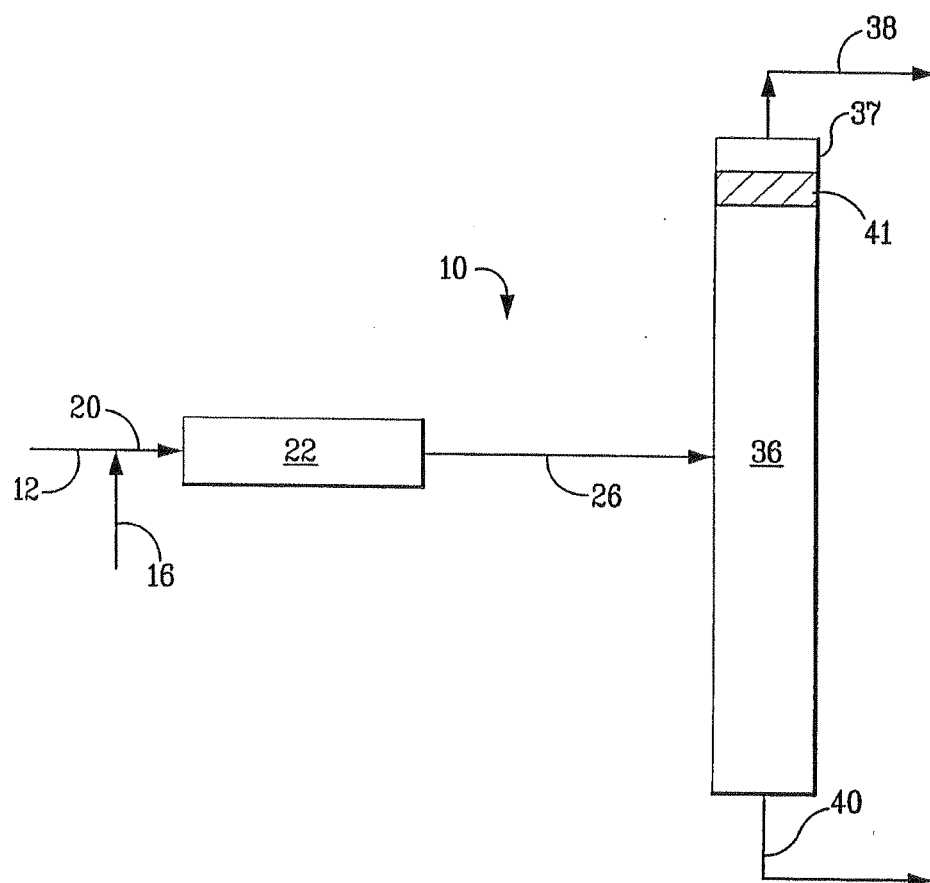


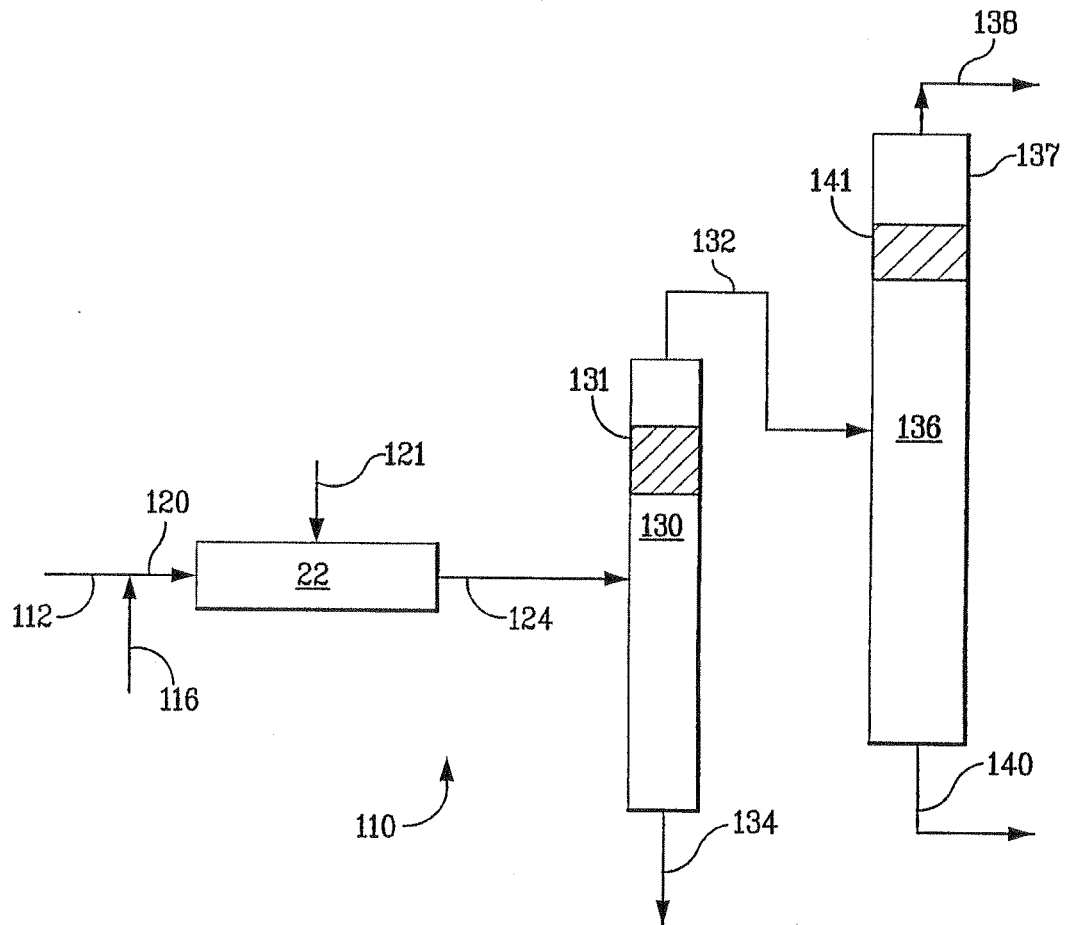
1/6

FIG. 1



