

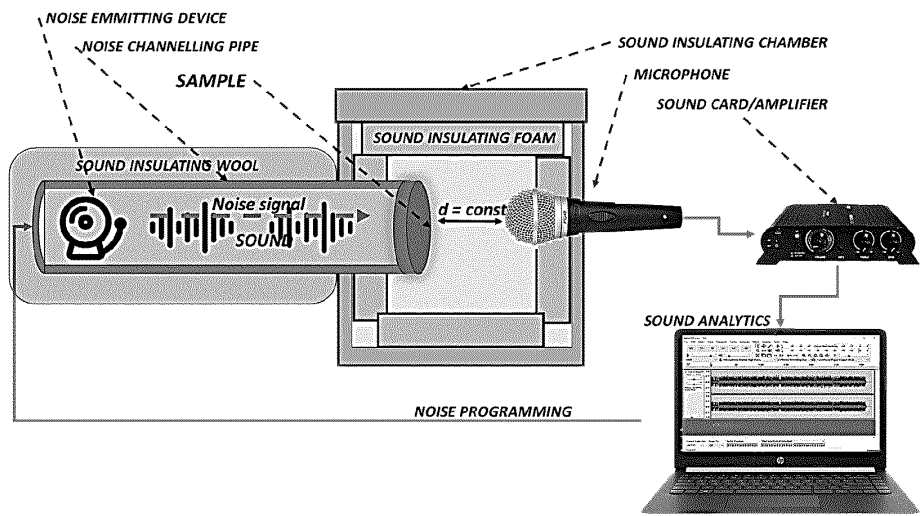


FIG. 1

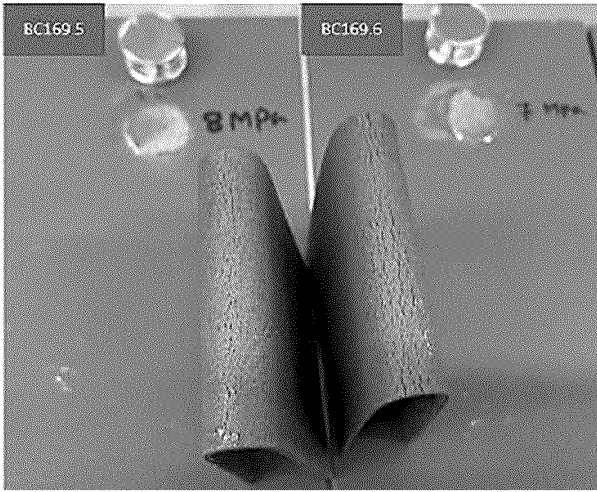


FIG. 2

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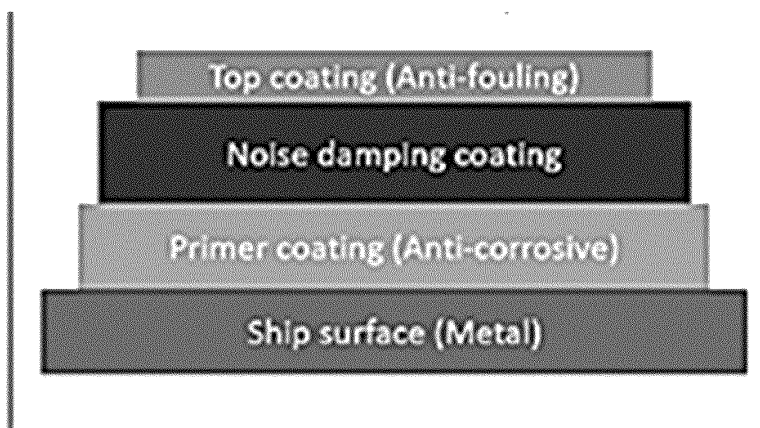


