

(19) World Intellectual Property Organization  
International Bureau



(43) International Publication Date  
16 April 2009 (16.04.2009)

PCT

(10) International Publication Number  
**WO 2009/048553 A3**

(51) International Patent Classification:

C07C 253/24 (2006.01) C07C 255/08 (2006.01)  
C07C 253/26 (2006.01) C07C 51/215 (2006.01)  
C07C 255/03 (2006.01) C07C 57/04 (2006.01)

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(21) International Application Number:

PCT/US2008/011551

(22) International Filing Date: 7 October 2008 (07.10.2008)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:

60/979,285 11 October 2007 (11.10.2007) US  
60/979,276 11 October 2007 (11.10.2007) US

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MT, NL, NO, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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Published:

— with international search report  
— before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

(88) Date of publication of the international search report:  
11 June 2009

(54) Title: PROCESS FOR THE AMMOXIDATION OR OXIDATION OF PROPANE AND ISOBUTANE

(57) Abstract: A process for the ammoxidation or oxidation of a saturated or unsaturated or mixture of saturated and unsaturated hydrocarbon, the process including the steps of combining a performance modifier, a fresh mixed oxide catalyst, or a used mixed oxide catalyst and a fresh and used mixed oxide catalyst to form a catalyst mixture, and contacting the hydrocarbon with an oxygen-containing gas, or an oxygen-containing gas and ammonia, in the presence of the catalyst mixture. The performance modifier may include a compound selected from the group consisting of aluminum compounds, antimony compounds, arsenic compounds, boron compounds, cerium compounds, germanium compounds, lithium compounds, molybdenum compounds, neodymium compounds, niobium compounds, phosphorus compounds, selenium compounds, tantalum compounds, tellurium compounds, titanium compounds, tungsten compounds, vanadium compounds, zirconium compounds and mixtures thereof.



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