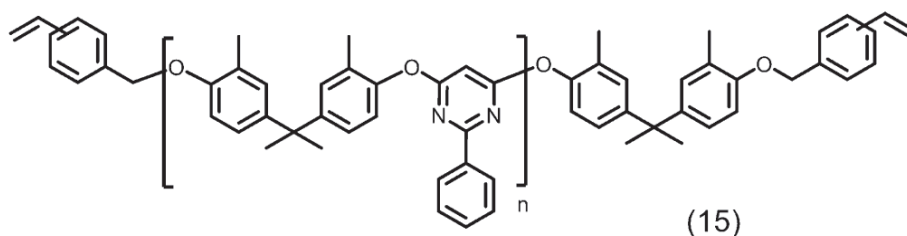
[0199]

[Synthesis Example 16]

A polymer represented by the following Formula (15) was obtained (yield: 37.91 g, 90%) by performing synthesis in the same procedure as in Synthesis Example 12, except that the raw materials and the alkali metal compound used were changed to 2,2-bis(4-hydroxy-3-methylphenyl)propane (25.63 g), 4,6-dichloro-2-phenylpyrimidine (19.81 g), m,p-(chloromethyl)styrene (5.087 g), potassium carbonate (18.66 g), and N-methyl-2-pyrrolidone (78.28 g).

10 [0200]

[Chem. 36]



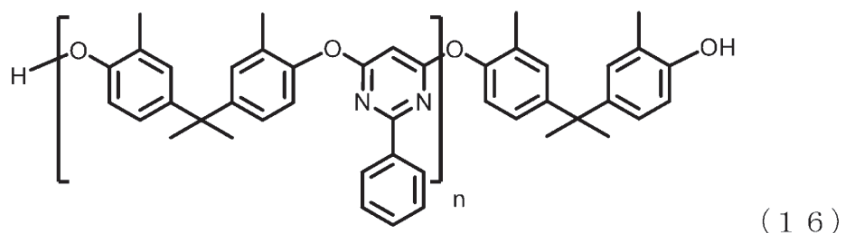
[0201]

[Synthesis Example 17]

15 A polymer represented by the following Formula (16) was obtained (yield: 40.55 g, 90%) by performing synthesis in the same procedure as in Synthesis Example 12, except that the raw materials and the alkali metal compound used were changed to 2,2-bis(4-hydroxy-3-methylphenyl)propane (26.43 g), 4,6-dichloro-2-phenylpyrimidine (17.08 g), potassium
20 carbonate (19.23 g), and N-methyl-2-pyrrolidone (42.50 g).

[0202]

[Chem. 37]



[0203]

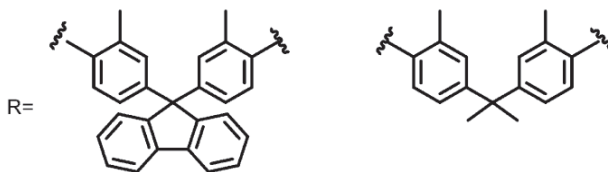
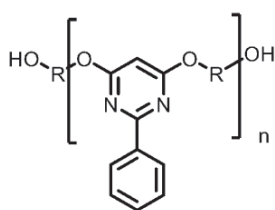
5 [Synthesis Example 18]

A polymer represented by the following Formula (17) was obtained (yield: 76.44 g, 89%) was obtained by performing synthesis in the same procedure as in Synthesis Example 14, except that the raw materials and the alkali metal compound

10 used were changed to 2,2-bis(4-hydroxy-3-methylphenyl)propane (25.63 g), 9,9-bis(4-hydroxy-3-methylphenyl)fluorene (37.84 g), 4,6-dichloro-2-phenylpyrimidine (33.31 g), potassium carbonate (37.31 g), and N-methyl-2-pyrrolidone (181.4 g).

[0204]

15 [Chem. 38]



(17)

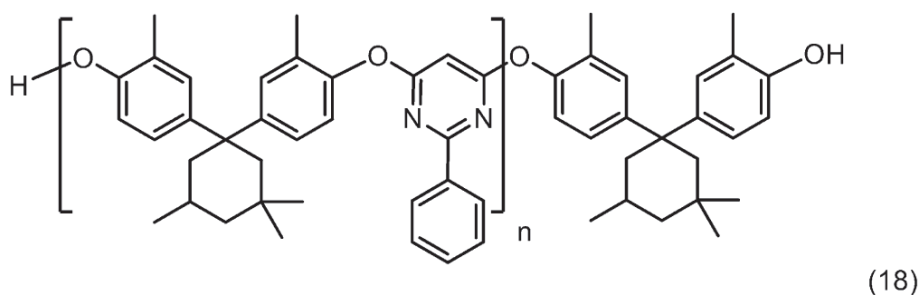
[0205]

[Synthesis Example 19]

A polymer represented by the following Formula (18) was obtained (yield: 45.05 g, 90%) was obtained by performing synthesis in the same procedure as in Synthesis Example 17, except that the raw materials and the alkali metal compound used were changed to 1,1-bis(4-hydroxy-3-methylphenyl)-3,3,5-trimethylcyclohexane (33.85 g), 4,6-dichloro-2-phenylpyrimidine (16.65 g), potassium carbonate (18.65 g), and N-methyl-2-pyrrolidone (50.5 g).

