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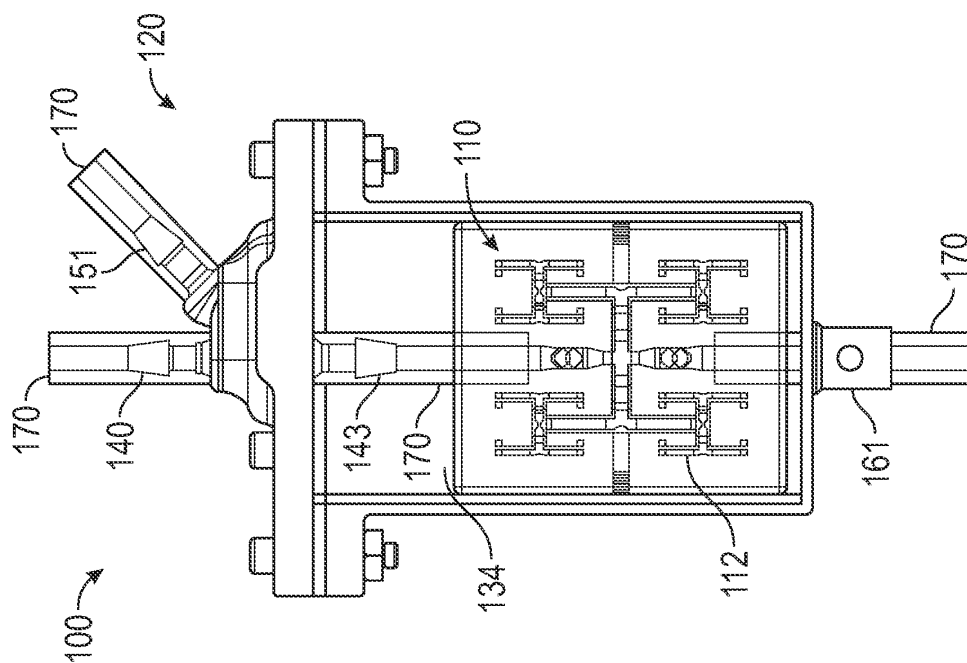
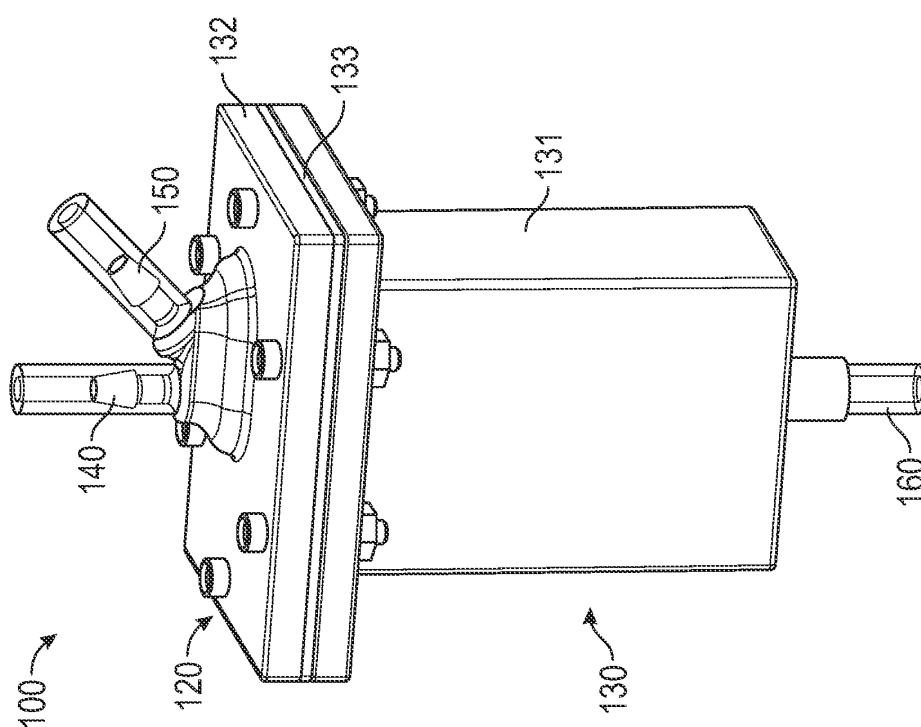


Fig. 2



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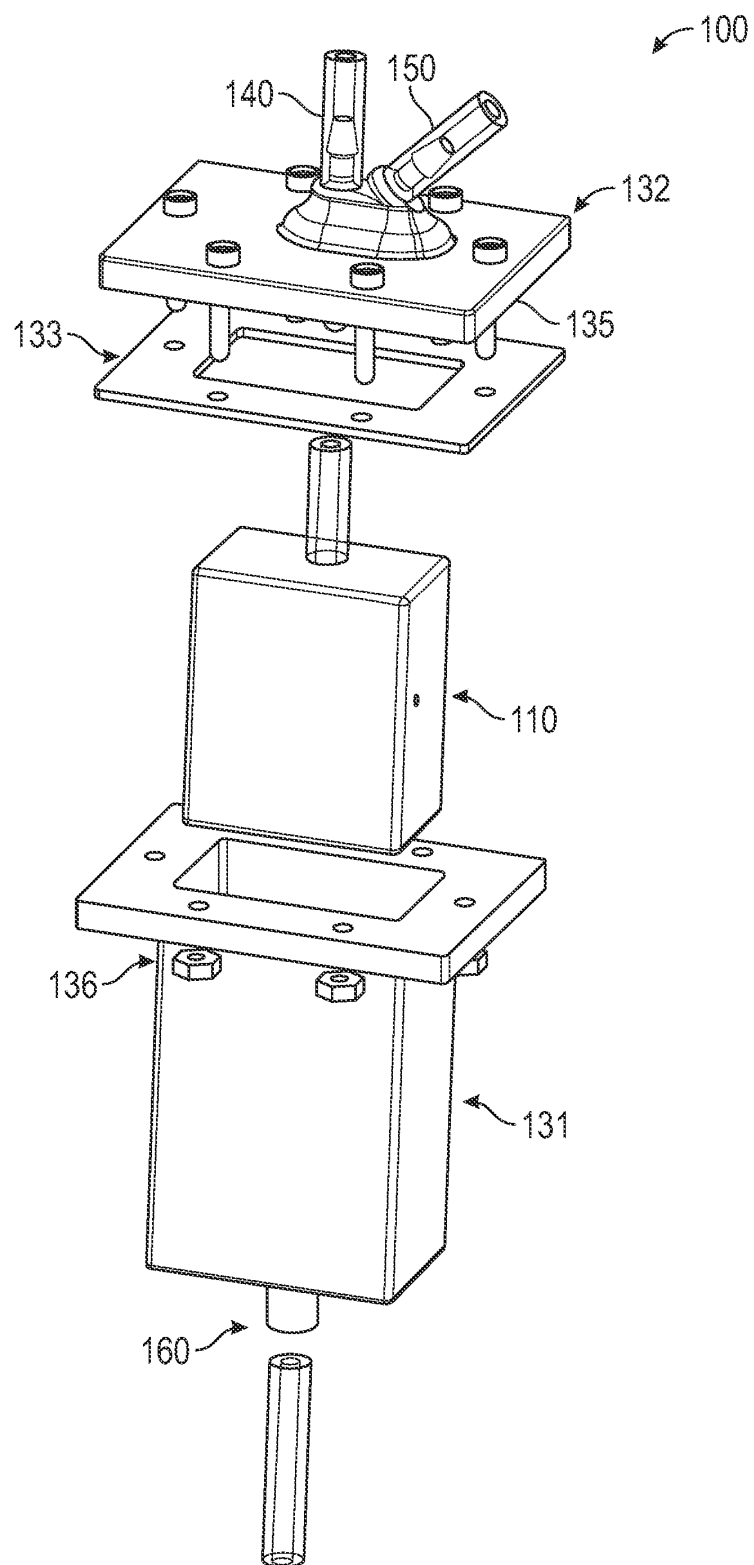


