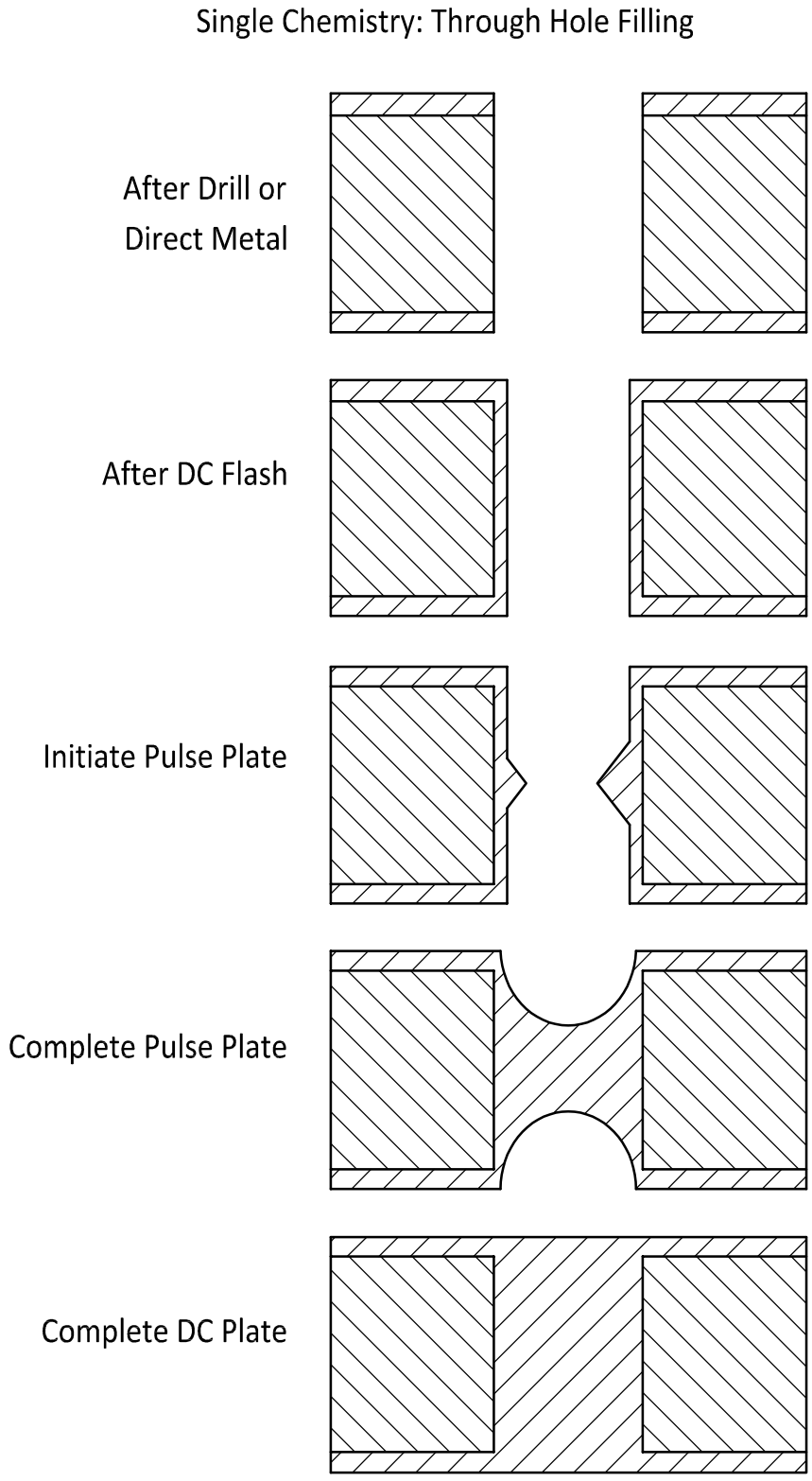

Single Chemistry: Through Hole Filling
After Drill or
Direct Metal
After DC Flash
Initiate Pulse Plate
Complete Pulse Plate
Complete DC Plate

