

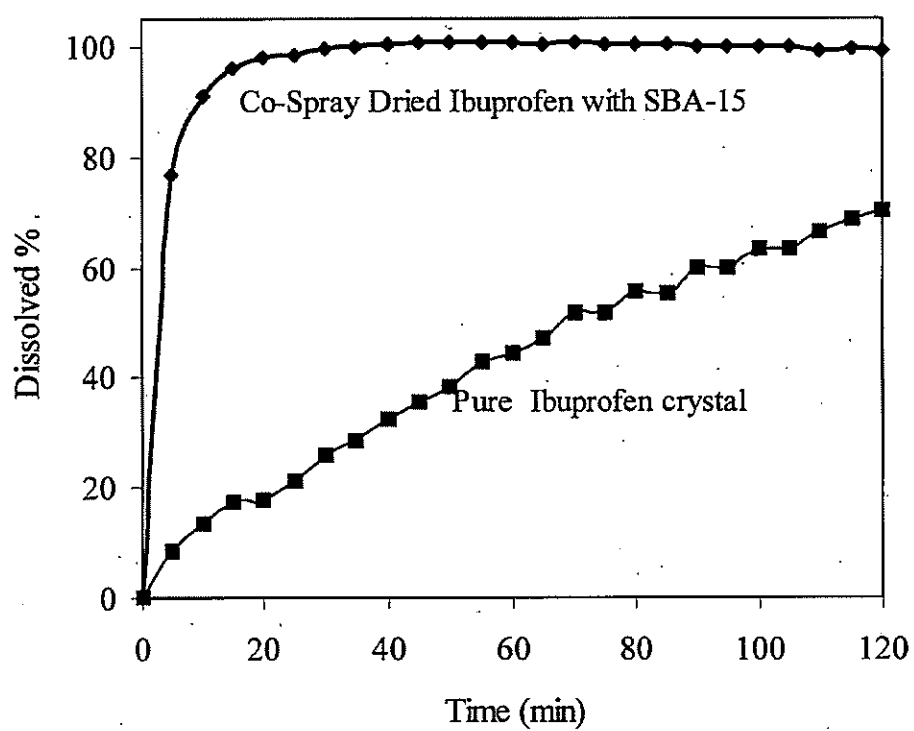
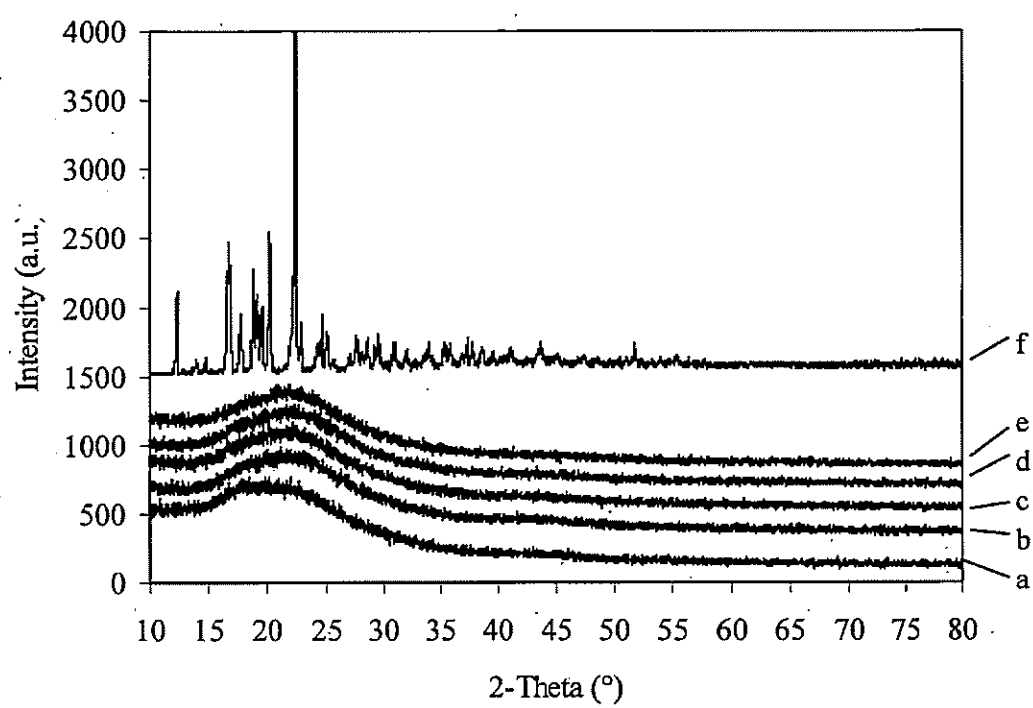
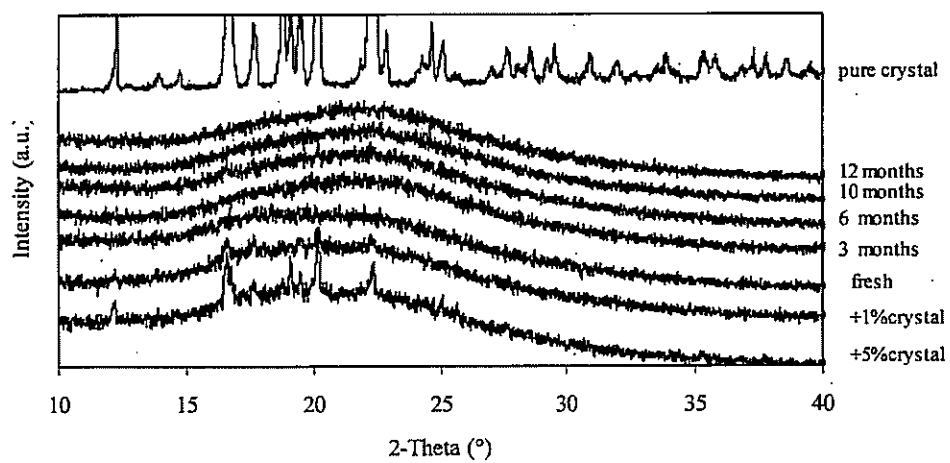


