

[Document Type]

Abstract

Provided is a method of manufacturing a laminated core by punching electrical steel strips including an insulation coating to obtain core single sheets and laminating the core single sheets, the method including: pressurizing two or more electrical steel strips using a guide roller to temporarily bond the electrical steel strips immediately before the punching; and obtaining the core single sheets by performing the punching after inserting the two or more electrical steel strips after the temporary bonding into a punching die.

FIG. 8