

PLUG INSTALLATION SYSTEM AND METHOD

BACKGROUND

1. Field of Invention

[0001] The invention relates generally to a system and method for handling a plug assembly. More specifically, the invention relates to a system and method for installing and/or removing a plug assembly from a tubing hanger subsea.

2. Description of Prior Art

[0002] Subsea wellhead assemblies typically have a high pressure wellhead housing supported in a lower pressure wellhead housing and secured to casing that extends into the well. Usually one or more casing hangers land in the wellhead housing, where the casing hanger being located at the upper end of a string of casing that extends into the well to a deeper depth. A string of tubing generally extends through the casing for producing fluids from the well. Most assemblies include a production tree mounted to the upper end of the wellhead housing for controlling the well fluid. Production trees are typically large and heavy, having a number of valves and controls mounted thereon.

[0003] One type of tree, which is sometimes referred to as a "conventional" tree, includes a bore for production fluids and a tubing annulus access bore. Wellhead assemblies having conventional trees are formed by landing the tubing hanger in the wellhead housing. Tubing hangers in convention trees generally have a production passage, and an annulus passage that communicates with the tubing annulus surrounding the tubing. A flow circuit is defined through

the tubing annulus and production tubing, circulating fluid through the circuit can be used to kill the well or to circulate out heavy fluid during completion.

[0004] Trees that are sometimes referred to as "horizontal" trees have a single bore in the tree, which is typically the production passage. A horizontal tree is landed before its corresponding tubing hanger is installed, then the tubing hanger is lowered and landed in the tree. The tubing hanger is lowered through the riser, which is typically a drilling riser. In another common type of wellhead system, a concentric tubing hanger lands in the wellhead housing in the same manner as a conventional wellhead assembly. The tubing hanger has a production passage and an annulus passage. However, the production passage is concentric with the axis of the tubing hanger, rather than slightly offset as in conventional tubing hangers and the tree does not have vertical tubing annulus passage. Tubing hangers in vertical trees are usually installed before the tree is landed on the wellhead housing. The tubing is typically run on a landing string through the drilling riser and BOP. Before the drilling riser is disconnected from the wellhead housing, a plug is installed in the tubing hanger as a safety barrier. The plug is normally lowered on a wireline through the landing string. Subsequently, after the tree is installed, the plug is removed through an open water riser that may be used to install the tree.

SUMMARY OF THE INVENTION

[0005] Provided herein is an example of a system for maneuvering a plug in and out of a tubing hanger disposed in a subsea wellhead assembly. In an example embodiment, the system includes a housing selectively coupled with the subsea wellhead assembly; where the housing has an end with an opening that is intersected by a chamber formed in the housing. A tractor is selectively deployed from within the housing that has an attached end effector. The plug is selectively coupled with the end effector, so that when the tractor is deployed from within the housing, the end effector handles the plug in the tubing hanger. In one example, the system further includes a reel mounted on the housing, a control line spooled on the reel that has an end attached to the tractor and is in selective communication with a remotely operated vehicle deployed subsea. An optional hot stab can be mounted on the housing for connecting to the remotely operated vehicle. In one optional example, the chamber registers with a main bore in the subsea wellhead assembly when the housing is coupled with the subsea wellhead assembly. The tractor in one example includes wheel members that project radially outward and into urging contact with an inner surface of the chamber when the tractor is in the housing and into urging contact with a main bore in the subsea wellhead assembly when the tractor is deployed from within the housing. An upper end of the chamber may optionally be subsea. In one embodiment, a seal is defined along an interface between the housing and the wellhead assembly.