FIG. 1

**FIG. 2**

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Storage condition: 40°C/RH75% (USP standard)
Results: amorphous form remains stable for 1 year

FIG. 3

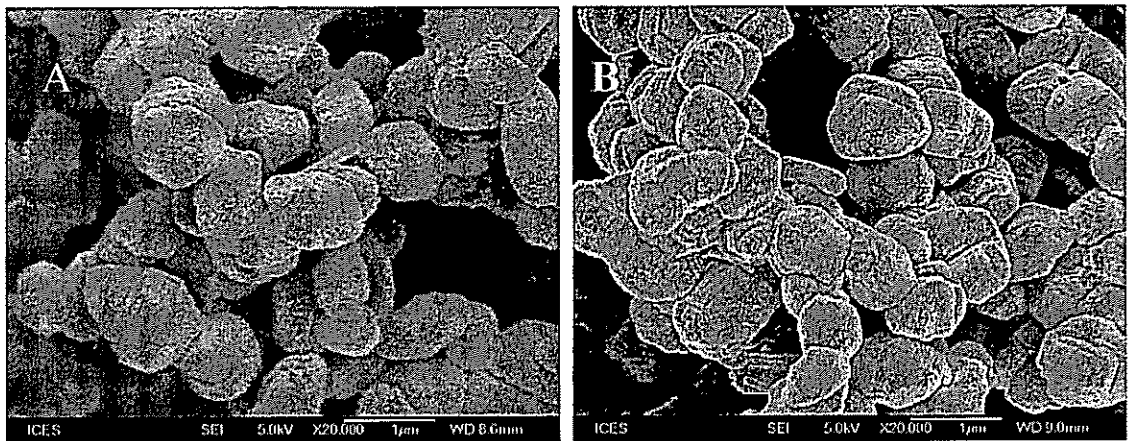


FIG. 4

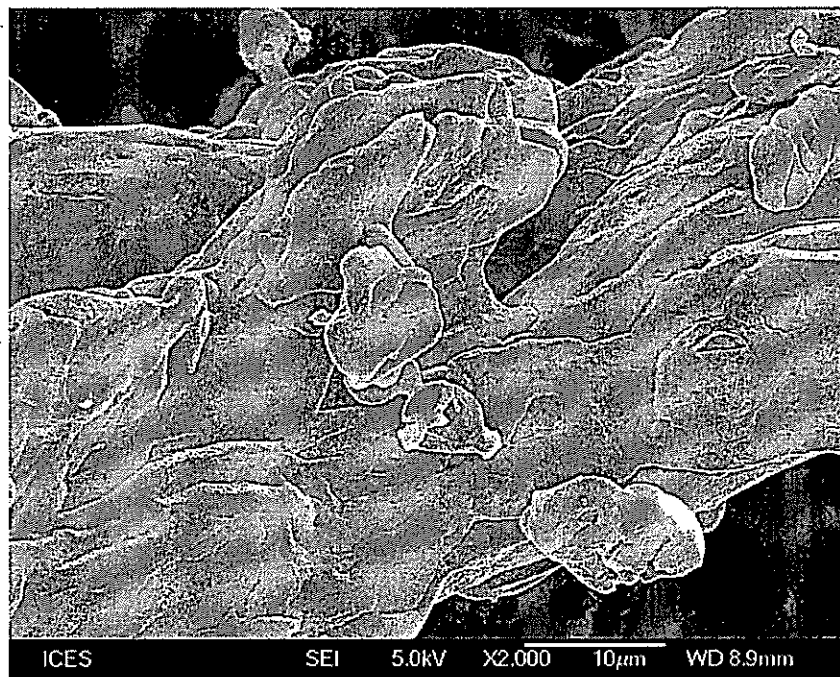


FIG.5

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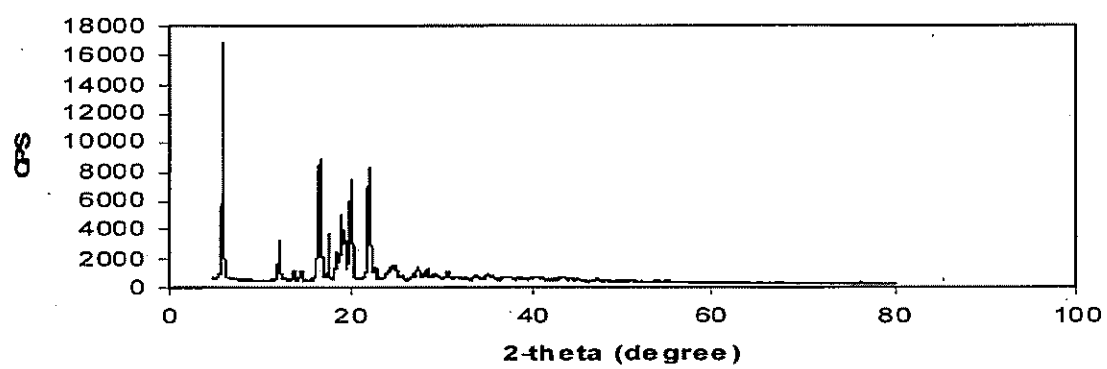


