

VALVE, ACTUATOR AND CONTROL SYSTEM THEREFOR**BACKGROUND OF THE INVENTION****1. Field of the Invention**

This invention relates to a system of a hydraulic actuator for operating a valve between open and closed positions and the control system used to regulate the operation of the actuator. This system is particularly suited for operation of ball valves used in the oil and gas industry. These ball valves are typically used in gas pipelines to control the flow of gas through the pipeline. The actuator of the present invention uses gas pressure from the pipeline to power the actuator. In the event gas pressure from the pipeline is unavailable or inaccessible, a pair of manual hand pumps are incorporated to allow operation of the actuator and valve.

Prior actuators utilizing the gas pressure of the pipeline as a power source typically have a double acting piston upon which the gas acts to drive the actuator and hence the valve to be opened or closed. These actuators have vented the gas pressure from one side of the double acting piston as gas pressure is applied to the other side of the piston. This venting is necessary to ensure that equal pressure is not acting on both sides of the piston simultaneously. In this event, the force acting on both sides of the piston would balance and the actuator would fail to operate or be "pressure locked" as commonly referred to in the industry.

As a result of the need to vent each side of the actuator piston to ensure proper operation, the gas pressure is usually vented to atmosphere. This gas is not a pure gas but in fact has hydrocarbon liquids entrained in the gas, known as condensate in the industry. When this venting to atmosphere occurs, the hydrocarbon liquid condensate condenses and becomes a sticky, unsightly oily residue on the ground adjacent the valve and actuator. In recent years this venting to the atmosphere of the gas has raised environmental concerns due to possible contamination of the ground and groundwater by this oily residue.

Another concern with prior valve, actuator and control system assemblies has been the interface and operation of the manual hand pumps that are required to operate the actuator and valve when gas pressure from the pipeline is not available. This may occur during new installations when the pipeline has not been filled with gas yet and opening or closing of the valve is needed. Other times when maintenance is to be performed on the valve or actuator, the pipeline must be bled of gas pressure as a safety precaution. When it is desired to operate the valve prior to subsequent pressurization of the pipeline, the ability to operate the valve and actuator manually is

required. Prior valve, actuator and control system assemblies have had problems in their design and operation that allowed possible scenarios in which pressurization of the pipeline and thus the actuator, could result in inadvertent operation of the actuator while manual operation of the actuator was occurring and possible injury to an operator. It is therefore desirable to have a valve, actuator and control system assembly that allows minimizing the size of the actuator and operation of the control system in a manual mode that automatically prevents accidental operation by pipeline pressure. The valve, actuator and control system of the present invention offers such novel features.

2. Description of Related Art

U. S. Patent No. 6,231,027 B1 to G. S. Baker et al. shows a valve actuator that utilizes a variable helix angle to generate greater operating torque near the end of its travel.

A subsea rotary adjusting device for valves is disclosed in PCT International Publication No. WO 02/37008 A1 to K. Biester et al. The device utilizes a helical slot in a sleeve to translate axial motion into rotary motion.

PCT International Publication No. WO 03/025428 A1 to K. Biester et al. shows a travel multiplying device utilizing three concentric pipes with spherical linking elements to magnify relative longitudinal motion between adjacent pipes.

SUMMARY OF THE INVENTION

The present invention relates to a system of a hydraulic actuator for operating a valve between open and closed positions, the valve itself and the control system used to regulate the operation of the actuator. The valve is installed in a gas pipeline, typically used in the oil and gas industry, to control flow through the pipeline. The actuator of the present invention uses gas pressure from the pipeline to power the actuator.

The valve is a ball valve that uses a spherically shaped ball to control fluid flow through the valve. End flanges are welded to the outer body shell for connection to mating pipeline connections. A quarter turn of the ball moves the valve from open to closed positions. The valve actuator is mounted on top of the valve and rotates the ball between open and closed positions when operated.

The valve actuator is comprised of a lower actuator housing with a bore therethrough to which an actuator cylinder housing having a counterbore is secured in sealing engagement to a first end of the lower actuator housing. A lower actuator plate with a bore is secured to the second end of the lower actuator housing. A helix sleeve

is secured within the lower actuator housing bore and seals therein. The helix sleeve has a pair of helical slots cut in its wall and a reduced diameter bore on one end. An actuator drive shaft extends between the actuator cylinder housing bore and the reduced diameter bore of the helix sleeve and seals within these bores and is axially restrained between them.

An actuator piston sleeve is sealingly disposed in the annulus between the actuator drive shaft and the actuator cylinder housing with the actuator piston sleeve axially moveable in response to hydraulic pressure. The actuator piston sleeve has a reduced diameter portion extending into the annulus between the actuator drive shaft and the helix sleeve with the reduced diameter portion of the actuator piston sleeve sealing on the actuator drive shaft and the reduced diameter portion of the actuator piston sleeve having a pair of axially disposed slots. A pair of rollers are attached to the reduced diameter portion of the actuator piston sleeve and engage the helical slots in the helix sleeve and a second pair of rollers are attached to the actuator drive shaft and engage the axially disposed slots in the reduced diameter portion of the actuator piston sleeve such that reciprocation of the actuator piston sleeve causes rotation of the actuator drive shaft.

