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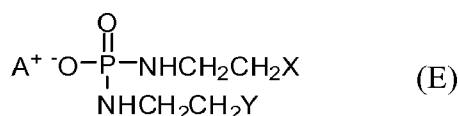
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(54) Title: SYNTHESIS AND FORMULATIONS OF SALTS OF ISOPHOSPHORAMIDE MUSTARD AND ANALOGS THEREOF



(57) Abstract: Disclosed herein are formulations and methods of manufacture of compounds of formula (E); wherein X and Y independently represent leaving groups; and A⁺ is an ammonium cation.