10 [0206]

[Chem. 39]



[0207]

[Synthesis Example 20]

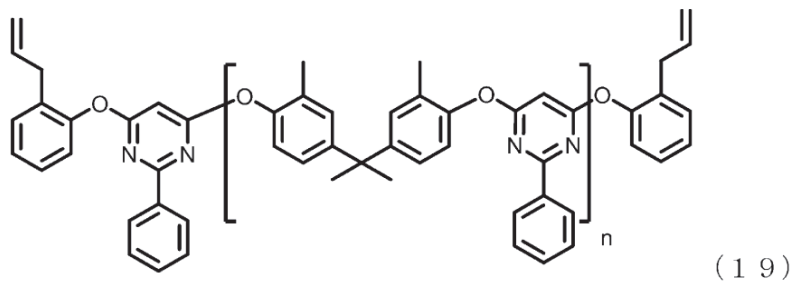
15 A polymer represented by the following Formula (19) was obtained (yield: 48.19 g, 90%) by performing synthesis in the same procedure as in Synthesis Example 1, except that the raw materials and the alkali metal compound used were changed to 2,2-bis(4-hydroxy-3-methylphenyl)propane (25.63 g), 4,6-dichloro-2-phenylpyrimidine (29.25 g), 2-allylphenol (8.131

20

g), and potassium carbonate (24.31 g).

[0208]

[Chem. 40]



5 [0209]

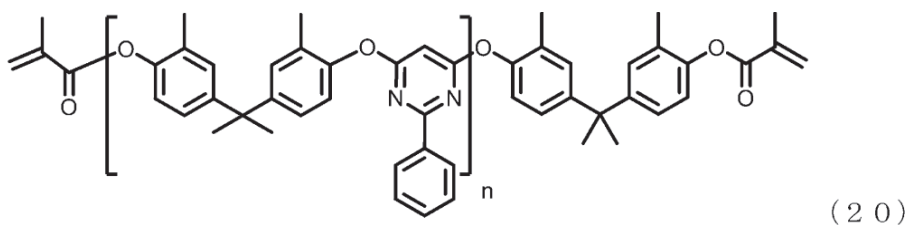
[Synthesis Example 21]

A polymer represented by the following Formula (20) was obtained (yield: 34.71 g, 85%) by performing synthesis in the same procedure as in Synthesis Example 5, except that the

10 raw materials and the alkali metal compound used were changed to 2,2-bis(4-hydroxy-3-methylphenyl)propane (25.63 g), 4,6-dichloropyrimidine (16.57 g), potassium carbonate (18.65 g), N-methyl-2-pyrrolidone (64.00 g), and methacryloyl chloride (7.657 g).

15 [0210]

[Chem. 41]



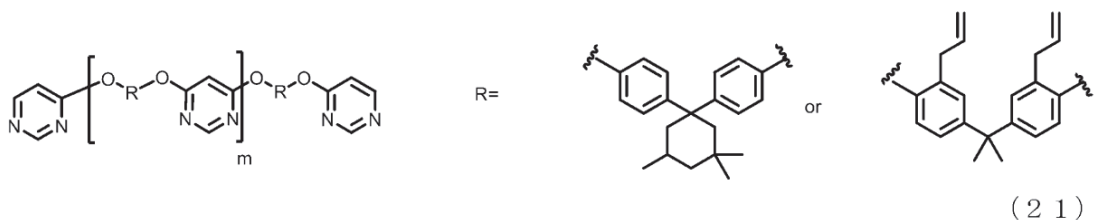
[0211]

[Synthesis Example 22]

A polymer represented by the following Formula (21) was obtained (yield: 44.71 g, 90%) by performing synthesis in the same procedure as in Synthesis Example 1, except that the raw materials and the alkali metal compound used were changed to 1,1-bis(4-hydroxyphenyl)-3,3,5-trimethylcyclohexane (31.04 g), 2,2'-diallylbisphenol A (7.711 g), 4-chloropyrimidine (5.267 g), 4,6-dichloropyrimidine (21.33 g), and potassium carbonate (27.61 g).

[0212]

[Chem. 42]



[0213]

[Weight Average Molecular Weight (Mw) and Number Average Molecular Weight (Mn)]

The weight average molecular weight (Mw) and the number average molecular weight (Mn) of the polymers synthesized in Synthesis Examples 1 to 10 and 12 to 22 and SA-9000 used in Comparative Example described below were measured under the following conditions using a GPC apparatus

("HLC-8320" manufactured by Tosoh Corporation). The results are shown in Tables 1 and 2.

· Column: obtained by connecting "TSKgel α -M" manufactured by Tosoh Corporation "TSKgel guard column α "
5 manufactured by Tosoh Corporation

- Developing solvent: N-methyl-2-pyrrolidone
- Column temperature: 40°C
- Flow rate: 1.0 mL/min
- Sample concentration: 0.75 mass%
- 10 · Sample injection amount: 50 μ L
- Detector: refractometer
- Standard substance: monodisperse polystyrene
- Concentration of measurement sample: 0.1 mass%

[0214]

15 <Loss Tangent>

Samples obtained by blending the polymers to be measured (the polymers synthesized in Synthesis Examples 1 to 10 and 12 to 22 and SA-9000) and the polymer synthesized in Synthesis Example 11 at 90 : 10, 75 : 25, and 50 : 50,
20 respectively, were spin-coated on a substrate, and fired in an oven under nitrogen conditions at 100°C for 5 minutes and further at 250°C for 1 hour.

Using the obtained fired product, the loss tangent at 10 GHz was measured using a cavity resonator method

(dielectric constant measurement system TE mode resonator manufactured by AET, Inc.). The loss tangent of the polymer to be measured was calculated from the extrapolated value of the relationship between the obtained result of the loss tangent and the content ratio of the polymer to be measured. The results are shown in Tables 1 and 2.