FIG. 3

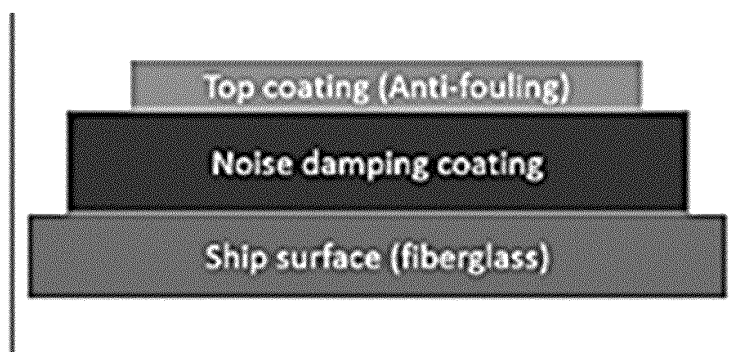
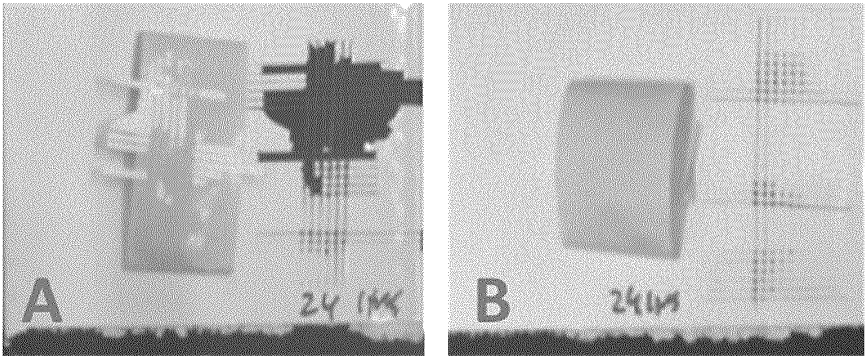


FIG. 4



Surface of cross-cut area from which flaking has occurred. (Example for 6 parallel cuts)	None					Greater than 65%
Classification	5	4	3	2	1	0

C

FIG. 5

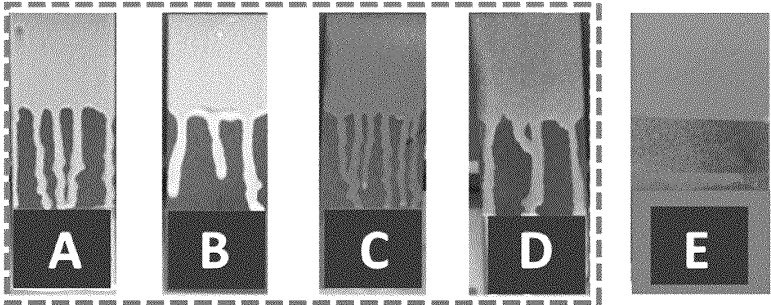


FIG. 6

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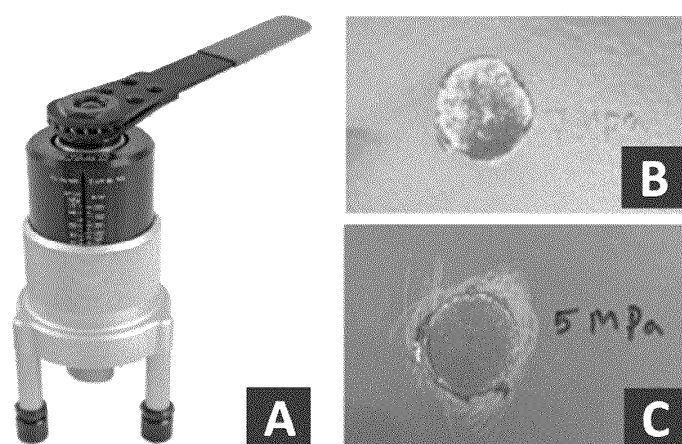


