

Abstract**Interbore Cooling System**

A cooling system for cooling an interbore bridge of a cylinder block of a water cooled engine, the interbore bridge having a top surface and a central region of minimum width; the cylinder block having a water jacket; the cooling system including at least one water passage extending from the top of the interbore bridge adjacent the central region to the water jacket. A method of forming the
10 cooling system, and a cylinder block so formed, are also disclosed.

Figure 2