[0215]

[Table 1]

Table 1

	Synthesis Example 1	Synthesis Example 2	Synthesis Example 3	Synthesis Example 20	Synthesis Example 4	Synthesis Example 5	Synthesis Example 21
Mn	3200	8800	3200	1600	3700	3200	1500
Mw	8000	24000	7900	4000	7300	7400	4000
Loss tangent	0.002	0.002	0.002	0.001	0.002	0.003	0.002

Table 1 (continued)

	Synthesis Example 6	Synthesis Example 7	Synthesis Example 8	Synthesis Example 9	Synthesis Example 22	Synthesis Example 10	SA-9000
Mn	9100	3000	3000	3100	1600	10000	2000
Mw	25000	7500	7500	7000	4000	25000	4100
Loss tangent	0.002	0.002	0.001	0.002	0.002	0.004	0.004

[0216]

<Glass Transition Temperature (T_g) of Polymer>

A varnish for evaluation was prepared by mixing 100 parts by mass of the polymers to be measured (the polymers synthesized in Synthesis Examples 12 to 19 and SA-9000), 0.5 parts by mass of PERCUMYL D (manufactured by NOF CORPORATION), and 100 parts by mass of toluene, and then the prepared varnish for evaluation was applied onto a copper foil (TQ-M4-VSP (manufactured by MITSUI MINING & SMELTING

CO., LTD.)) using a baker-type applicator (gap: 75 μm) and dried at 100°C for 5 minutes to form a coating film. A copper foil (TQ-M4-VSP (manufactured by MITSUI MINING & SMELTING CO., LTD.)) was overlaid on the obtained coating film, and vacuum-pressed at 150°C for 5 minutes, and then fired at 200°C for 2 hours under nitrogen to prepare a cured film with a copper foil. The prepared cured film with a copper foil was immersed in a 40 mass% iron chloride solution to remove the copper foil from the cured film with a copper foil, then washed with water, and dried at 80°C for 30 minutes to prepare a film for measuring a glass transition temperature (T_g). The results are shown in Table 2.

A test piece (width: 3 mm $\times$ length: 1 cm) was cut out from the prepared film for measuring T_g , and measured at a temperature increase rate of 10°C/min from 50°C to 300°C and at 1 Hz using a dynamic viscoelasticity measuring device (manufactured by Seiko Instruments Inc., Model No.: "EXSTAR4000"), and $\tan\delta$ at this time was taken as the glass transition temperature (T_g).

[0217]

<Peel Strength of Polymer>

A varnish for evaluation was prepared by mixing 100 parts by mass of the polymers to be measured (the polymers synthesized in Synthesis Examples 12 to 19 and SA-9000), 0.5

parts by mass of PERCUMYL D (manufactured by NOF CORPORATION), and 100 parts by mass of toluene, and then the prepared varnish for evaluation was applied onto a copper foil (TQ-M4-VSP (manufactured by MITSUI MINING & SMELTING CO., LTD.)) using a baker-type applicator (gap: 75 μ m), heated at 100°C for 5 minutes, and then dried at 130°C for 5 minutes to form a coating film. A copper foil (TQ-M4-VSP (manufactured by MITSUI MINING & SMELTING CO., LTD.)) was overlaid on the obtained coating film, and vacuum-pressed at 150°C for 5 minutes, and then fired at 200°C for 2 hours under nitrogen to prepare a cured film with a copper foil, and the cured film with a copper foil was used as a sample for peel strength.

A test piece (width: 5 mm $\times$ length: 10 cm) was cut out from the prepared sample for peel strength, the copper foil with the cured film (a laminated portion of one copper foil and the cured film in the sample for peel strength) was pulled in a 90-degree direction under a condition of 500 mm/min by using "Instron 5567" manufactured by Instron, and the peel strength was measured in accordance with "IPC-TM-650 2.4.9". The results are shown in Table 2.

[0218]

[Table 2]

Table 2

Resin	Example				
	Synthesis Example 12	Synthesis Example 13	Synthesis Example 14	Synthesis Example 15	Synthesis Example 16
Mn	1600	1600	1800	800	3200
Mw	3400	3400	4000	2000	8000
Loss tangent	0.0010	0.0012	0.0009	0.0012	0.0010
Tg (°C)	> 130	> 130	> 130	> 130	> 130
Peel strength (N/mm)	0.5	0.5	0.5	0.5	0.5

Table 2 (continued)

Resin	Comparative Example			
	Synthesis Example 17	Synthesis Example 18	Synthesis Example 19	SA-9000
Mn	1500	1600	1700	2000
Mw	3400	4000	4250	4100
Loss tangent	0.0040	0.0030	0.0030	0.0040
Tg (°C)	Unmeasurable	Unmeasurable	Unmeasurable	> 130
Peel strength (N/mm)	Unmeasurable	Unmeasurable	Unmeasurable	0.5

[0219]

[Examples 1 to 14 and 29 to 31, and Comparative Examples 1 to 7 and 18]

5 Each component described in the section of composition type shown in Tables 3-1, 3-2, and 4 was mixed with a mix rotor to have the ratio (parts by mass) described in the section of composition blending ratio shown in Tables 3-1, 3-2, and 4, and the concentration was adjusted with toluene so
10 that the concentration of the solid content was 50 parts by mass to prepare a composition.

[0220]

<Resin Flow Evaluation>

15 Each component described in the section of composition type shown in Tables 3-1, 3-2, and 4 was mixed with a mix rotor to have the ratio (parts by mass) described in the section of composition blending ratio shown in Tables 3-1, 3-

2, and 4, and 67 mass% of toluene was added to 100 mass% of the mixture to prepare a varnish. A glass cloth (Toyobo NE Glass, #1027) was immersed in the prepared varnish for 2 minutes, taken out from the varnish, and then dried at 100°C for 5 minutes and then at 160°C for 10 minutes to prepare a prepreg. A copper foil (TQ-M4-VSP (manufactured by MITSUI MINING & SMELTING CO., LTD., 10 × 10 cm) was overlaid on both surfaces of the prepared prepreg (10 × 10 cm), and vacuum-pressed at room temperature and 3 MPa, then heated to 200°C at 10°C/min, and held at 200°C for 2 hours to prepare a copper-clad laminate (10 × 10 cm). The resin protruding from the prepared copper-clad laminate (10 × 10 cm) was cut out, and the mass of the protruding resin was measured. The resin flow (%) was calculated by the following calculation formula.