[0006] Also provided herein is an example of a system for plugging a tubing hanger in a subsea wellhead assembly that in an embodiment includes a housing with an open end. In this example, the housing further includes a base at the open end that is sealingly attachable to the wellhead assembly and a closed end opposite the open end. A chamber in the wellhead assembly intersects the open end. A plug tooling assembly is selectively deployable from within the

chamber. In an embodiment, the plug tooling assembly is made up of a tractor, an end effector mounted on the tractor, and a plug releasably connected to the end effector. The open end of the housing can attach to the wellhead assembly and the closed end may be disposed subsea. A control cable may optionally be included that provides power and control signals to the plug tooling assembly. In an example, the control cable has an end coupled with the plug tooling assembly and is in communication with a remotely operated vehicle disposed subsea. In an example embodiment, the control cable extends along a passage formed through the closed end and wherein packoffs in the passage define a pressure barrier between the cavity and ambient to the housing. Proximity sensors may optionally be set in the housing and the plug for determining a location of the plug in the housing.

[0007] Yet further provided herein is a method of handling a plug in a tubing hanger of a subsea wellhead assembly. In one example the method includes enclosing a tractor with an attached end effector in a housing, mounting the housing onto the wellhead assembly so that an upper end of the housing is submerged subsea, deploying the tractor and end effector from the housing into a main bore in the wellhead assembly, and handling the plug in the tubing hanger with the end effector. In one optional example of the method, the step of deploying the tractor involves engaging wheels on the tractor with an inner surface of the housing and an inner surface of the main bore. The method may further include deploying a remotely operated vehicle subsea, engaging a connector on the housing with the remotely operated vehicle, and controlling the tractor and end effector from the remotely operated vehicle through the connector.

BRIEF DESCRIPTION OF DRAWINGS

[0008] Some of the features and benefits of the present invention having been stated, others will become apparent as the description proceeds when taken in conjunction with the accompanying drawings, in which:

[0009] FIG. 1 is a side partial sectional view of an example of a plug installation package in accordance with the present invention.

[0010] FIG. 2 is a side partial sectional view of an example of the plug installation package of FIG. 1 being set onto a wellhead assembly in accordance with the present disclosure.

[0011] FIGS. 3 and 4 are side partial sectional views of an example of the plug installation package installing a plug in a tubing hanger of a wellhead assembly in accordance with the present invention.

[0012] While the invention will be described in connection with the preferred embodiments, it will be understood that it is not intended to limit the invention to that embodiment. On the contrary, it is intended to cover all alternatives, modifications, and equivalents, as may be included within the spirit and scope of the invention as defined by the appended claims.

DETAILED DESCRIPTION OF INVENTION

[0013] The method and system of the present disclosure will now be described more fully hereinafter with reference to the accompanying drawings in which embodiments are shown. The method and system of the present disclosure may be in many different forms and should not be construed as limited to the illustrated embodiments set forth herein; rather, these embodiments are provided so that this disclosure will be thorough and complete, and will fully convey its scope to those skilled in the art. Like numbers refer to like elements throughout.

[0014] It is to be further understood that the scope of the present disclosure is not limited to the exact details of construction, operation, exact materials, or embodiments shown and described, as modifications and equivalents will be apparent to one skilled in the art. In the drawings and specification, there have been disclosed illustrative embodiments and, although specific terms are employed, they are used in a generic and descriptive sense only and not for the purpose of limitation. Accordingly, the improvements herein described are therefore to be limited only by the scope of the appended claims.

[0015] An example of a wellhead plug tooling package 10 is shown in a partial side sectional view in Figure 1; which includes a housing 12 shown made up of a shroud 14 with a substantially cylindrical outer surface and a closed end 15 on its upper end. Opposite the closed end 15 is a connector 16 that also has a substantially cylindrical outer surface and an outer diameter extending radially outward past an outer diameter of the shroud 14. In one example, connector 16 is a type conventionally used in subsea applications. A chamber 18 is shown extending axially through the shroud 14 and connector 16 which intersects an open end 19 disposed on a lower end of the connector 16. Stowed within the chamber 18 is a plug tooling

assembly 20; which in the example of Figure 1 includes a tractor 22 having wheels 24 that selectively extend radially outward from an axis of the tractor 22. An end effector 26 mounts on a lower end of the tractor 22 of Figure 1 and is shown having a plug 28 is set on its lower end and on a side opposite where the end effector 26 connects with tractor 22.