FIG.6

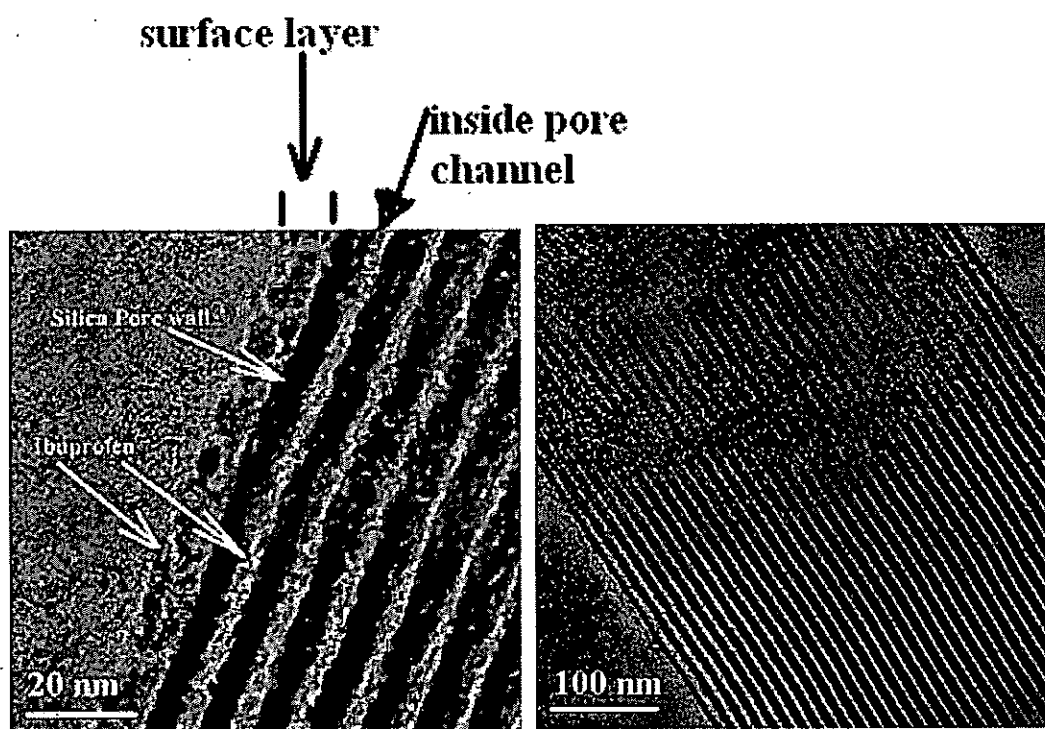


FIG. 7

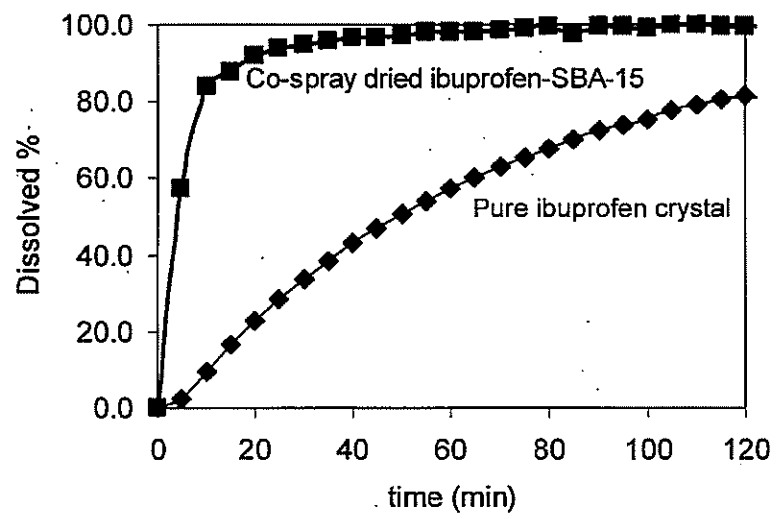


FIG. 8

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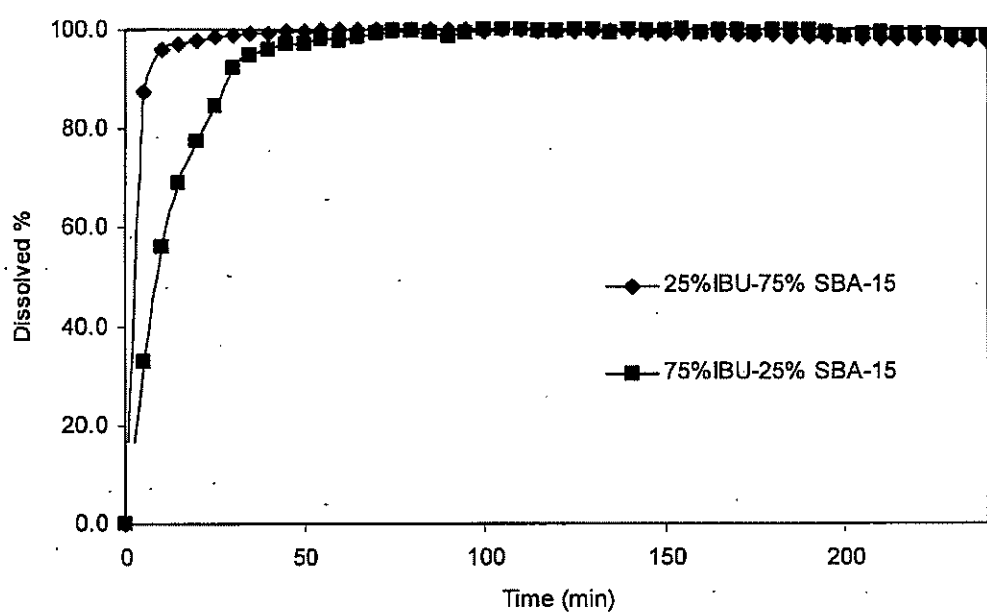