The hydraulic control system for the valve actuator is comprised of open and close circuits with each circuit including a control valve, a pair of pilot operated valves and a fluid supply tank for supplying control fluid under pressure to the appropriate actuator function. The outlet port of the second pilot operated valve in each circuit is connected to an exhaust orifice valve. The control valve in each circuit receives pressurized gas from an outlet on the pipeline and directs this pressurized gas to the appropriate tank when the control valve is operated. This pressurized gas is also used to operate the pilot operated valves to control venting of pressure from one tank while the other is being pressurized to prevent pressure lock and allow equalization of pressure between the tanks after the valve is moved to its fully open or closed position.

A principal object of the present invention is to provide a valve, actuator and control system that allows minimizing the size of the actuator and operation of the control system in a manual mode that automatically prevents accidental operation by pipeline pressure.

Another object of the present invention is to provide a valve, actuator and control system that is modular in construction to allow adaptation to different valve sizes.

A final object of the present invention is to provide a valve, actuator and control system for gas pipelines that minimizes the condensate vented to the atmosphere during operation.

These with other objects and advantages of the present invention are pointed out with specificity in the claims annexed hereto and form a part of this disclosure. A full and complete understanding of the invention may be had by reference to the accompanying drawings and description of the preferred embodiments.

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BRIEF DESCRIPTION OF THE DRAWINGS

These and other objects and advantages of the present invention are set forth below and further made clear by reference to the drawings, wherein:

FIGURE 1 comprises a perspective view of a system for controlling fluid flow through a pipeline including valve, actuator and control system assembled together.

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FIGURE 2 comprises a perspective view from the opposite side with partial sectional views of the valve and actuator to show the main components.

FIGURE 3 comprises a sectional view of the valve actuator in the valve closed position.

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FIGURE 4 comprises a sectional view of the valve actuator in the valve open position.

FIGURE 5 comprises a perspective view of the actuator and actuation of the helix sleeve therein.

FIGURE 6 comprises a schematic view of the control system.

FIGURE 7 comprises a view of the flow diagram of the control system.

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FIGURE 8 comprises a sectional view of the fluid supply tanks and manually operated valves mounted thereon of the control system.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

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With reference to the drawings, and particularly to **FIGURE 1** a perspective view of a system **10** for controlling fluid flow through a pipeline including valve **12**, actuator **14** and control system **16** assembled together is shown. **FIGURE 2** is a perspective view from the opposite side with partial sectional views of valve **12** and actuator **14** to show the main components. Valve **12** is a ball valve of the type commonly used in the oil and gas industry, with a welded body **18** and end flanges **20** for installing valve **12** into a pipeline (not shown) through which valve **12** will control the flow of oil and gas. Valve **12** includes a flow controlling member or ball **22**, disposed in welded body **18**, with a bore **24** therethrough. Seal elements **26** in welded body **18** seal against ball **22**. Rotation of ball **22** a quarter turn by actuator **14** closes valve **12**.

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Actuator **14** includes lower actuator housing **28** to which actuator cylinder housing **30** is secured. Helix sleeve **32** is disposed within lower actuator housing **28** and actuator piston sleeve **34** is positioned within helix sleeve **32**. Details of construction of actuator **14** and actuation of helix sleeve **32** are shown in sectional views **FIGURES 3** and **4** and perspective view **FIGURE 5**. **FIGURE 3** shows actuator **14** in the position of valve **12** being closed and **FIGURE 4** shows actuator **14** in the position of valve **12** being open. Lower actuator housing **28** has bore **36** extending therethrough. Actuator cylinder housing **30** has counter bore **38** extending therein and is secured to lower actuator housing **28** by suitable securing means as studs **40** and nuts **42**. Bore **36** and counterbore **38** are axially coincident. Lower actuator housing **28** is sealed against actuator cylinder housing **30** by sealing means in the form of seal ring **44**.

Lower actuator plate **46** and guide sleeve **48** are secured to the opposite end of lower actuator housing **28** by suitable securing means as studs **50** and nuts **52**. Lower actuator plate **46** and guide sleeve **48** have bores **54** and **56** therethrough. Helix sleeve **32** is secured within lower actuator housing **28** by lower actuator plate **46** and actuator cylinder housing **30**. Seal ring **58** seals helix sleeve **32** to lower actuator housing **28** while first and second securing means in the form of anti-rotation or dowel pins **60** and **62** between helix sleeve **32** and lower actuator housing **28** prevent helix sleeve **32** from rotational movement with respect to lower actuator housing **28** and actuator cylinder housing **30**.