[0016] An optional control cable 30 is shown extending through a passage 32, where the passage 32 is formed substantially axially through the closed end 15. Examples of the control cable 30 include a wireline, slickline, cable, and other elements for deploying devices subsea and/or for conveying signals therein. Optional packoffs 34 are illustrated set coaxial within the passage 32 that extend from grooves in the wall of the passage 32 radially inward into the annular space defined between the control cable 30 and surfaces of the passage 32. In one example of operation, the control cable 30 slides axially within the packoffs 34, while the packoffs 34 provide a pressure barrier between the chamber 18 and area ambient to the housing 12, so that when the wellhead plug tooling package 10 is disposed subsea, seawater is prevented from entering the chamber 18 while yet the control cable 30 is able to axially move within the passage 32.

[0017] A reel assembly 36 mounts on the housing 12 over the closed end 15 and includes a spool 38. A length of control cable 30 is shown rolled up on the spool 38 and the spool is supported on a frame 40. Hot stabs 42, 44 are shown set on the frame 40 and are configurable to be engaged by a remotely operated vehicle (ROV) 45 shown disposed adjacent the wellhead plug tooling package 10. A spindle 46 is included with the frame that extends laterally between vertical members 47 that have lower ends that mount axially onto an upper surface of the closed end 15. A signal line 48 is shown having an upper end terminating into and connecting with hot stab 44; the signal line 48 is disposed in a passage 50 shown extending axially a distance through the

shroud 12 and into the connector 16, then running radially inward within connector 16 and intersect with an inner surface of the chamber 18. Proximity sensor 52 is shown provided in the end of the passage 50 distal from hot stab 44, and proximity sensor 54 is illustrated in plug 28. In the example of Figure 1, the plug 28 is adjacent the lower terminal end of passage 50 so that proximity sensors 52, 54 are disposed facing one another. In this position, the position of the plug 28 can be sensed by interaction of the proximity sensors 52, 54 that in turn creates a signal through the signal line 48. It is within the capabilities of those skilled in the art to implement proximity sensors that sense the presence of one another.

[0018] A cable 56 is shown mounted on the closed end 15, that in one example of operation provides for deploying the wellhead plug tooling package 10 from above the sea surface, such as from a vessel or platform (not shown). Further, the ROV 45 can be used to provide guidance support when deploying the wellhead plug tooling package 10 on the cable 56. In this example, actuator arms 60 on the ROV 45 may grapple the wellhead plug tooling package 10 during deployment. Also, the ROV 45 can be controlled from surface by an attached control line 62.

[0019] Referring now to Figure 2, an example of the wellhead plug tooling package 10 is shown landed on an upper end of a wellhead assembly 64 that is subsea. The wellhead assembly 64 is mounted into a subsea formation 66, which is intersected by a wellbore 67 that is in fluid communication with the wellhead assembly 64. A production tree 68 is included on an upper end of the wellhead assembly 64 and shown mounted onto a wellhead housing 70; where a lower end of the wellhead housing 70 anchors in the formation 66. A main bore 72 in the wellhead assembly 64 (and tree 68) registers with the wellbore 67 to provide communication between the wellbore 67 and wellhead assembly 64. Valves 73 are illustrated in the main bore 72 for controlling flow through the main bore 72. A tubing hanger 74 is shown landed within the

wellhead housing 70; a length of tubing 76 depends downward from the tubing hanger 74 and into the wellbore 67. Shown landed in a portion of the wellhead housing 70 beneath the tubing hanger 74, is a casing hanger 78 that circumscribes the tubing 76. A length of casing 80 depends downward from the casing hanger 78 into the wellbore 67, which also circumscribes the tubing 76. Shown extending radially outward from the main bore 72 and through the production tree 68 are a production line 82 and auxiliary line 84.