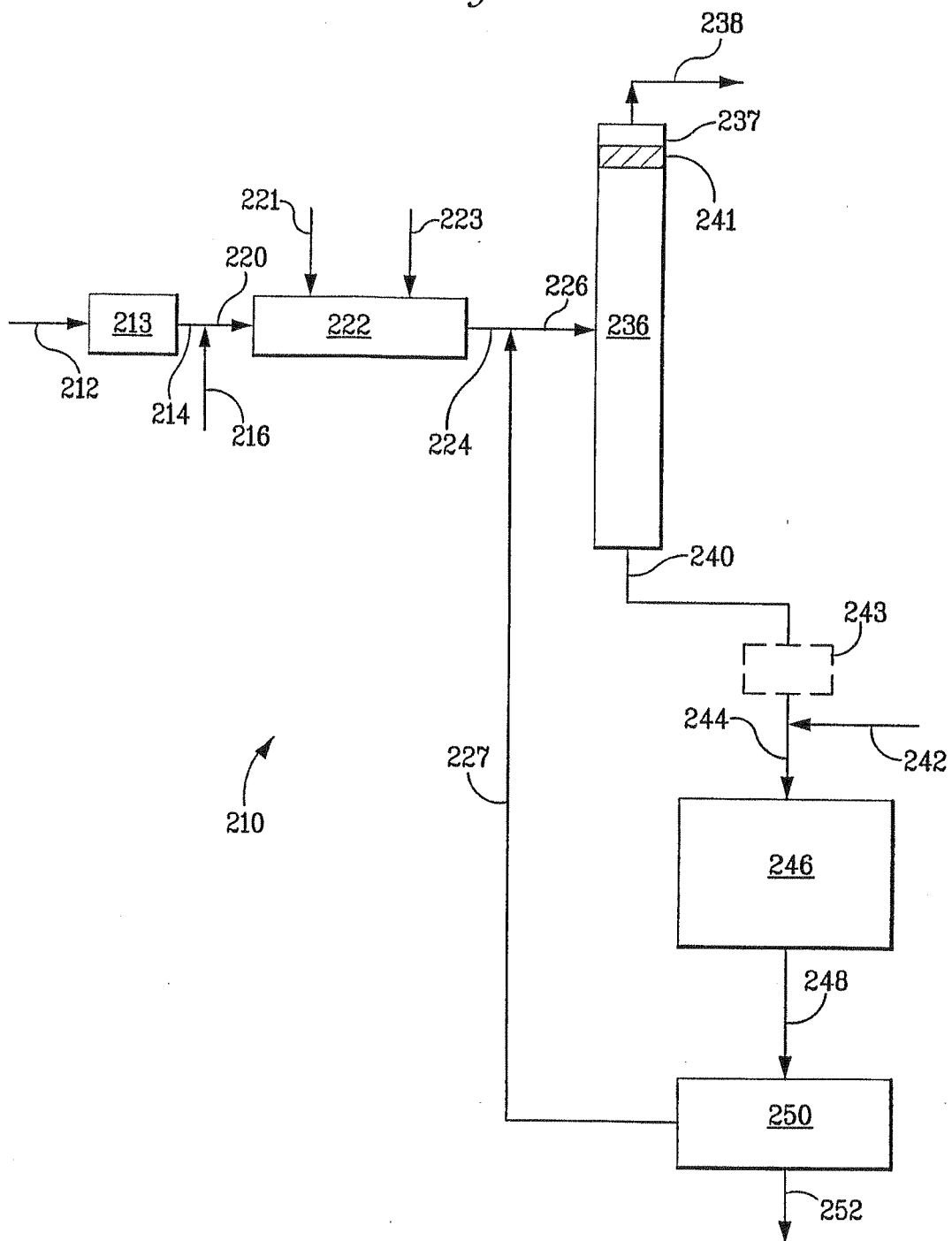
2/6

FIG. 2



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FIG. 3