FIG. 3

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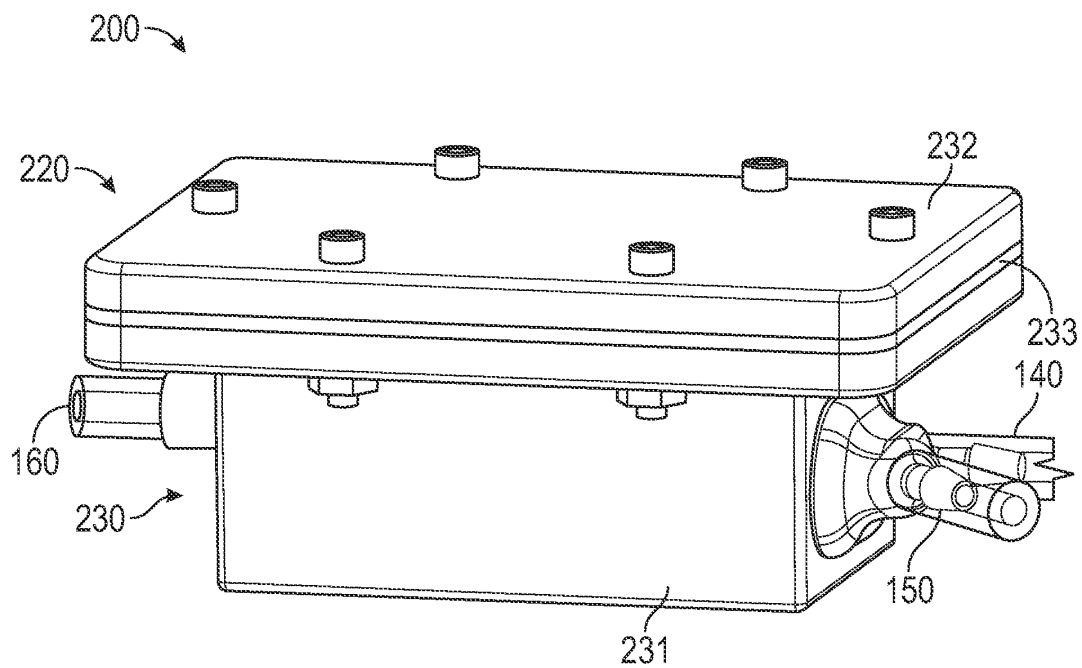