Helix sleeve **32** includes reduced diameter bore **64** on the end adjacent lower actuator plate **46**. Actuator drive shaft **66** is a cylindrical member that extends between bore **68** in actuator cylinder housing **30** and reduced diameter bore **64** of helix sleeve **32**. Actuator drive shaft **66** is sealed in bores **64** and **68** by seal rings **70** and **72**, respectively. Bore **68** is axially coincident with counter bore **38** as is stepped bore **74** in actuator cylinder housing **30**. Adjacent reduced diameter bore **64** is stepped bore **76** in helix sleeve **32**. Stepped bores **74** and **76** act to axially restrain actuator drive shaft **66** when actuator **12** is assembled.

Actuator piston sleeve **34** is sealingly disposed in the annulus between actuator drive shaft **66** and counter bore **38** of actuator cylinder housing **30**. Seal rings **80** and **82** seal actuator piston sleeve **34** to actuator drive shaft **66** and counter bore **38** of actuator cylinder housing **30**. Actuator piston sleeve **34** has a reduced diameter portion **84** that extends into the annulus between actuator drive shaft **66** and helix sleeve **32** and seals on actuator drive shaft **66** with seal ring **86**. Reduced diameter

portion 84 of actuator piston sleeve 34 has a pair of axially disposed slots 88 formed therein. An actuation means in the form of a pair of rollers 90 are secured to actuator drive shaft 66 at approximately its middle and rollers 90 engage axially disposed slots 88 for purposes to be described hereinafter. Helix sleeve 32 includes a pair of helical slots 92 formed in its wall. As best seen in FIGURE 5, a second actuation means in the form of a pair of rollers 94 are secured to the lower end of reduced diameter portion 84 of actuator piston sleeve 34 at right angle to axially disposed slots 88 and engage helical slots 92 in helix sleeve 32.

First end 96 of actuator drive shaft 66 extends beyond stepped bore 74 and includes indicator means or slot 98 formed thereon to indicate the rotational position of actuator drive shaft 66. Opposite or second end 100 of actuator drive shaft 66 extends beyond stepped bore 76 and includes engaging means in the form of male spline 102 formed thereon. Valve closure adapter 104 engages spline 102 and connects to valve 12 with spline 106 to transmit the torque generated by actuator 14. Ports 108 and 110 in actuator cylinder housing 30 allow pressurized hydraulic fluid, supplied by control system 16 in a manner to be described hereinafter, to operate actuator 12 in the following manner.

As noted above, FIGURE 3 shows actuator 14 in the position with valve 12 closed. Actuator piston sleeve 34 is at the bottom of its stroke. When it is desired to open valve 12, pressurized hydraulic fluid is supplied to port 108 while port 110 is vented. The pressurized hydraulic fluid acts on the underside of actuator piston sleeve 34 against the annular piston area defined by seals 80 and 82 while seals 44, 58 and 70 maintain pressure in lower actuator housing 28. As actuator piston sleeve 34 is urged upwardly, slots 88 move axially over rollers 90 on actuator drive shaft 66. Simultaneously, rollers 94 on reduced diameter portion 84 of actuator piston sleeve 34 are engaging helical slots 92 of helix sleeve 32. As helix sleeve 32 is anti-rotated with respect to lower actuator housing 28 by pins 60 and 62, rollers 94 are forced to move along helical slots 92 of helix sleeve 32 which causes actuator piston sleeve 34 to rotate with respect to lower actuator housing 28. This rotation of lower actuator housing 28 is transmitted through axial slots 88 and rollers 90 to actuator drive shaft 66, thus rotating valve closure adapter 104 and valve 12 through splines 106 to move valve 12 to its open position shown in FIGURE 4. When it is desired to close valve 12, pressurized hydraulic fluid is supplied to port 110 while port 108 is vented to reverse the direction of rotation.

Operation of valve 12 and actuator 14 is regulated by control system 16 which

is shown in schematic form in **FIGURE 6** and in flow diagram form in **FIGURE 7**.

FIGURE 6 shows control system **16** includes first and second control valves **200** and **202** controlling operation of actuator **14** through first through fourth pilot operated valves **204**, **206**, **208** and **210**. Valves **200** - **210** control hydraulic fluid flow from first and second actuator fluid supply tanks **212** and **214** to the open and close ports **108** and **110** of actuator **14**. Control system **16** includes a fluid pressure source **216** which is gas pressure supplied from the pipeline (not shown) through which valve **12** and actuator **14** control gas flow. Control system **16** further includes a normally open double pilot operated two way valve **218** to equalize gas pressure between tanks **212** and **214** which is bled to atmosphere through exhaust orifice valve **220**. First and second actuator fluid supply tanks **212** and **214** have hydraulic fluid **222** in their lower portion which is the pressurized fluid supplied to actuator **14**. Hydraulic fluid **222** is pressurized by the action of pipeline gas pressure acting thereon.

