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A METHOD OF MANUFACTURING A BARRIER

Abstract:

This invention relates to a method of manufacturing a barrier 1 including cutting a pair of blanks from, preferably, sheets of mild steel. Each blank is punched, preferably using a turret punch, to produce an aperture. The material adjacent each aperture is drawn, preferably using a hydraulic press, to extend this material in a direction transversed to the plane of the blank. The sides, top and bottom edges of each blank are folded preferably using a press brake, to produce a support flange 9, a free flange 11, a top flange 8, and a bottom flange 10. The blanks are now considered to form a pair of panels. The pair of panels are arranged such that the respective top flanges 8, support flanges 9, bottom flanges 10, and free flanges 11, of each panel, abut each other and are joined to each other, preferably by welding the flanges.

(Figure 1)



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