FIG. 4

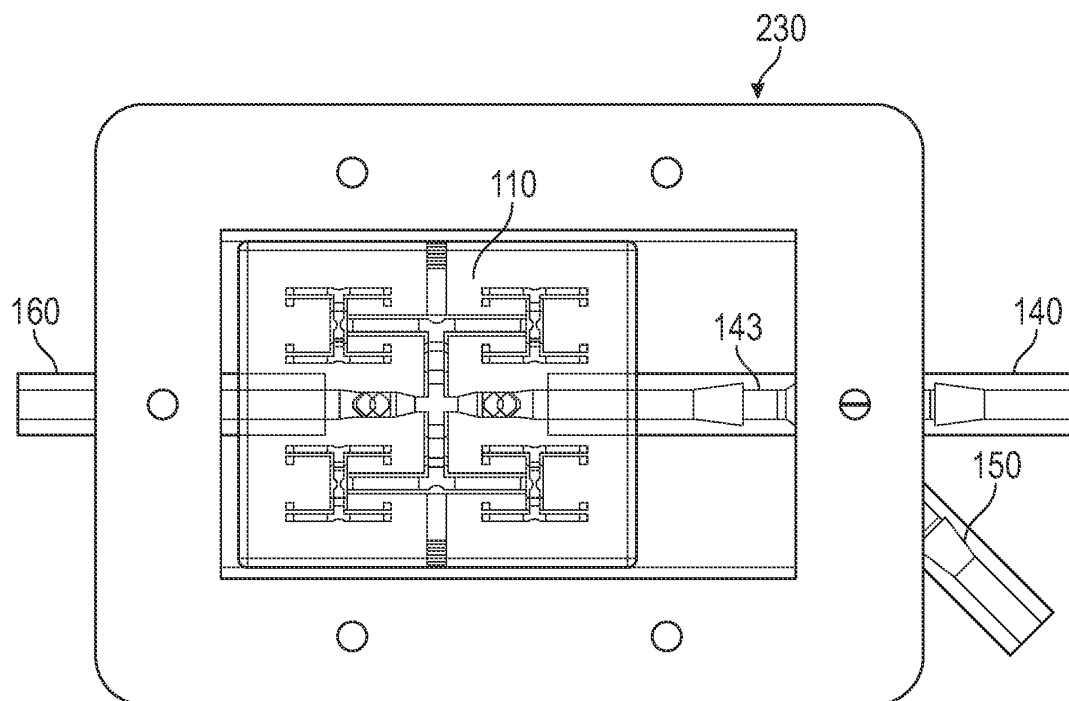


FIG. 5

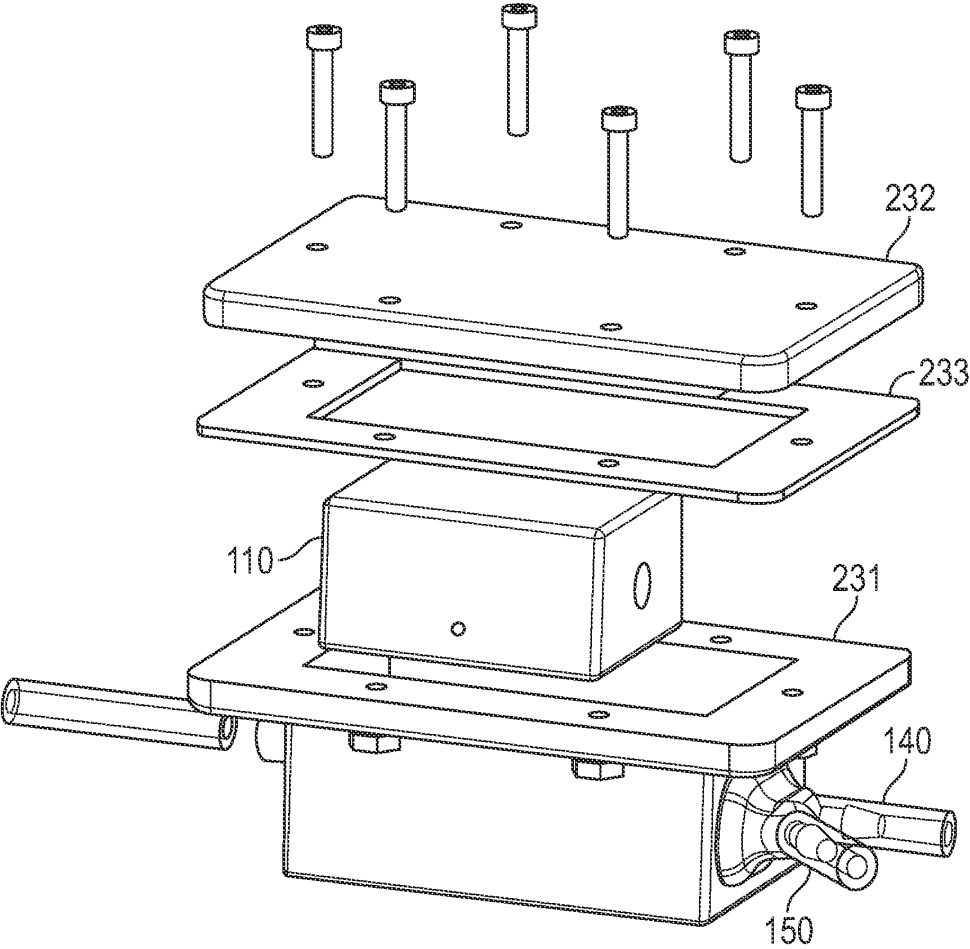


FIG. 6

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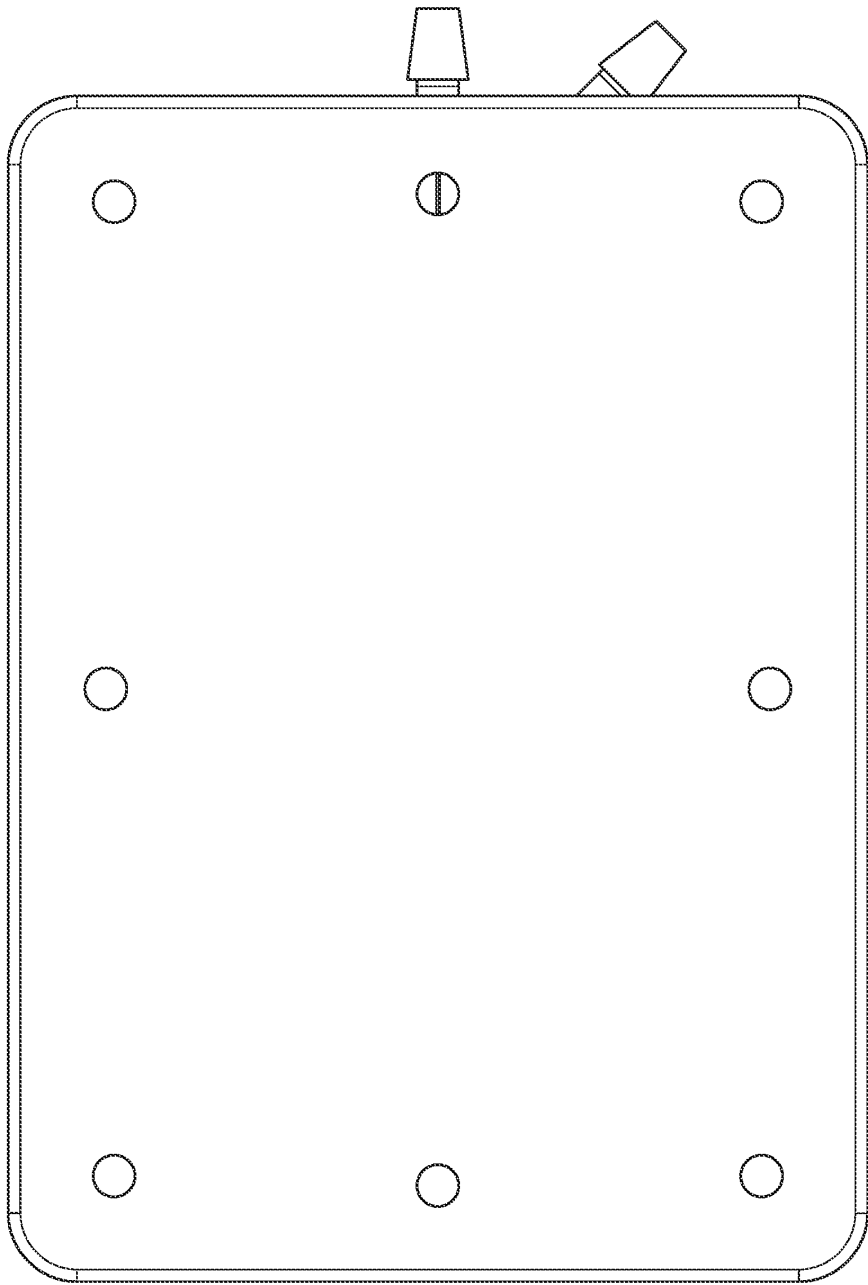