The flow diagram of **FIGURE 7** shows details of the construction of the components of control system **16** and the gas and hydraulic fluid flow therebetween. Control system **16** is divided into first and second control circuits **224** and **226**. First control circuit **224** acts to supply hydraulic fluid **222** to port **108** and operate actuator **14** to close valve **12**, while second control circuit **226** acts in reverse to supply hydraulic fluid **222** to port **110** and operate actuator **14** to open valve **12**. Additionally, control system **16** includes manually operated hand pumps **228** and **230** mounted on first and second actuator fluid supply tanks **212** and **214**, respectively, for purposes to be described hereinafter.

First and second control valves **200** and **202** are manually operated valves including inlet port **232**, outlet port **234** and vent port **236**. In the closed position, fluid flow between inlet port **232** and outlet port **234** is blocked while outlet port **234** is connected to vent port **236**. In the open or operating position, fluid flows between inlet port **232** and outlet port **234** while vent port **236** is blocked. First through fourth pilot operated valves **204**, **206**, **208** and **210** are two way normally closed pilot operated valves including inlet port **238**, outlet port **240** and pilot port **242**. In the closed position, i.e., no pressure supplied to pilot port **242**, fluid flow between inlet port **238** and outlet port **240** is blocked. In the open, i.e., pilot operated position, pilot pressure supplied to pilot port **242** allows fluid flow between inlet port **238** and outlet port **240**. First and second control valves **200** and **202** and first through fourth pilot operated valves **204**, **206**, **208** and **210** are mounted in a manifold block (not shown) in a manner well known to those of ordinary skill in the art. Control system **16** also includes double pilot

operated two way valve **218** with pilot pressures supplied from first and second control circuits **224** and **226**.

First and second actuator fluid supply tanks **212** and **214** are identical in construction. Tanks **212** and **214** are supplied with hydraulic fluid **222** partially filling the tanks. Baffles **246** are positioned in tanks **212** and **214** to aid in maintaining separation between the pressurized gas supplied by the pipeline and hydraulic fluid **222**. Manually operated hand pumps **228** and **230** are mounted on tanks **212** and **214**, respectively, and each pump **228** and **230** includes shuttle valve **252** mounted thereon.

Details of construction and operation of tanks **212** and **214**, pumps **228** and **230** and shuttle valves **252** are shown in **FIGURE 8**. Only the description of tank **212**, pump **228** and shuttle valve **252** are given as tank **214** and pump **230** are identical thereto. Pump **228** is mounted to tank **212** by double flange **254** with pump **228** extending into tank **212** and immersed in hydraulic fluid **222**. Pump **228** is of the "sucker rod" type well known to those of ordinary skill in the art with hydraulic fluid **222** being drawn into pump **228** through spring loaded ball **256** when handle **258** is stroked away from tank **212**. Hydraulic fluid **222** is pressurized in pump **228** as handle **258** is stroked toward tank **212** and unseats spring loaded ball **260** and is directed out port **262** to shuttle valve **252**. Shuttle valve **252** shuttles between a position in which fluid from port **262** flows through shuttle valve **252** to outlet port **264** and to either port **108** or **110**, depending on which tank is being used, and a second position in which pressurized hydraulic fluid **222** is received into port **266** and to outlet port **264**. Pressurized hydraulic fluid **222** is supplied to port **266** through a by pass passage **268** in double flange **254**. Pressurized hydraulic fluid **222** is only supplied to by pass passage **268** when tank **212** is pressurized by gas supplied through first and second control circuits **224** and **226**.

A typical sequence of operation for control system **16** would be as follows assuming valve **12** is in the open position and it is desired to close valve **12**. Referring to the flow diagram of **FIGURE 7**, first control circuit **224**, i.e., the "close" circuit, is operated by depressing first control valve **200**. This operation causes the following functions to happen as pressurized gas is supplied:

(i) directs pressurized gas pressure to pilot operated normally open valve **218** to equalize pressure between actuator open fluid supply tank **214** and actuator close fluid supply tank **212**;

(ii) directs pressurized gas pressure from outlet port **234** of first control circuit control valve **200** to pilot port **242** of first pilot operated valve **204** of valve

closing first control circuit 224 to operate first pilot operated valve 204 and allow pressurized gas pressure to pressurize hydraulic fluid 222 in actuator close fluid supply tank 212 and supply pressurized hydraulic fluid 222 through by pass passage 268, through port 266 to outlet port 264 and thence to port 108 (close port) of actuator 14 to close valve 12; and,

(iii) directs pressurized gas pressure from outlet port 240 of first pilot operated valve 204 of first control circuit 224 to pilot port 242 of fourth pilot operated valve 210 of valve opening second control circuit 226 to operate fourth pilot operated valve 210 and vent pressurized gas pressure from actuator open fluid supply tank 214 through exhaust orifice valve 220. Closure of first control circuit control valve 200 to a closed position and operation of second control circuit control valve 202 to an open position results in the same operations described above but in reverse order to open valve 12.