Resin flow (%) = mass of resin protruding after pressing/mass of prepreg × 100

[0221]

<Preparation of Cured Film>

The composition obtained in each of Examples and Comparative Examples was applied onto a copper foil (TQ-M4-VSP (manufactured by MITSUI MINING & SMELTING CO., LTD.)) using a baker-type applicator (gap: 125 μm), and then dried at 100°C for 5 minutes, and in the case of using the composition obtained in Example 4 or Comparative Example 2,

the composition was fired at 120°C for 1.5 hours under nitrogen and then fired at 250°C for 3 hours under nitrogen, and in the case of the composition obtained in each of Examples and Comparative Examples other than Example 4 and
5 Comparative Example 2, the composition was fired at 120°C for 1.5 hours under nitrogen and then fired at 180°C for 3 hours under nitrogen.

The obtained cured film with a copper foil was immersed in a 40 mass% iron chloride solution to remove the
10 copper foil, then washed with water, and dried in an oven at 80°C for 30 minutes to prepare a cured film.

[0222]

<Preparation of Laminate>

The composition obtained in each of Examples and
15 Comparative Examples was applied onto a Kapton film (150EN-C (manufactured by DU PONT-TORAY CO., LTD.)) using a baker-type applicator (gap: 12.5 μm), and dried at 100°C for 5 minutes. A copper foil (TQ-M4-VSP (manufactured by MITSUI MINING & SMELTING CO., LTD.)) having a thickness of 12 μm was disposed
20 on the coating film of the laminate of the obtained coating film and the Kapton film, the coating film and the copper foil were bonded together under the conditions of 150°C and 0.3 m/min using a thermal laminator (VA-700 (manufactured by TAISEI LAMINATOR CO., LTD.)), and then in the case of using

the composition obtained in Example 4 or Comparative Example 2, the composition was fired at 120°C for 1.5 hours under nitrogen and then fired at 250°C for 3 hours under nitrogen, and in the case of the composition obtained in each of

5 Examples and Comparative Examples other than Example 4 and Comparative Example 2, the composition was fired at 120°C for 1.5 hours under nitrogen and then fired at 180°C for 3 hours under nitrogen, thereby preparing a laminate.

[0223]

10 <Loss Tangent>

A test piece (width: 6 cm × length: 6 cm) was cut out from the prepared cured film, and the loss tangent of the test piece at 10 GHz was measured using a cavity resonator method (dielectric constant measurement system TE mode

15 resonator manufactured by AET, Inc.). The results are shown in Tables 3-1, 3-2, and 4.

[0224]

<Peel Strength>

A test piece (width: 5 mm × length: 10 cm) was cut out
20 from the prepared laminate, the Kapton film with a cured film was pulled in a 90-degree direction under a condition of 500 mm/min by using "Instron 5567" manufactured by Instron, and the peel strength between the cured film and the copper foil was measured in accordance with "IPC-TM-650 2.4.9". The

results are shown in Tables 3-1, 3-2, and 4.

[0225]

<Glass Transition Temperature (T_g)>

A test piece (width: 3 mm × length: 1 cm) was cut out
5 from the prepared cured film, and measured at a temperature
increase rate of 10°C/min from 50°C to 300°C and at 1 Hz
using a dynamic viscoelasticity measuring device
(manufactured by Seiko Instruments Inc., "EXSTAR4000"), and
tanδ at this time was taken as the glass transition
10 temperature (T_g). The results are shown in Tables 3-1, 3-2,
and 4.

When two or more tanδ values were present, the lowest
value was defined as T_g.

[0226]

15 <Chemical Resistance>

The composition obtained in each of Examples and
Comparative Examples was applied onto a copper foil (TQ-M4-
VSP (manufactured by MITSUI MINING & SMELTING CO., LTD.))
using a baker-type applicator (gap: 125 μm), and then dried
20 at 100°C for 5 minutes, and in the case of using the
composition obtained in Example 4 or Comparative Example 2,
the composition was fired at 120°C for 1.5 hours under
nitrogen and then fired at 250°C for 3 hours under nitrogen,
and in the case of the composition obtained in each of

Examples and Comparative Examples other than Example 4 and Comparative Example 2, the composition was fired at 120°C for 1.5 hours under nitrogen and then fired at 180°C for 3 hours under nitrogen. In this way, a cured film with a copper foil
5 was obtained, and the mass of the obtained cured film with a copper foil was measured. The mass of the copper foil before coating was weighed in advance, and the mass obtained by subtracting the previously weighed mass of the copper foil from the mass of the obtained cured film with a copper foil
10 was regarded as "cured film mass before immersion".

The obtained cured film with a copper foil was immersed in methyl ethyl ketone (1.5 L) at room temperature for 10 minutes, and then vacuum-dried at 120°C for 3 hours to measure the mass of the cured film with a copper foil. The
15 mass obtained by subtracting the mass of the previously weighed copper foil from the mass of the cured film with a copper foil after vacuum drying was regarded as "cured film mass after immersion".

The chemical resistance was evaluated by calculating
20 the mass change rate by the following formula. A case where the mass change rate was 90% or more was designated as "O", and a case where the mass change rate was 90% or less was designated as "X". The results are shown in Tables 3-1, 3-2, and 4.

Mass change rate (%) = $\frac{\text{cured film mass after immersion} - \text{cured film mass before immersion}}{\text{cured film mass before immersion}} \times 100$

[0227]

<Appearance>

5 The appearance of the prepared cured film was visually observed, and the cured film with cracks was designated as "X", and the cured film without no cracks was designated as "O". The results are shown in Tables 3-1, 3-2, and 4.

[0228]

10 <Impregnation Test>

A glass cloth (manufactured by Nitto Boseki Co., Ltd., #2116 type) having a size of 5 cm × 7 cm × 95 μm in thickness was impregnated with the composition obtained in each of Examples and Comparative Examples, and heated and dried at 15 160°C for 10 minutes to obtain a prepreg having a thickness of 110 μm. The obtained prepreg was observed with a digital microscope (manufactured by KEYENCE CORPORATION, VHX-6000) in a transmission mode at a magnification of 300 to observe voids between the glass cloth and the resin layer. The 20 prepreg was bent by 180° to the long side and the short side, and the presence or absence of powder fall-off of the resin was visually observed.