FIG. 7

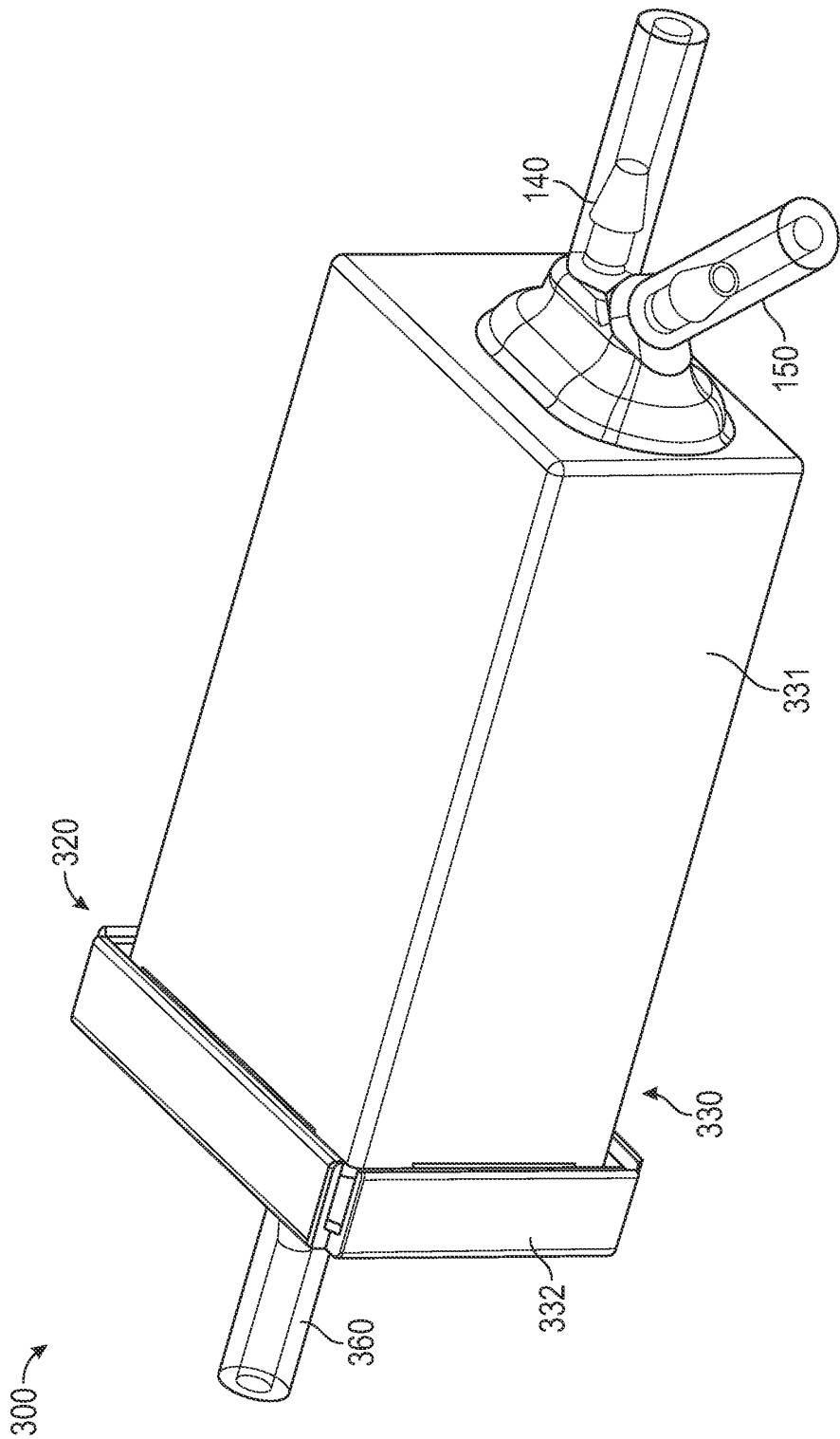


FIG. 8

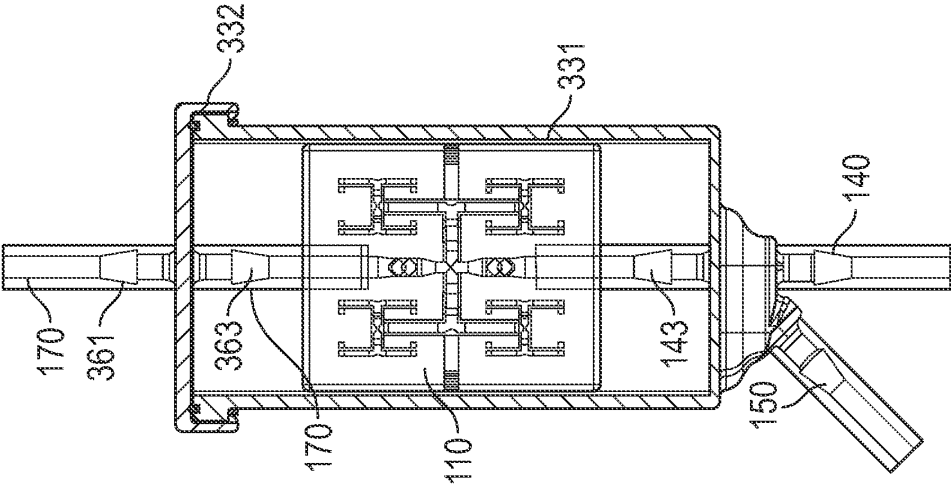


FIG. 10A

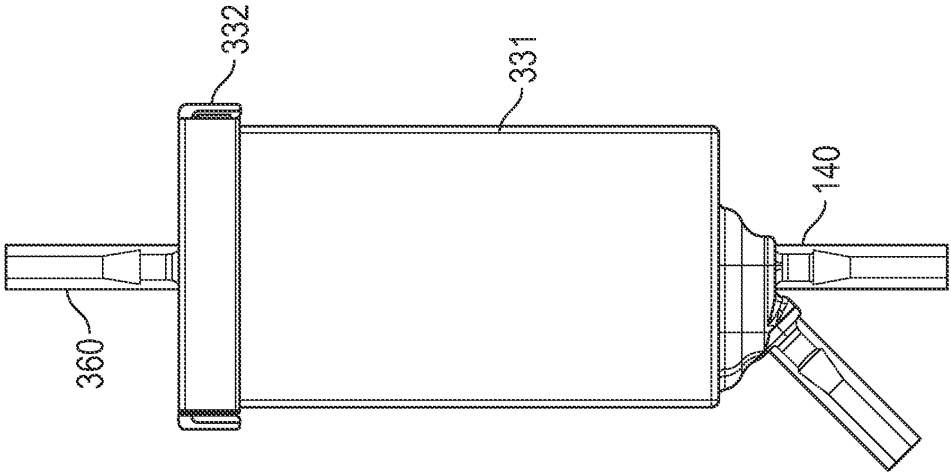


FIG. 9

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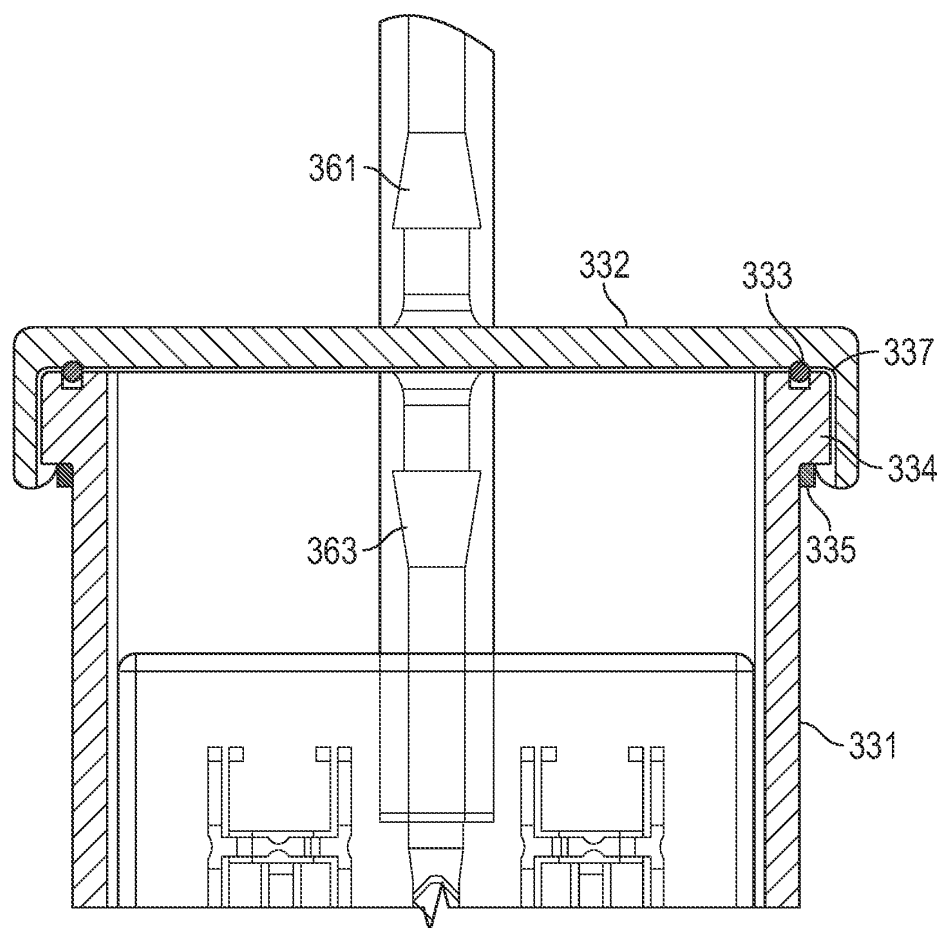
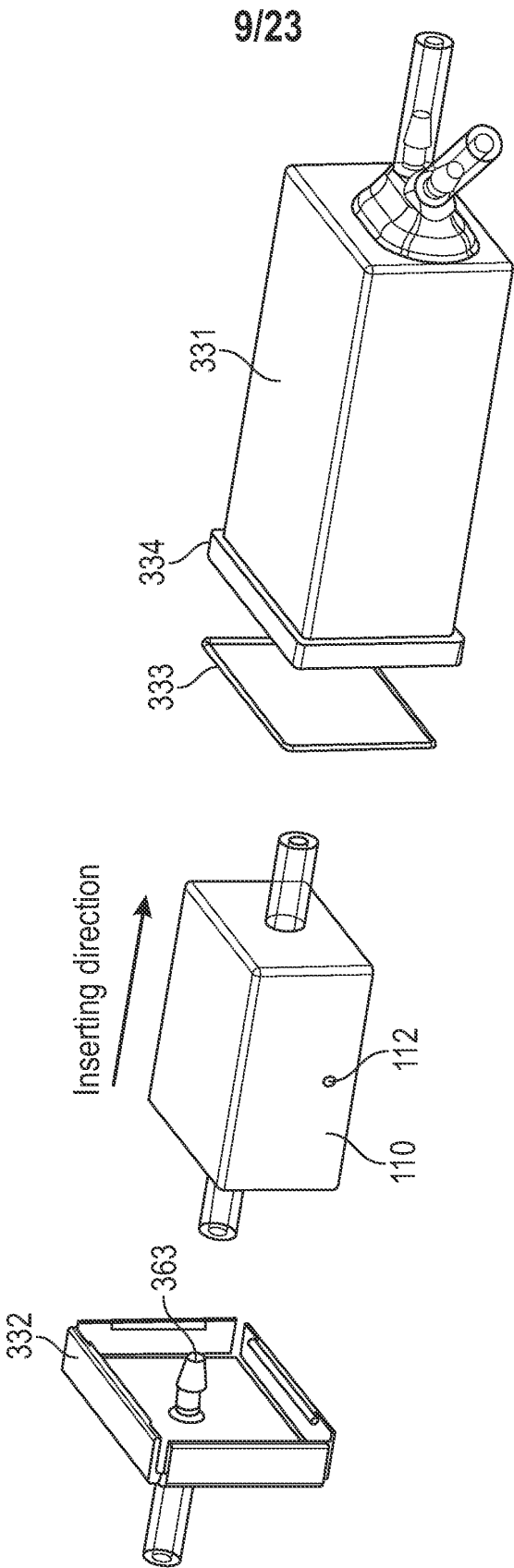


FIG. 10B



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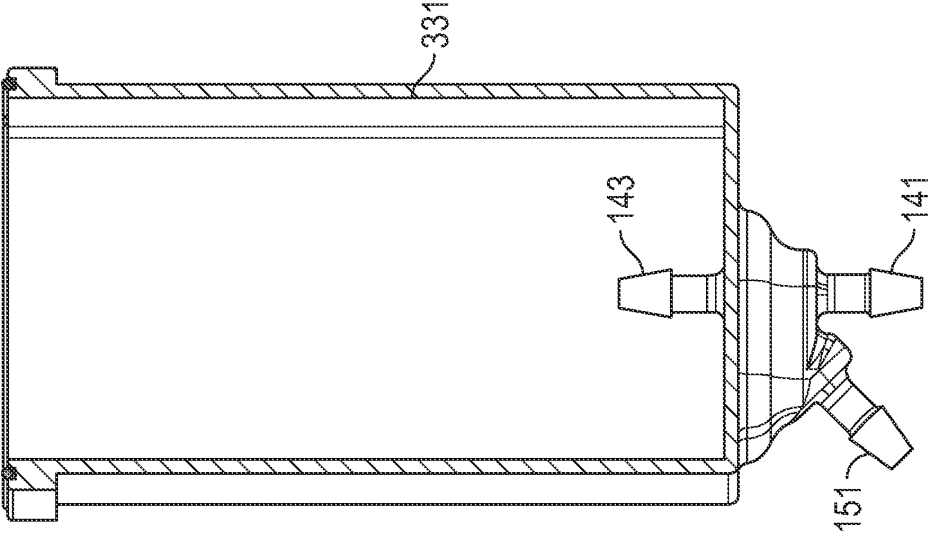