FIG. 9

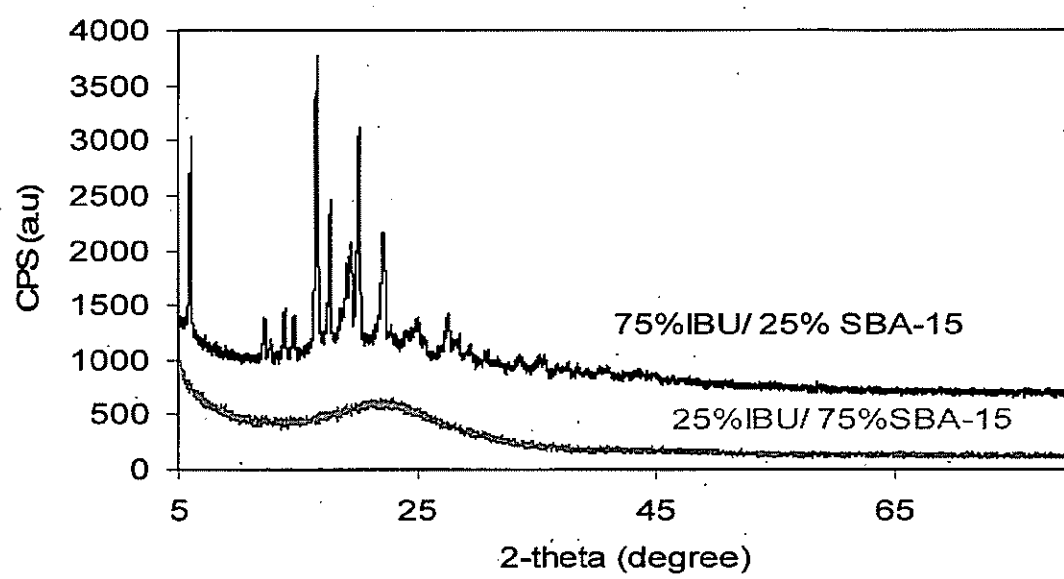
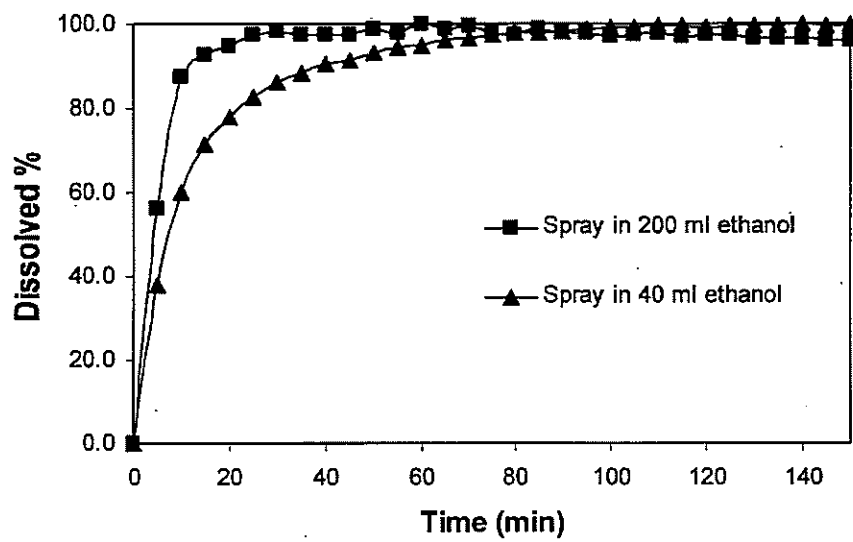


FIG. 10

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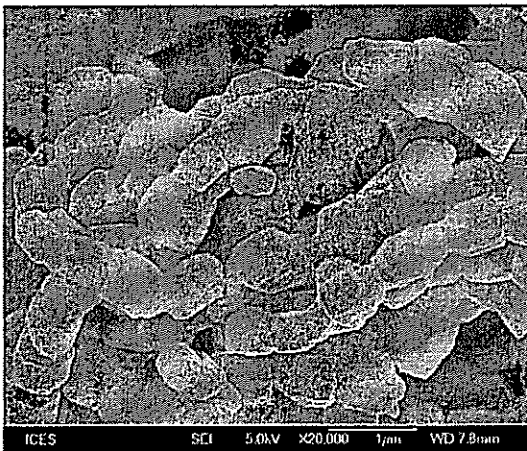
TABLET form; in 900 ml 0.1N HCl, 37°C/100 rpm

