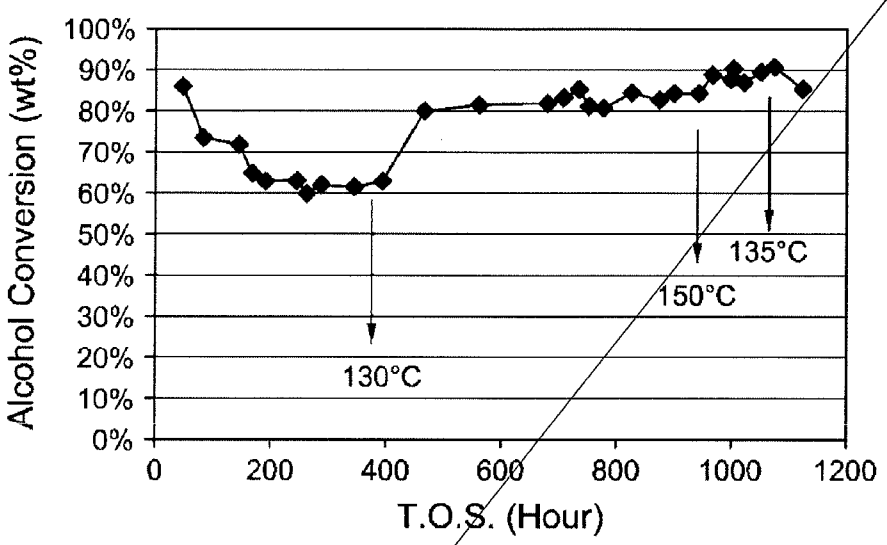
Alcohol Conversion (wt%)
100%
90%
80%
70%
60%
50%
40%
30%
20%
10%
0%
0
200
400
600
800
1000
1200
T.O.S. (Hour)
130°C
150°C
135°C

FIG. 10

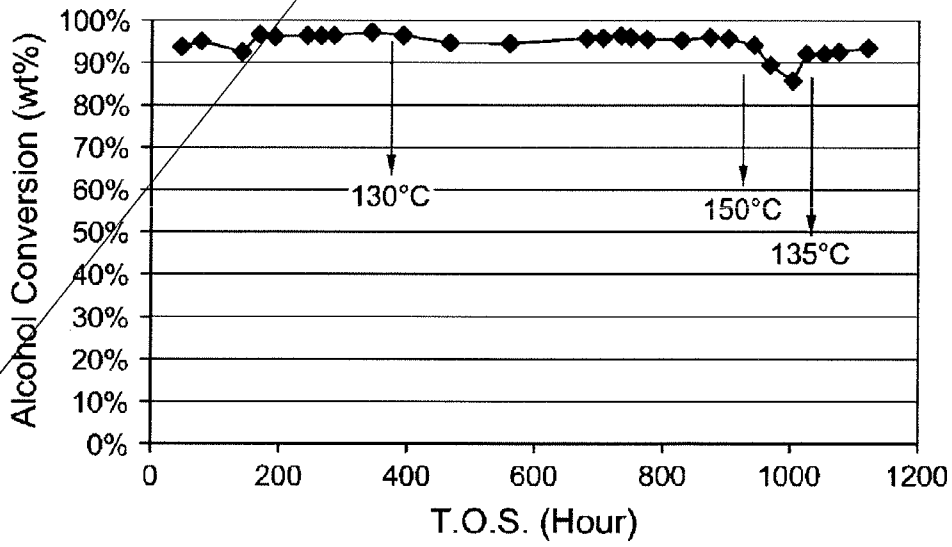
Alcohol Conversion (wt%)
100%
90%
80%
70%
60%
50%
40%
30%
20%
10%
0%
0
200
400
600
800
1000
1200
T.O.S. (Hour)
130°C
150°C
135°C