FIG. 13

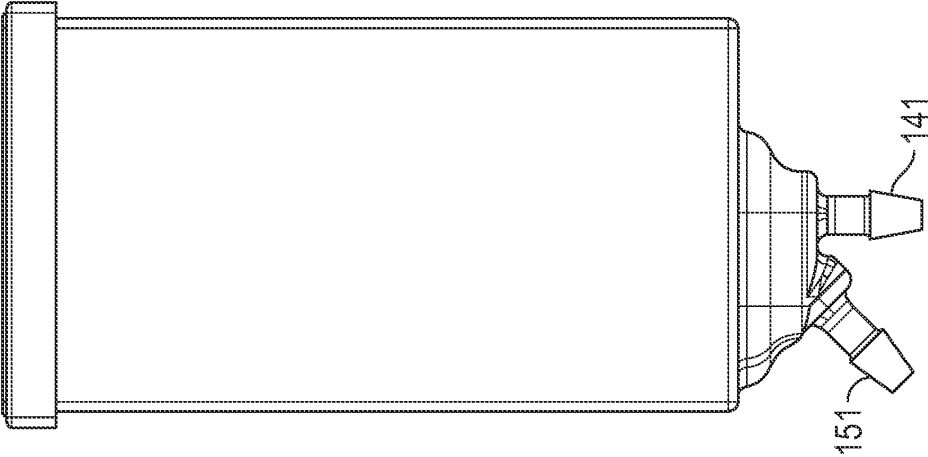


FIG. 12

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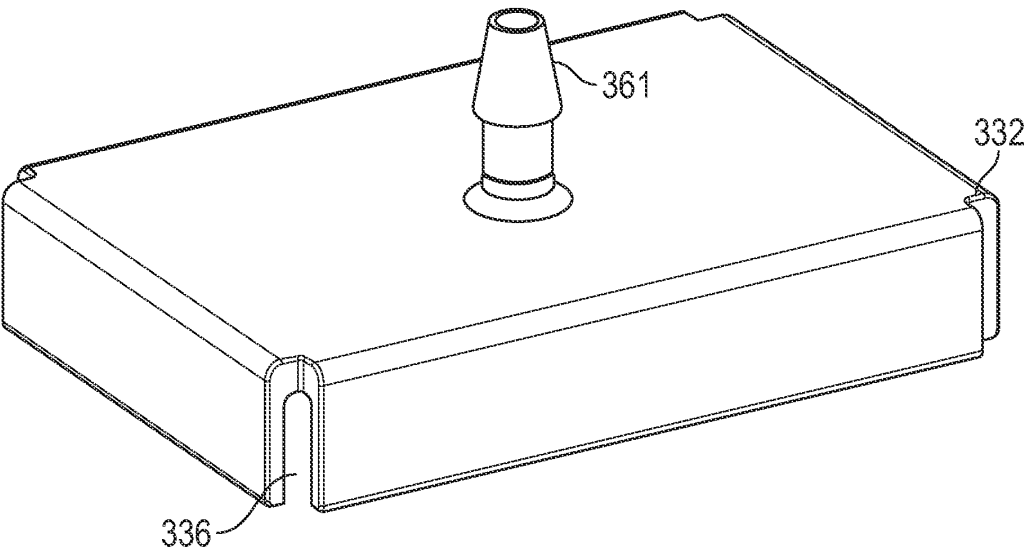


FIG. 14

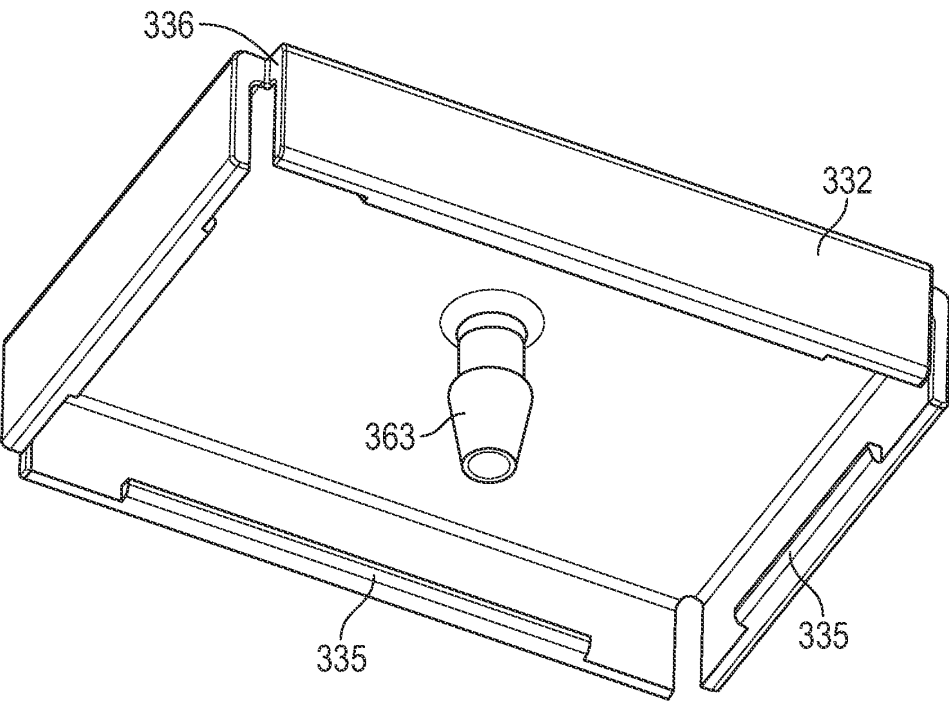


FIG. 15

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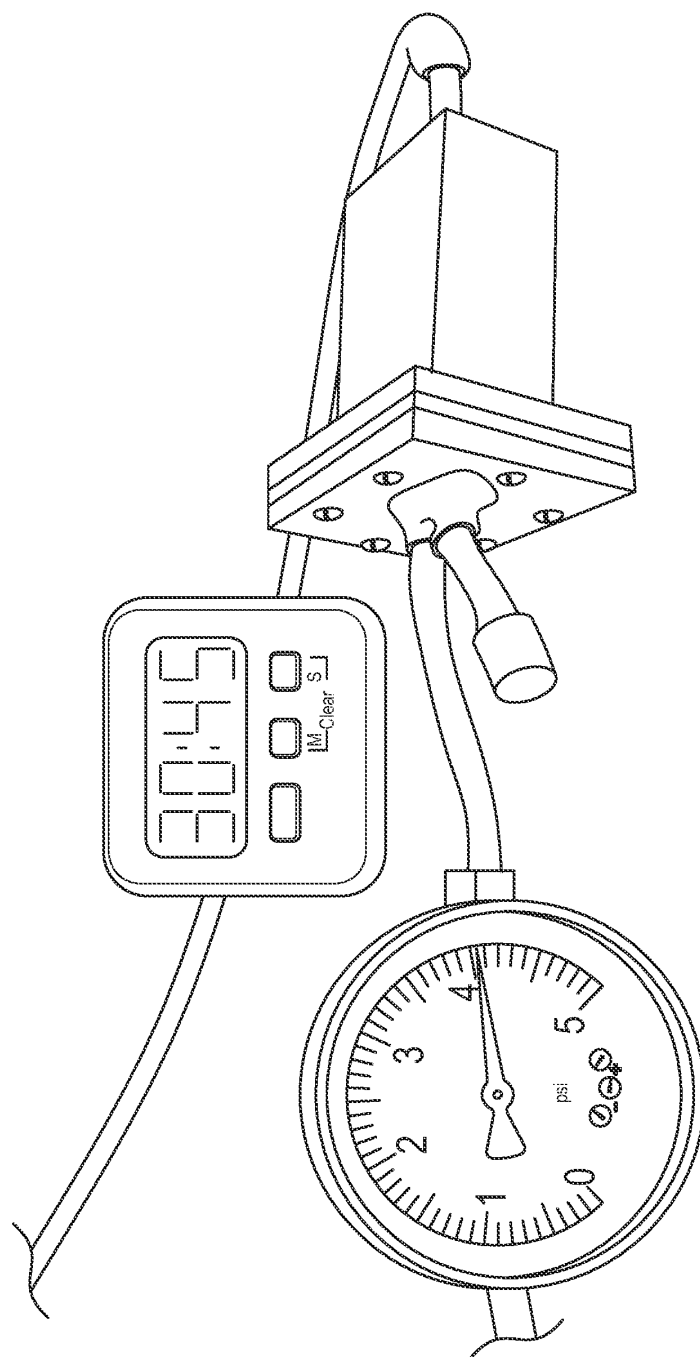


