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(21) International Application Number: PCT/US99/07015 (22) International Filing Date: 22 April 1999 (22.04.99) (30) Priority Data: 09/064,719 23 April 1998 (23.04.98) US (71) Applicant (for all designated States except US): HNA HOLDINGS, INC. [US/US]; 30 Independence Boulevard, Warren, NJ 07059 (US) (72) Inventors; and (75) Inventors/Applicants (for US only): CHARBONNEAU, Larry, F. [US/US]; 64 Mountainside Road, Mendham, NJ 07945 (US). KHANARIAN, Garo [US/US]; 141 Cornell Avenue, Berkeley Heights, NJ 07922 (US) JOHNSON, Robert, E. [US/US]; 808 Willow Avenue #2R, Hoboken, NJ 07030 (US). WITTELER, Helmut, B. [DE/DE], Birkenstrasse 9, D-67259 Beindersheim (DE) FLINT, John, A. [US/US], 150 Lenape Lane, Berkeley Heights, NJ 07922 (US). (74) Agents: DUFFETT, Benton, S., Jr. et al.; Burns, Doane, Swecker & Mathis, L.L.P., P.O. Box 1404, Alexandria, VA 22313-1404 (US)		(81) Designated States: AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG). Published <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>	
(54) Title: POLYESTER FIBER AND METHODS FOR MAKING SAME			
(57) Abstract			
A polyester fiber made from a polymer having ethylene glycol moieties, isosorbide moieties and terephthaloyl moieties, and the method of making the fiber is described. The polyester fiber is used to form articles suitable for commercial, especially textile, and industrial uses, and has an inherent viscosity of at least 0.35 dL/g when measured as a 1% (weight/volume) solution of the polyester in o-chlorophenol at a temperature of 25 °C.			
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