A case where no void was observed and powder fall-off was not observed was designated as "O", and a case where a

void was observed or powder fall-off was observed was designated as "X". The results are shown in Tables 3-1, 3-2, and 4.

[0229]

5 [Table 3-1]

Table 3-1

		Example 1	Example 2	Example 3	Example 4	Example 29
Composition type	Polymer-1	Synthesis Example 1	Synthesis Example 2	Synthesis Example 6	Synthesis Example 1	Synthesis Example 1
	Polymer-2				Synthesis Example 3	Synthesis Example 20
	Curable compound-1	SLK-1500	SLK-1500	SLK-1500	SLK-1500	SLK-1500
	Curable compound-2					
	Initiator	DCP	DCP	DCP	DCP	DCP
Composition blending ratio	Polymer-1	50	50	50	25	25
	Polymer-2				25	25
	Curable compound-1	50	50	50	50	50
	Curable compound-2					
	Initiator	1.1	1.1	1.1	1.1	1.1
CCL	Resin flow (%)	20	15	20	15	15
Composition properties	Loss tangent	0.0015	0.0015	0.0016	0.0020	0.0016
	Peel strength (N/mm)	0.6	0.6	0.7	0.5	0.5
	Tg (°C)	123	116	120	113	115
	Chemical resistance	O	O	O	O	O
	Appearance	O	O	O	O	O
	Impregnation test	O	O	O	O	O

Table 3-1 (continued)

		Example 5	Example 6	Example 30	Example 7
Composition type	Polymer-1	Synthesis Example 1	Synthesis Example 1	Synthesis Example 1	Synthesis Example 1
	Polymer-2	Synthesis Example 4	Synthesis Example 5	Synthesis Example 21	Synthesis Example 7
	Curable compound-1	SLK-1500	SLK-1500	SLK-1500	SLK-1500
	Curable compound-2				
	Initiator	DCP	DCP	DCP	DCP
Composition blending ratio	Polymer-1	25	25	25	45
	Polymer-2	25	25	25	5
	Curable compound-1	50	50	5	50
	Curable compound-2				
	Initiator	1.1	1.1	1.1	1.1
CCL	Resin flow (%)	15	15	15	20
Composition properties	Loss tangent	0.0018	0.0021	0.0017	0.0015
	Peel strength (N/mm)	0.5	0.5	0.5	0.6
	Tg (°C)	116	120	120	124
	Chemical resistance	0	0	0	0
	Appearance	0	0	0	0
	Impregnation test	0	0	0	0

[0230]

[Table 3-2]

Table 3-2

		Example 8	Example 9	Example 31	Example 10	Example 11
Composition type	Polymer-1	Synthesis Example 1	Synthesis Example 9	Synthesis Example 22	Synthesis Example 1	Synthesis Example 1
	Polymer-2	Synthesis Example 8				
	Curable compound-1	SLK-1500	SLK-1500	SLK-1500	SLK-1500	SLK-1500
	Curable compound-2				Tufprene 912	TAIC
	Initiator	DCP	DCP	DCP	DCP	DCP
Composition blending ratio	Polymer-1	45	50	50	45	45
	Polymer-2	5				
	Curable compound-1	50	50	50	45	45
	Curable compound-2				10	10
	Initiator	1.1	1.1	1.1	1.1	1.1
CCL	Resin flow (%)	20	20	20	10	10
Composition properties	Loss tangent	0.0013	0.0016	0.0016	0.0016	0.0015
	Peel strength (N/mm)	0.6	0.7	0.7	0.7	0.6
	Tg (°C)	120	121	125	111	110
	Chemical resistance	0	0	0	0	0
	Appearance	0	0	0	0	0
	Impregnation test	0	0	0	0	0

Table 3-2 (continued)

		Comparative Example 1	Comparative Example 2	Comparative Example 18
Composition type	Polymer-1	Synthesis Example 10	Synthesis Example 10	SA9000
	Polymer-2			
	Curable compound-1	SLK-1500	SLK-1500	SLK-1500
	Curable compound-2			
	Initiator	DCP	DCP	DCP
Composition blending ratio	Polymer-1	50	50	50
	Polymer-2			
	Curable compound-1	50	50	50
	Curable compound-2			
	Initiator	1.1	1.1	1.1
CCL	Resin flow (%)	30	30	10.0
Composition properties	Loss tangent	0.0020	0.0020	0.0030
	Peel strength (N/mm)	0.4	0.4	0.4
	Tg (°C)	Unmeasurable	Unmeasurable	< 50
	Chemical resistance	X Elution	X Elution	O
	Appearance	X	X	O
	Impregnation test	X	X	X

[0231]

[Table 4]

Table 4

		Example 12	Example 13	Example 14
Composition type	Polymer	Synthesis Example 2	Synthesis Example 2	Synthesis Example 2
	Curable compound	SLK-1500	SLK-1500	SLK-1500
	Additive-1	Silica particles	Silica particles	
	Additive-2			Fluororesin powder
	Initiator	DCP	DCP	DCP
Composition blending ratio	Polymer	40	15	45
	Curable compound	40	15	45
	Additive-1	20	70	
	Additive-2			10
	Initiator	1.1	1.1	1.1
CCL	Resin flow (%)	10	10	10
Cured product properties	Loss tangent	0.0013	0.0010	0.0013
	Peel strength (N/mm)	0.5	0.4	0.5
	Tg (°C)	120	121	121
	Chemical resistance	O	O	O
	Appearance	O	O	O
	Impregnation test	O	O	O

Table 4 (continued)