If pressurized gas pressure is not available as in the case of a break in the pipeline and it is necessary to close valve 12, manually operated hand pump 228 on actuator close fluid supply tank 212 may be operated. Such operation pressurizes hydraulic fluid 222 in tank 212 as described above and directs such fluid 222 through port 262 to port 108 of actuator 14 to close valve 12. Note that such operation causes shuttle valve 252 to shift and block port 264 and automatically lock out gas powered control circuit 224, if any residual pressure is present. Should opening of valve 12 be desired, pump 230 in actuator open fluid supply tank 214 may be operated to reverse operation and open valve 12.

The construction of our system for controlling fluid flow through a pipeline including valve, actuator and control system will be readily understood from the foregoing description and it will be seen that we have provided a system that allows minimizing the size of the actuator and operation of the control system in a manual mode that automatically prevents accidental operation by pipeline pressure while minimizing the condensate vented to the atmosphere during operation. Furthermore, while the invention has been shown and described with respect to certain preferred embodiments, it is obvious that equivalent alterations and modifications will occur to others skilled in the art upon the reading and understanding of the specification. The present invention includes all such equivalent alterations and modifications, and is limited only by the scope of the appended claims.

What is claimed is:

1. A valve actuator, comprising:

a lower actuator housing having a bore extending therethrough;

an actuator cylinder housing having a counterbore extending therein, said
5 actuator cylinder housing secured in sealing engagement to a first end of said lower
actuator housing;

a lower actuator plate having bore extending therethrough, said lower actuator
plate secured to a second end of said lower actuator housing;

a helix sleeve secured within said lower actuator housing bore and sealed
10 therein, said helix sleeve having a plurality of helical slots formed in the wall of said
helix sleeve, said helix sleeve including a reduced diameter bore on one end;

said actuator cylinder housing including a bore axially coincident with said
counterbore and formed on the end of said actuator cylinder housing opposite to said
lower actuator housing;

15 an actuator drive shaft, said actuator drive shaft extending between said
actuator cylinder housing bore and said reduced diameter bore of said helix sleeve and
sealed within said bores and axially restrained therebetween;

an actuator piston sleeve sealingly disposed in the annulus between said
actuator drive shaft and said counterbore of said actuator cylinder housing, said
20 actuator piston sleeve axially moveable within said counterbore of said actuator
cylinder housing in response to hydraulic pressure;

said actuator piston sleeve having a reduced diameter portion extending into
the annulus between said actuator drive shaft and said helix sleeve, said reduced
diameter portion of said actuator piston sleeve sealing on said actuator drive shaft,
25 said reduced diameter portion of said actuator piston sleeve having a plurality of axially
disposed slots formed therein; and,

a first actuation means secured to said reduced diameter portion of said
actuator piston sleeve and engaging said helical slots in said helix sleeve and a
second actuation means secured to said actuator drive shaft and engaging said axially
30 disposed slots in said reduced diameter portion of said actuator piston sleeve whereby
reciprocation of said actuator piston sleeve causes rotation of said actuator drive shaft.

2. A valve actuator, according to Claim 1, wherein:

said helix sleeve is axially restrained between said actuator cylinder housing
and said lower actuator plate.

35 3. A valve actuator, according to Claim 2, wherein:

said helix sleeve is rotationally restrained by first securing means extending
between said helix sleeve and said lower actuator plate and second securing means

extending between said helix sleeve and said lower actuator housing.

4. A valve actuator, according to Claim 3, wherein:

a first end of said actuator drive shaft seals within said bore of said actuator cylinder housing and a second end of said actuator drive shaft seals within said reduced diameter bore of said helix sleeve.

5. A valve actuator, according to Claim 4, wherein:

said first end of said actuator drive shaft extends beyond said bore of said actuator cylinder housing; and,

said first end of said actuator drive shaft has indicator means formed thereon to indicate the rotational position of said actuator drive shaft.

6. A valve actuator, according to Claim 5, wherein:

said second end of said actuator drive shaft extends beyond said reduced diameter bore of said helix sleeve and through said bore of said lower actuator plate; and,

said second end of said actuator drive shaft includes an engaging means formed thereon for engaging a valve closure adapter which engages a stem of a valve to be operated by said actuator.

7. A valve actuator, according to Claim 6, wherein:

said first and second actuation means are a plurality of rollers.

8. A valve actuator, according to Claim 7, wherein:

said first and second securing means rotationally restraining said helix sleeve are a plurality of anti-rotation pins.

9. A valve actuator, according to Claim 8, wherein:

said engaging means formed on said second end of said actuator drive shaft is a spline.

10. A valve actuator, according to Claim 1, wherein:

said plurality of helical slots formed in the wall of said helix sleeve have a constant helix angle.

11. A valve actuator, according to Claim 1, wherein:

said plurality of helical slots formed in the wall of said helix sleeve have a variable helix angle.