FIG. 7

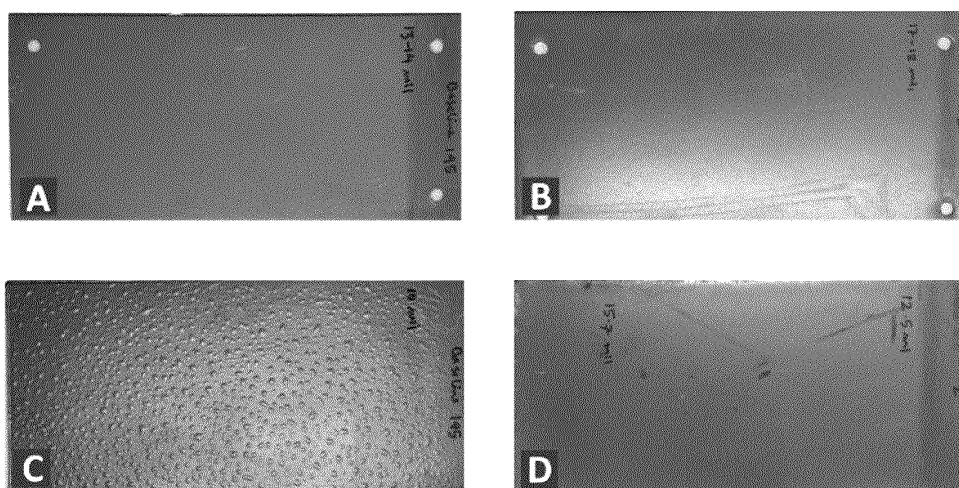


FIG. 8

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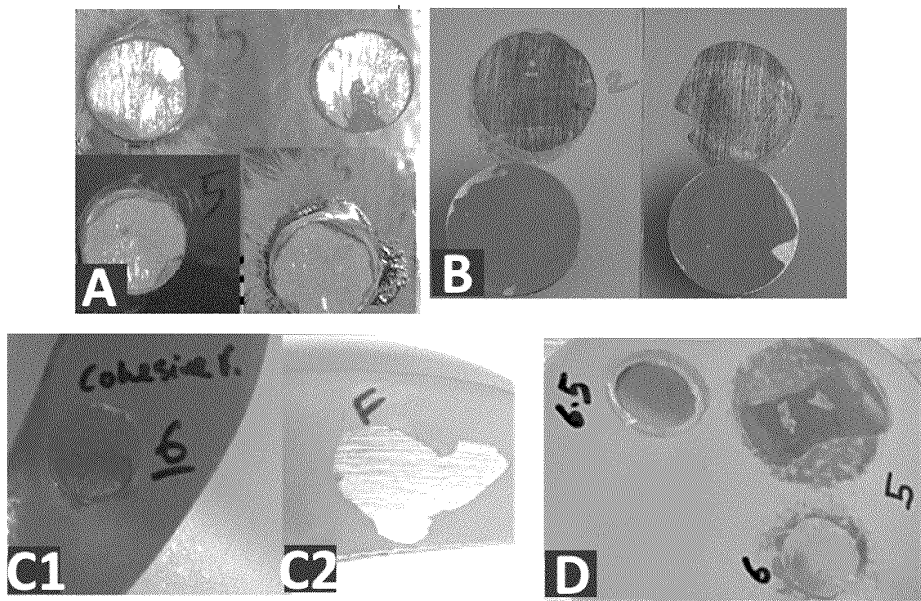