IBU/SBA-15 spray dry: 50 mg + 800 mg starch press 1 ton

IBU-sigma: 25 mg + 800 mg starch press

FIG. 11

A



B

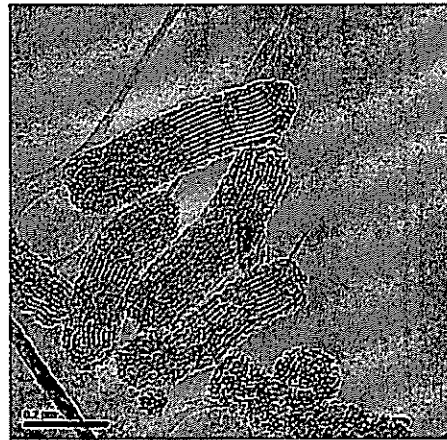


FIG. 12

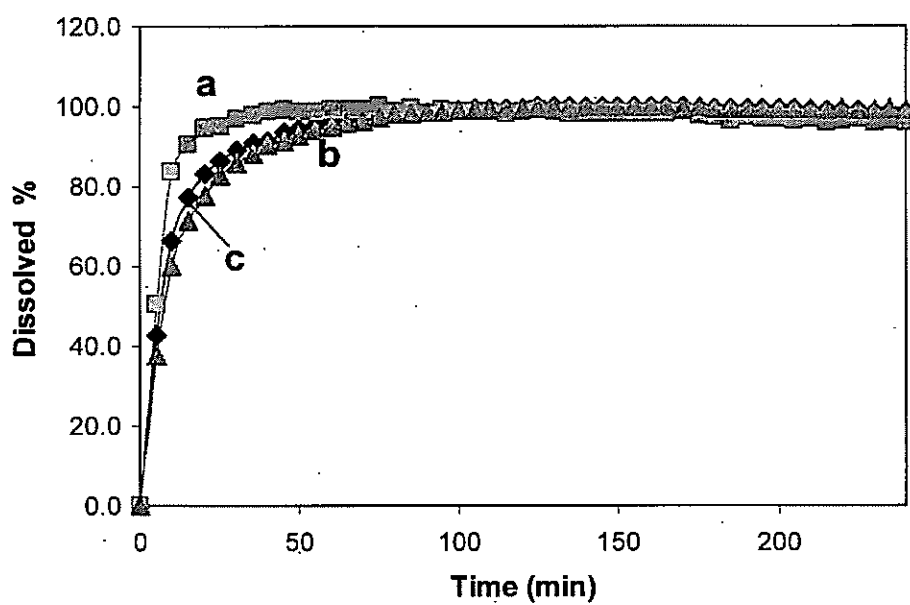
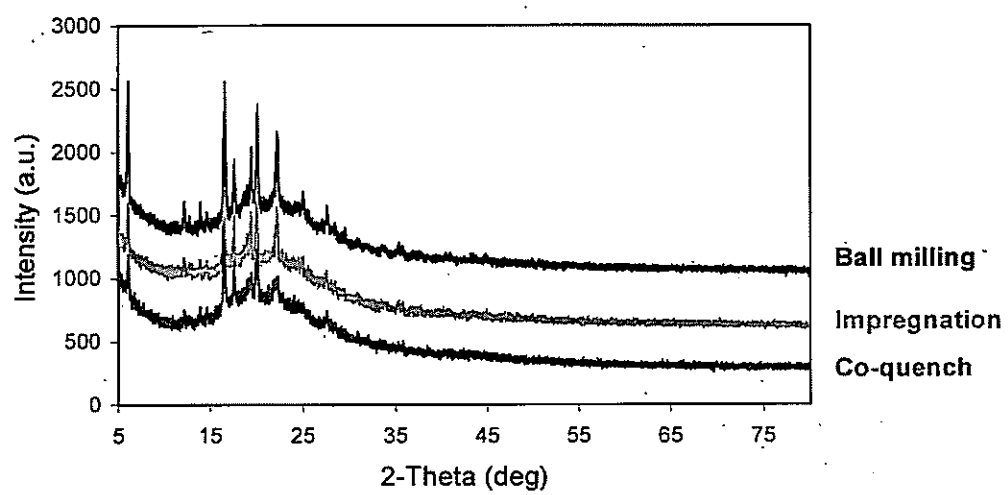