12. A hydraulic control system for a valve actuator, comprising:

first and second control valves, said first and second control valves controlling operation of a valve actuator;

said first and second control valves including inlet and outlet ports fluidly connected, said inlet ports of said first and second control valves connected to a fluid pressure source, said first and second control valves including a vent port and a

manually operated flow control member biased to a closed position preventing fluid flow between said inlet and outlet ports and allowing fluid flow between said outlet and vent ports;

5 first through fourth pilot operated valves containing inlet and outlet ports fluidly connected, fluid flow between said inlet and outlet ports controlled by a pilot pressure port operated flow control member, said flow control member biased to a closed position;

10 said pilot pressure port of said first pilot operated valve connected to said outlet port of said first control valve, said inlet port of said first pilot operated valve connected to said fluid pressure source, said outlet port connected to a first actuator fluid supply tank;

said first actuator fluid supply tank fluidly connected to said actuator whereby pressurized fluid from said first actuator fluid supply tank urges said actuator to a valve closed position;

15 said outlet port of said first pilot operated valve connected to said inlet port of said second pilot operated valve, said outlet port of said second pilot operated valve connected to an exhaust orifice valve;

20 said pilot pressure port of said third pilot operated valve connected to said outlet port of said second control valve, said inlet port of said third pilot operated valve connected to said fluid pressure source, said outlet port connected to a second actuator fluid supply tank;

said second actuator fluid supply tank fluidly connected to said actuator whereby pressurized fluid from said second actuator fluid supply tank urges said actuator to a valve open position;

25 said outlet port of said third pilot operated valve connected to said inlet port of said fourth pilot operated valve, said outlet port of said fourth pilot operated valve connected to said exhaust orifice valve;

30 said first and second actuator fluid supply tanks fluidly connected through a normally open valve controlled by a pair of pilot ports, said pair of pilot ports connected to said outlet ports of said control valves, respectively, and;

35 said outlet port of said first pilot operated valve connected to said inlet port of said second pilot operated valve connected also to said pilot port of said third pilot operated valve, and said outlet port of said third pilot operated valve connected to said inlet port of said fourth pilot operated valve connected also to said pilot port of said second pilot operated valve.

13. A hydraulic control system for a valve actuator, according to claim 12, wherein:

said fluid pressure source is a gas pressurized pipeline through which said valve and valve actuator control flow.

5 14. A hydraulic control system for a valve actuator, according to claim 13, wherein:

said normally open valve connected between said first and second actuator fluid supply tanks is an orifice valve.

10 15. A hydraulic control system for a valve actuator, according to claim 14, wherein:

said orifice valve allowing equalization of pressure between said first and second actuator fluid supply tanks after said first and second control valves are moved to said closed position; and,

15 said equalized pressure between said first and second actuator fluid supply tanks is bled to atmospheric pressure through said exhaust orifice valve.

16. A hydraulic control system for a valve actuator, according to claim 15, wherein:

said pressurized fluid supplied by said fluid pressure source is a gas.

20 17. A hydraulic control system for a valve actuator, according to claim 16, wherein:

said pressurized fluid supplied by said first and second actuator fluid supply tanks to said actuator is oil; and,

said oil being pressurized by said gas from said fluid pressure source.

25 18. A hydraulic control system for a valve actuator, according to claim 17, wherein:

each of said first and second fluid actuator tanks includes a manually operated pump, said pumps operable to supply pressurized fluid to said actuator to operate said actuator between open and closed positions.

30 19. A hydraulic control system for a valve actuator, according to claim 18, wherein:

said pumps are disposed on said actuator tanks.

20. A hydraulic control system for a valve actuator, according to claim 19, wherein:

35 said pumps include a shuttle valve to allow operation of said pumps independently of said first and second control valves.

21. A hydraulic control system for a valve actuator, comprising:

(a) first and second control circuits, said first control circuit operating a valve

actuator to close a valve secured to said valve actuator and said second control circuit operating said valve actuator to open said valve secured to said valve actuator;

(b) a fluid pressure source;

(c) an exhaust valve;

5 (d) said valve closing first control circuit including:

(i) a control valve having a manually operated flow control member biased to a closed position preventing fluid flow between inlet and outlet ports and allowing fluid flow between said outlet and a vent port and said inlet port connected to said fluid pressure source;

10 (ii) first and second pilot operated valves containing a pilot pressure port operated flow control member, biased to a closed position, controlling fluid flow between inlet and outlet ports;

(iii) an actuator close fluid supply tank fluidly connected to said actuator whereby pressurized fluid from said actuator close fluid supply tank urges said
15 actuator to a valve closed position;

(e) said valve opening second control circuit including:

(i) a control valve having a manually operated flow control member biased to a closed position preventing fluid flow between inlet and outlet ports and allowing fluid flow between said outlet and a vent port and said inlet port connected to
20 said fluid pressure source;

(ii) third and fourth pilot operated valves containing a pilot pressure port operated flow control member, biased to a closed position, controlling fluid flow between inlet and outlet ports;

(iii) an actuator open fluid supply tank fluidly connected to said actuator
25 whereby pressurized fluid from said actuator open fluid supply tank urges said actuator to a valve open position;

(f) a pilot operated normally open valve controlled by a pair of pilot ports allowing fluid communication between said actuator open fluid supply tank and said actuator close fluid supply tank, one of each of said pair of pilot ports connected to
30 said first and second control circuits;