		Comparative Example 3	Comparative Example 4	Comparative Example 5	Comparative Example 6	Comparative Example 7
Composition type	Polymer	Synthesis Example 10	Synthesis Example 10	SA-9000	Synthesis Example 10	SA-9000
	Curable compound	SLK-1500	SLK-1500	SLK-1500	SLK-1500	SLK-1500
	Additive-1	Silica particles	Silica particles	Silica particles		
	Additive-2				Fluororesin powder	Fluororesin powder
	Initiator	DCP	DCP	DCP	DCP	DCP
Composition blending ratio	Polymer	40	15	40	45	45
	Curable compound	40	15	40	45	45
	Additive-1	20	70	70		
	Additive-2				15	15
	Initiator	1.1	1.1	1.1	1.1	1.1
CCL	Resin flow (%)	30	30	30	30	10
Cured product properties	Loss tangent	0.0013	0.0020	0.0020	0.0013	0.0020
	Peel strength (N/mm)	0.3	0.2	0.1	0.3	0.1
	Tg (°C)	Unmeasurable	Unmeasurable	< 50	Unmeasurable	< 50
	Chemical resistance	X Elution	X Elution	O	X Elution	O
	Appearance	X	X	X	X	X
	Impregnation test	X	X	-	X	-

[0232]

Abbreviations used in Tables 3-1, 3-2, and 4 will be described below.

5 [0233]

<Polymer>

· SA-9000: manufactured by SABIC, terminal-modified polyphenylene ether

[0234]

10 <Curable Compound>

· SLK-1500: manufactured by Shin-Etsu Chemical Co., Ltd., bismaleimide, number average molecular weight 1500

· TAIC: manufactured by Mitsubishi Chemical Corporation, triallyl isocyanurate

· Tufprene 912: manufactured by Asahi Kasei Corp., styrene-butadiene styrene thermoplastic elastomer

5 [0235]

<Other Additives>

· Additive-1: silica particles, ADMAFINE (manufactured by ADMATECHS COMPANY LIMITED, phenylaminosilane-modified particles, particle size 0.4 to 0.6 μm)

10 · Additive-2: fluororesin powder, Fluon+ EA-2000 (manufactured by AGC Inc.)

[0236]

<Initiator>

· DCP: dicumyl peroxide, manufactured by Tokyo Chemical Industry Co., Ltd.

[0237]

[Examples 15 to 28 and Comparative Examples 8 to 17]

Each component described in the section of composition type shown in Tables 5 and 6 was mixed with a mix rotor to have the ratio (parts by mass) described in the section of composition blending ratio shown in Tables 5 and 6, and the concentration was adjusted with toluene so that the concentration of the solid content was 30 parts by mass to prepare a composition.

20

[0238]

<Resin Flow Evaluation>

Each component described in the section of composition type shown in Tables 5 and 6 was mixed with a mix rotor to have the ratio (parts by mass) described in the section of composition blending ratio shown in Tables 5 and 6, and 67 mass% of toluene was added to 100 mass% of the mixture to prepare a varnish. A glass cloth (Toyobo NE Glass, #1027) was immersed in the prepared varnish for 2 minutes, taken out from the varnish, and then dried at 100°C for 5 minutes and then at 160°C for 10 minutes to prepare a prepreg. A copper foil (TQ-M4-VSP (manufactured by MITSUI MINING & SMELTING CO., LTD., 10 × 10 cm) was overlaid on both surfaces of the prepared prepreg (10 × 10 cm), and vacuum-pressed at room temperature and 3 MPa, then heated to 200°C at 10°C/min, and held at 200°C for 2 hours to prepare a copper-clad laminate (10 × 10 cm). The resin protruding from the prepared copper-clad laminate (10 × 10 cm) was cut out, and the mass of the protruding resin was measured. The resin flow (%) was calculated by the following calculation formula.

Resin flow (%) = mass of resin protruding after pressing/mass of prepreg × 100

[0239]

<Loss Tangent>

The composition obtained in each of Examples 15 to 28 and Comparative Examples 8 to 17 was spin-coated on a 3-inch quartz substrate, dried at 100°C for 5 minutes, and fired at 200°C for 2 hours under nitrogen to prepare a substrate for loss tangent measurement having a cured film formed on the quartz substrate.

The loss tangent at 10 GHz of each of the quartz substrate before coating and the prepared substrate for loss tangent measurement was measured using a cavity resonator method (dielectric constant measurement system TE mode resonator manufactured by AET, Inc.). Based on the obtained results, the loss tangent of each composition was calculated from the following calculation formula. The results are shown in Tables 5 and 6.

[0240]

When the dielectric constant is designated as Dk_1 , the loss tangent is designated as Df_1 , and the thickness of the quartz substrate is designated as t_1 in the case of using the quartz substrate; the dielectric constant of the cured film is designated as Dk_2 , the loss tangent of the cured film is designated as Df_2 , and the thickness of the cured film is designated as t_2 ; and the dielectric constant is designated as Dk_3 , the loss tangent is designated as Df_3 , and the thickness of the substrate for loss tangent measurement is

designated as t_3 in the case of using the substrate for loss tangent measurement, the dielectric constant (Dk_2) and the loss tangent (Df_2) of the cured film are calculated by the following calculation formula.

$$Dk_2 = [(Dk_3 \times t_3) - (Dk_1 \times t_1)]/t_2$$

$$Df_2 = [(Dk_3 \times Df_3 \times t_3) - (Dk_1 \times Df_1 \times t_1)]/(Dk_2 \times t_2)$$

[0241]

<Peel Strength>

The composition obtained in each of Examples 15 to 28 and Comparative Examples 8 to 17 was applied onto a copper foil (CF-V9S-SV-18 (manufactured by FUKUDA METAL FOIL & POWDER CO., LTD.)) having a thickness of 18 μm using a baker-type applicator (gap: 12.5 μm), and dried at 100°C for 5 minutes and then at 130°C for 5 minutes to form a coating film. A copper foil (CF-V9S-SV-18 (FUKUDA METAL FOIL & POWDER CO., LTD.)) having a thickness of 18 μm was overlaid on the formed coating film, pressed under vacuum at 150°C for 5 minutes, and then fired at 200°C for 2 hours under nitrogen to prepare a laminate.

