

METAL DUAL INTERFACE CARD

ABSTRACT

5 A dual interface transaction card includes a metal card body having first and
second surfaces. A contact-only transaction module is secured in the card body, the
contact-only transaction module including contact pads disposed on the first surface of
the card body and including a first transaction circuit. A contactless transaction module
is secured in a void in the metal card body. The contactless transaction module includes
10 a second transaction circuit and an antenna. Also disclosed is a process for
manufacturing the dual interface transaction card. The process includes the steps of
constructing a metal card body having the first and second surfaces, securing the
contact-only transaction module in the metal card body, forming the void in the metal
card body, and securing the contactless transaction module in the void.

15 [FIG. 1]