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(71) Applicant: **DOW GLOBAL TECHNOLOGIES LLC**
[US/US]; 2211 H.H. Dow Way, Midland, Michigan 48674
(US).

(72) Inventors: **PESEK, Stacy L.**; 230 Abner Jackson Parkway,
Lake Jackson, Texas 77566 (US). **MUNRO, Jeffrey C.**;
230 Abner Jackson Parkway, Lake Jackson, Texas 77566
(US). **ZHOU, Zhe**; 230 Abner Jackson Parkway, Freeport,
Texas 77566 (US). **YOUNG, Andrew J.**; 230 Abner Jackson
Parkway, Lake Jackson, Texas 77566 (US). **CASTEL-
LUCCIO, Anthony J.**; 230 Abner Jackson Parkway, Lake
Jackson, Texas 77566 (US). **KARJALA, JR., Thomas
Wesley**; 230 Abner Jackson Parkway, Lake Jackson, Texas
77566 (US).

(74) Agent: **BARTHEL, Ted J.**; Quarles & Brady LLP, 411
East Wisconsin Avenue, Suite 2400, Milwaukee, Wisconsin
53202 (US).

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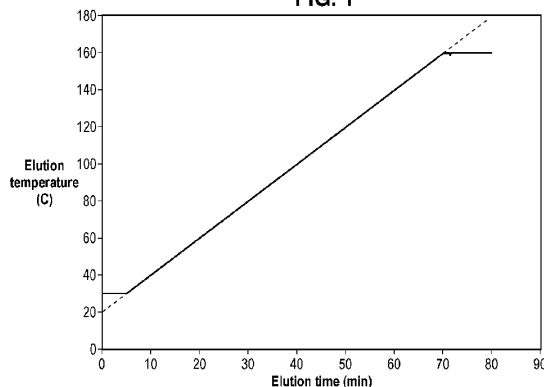
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(54) Title: ETHYLENE/OCTENE MULTI-BLOCK COPOLYMER AND PROCESS FOR PRODUCING SAME

FIG. 1



(57) Abstract: The present disclosure provides a process. In an embodiment, the process includes contacting ethylene and octene under polymerization conditions at a temperature greater than 125°C with a catalyst system comprising (i) a first polymerization catalyst having the structure of Formula (III), a second polymerization catalyst having the structure of Formula (I), and (iii) a chain shuttling agent. The process includes forming an ethylene/octene multi-block copolymer having a normalized OOO triad content greater than 0.25. The present disclosure provides the resultant composition produced by the process. In an embodiment, the composition includes an ethylene/octene multi-block copolymer having a normalized OOO triad content greater than 0.25.

WO 2021/133945 A4