[0020] Referring now to Figure 3, the plug tooling assembly 20 is shown having been deployed downward from the housing 12 and into the main bore 72. In one example, deploying the plug tooling assembly 20 is accomplished by activating a motor (not shown) within the tractor 22 that in turn drives the wheels 24. Contacting the rotating wheels 24 against the walls of the chamber 82 and main bore 72 downwardly urge the plug tooling assembly 20 into the wellhead assembly 64. Further, in the example of Figure 3, valves 73 are actuated to an open position thereby allowing passage there through of the plug tooling assembly 20. Further in the example of Figure 3, the plug 28 is shown set within the tubing hanger 74 and in a position for plugging the wellhead assembly 64. Setting the plug 28 in the tubing hanger 74 as shown defines a flow barrier within the main bore 72. Further illustrated is how proximity sensors 52, 54 are axially spaced apart from one another, so that by monitoring signals from proximity sensor 52 as described above, it can be confirmed that the plug 28 has deployed from within the housing 12.

[0021] Further illustrated in the example of Figure 3, that that arm 60 of the ROV 45 is engaging hot stab 42 thereby creating communication from the ROV 45 into the plug tooling assembly 20. Communication between ROV 45 and plug tooling assembly 20 is via a connection between a receptacle (not shown) in hot stab 42 and plug (not shown) in arm 60, and communication through control cable 30. Examples of operation exist wherein the plug tooling assembly 20 is

gravity deployed from the housing 12 and into the wellhead assembly 64 instead of, or in addition to, activation of the wheels 24 on tractor 22.

[0022] Figure 4 illustrates in a side partial side sectional view that tractor 22 and end effector 26 have been retracted within housing 12 leaving plug 28 within tubing hanger 74. In the example of Figure 4, latches 86 are shown extended radially outward and within a profile 88 provided on an inner surface of the tubing hanger 74. In one example, the latches 86 are deployed via mechanical operation of the end effector 26. An example of an end effector 22 suitable for use herein can be found in U.S. Patent No. 7,121,344 issued October 17, 2006, and assigned to the assignee of the present application. U.S. Patent No. 7,121,344 is incorporated by reference herein in its entirety for all purposes. In another example, the plug 28 of Figure 4 can be retrieved from within tubing hanger 74 by reversing the above described process, that is landing the housing 12 with enclosed tractor 22 and end effector 26, deploying the tractor 22, and end effector 26 into tubing hanger 74, retracting the latches 86 from within the grooves 88, and coupling the end effector 26 with plug 28. Once attached to the end effector 26, the plug can be removed from within tubing hanger 74 by drawing the tractor 22 and end effector 26 back into the housing 22. The position of the plug within the housing 12 may be confirmed when proximity sensor 52, 54 are appropriately positioned thereby providing a signal through signal line 48, which may optionally be monitored by ROV 45 via its optional connection to hot stab 44 (Figure 1). In one example, after confirming the plug 28 is within housing 12, the housing 12 can be detached from the wellhead assembly 64 and removed therefrom so that production from the wellbore 67 can be initiated.

[0023] Advantages of the system and method described herein include retrieving a plug from a tubing hanger without the need for a riser extending to the surface. Because a riser is

unnecessary, a production tree can be efficiently removed on a lift wire(not shown). An example of this is provided in in U.S. Patent No. 6,968,902 issued November 29th, 2005, and assigned to the assignee of the present application. U.S. Patent No. 6,968,902 is incorporated by reference herein in its entirety for all purposes. Moreover, because installing and/or removing the plug can be accomplished by use of an ROV 45, an umbilical to the surface for the plug tool is unnecessary.

[0024] The present invention described herein, therefore, is well adapted to carry out the objects and attain the ends and advantages mentioned, as well as others inherent therein. While a presently preferred embodiment of the invention has been given for purposes of disclosure, numerous changes exist in the details of procedures for accomplishing the desired results. For example, the tool may be additionally used to install/retrieve at least another plug set below the tubing hanger at a lower depth within the production tubing system. These and other similar modifications will readily suggest themselves to those skilled in the art, and are intended to be encompassed within the spirit of the present invention disclosed herein and the scope of the appended claims.