(g) said fluid pressure source connected to said inlet ports of said control valve and said first pilot operated valve of each of said first and second control circuits;

(h) each of said first and second fluid actuator tanks includes a manually operated pump, said pumps operable to supply pressurized fluid to said actuator to
35 operate said actuator between open and closed positions;

said pumps include a shuttle valve to allow operation of said pumps independently of said first and second control circuits;

wherein:

(i) operation of said first control circuit control valve to an open position;

(i) directs fluid pressure to said pilot operated normally open valve to equalize pressure between said actuator open fluid supply tank and said actuator close fluid supply tank;

(ii) directs fluid pressure from said outlet port of said first control circuit control valve to said pilot port of said first pilot operated valve of said valve closing first control circuit to operate said first pilot operated valve and allow fluid pressure to pressurize said actuator close fluid supply tank and supply pressurized fluid to said actuator to close said valve; and,

(iii) directs fluid pressure from said outlet port of said first pilot operated valve of said first control circuit to said pilot port of said fourth pilot operated valve of said valve opening second control circuit to operate said fourth pilot operated valve and vent pressure from said actuator open fluid supply tank through said exhaust orifice valve;

(j) operation of said second control circuit control valve to an open position;

(i) directs fluid pressure to said pilot operated normally open valve to equalize pressure between said actuator open fluid supply tank and said actuator close fluid supply tank;

(ii) directs fluid pressure from said outlet port of said second control circuit control valve to said pilot port of said third pilot operated valve of said valve opening second control circuit to operate said third pilot operated valve and allow fluid pressure to pressurize said actuator open fluid supply tank and supply pressurized fluid to said actuator to open said valve;

(iii) directs fluid pressure from said outlet port of said third pilot operated valve of said second control circuit to said pilot port of said second pilot operated valve of said valve closing first control circuit to operate said second pilot operated valve and vent pressure from said actuator close fluid supply tank through said exhaust orifice valve;

(k) operation of said manually operated pump on said actuator close fluid supply tank;

(i) directs fluid pressure to close said actuator; and,

(l) operation of said manually operated pump on said actuator open fluid supply tank;

(i) directs fluid pressure to open said actuator.

22. A hydraulic control system for a valve actuator, according to claim 21, wherein:

said orifice valve allowing equalization of pressure between said first and second actuator fluid supply tanks after said first and second control valves are moved to said closed position; and,

said equalized pressure between said first and second actuator fluid supply tanks is bled to atmospheric pressure through said exhaust orifice valve.

23. A hydraulic control system for a valve actuator, according to claim 22, wherein:

said pressurized fluid supplied by said fluid pressure source is a gas.

24. A hydraulic control system for a valve actuator, according to claim 23, wherein:

said pressurized fluid supplied by said first and second actuator fluid supply tanks to said actuator is oil; and,

said oil being pressurized by said gas from said fluid pressure source.

25. A system for controlling fluid flow through a pipeline, comprising:

(A) a valve, said valve installed in a pipeline to selectively control fluid flow through said pipeline;

(B) an actuator attached to said valve, said actuator operating said valve between open and closed positions;

(C) a hydraulic control system, said hydraulic control system controlling operation of said actuator;

(D) said actuator comprising:

(a) a lower actuator housing having a bore extending therethrough;

(b) an actuator cylinder housing having a counterbore extending therein, said actuator cylinder housing secured in sealing engagement to a first end of said lower actuator housing;

(c) a lower actuator plate having bore extending therethrough, said lower actuator plate secured to a second end of said lower actuator housing;

(d) a helix sleeve secured within said lower actuator housing bore and sealed therein, said helix sleeve having a plurality of helical slots formed in the wall of said helix sleeve, said helix sleeve including a reduced diameter bore on one end;

(e) said actuator cylinder housing including a bore axially coincident with said counterbore and formed on the end of said actuator cylinder housing opposite to said lower actuator housing;

(f) an actuator drive shaft, said actuator drive shaft extending between said actuator cylinder housing bore and said reduced diameter bore of said helix sleeve and sealed within said bores and axially restrained therebetween;

(g) an actuator piston sleeve sealingly disposed in the annulus between said actuator drive shaft and said counterbore of said actuator cylinder housing, said actuator piston sleeve axially moveable within said counterbore of said actuator cylinder housing in response to hydraulic pressure;

5 (h) said actuator piston sleeve having a reduced diameter portion extending into the annulus between said actuator drive shaft and said helix sleeve, said reduced diameter portion of said actuator piston sleeve sealing on said actuator drive shaft, said reduced diameter portion of said actuator piston sleeve having a plurality of axially disposed slots formed therein; and,

10 (i) a first actuation means secured to said reduced diameter portion of said actuator piston sleeve and engaging said helical slots in said helix sleeve and a second actuation means secured to said actuator drive shaft and engaging said axially disposed slots in said reduced diameter portion of said actuator piston sleeve whereby reciprocation of said actuator piston sleeve causes
15 rotation of said actuator drive shaft;

