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(54) Title: INKJET DYES EXHIBITING REDUCED KOGATION

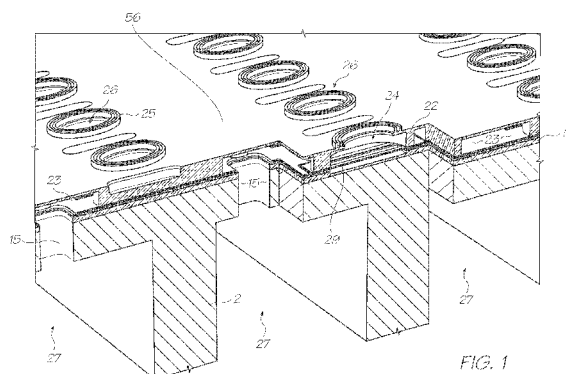
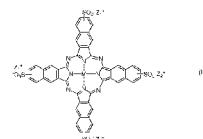


FIG. 1



(57) Abstract: A salt of a sulfonated dye comprising an ammonium cation as a counterion. The ammonium cation comprises at least 3 hydroxyl groups. The salt is useful in reducing kogation in thermal inkjet printheads. One example of these salts is the compound of formula (II): wherein M is Ga(OH); and each of Z1⁺, Z2⁺, Z3⁺ and Z4⁺ is protonated 2,2-bis(hydroxymethyl)-2,2',2''-nitritoltriethanol.