



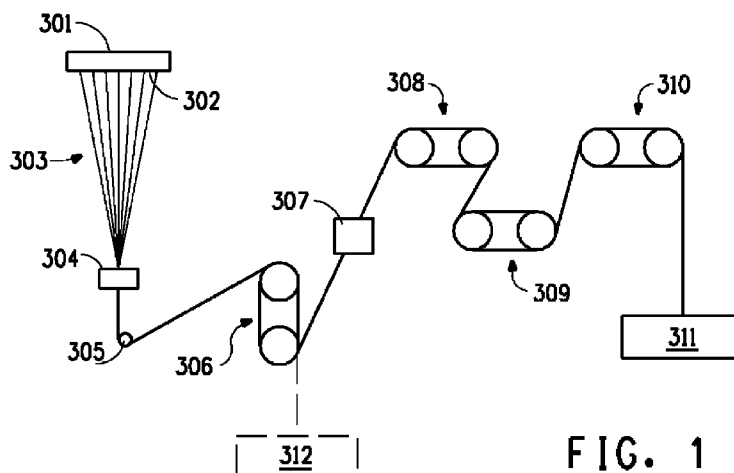
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(54) **Title:** POLYESTERS AND FIBERS MADE THEREFROM



**FIG. 1**

(57) **Abstract:** Disclosed herein are polyesters and fibers made therefrom. The fiber comprises a polymer, poly(trimethylene furandicarboxylate) (PTF), and PTF based copolymers.