FIG. 16

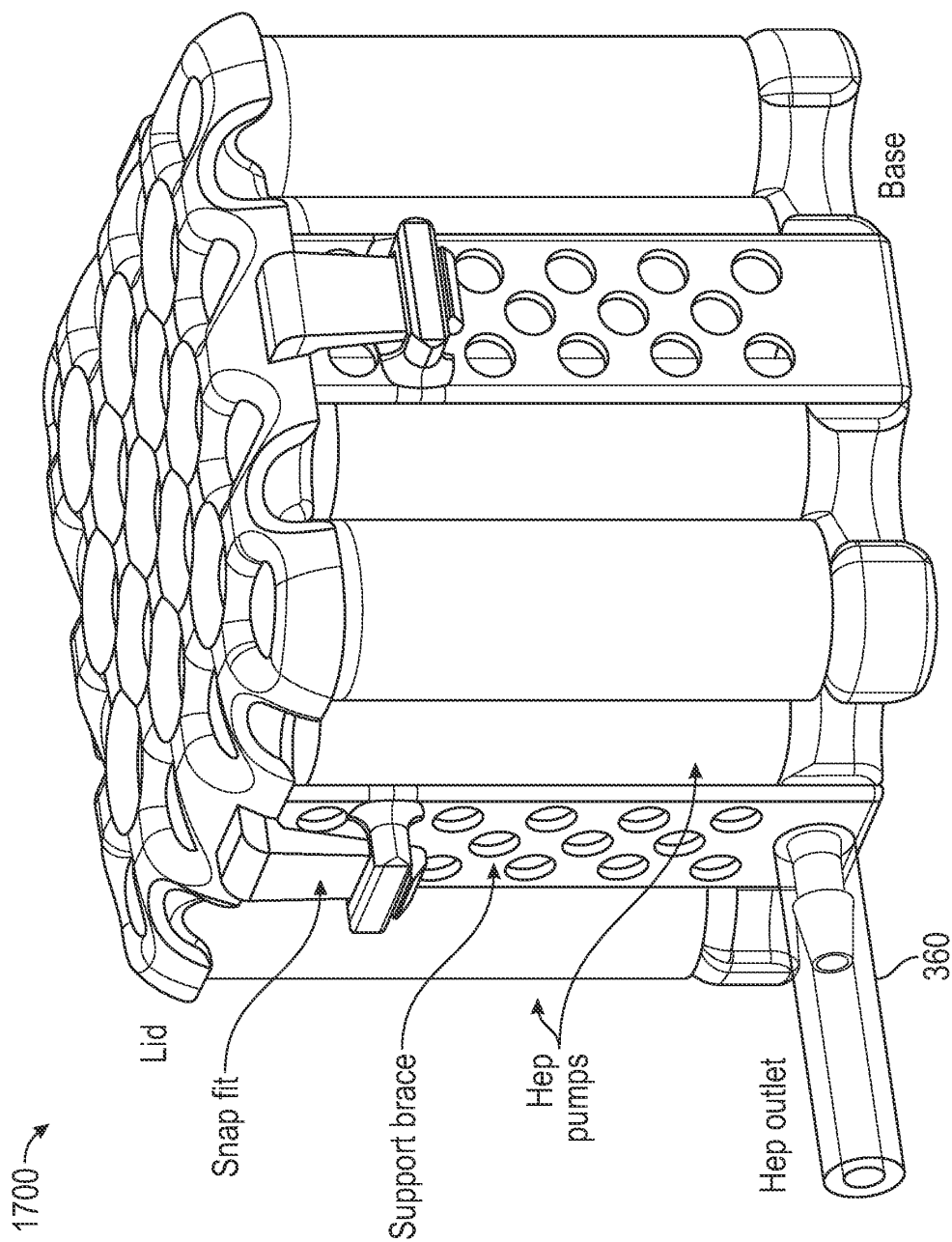


FIG. 17

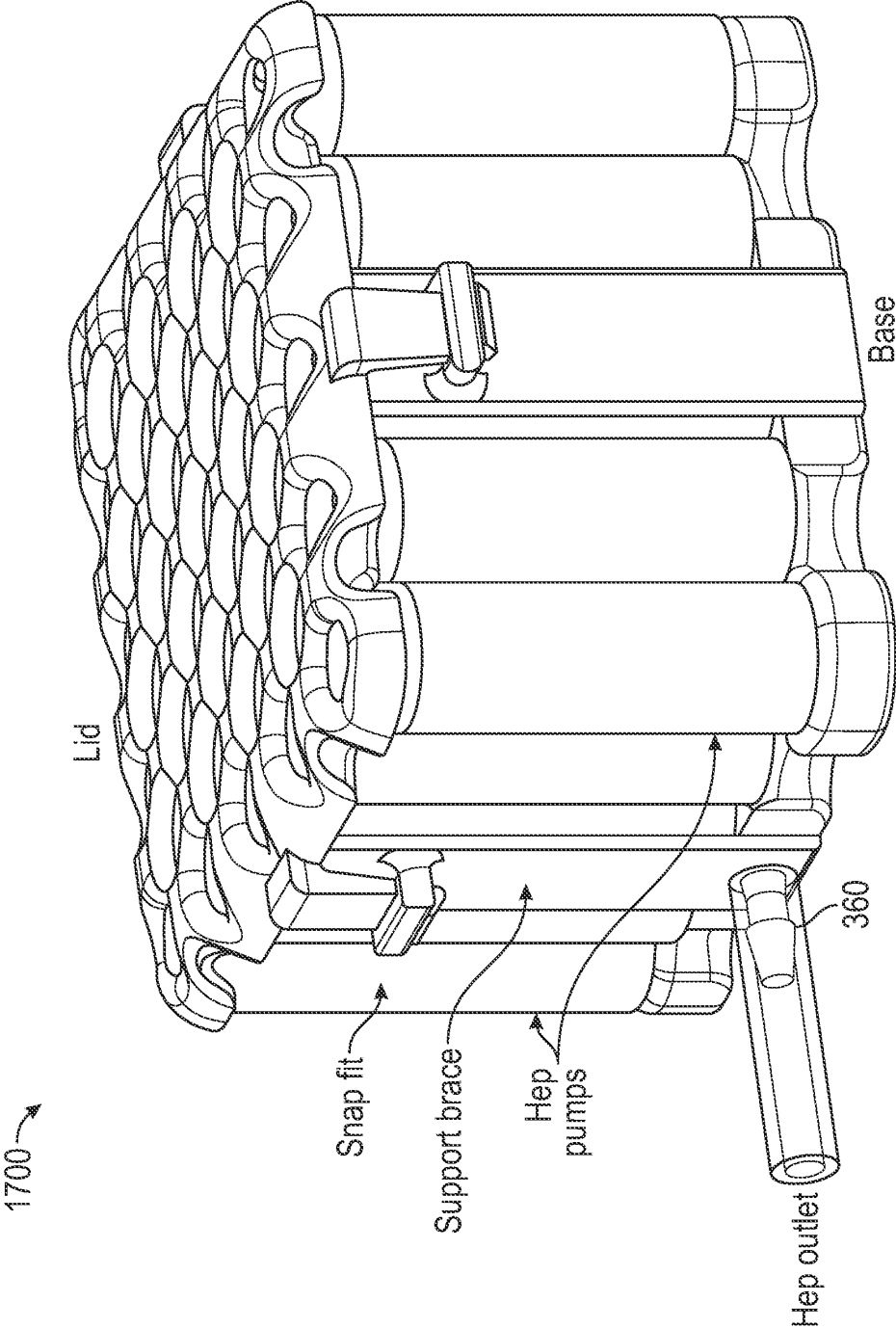


FIG. 18

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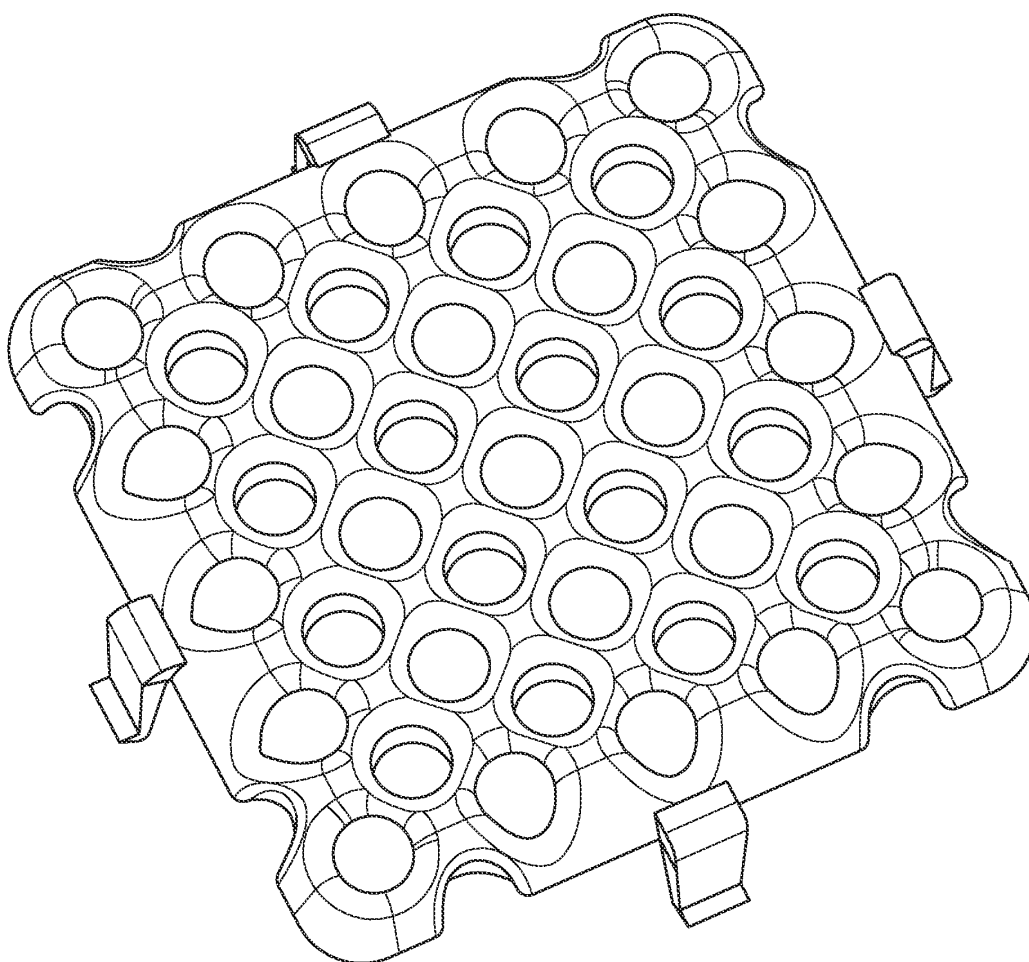