(E) said hydraulic control system comprising:

(a) first and second control valves, said first and second control valves controlling operation of a valve actuator;

20 (b) said first and second control valves including inlet and outlet ports fluidly connected, said inlet ports of said first and second control valves connected to a fluid pressure source, said first and second control valves including a vent port and a manually operated flow control member biased to a closed position preventing fluid flow between said inlet and outlet ports and allowing fluid flow between said outlet and vent ports;

25 (c) first through fourth pilot operated valves containing inlet and outlet ports fluidly connected, fluid flow between said inlet and outlet ports controlled by a pilot pressure port operated flow control member, said flow control member biased to a closed position;

30 (d) said pilot pressure port of said first pilot operated valve connected to said outlet port of said first control valve, said inlet port of said first pilot operated valve connected to said fluid pressure source, said outlet port connected to a first actuator fluid supply tank;

35 (e) said first actuator fluid supply tank fluidly connected to said actuator whereby pressurized fluid from said first actuator fluid supply tank urges said actuator to a valve closed position;

(f) said outlet port of said first pilot operated valve connected to said inlet port of said second pilot operated valve, said outlet port of said second pilot

operated valve connected to an exhaust orifice valve;

(g) said pilot pressure port of said third pilot operated valve connected to said outlet port of said second control valve, said inlet port of said third pilot operated valve connected to said fluid pressure source, said outlet port

(h) said second actuator fluid supply tank fluidly connected to said actuator whereby pressurized fluid from said second actuator fluid supply tank urges said actuator to a valve open position;

(i) said outlet port of said third pilot operated valve connected to said inlet port of said fourth pilot operated valve, said outlet port of said fourth pilot operated valve connected to said exhaust orifice valve;

(j) said first and second actuator fluid supply tanks fluidly connected through a normally open valve controlled by a pair of pilot ports, said pair of pilot ports connected to said outlet ports of said control valves, respectively, and;

(k) said outlet port of said first pilot operated valve connected to said inlet port of said second pilot operated valve connected also to said pilot port of said third pilot operated valve, and said outlet port of said third pilot operated valve connected to said inlet port of said fourth pilot operated valve connected also to said pilot port of said second pilot operated valve, and;

(l) each of said first and second fluid actuator tanks includes a manually operated pump, said pumps operable to supply pressurized fluid to said actuator to operate said actuator between open and closed positions.

26. A system for controlling fluid flow through a pipeline, according to Claim 25, wherein:

said helix sleeve is axially restrained between said actuator cylinder housing and said lower actuator plate;

said helix sleeve is rotationally restrained by first securing means extending between said helix sleeve and said lower actuator plate and second securing means extending between said helix sleeve and said lower actuator housing; and,

said fluid pressure source is a pressurized pipeline through which said valve and valve actuator control flow.

27. A system for controlling fluid flow through a pipeline, according to Claim 26, wherein:

a first end of said actuator drive shaft seals within said bore of said actuator cylinder housing and a second end of said actuator drive shaft seals within said reduced diameter bore of said helix sleeve; and,

said normally open valve connected between said first and second actuator fluid

supply tanks is an orifice valve allowing equalization of pressure between said first and second actuator fluid supply tanks after said first and second control valves are moved to said closed position;

said equalized pressure between said first and second actuator fluid supply tanks is bled to atmospheric pressure through said exhaust orifice valve; and, said pumps are disposed on said actuator tanks.

28. A system for controlling fluid flow through a pipeline, according to Claim 27, wherein:

said second end of said actuator drive shaft extends beyond said reduced diameter bore of said helix sleeve and through said bore of said lower actuator plate;

said second end of said actuator drive shaft includes an engaging means formed thereon for engaging a valve closure adapter which engages a stem of a valve to be operated by said actuator;

said pressurized fluid supplied by said fluid pressure source is a gas; and, said pumps include a shuttle valve to allow operation of said pumps independently of said first and second control valves.

29. A system for controlling fluid flow through a pipeline, according to Claim 28, wherein:

said first and second actuation means are a plurality of rollers;

said pressurized fluid supplied by said first and second actuator fluid supply tanks to said actuator is oil; and,

said oil being pressurized by said gas from said fluid pressure source.

30. A system for controlling fluid flow through a pipeline, according to Claim 29, wherein:

said first and second securing means rotationally restraining said helix sleeve are a plurality of anti-rotation pins.

31. A system for controlling fluid flow through a pipeline, according to Claim 30, wherein:

said engaging means formed on said second end of said actuator drive shaft is a spline.

32. A system for controlling fluid flow through a pipeline, according to Claim 31, wherein:

said plurality of helical slots formed in the wall of said helix sleeve have a constant helix angle.

33. A system for controlling fluid flow through a pipeline, according to Claim 32, wherein:

said plurality of helical slots formed in the wall of said helix sleeve have a

variable helix angle.