The peel strength was measured using the prepared laminate in the same manner as in, for example, Example 1. The results are shown in Tables 5 and 6.

[0242]

<Glass Transition Temperature (T_g) and Appearance>

The composition obtained in each of Examples 15 to 28 and Comparative Examples 8 to 17 was applied onto a copper foil (TQ-M4-VSP (manufactured by MITSUI MINING & SMELTING CO., LTD.)) using a baker-type applicator (gap: 75 μ m), then
5 dried at 100°C for 5 minutes, and fired at 200°C for 2 hours under nitrogen.

The obtained cured film with a copper foil was immersed in a 40 mass% iron chloride solution to remove the copper foil, then washed with water, and dried in an oven at
10 80°C for 30 minutes to obtain a cured film.

The glass transition temperature (T_g) and appearance were measured and evaluated using the obtained cured film in the same manner as in, for example, Example 1. The results are shown in Tables 5 and 6.

15 [0243]

<Chemical Resistance and Impregnation Test>

Chemical resistance and impregnation test were performed in the same manner as in Example 1, except that the compositions obtained in Examples 15 to 28 and Comparative
20 Examples 8 to 17 were used. The results are shown in Tables 5 and 6.

[0244]

[Table 5]

Table 5

		Example 15	Example 16	Example 17	Example 18	Example 19	Example 20	Example 21
Composition	Polymer-1	Synthesis Example 12	Synthesis Example 12	Synthesis Example 12	Synthesis Example 12	Synthesis Example 12	Synthesis Example 12	Synthesis Example 12
	Curable compound-1					TAIC	DVB960	BMI-3000
	Curable compound-2							BMI-70
	Antioxidant		Antioxidant-1	Antioxidant-2	Antioxidant-3			
	Initiator	DCP	DCP	DCP	DCP	DCP	DCP	DCP
Composition blending ratio	Polymer-1	100	100	100	100	70	70	60
	Curable compound-1					30	30	30
	Curable compound-2							10
	Antioxidant		100 ppm	100 ppm	100 ppm			
	Initiator	0.5	0.5	0.5	0.5	0.5	0.5	3
CCL	Resin flow (%)	10	15	15	15	10	10	10
Composition properties	Loss tangent	0.0011	0.0011	0.0012	0.0012	0.0012	0.0012	0.0011
	Peel strength (N/mm)	0.5	0.5	0.5	0.5	> 0.6	> 0.6	> 0.6
	Tg (°C)	> 130	> 130	> 130	> 130	> 130	> 130	> 130
	Chemical resistance	0	0	0	0	0	0	0
	Appearance	0	0	0	0	0	0	0

Table 5 (continued)

		Example 22	Example 23	Example 24	Example 25	Example 26	Example 27	Example 28
Composition	Polymer-1	Synthesis Example 13	Synthesis Example 14	Synthesis Example 15	Synthesis Example 16	Synthesis Example 12	Synthesis Example 12	Synthesis Example 12
	Curable compound-1	TAIC	TAIC	TAIC	TAIC	TAIC	TAIC	TAIC
	Curable compound-2							
	Antioxidant					Antioxidant-1	Antioxidant-2	Antioxidant-3
	Initiator	DCP	DCP	DCP	DCP	DCP	DCP	DCP
Composition blending ratio	Polymer-1	70	70	70	70	70	70	70
	Curable compound-1	30	30	30	30	30	30	30
	Curable compound-2	10	10	10	10			
	Antioxidant					500 ppm	500 ppm	500 ppm
	Initiator	0.5	0.5	0.5	0.5	0.5	0.5	0.5
CCL	Resin flow (%)	10	10	20	10	15	15	15
Composition properties	Loss tangent	0.0011	0.0012	0.0012	0.0012	0.0011	0.0012	0.0012
	Peel strength (N/mm)	0.5	>0.6	> 0.6	> 0.6	> 0.6	> 0.6	> 0.6
	Tg (°C)	> 130	> 130	> 130	> 130	> 130	> 130	> 130
	Chemical resistance	0	0	0	0	0	0	0
	Appearance	0	0	0	0	0	0	0

[0245]

[Table 6]

		Comparative Example 8	Comparative Example 9	Comparative Example 10	Comparative Example 11	Comparative Example 12
Composition	Polymer-1	Synthesis Example 17	Synthesis Example 17	Synthesis Example 17	Synthesis Example 17	Synthesis Example 18
	Curable compound-1		TAIC	DVB960	BMI-70	TAIC
	Curable compound-2				BMI-3000	
	Initiator	DCP	DCP	DCP	DCP	DCP
Composition blending ratio	Polymer-1	100	70	70	60	70
	Curable compound-1		30	30	30	30
	Curable compound-2				10	
	Initiator	0.5	0.5	0.5	3	0.5
CCL	Resin flow (%)	30	30	30	30	30
Composition properties	Loss tangent	0.0040	0.0023	0.0023	0.0023	0.0030
	Peel strength (N/mm)	0.1	0.2	0.2	0.1	0.1
	Tg (°C)	Unmeasurable	Unmeasurable	Unmeasurable	Unmeasurable	Unmeasurable
	Chemical resistance	X Elution	X Elution	X Elution	X Elution	X Elution
	Appearance	X	X	X	X	X

Table 6 (continued)

		Comparative Example 13	Comparative Example 14	Comparative Example 15	Comparative Example 16	Comparative Example 17
Composition	Polymer-1	Synthesis Example 19	SA-9000	SA-9000	SA-9000	SA-9000
	Curable compound-1	TAIC		TAIC	DVB960	BMI-70
	Curable compound-2					BMI-3000
	Initiator	DCP	DCP	DCP	DCP	DCP
Composition blending ratio	Polymer-1	70	100	70	70	60
	Curable compound-1	30		30	30	30
	Curable compound-2					10
	Initiator	0.5	0.5	0.5	0.5	3
CCL	Resin flow (%)	30	10	10	10	10
Composition properties	Loss tangent	0.0030	0.0040	0.0027	0.0027	0.0026
	Peel strength (N/mm)	0.1	0.5	0.5	0.5	0.5
	Tg (°C)	Unmeasurable	> 130	> 130	> 130	> 130
	Chemical resistance	X Elution	O	O	O	O
	Appearance	X	O	O	O	O

[0246]

Abbreviations used in Tables 5 and 6 will be described below.