FIG. 19

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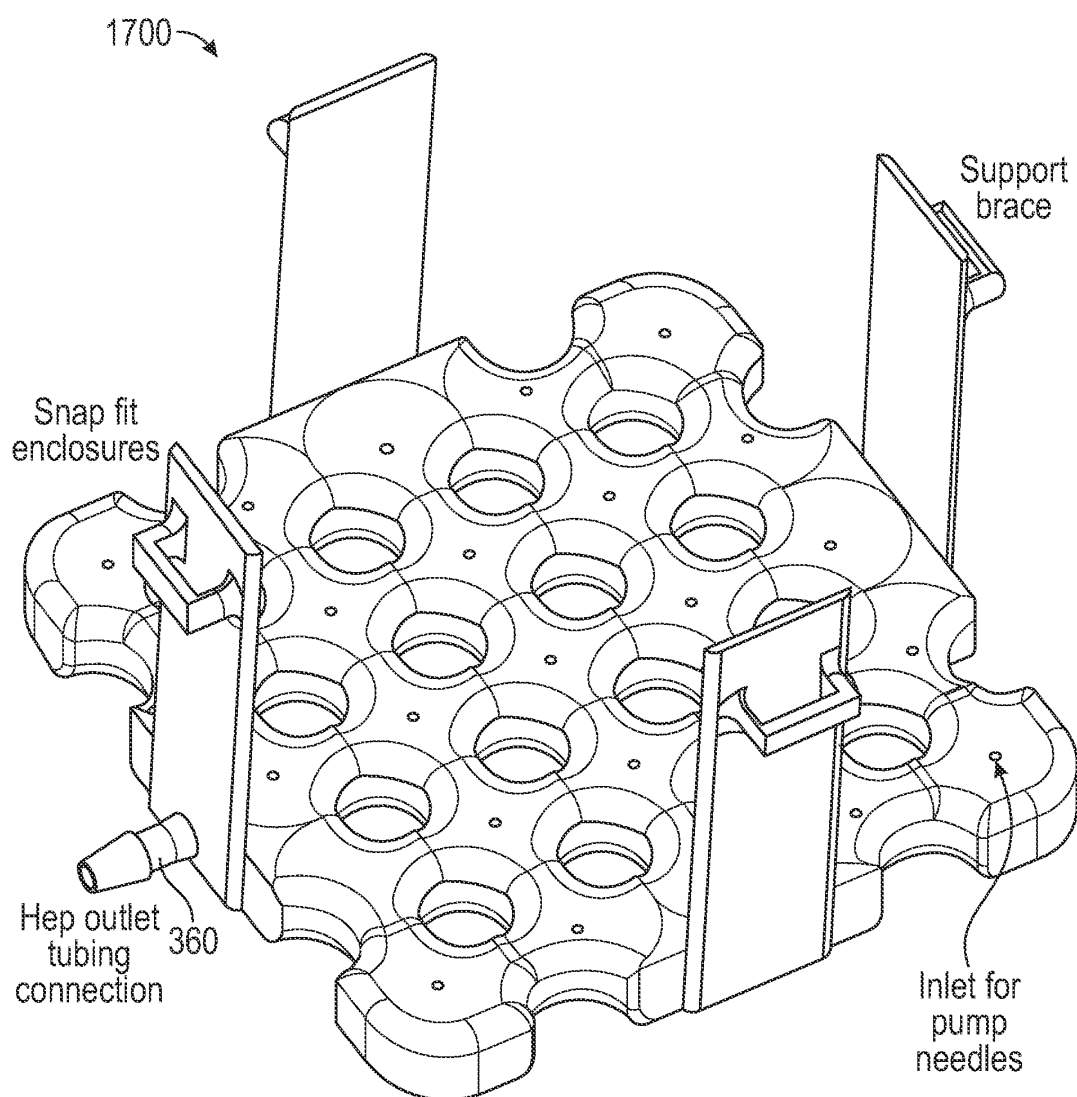


FIG. 20

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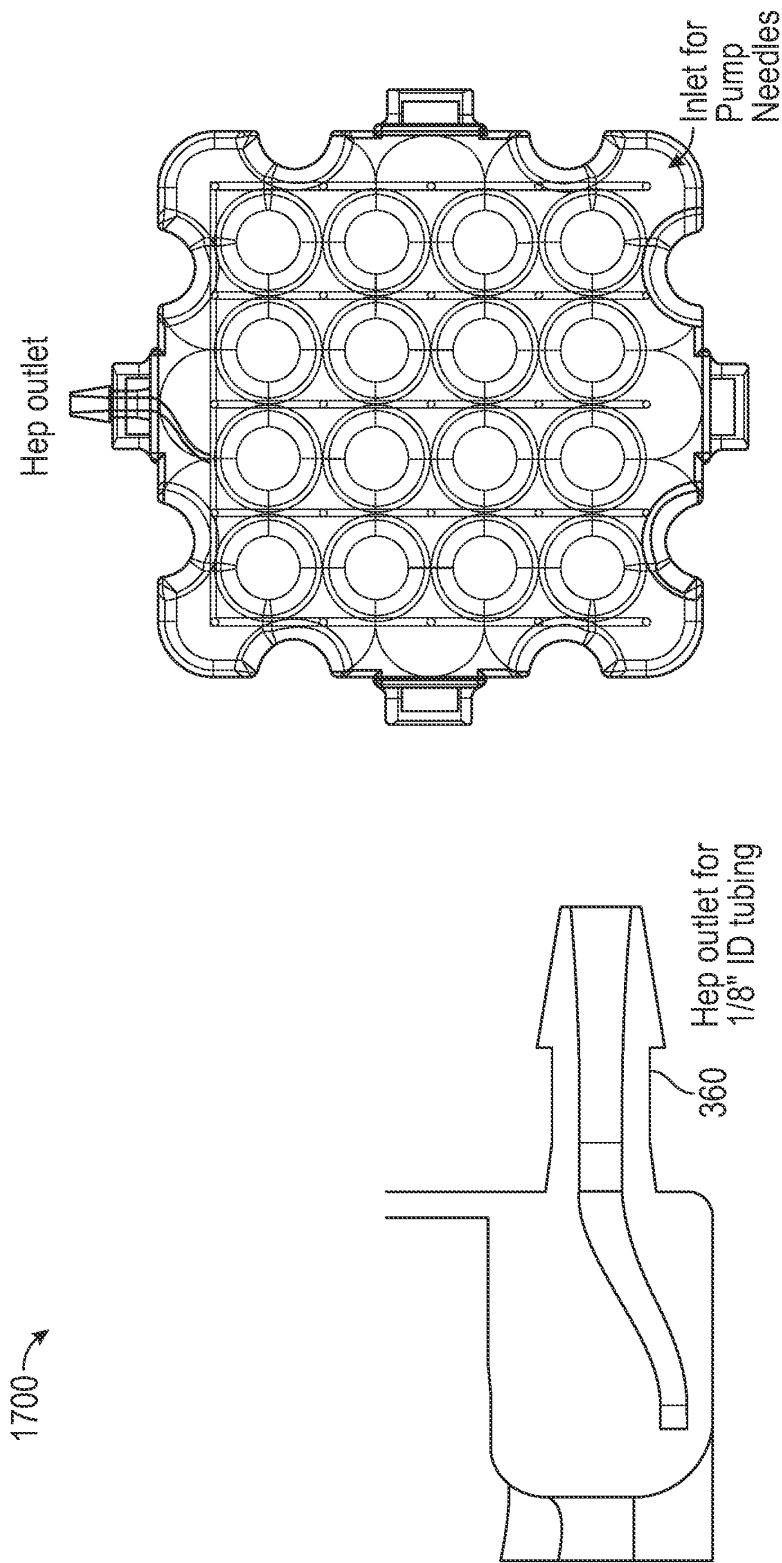