FIG. 11

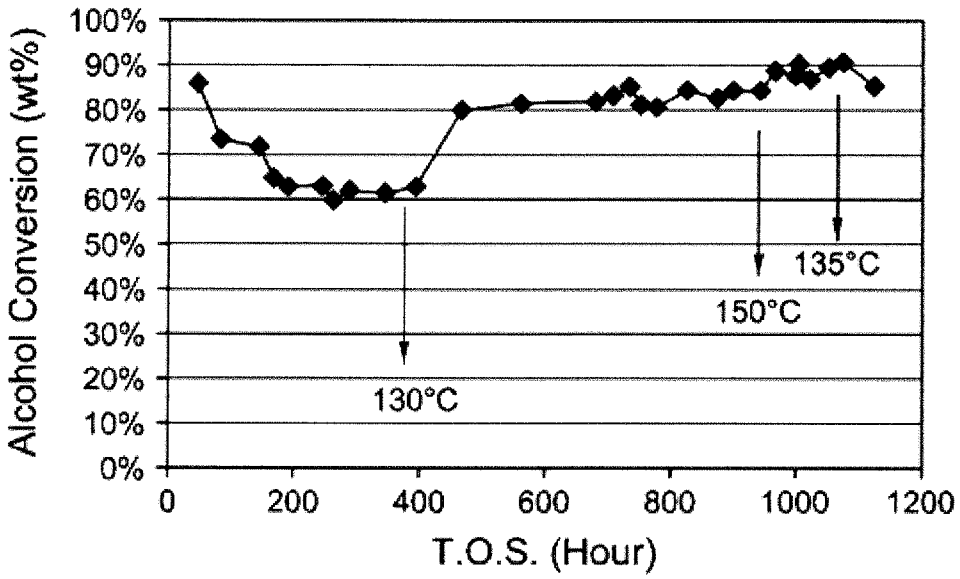
Alcohol Conversion (wt%)
100%
90%
80%
70%
60%
50%
40%
30%
20%
10%
0%
0
200
400
600
800
1000
1200
T.O.S. (Hour)
130°C
150°C
135°C

FIG. 10

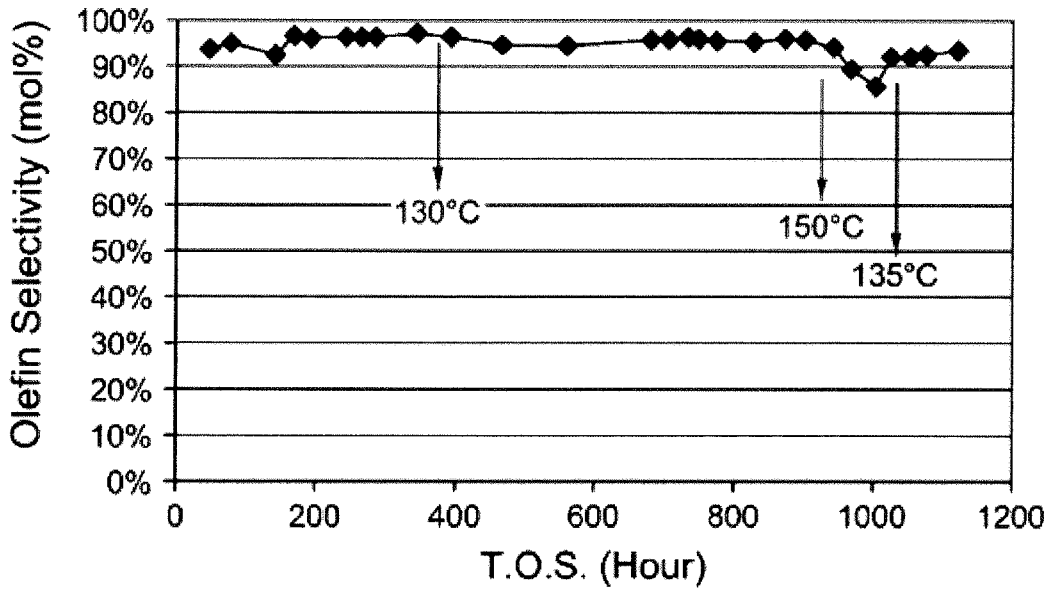
Olefin Selectivity (mol%)
100%
90%
80%
70%
60%
50%
40%
30%
20%
10%
0%
0
200
400
600
800
1000
1200
T.O.S. (Hour)
130°C
150°C
135°C

FIG. 11