[0247]

5 <Polymer>

· SA-9000: manufactured by SABIC, terminal-modified polyphenylene ether

[0248]

 <Curable Compound>

10 · TAIC: manufactured by Mitsubishi Chemical Corporation, triallyl isocyanurate

· DVB960: manufactured by NIPPON STEEL Chemical & Material CO., LTD., divinylbenzene (divinylbenzene: 96 mass%)

15 · BMI-3000: manufactured by Designer Molecules Inc., bismaleimide (bifunctional bismaleimide, Mw: about 3000)

· BMI-70: manufactured by K.I Chemical Industry Co., Ltd., bis-(3-ethyl-5-methyl-4-maleimidophenyl)methane

[0249]

 <Antioxidant>

20 · Antioxidant-1: manufactured by TCI, 2,2,6,6-tetramethyl-4-hydroxypiperidine-1-oxyl

· Antioxidant-2: manufactured by TCI, 3,5-di-tert-4-butylhydroxytoluene

· Antioxidant-3: manufactured by ADEKA CORPORATION,

AO-30 (chemical name: 4,4',4''-(1-methylpropanyl-3-ylidene)tris(6-tert-butyl-m-cresol)

[0250]

<Initiator>

- 5 · DCP: dicumyl peroxide, manufactured by Tokyo
Chemical Industry Co., Ltd.

CLAIMS

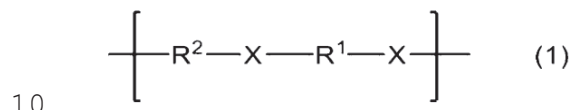
[Claim 1]

A polymer comprising:

5 a repeating structural unit represented by the following Formula (1); and

a group Y represented by the following Formula (a) at a terminal:

[Chem. 1]



wherein X's are each independently -O-, -S-, or -N(R³)-, R³ is a hydrogen atom, a monovalent hydrocarbon group having 1 to 20 carbon atoms, a monovalent halogenated hydrocarbon group having 1 to 20 carbon atoms, or a group
 15 obtained by substituting a part of the hydrocarbon group or the halogenated hydrocarbon group with at least one selected from an oxygen atom and a sulfur atom, R¹ is a divalent organic group, and R² is a divalent unsubstituted or substituted nitrogen-containing heteroaromatic ring;

20 [Chem. 2]

-Y (a)

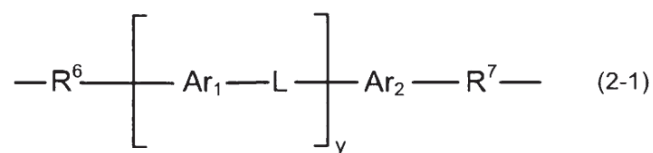
wherein Y is a group containing an ethylenically unsaturated double bond and having 3 to 50 carbon atoms, an

unsubstituted or substituted aromatic hydrocarbon group
 having 6 to 50 carbon atoms, an unsubstituted or substituted
 aliphatic hydrocarbon group having 6 to 50 carbon atoms, or
 an unsubstituted nitrogen-containing heteroaromatic ring, and
 5 when the aromatic hydrocarbon group or the aliphatic
 hydrocarbon group has a substituent, the substituent is a
 group other than a hydroxy group.

[Claim 2]

The polymer according to claim 1, wherein the divalent
 10 organic group represented by R^1 in the above Formula (1)
 comprises a group represented by the following Formula (2-1):

[Chem. 3]



wherein Ar_1 and Ar_2 are each independently an
 15 unsubstituted or substituted aromatic hydrocarbon group, L is
 a single bond, -O-, -S-, -N(R^8)-, -C(O)-, -C(O)-O-, -C(O)-
 NH-, -S(O)-, -S(O)₂-, -P(O)-, or a divalent organic group, R^8
 is a hydrogen atom, a monovalent hydrocarbon group having 1
 to 20 carbon atoms, or a monovalent halogenated hydrocarbon
 20 group having 1 to 20 carbon atoms, y is an integer of 0 to 5,
 when y is 2 or more, a plurality of Ar_1 and L may be the same
 as or different from each other, and R^6 and R^7 are each

independently a single bond, a methylene group, or an
alkylene group having 2 to 4 carbon atoms.

[Claim 3]

The polymer according to claim 2, wherein Ar₁ and Ar₂
5 in the Formula (2-1) are each independently an aromatic
hydrocarbon group having an allyl group.

[Claim 4]

The polymer according to any one of claims 1 to 3,
wherein a weight average molecular weight of the polymer in
10 terms of polystyrene is 1,000 to 500,000.

[Claim 5]

A composition comprising:

the polymer according to any one of claims 1 to 4; and
a curable compound (B) other than the polymer.

15 [Claim 6]

The composition according to claim 5, wherein the
curable compound (B) comprises at least one selected from the
group consisting of a vinyl compound, a maleimide compound,
an allyl compound, an acrylic compound, a methacrylic
20 compound, a thiol compound, an oxazine compound, a cyanate
compound, an epoxy compound, an oxetane compound, a methylol
compound, a benzocyclobutene compound, a propargyl compound,
and a silane compound.

[Claim 7]

The composition according to claim 5 or 6, further comprising an antioxidant.

[Claim 8]

A cured product which is a cured product of the
5 composition according to any one of claims 5 to 7.

[Claim 9]

A laminate comprising:

a substrate; and

a cured layer formed using the composition according
10 to any one of claims 5 to 7.

[Claim 10]

An electronic component comprising the cured product according to claim 8 or the laminate according to claim 9.