

ABSTRACT

5 To allow short time spreading for adhesive, verifying whether the adhesive is spread out
to a member end. In obtaining a bonded member by applying the adhesive to a surface of one
of two members and bonding the members with a member bonding device, a tilt adjusting device
acquires with a camera an image of spreading state of the adhesive in the members' bonding
surface, and adjusts the tilt of the bonded member when a non-spreading part of the adhesive
between ends of the bonded member and the adhesive has a size bias so that the adhesive moves
10 to the larger side of the part, and a spreading adjustment device controls a pushing amount and a
pushing time interval of a pressing-side member to adjust spreading of the adhesive so that the
part size reduces to a predetermined size depending on the part size acquired with the camera,
and cures the adhesive in the bonded member edge with the non-spreading part eliminated.