a top drive for rotating the first tubular.

13. The system of claim 11, wherein the first tubular does not make contact with said stand arm.

14. The system of claim 13, wherein the first tubular does not make contact with said guided path horizontal to vertical arm.

15. The system of claim 11, wherein said primary tubular advancing station further comprises:

a mousehole positioned radially outward from said well center.

16. The system of claim 15, wherein said guided path arm rotates substantially in a first plane substantially parallel to a second plane comprising said mousehole and said well center.

17. The system of claim 11, further comprising:

a tubular racking station; and

a bridge racker crane configured to move the second tubular between said tubular racking station and said well center.

18. The system of claim 16, wherein said guided path arm is controlled so as not to intersect said second plane comprising said mousehole and said well center.

19. The system of claim 17, wherein said stand arm is configured to directly position the second tubular with said tubular racking station, and wherein said stand arm is configured to operate independently of said bridge racker crane.

20. A system for drilling, said system comprising:

a drilling deck;

a primary tubular advancing station having a well center and configured for advancing a first tubular onto said drilling deck and to said well center;

an auxiliary tubular handling station configured for moving a second tubular onto said drilling deck; and

a first tubular racking station above said auxiliary tubular handling station configured for holding the second tubular, wherein the second tubular is moved onto said drilling deck and positioned in a substantially vertical position above said drilling deck while the first tubular is advanced onto said drilling deck and to said well center.

21. The system of claim 20, further comprising a stand arm configured for positioning the second tubular in a substantially vertical position.

22. The system of claim 21, further comprising said drilling deck having a preparation hole, wherein said stand arm is configured to move the second tubular between said preparation hole and said ~~fist~~ first tubular racking system.