FIG. 9

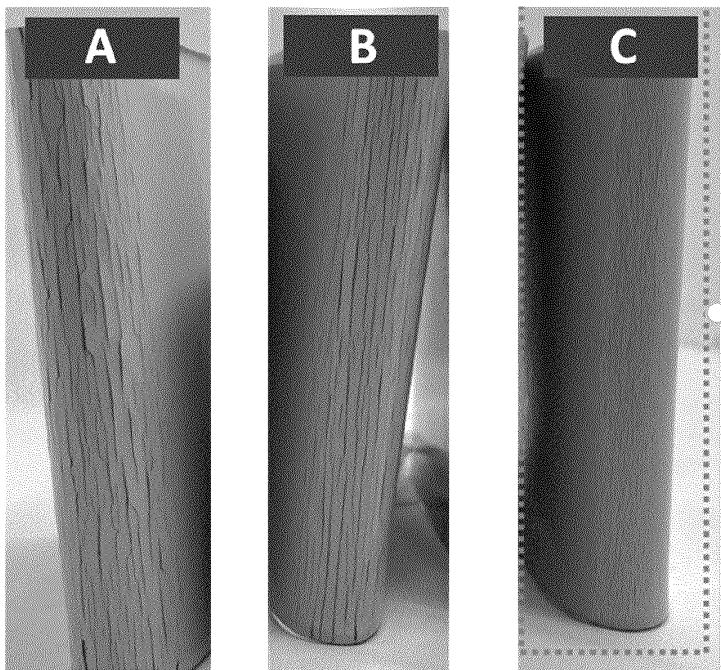


FIG. 10

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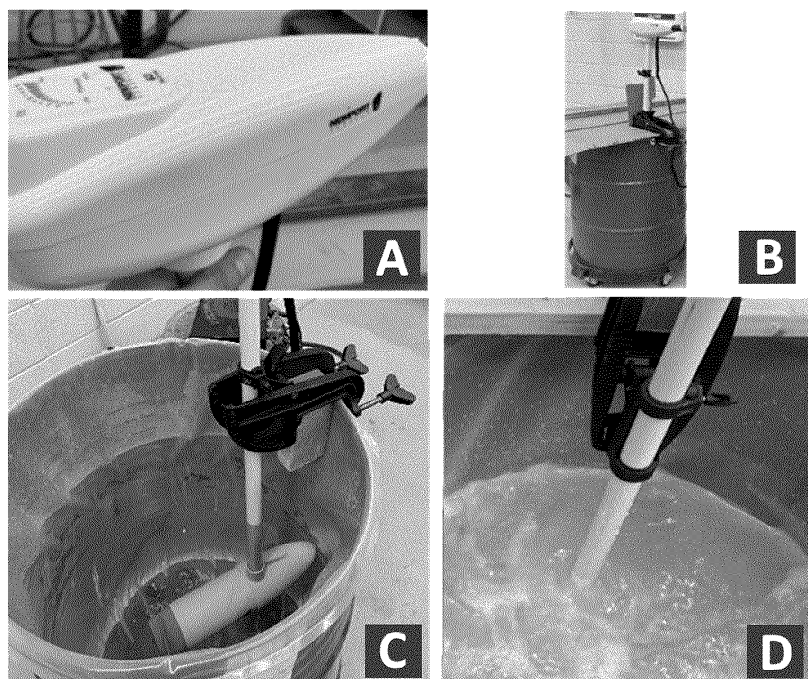