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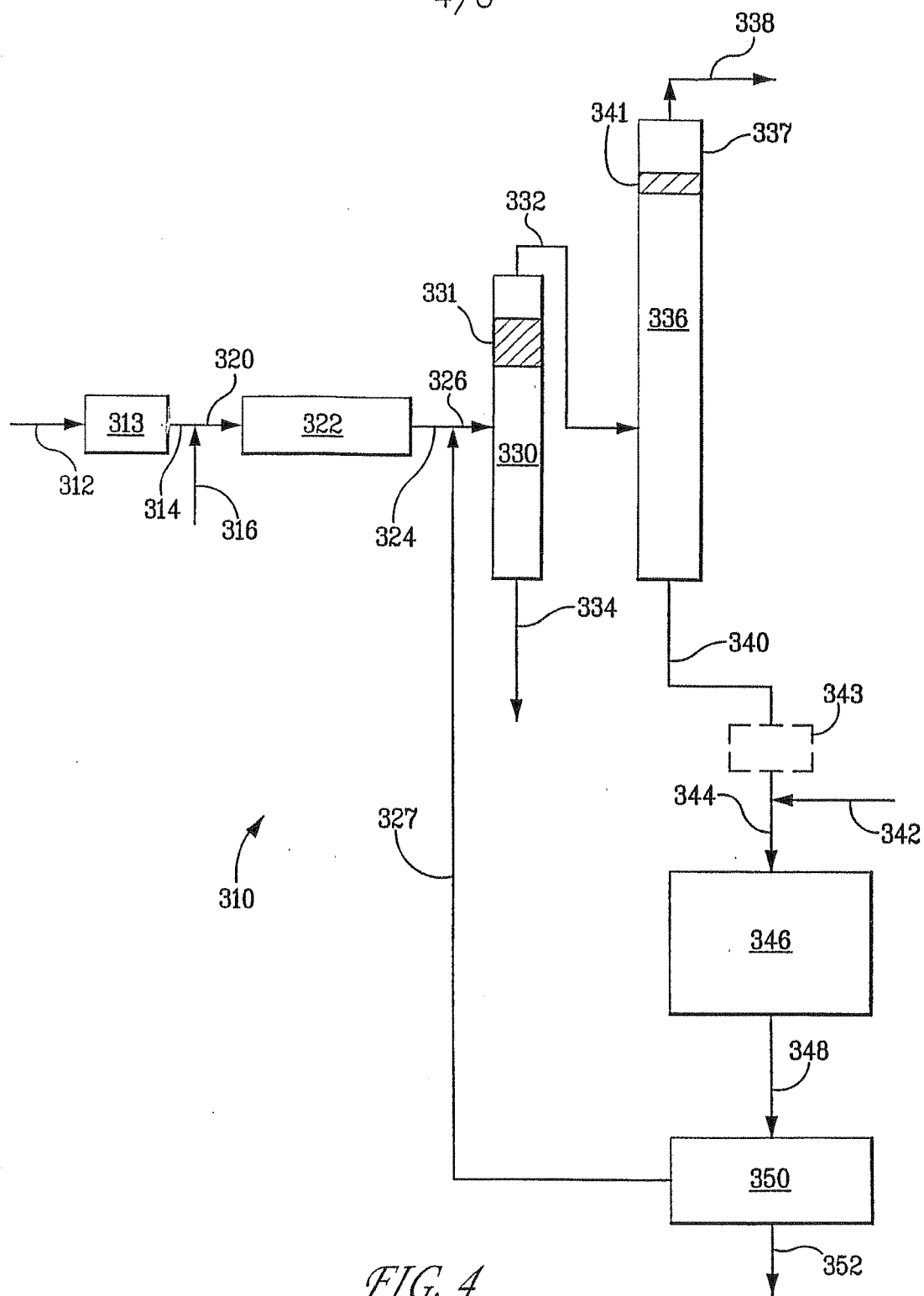
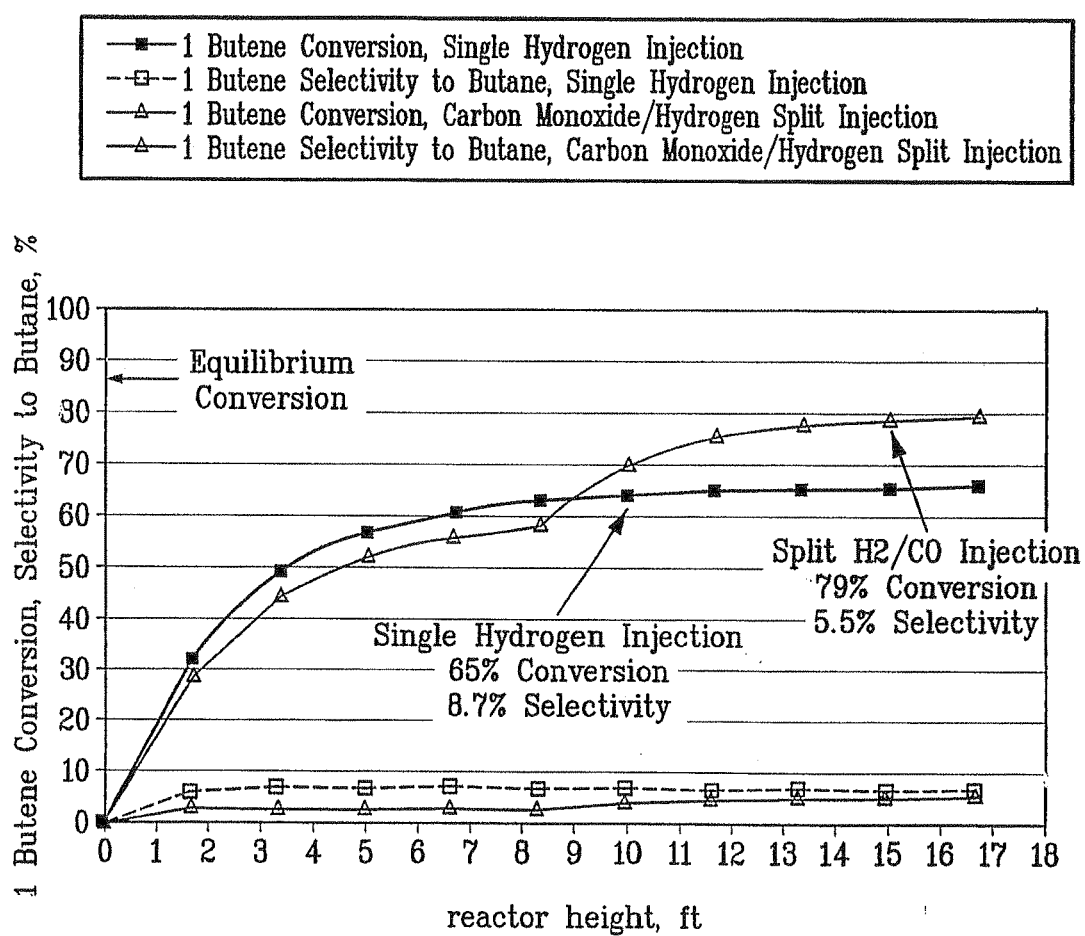