FIG. 13

**FIG. 14**

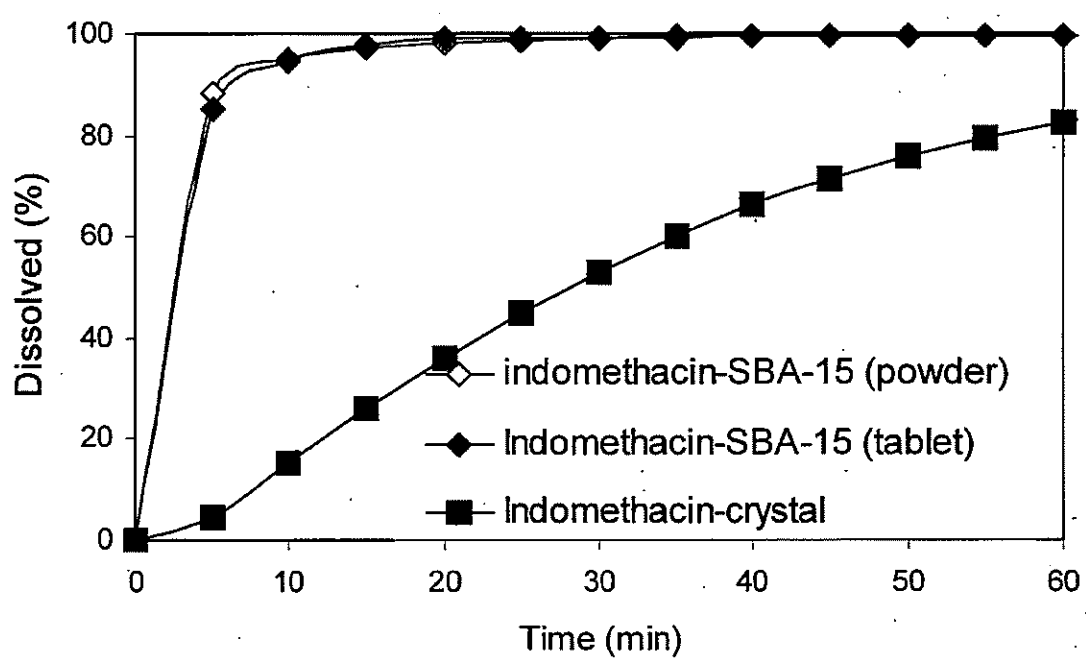


FIG. 15

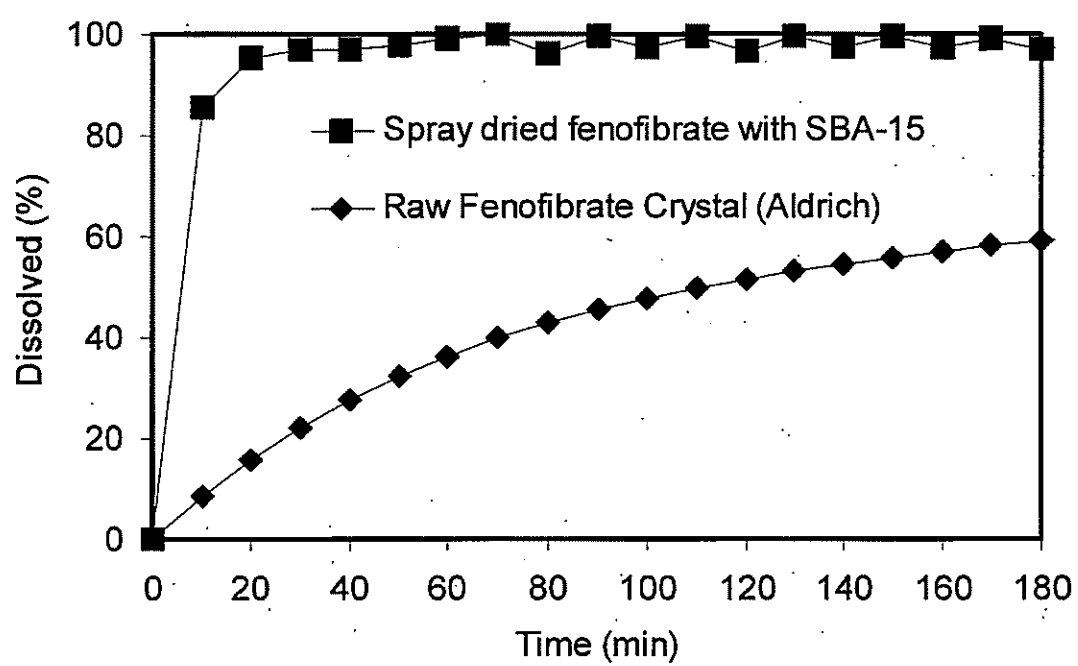


FIG. 16

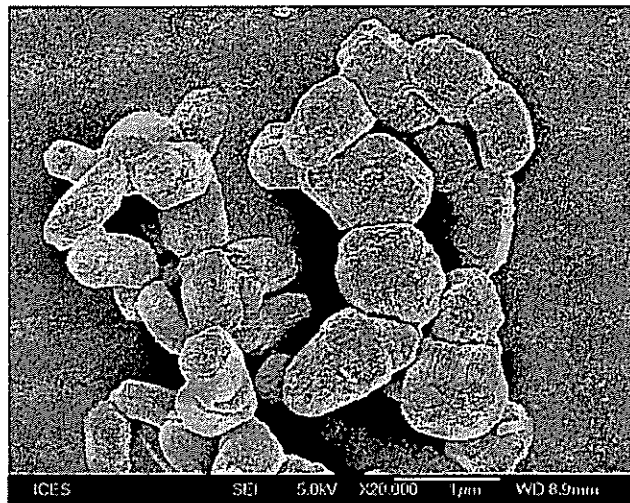


FIG. 17

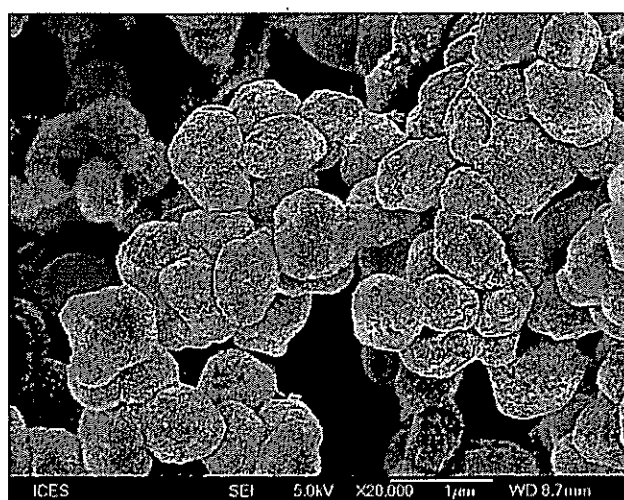