PART LISTS

10	WH plug tooling package
12	housing
14	shroud
15	closed end
16	base
18	chamber
19	open end
20	plug tooling assembly
22	tractor
24	wheels
26	end effector
28	plug
30	line
32	passage
34	packoffs
36	reel assembly
38	spool
40	frame
42	hot stab
44	hot stab
45	ROV
46	spindle
47	vertical members
48	signal line
50	passage
52	proximity sensor

54	proximity sensor
56	cable
60	arms
62	control line
64	wellhead assembly
66	formation
67	wellbore
68	production tree
70	wellhead housing
72	main bore
73	valve
74	tubing hanger
76	tubing
78	casing hanger
80	casing
82	production line
84	auxilliary line
86	latch/dog
88	profile/groove

CLAIMS

What is claimed is.

1. A system for maneuvering a plug in and out of a tubing hanger that is disposed in a subsea wellhead assembly, the system comprising:

a housing selectively coupled with the subsea wellhead assembly and that comprises an end with an opening;

a chamber in the housing intersecting the opening;

a tractor selectively deployed from within the housing; and

an end effector mounted to the tractor and selectively coupled with the plug, so that when the tractor is deployed from within the housing, the end effector handles the plug in the tubing hanger.
2. The system of claim 1, further comprising a reel mounted on the housing, a control cable spooled on the reel that has an end attached to the tractor and is in selective communication with a remotely operated vehicle deployed subsea
3. The system of claim 2, further comprising at least one hot stab mounted on the housing for connecting to the remotely operated vehicle.
4. The system of claim 1, wherein the chamber registers with a main bore in the subsea wellhead assembly when the housing is coupled with the subsea wellhead assembly.
5. The system of claim 1, wherein the tractor comprises wheel members that project radially outward and into urging contact with an inner surface of the chamber when the tractor is in the

housing and into urging contact with a main bore in the subsea wellhead assembly when the tractor is deployed from within the housing.

6. The system of claim 1, wherein an upper end of the chamber is subsea.

7. The system of claim 1, wherein an upper end of the chamber is enclosed and isolates the internal bore of the housing from the subsea environment.

8. The system of claim 1, wherein a seal is defined along an interface between the housing and the wellhead assembly.

9. A system for plugging a tubing hanger in a subsea wellhead assembly comprising:

a housing comprising an open end, a connector at the open end that is sealingly attachable to the wellhead assembly, a closed end opposite the open end, and a chamber that intersects the open end; and

a plug tooling assembly selectively deployable from within the chamber, the plug tooling assembly comprising a tractor, an end effector mounted on the tractor, and a plug releasably connected to the end effector.

10. The system of claim 9, wherein when the open end of the housing attaches to the wellhead assembly the closed end is disposed subsea.

11. The system of claim 9, wherein when the open end of the housing attaches to the wellhead assembly, the closed end isolates the internal bore of the housing from the subsea environment.

12. The system of claim 9, further comprising a control cable for providing control signals to the plug tooling assembly, the control cable having an end coupled with the plug tooling assembly and being in communication with a remotely operated vehicle disposed subsea.

13. The system of claim 11, wherein the control cable extends along a passage formed through the closed end and wherein packoffs in the passage define a pressure barrier between the cavity and ambient to the housing.

14. The system of claim 9, further comprising proximity sensors in the housing and the plug for determining a location of the plug in the housing.

15. A method of handling a plug in a tubing hanger of a subsea wellhead assembly, the method comprising:

enclosing a tractor with an attached end effector in a housing;

mounting the housing onto the wellhead assembly so that an upper end of the housing is submerged subsea;

deploying the tractor and end effector from the housing into a main bore in the wellhead assembly; and

handling the plug in the tubing hanger with the end effector.

16. The method of claim 15, wherein the step of deploying the tractor comprises engaging wheels on the tractor with an inner surface of the housing and an inner surface of the main bore.

17. The method of claim 15, further comprising deploying a remotely operated vehicle subsea, engaging a connector on the housing with the remotely operated vehicle, and controlling the tractor and end effector from the remotely operated vehicle through the connector.