FIG. 1

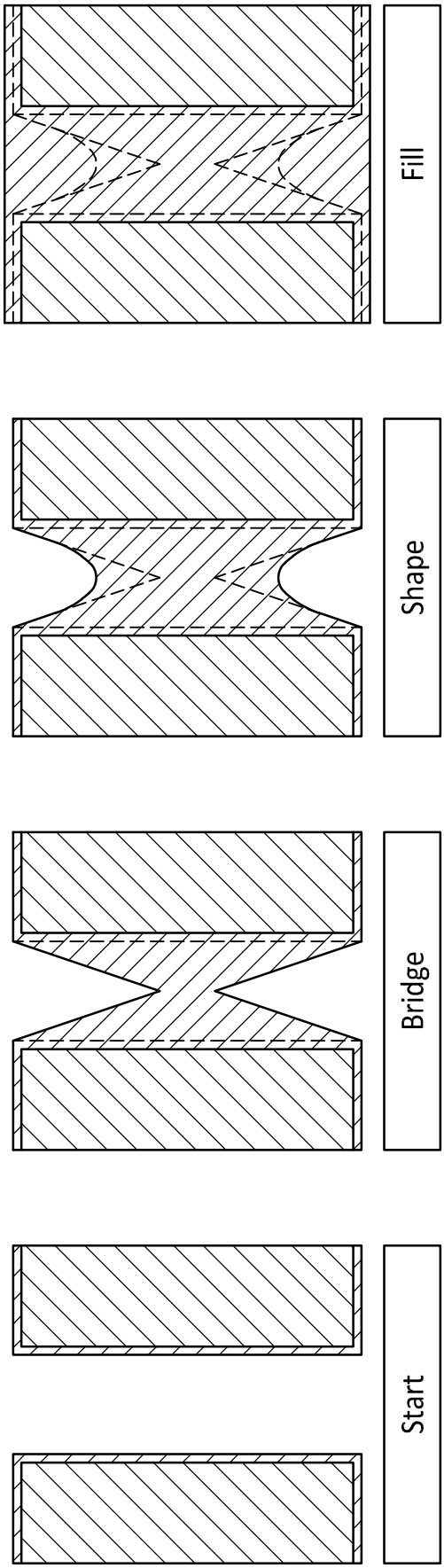


FIG. 2

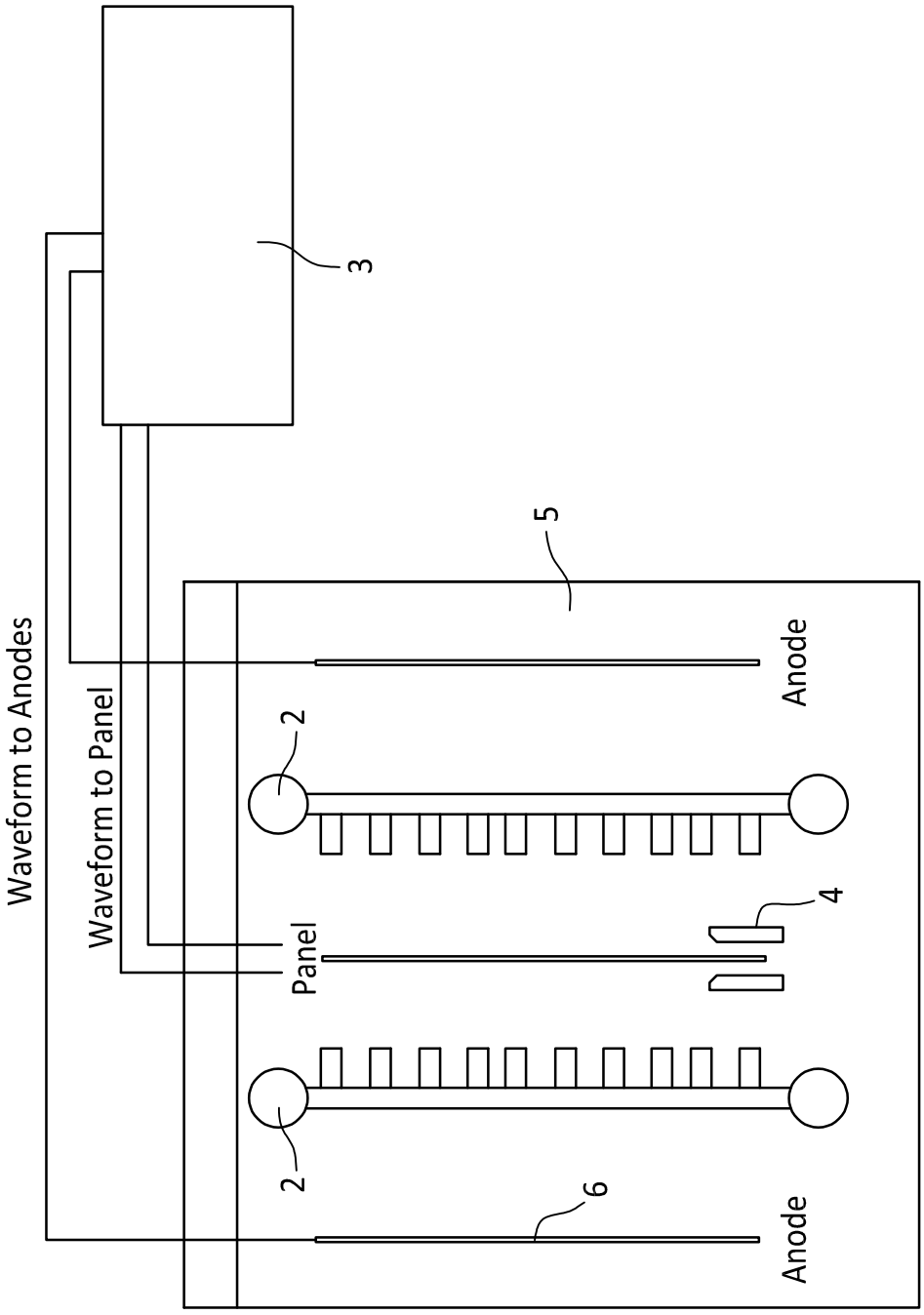

3
5
Waveform to Anodes
Waveform to Panel
Anode
2
4
Panel
2
6
Anode

FIG. 3