FIG. 4

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FIG. 5



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FIG. 6

Ratio 2-Butenes to 1-Butenes
FB but DIB only

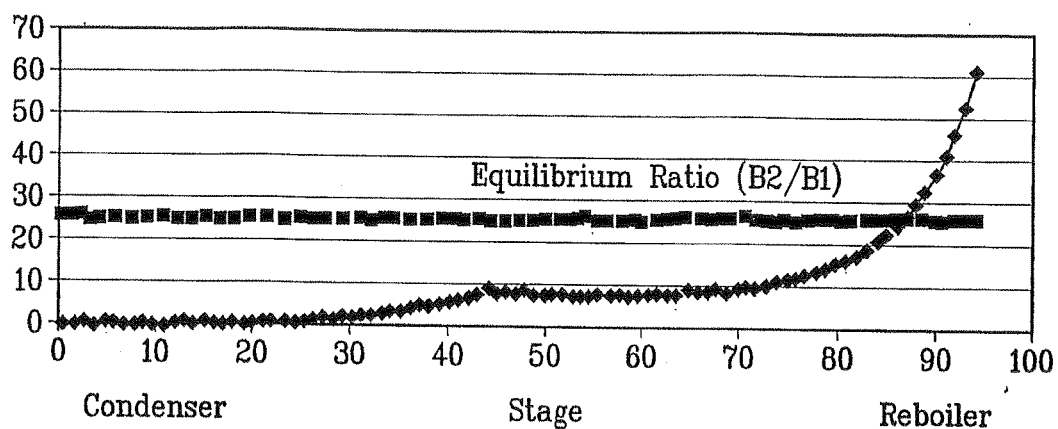


FIG. 7

Rate = $B1 - (B2/K_{eq})$
FB but DIB only