FIG. 11

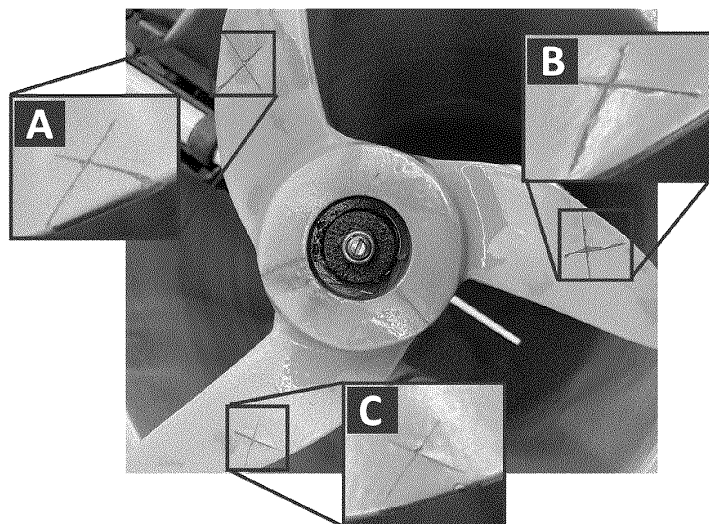


FIG. 12

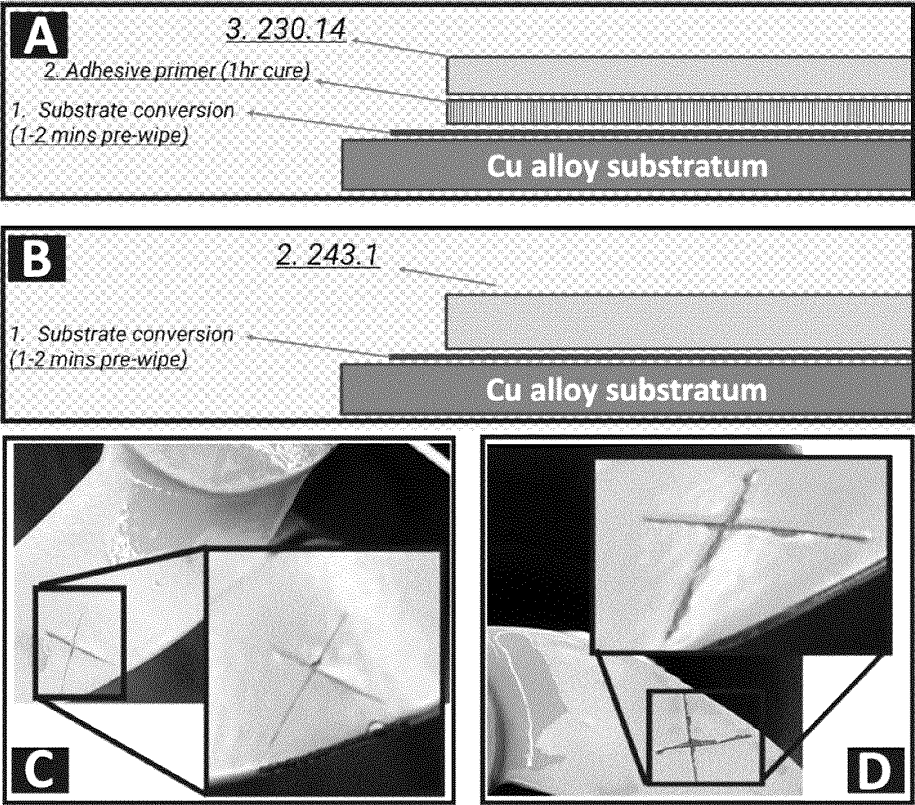


FIG. 13

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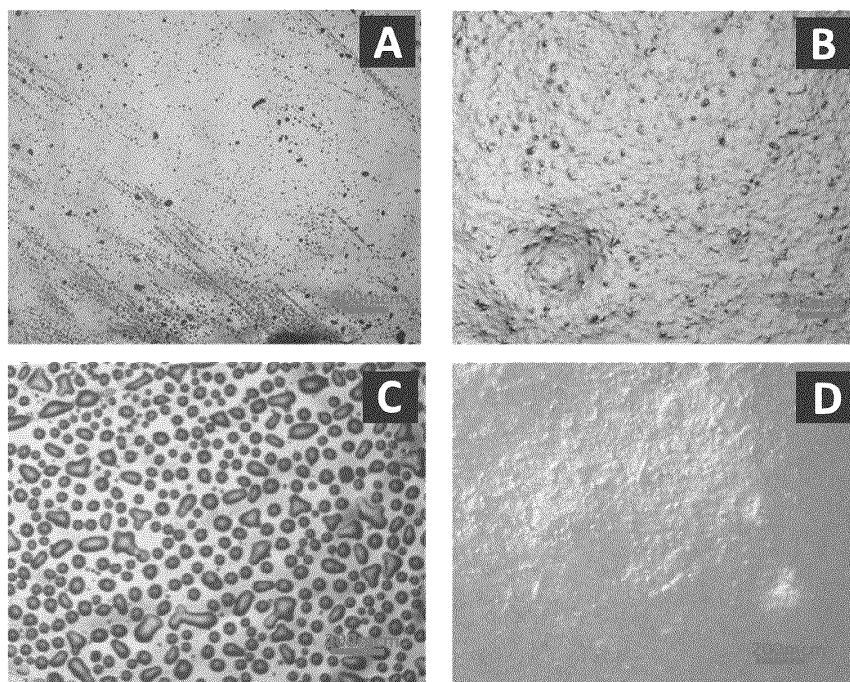


FIG. 14