FIG. 18

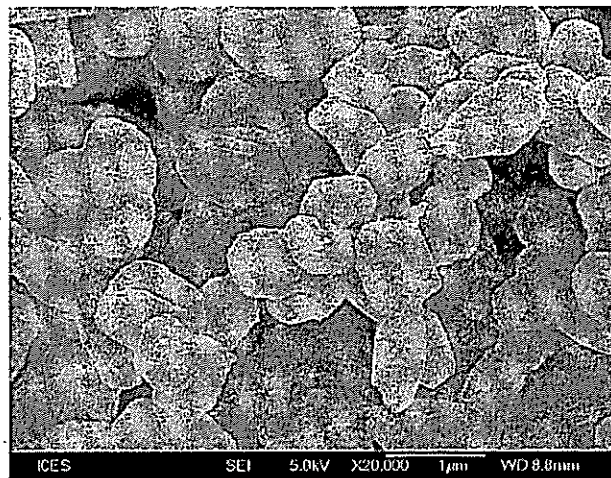


FIG. 19

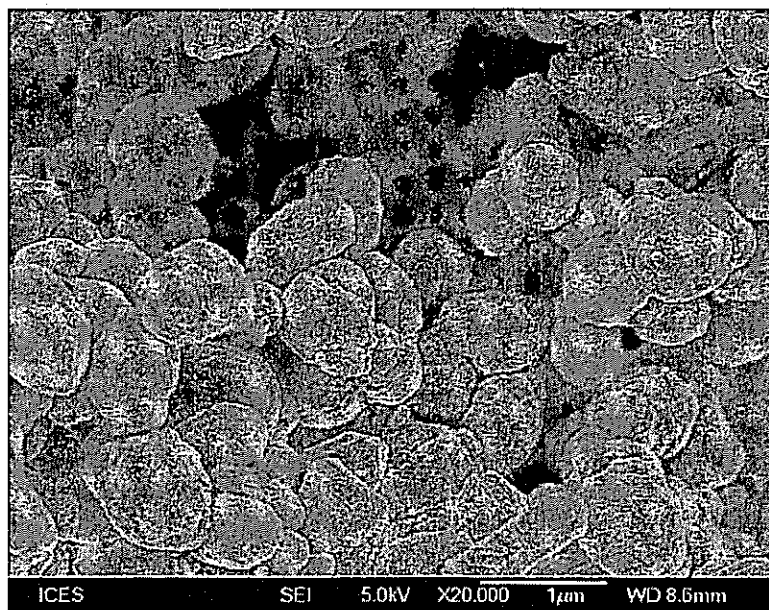
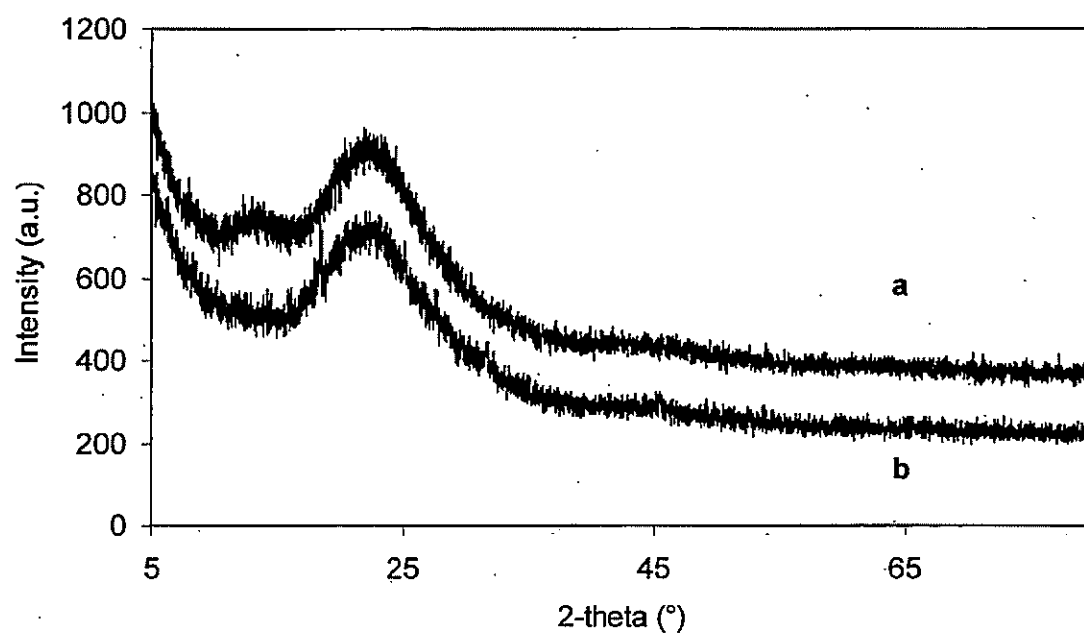
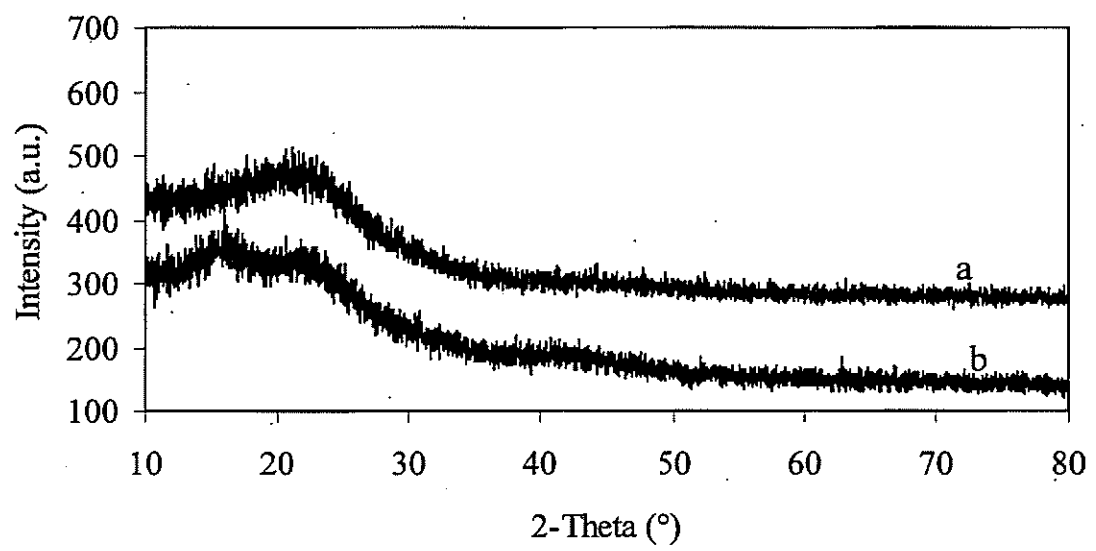


FIG. 20

**FIG. 21**

**FIG. 22**

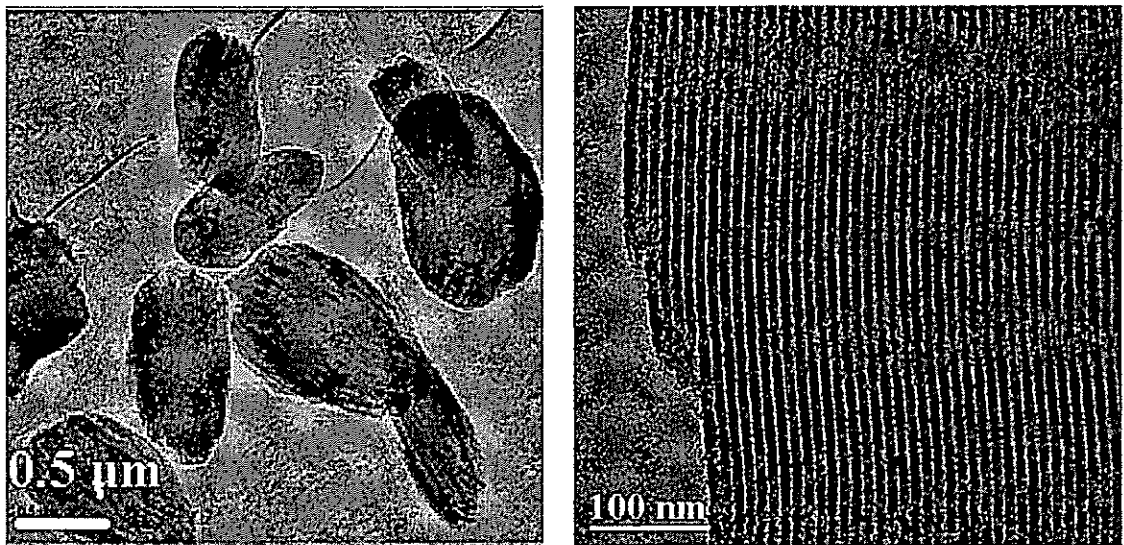
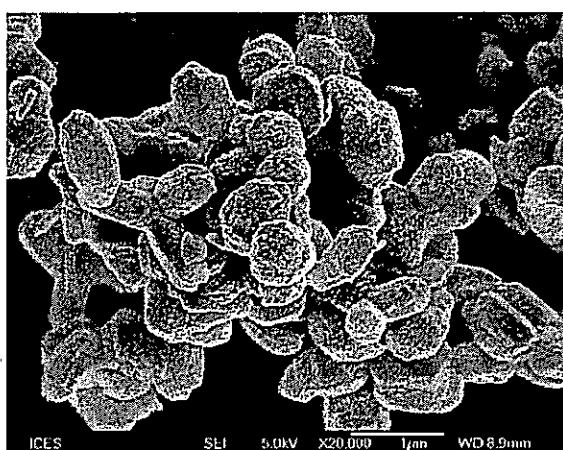
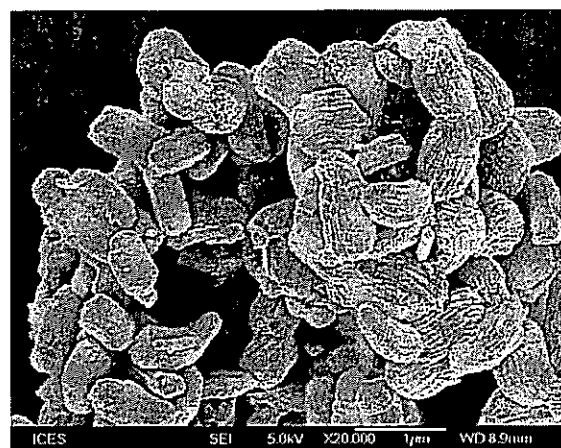


FIG. 23



Mesoporous Carbon



Co-Spray Dried Indomethacin
with Mesoporous Carbon

FIG. 24

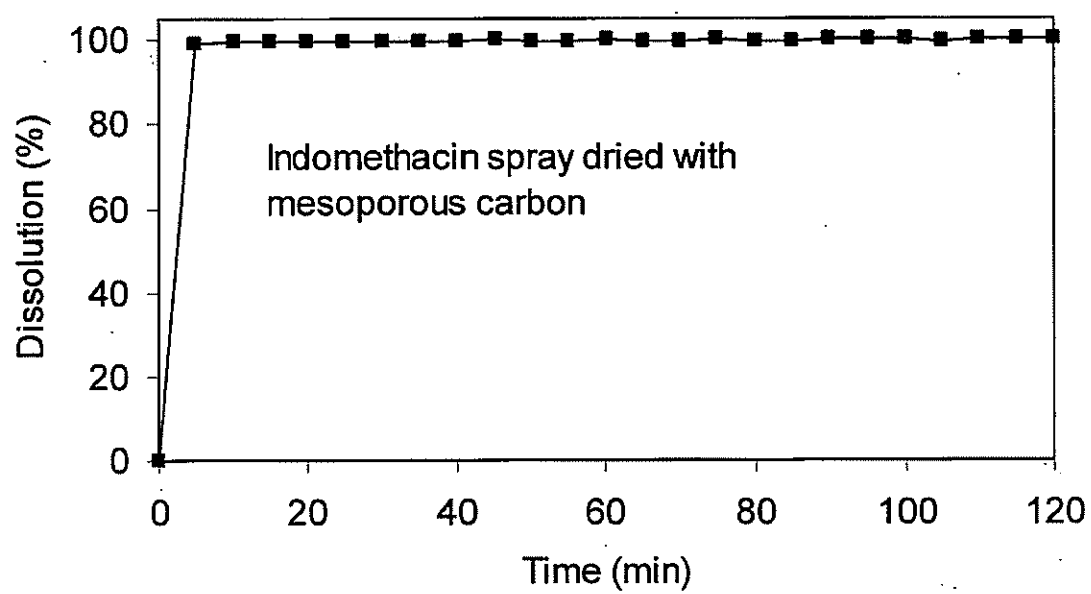


FIG. 25