FIG. 21

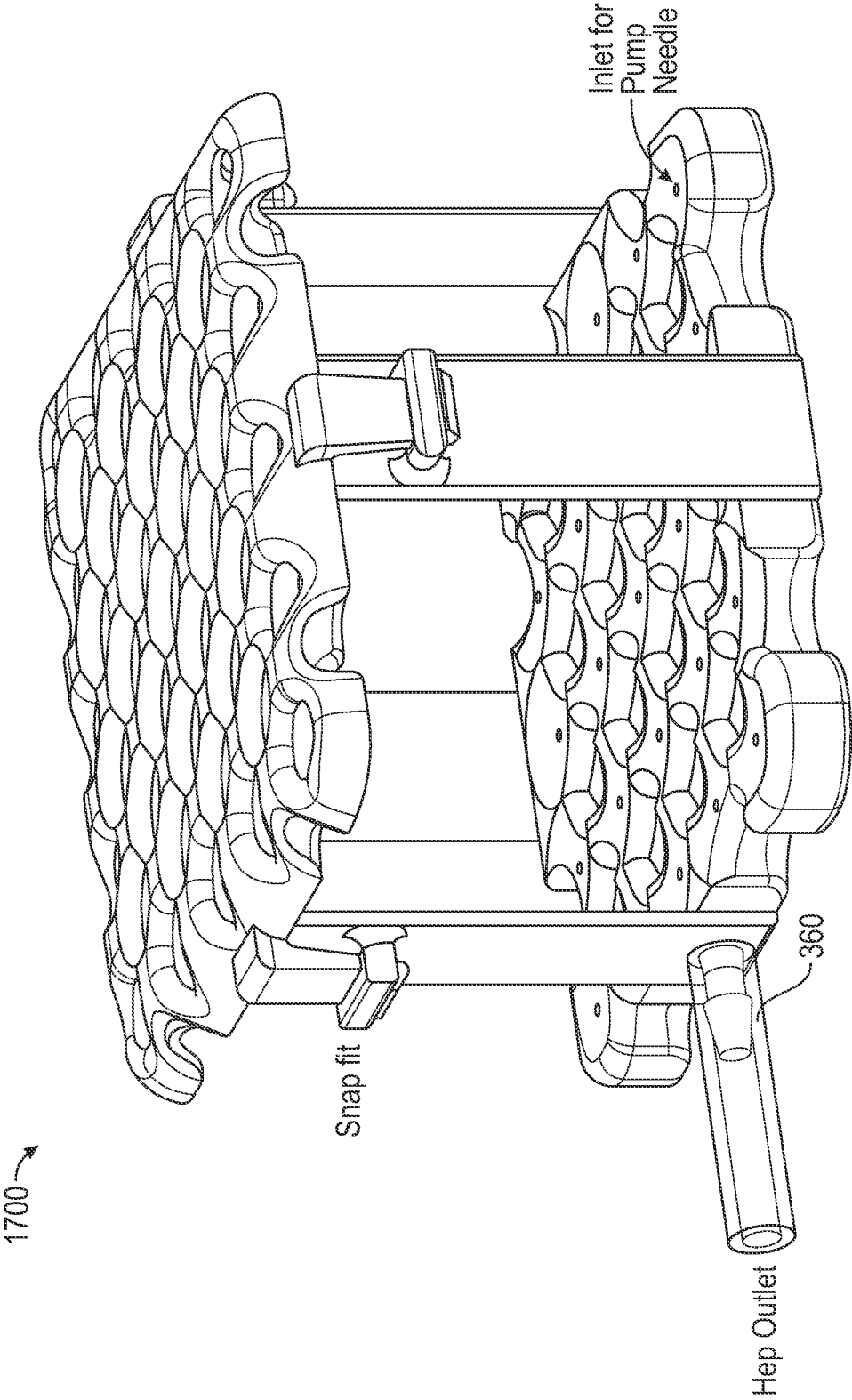


FIG. 22

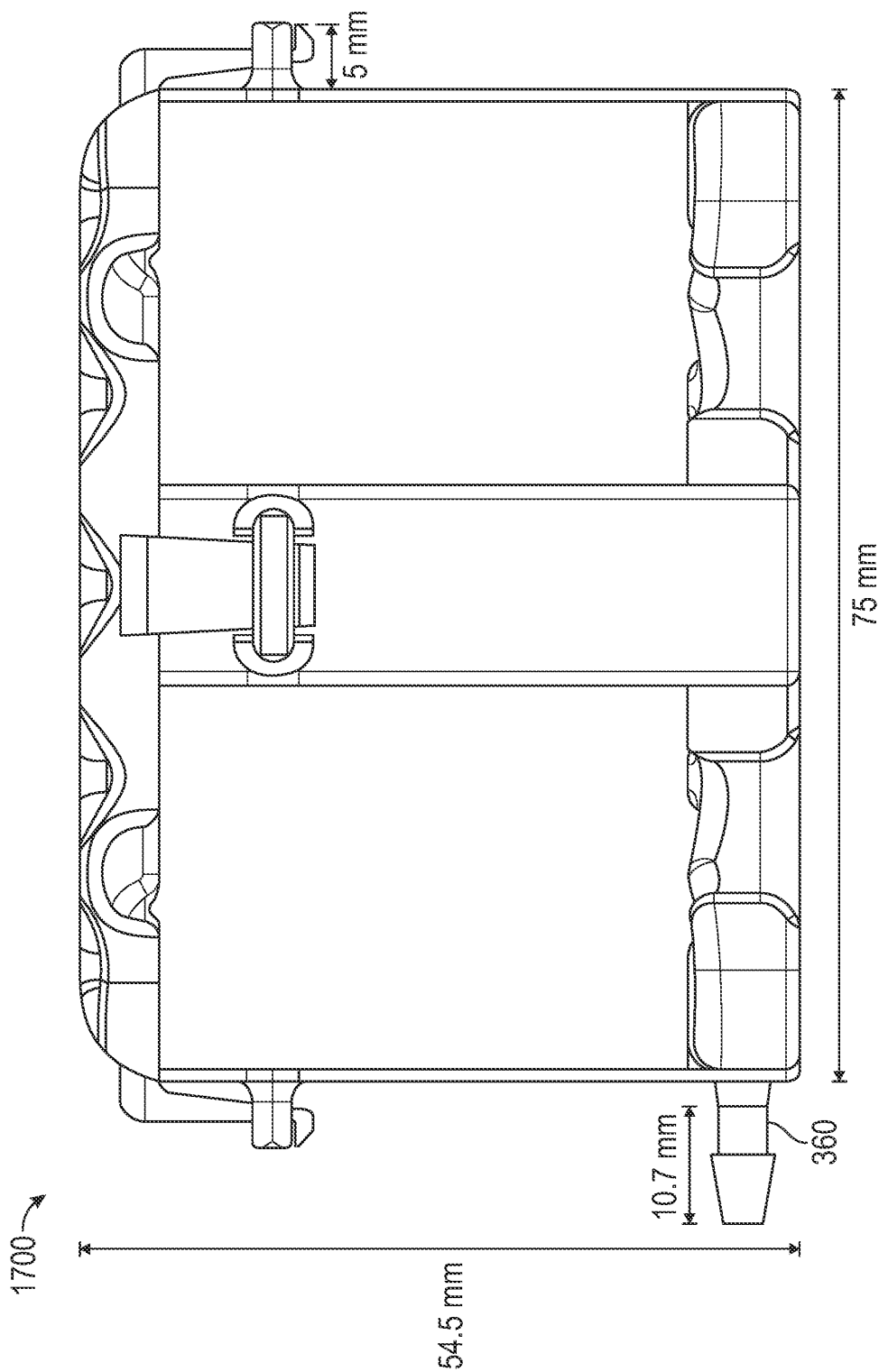
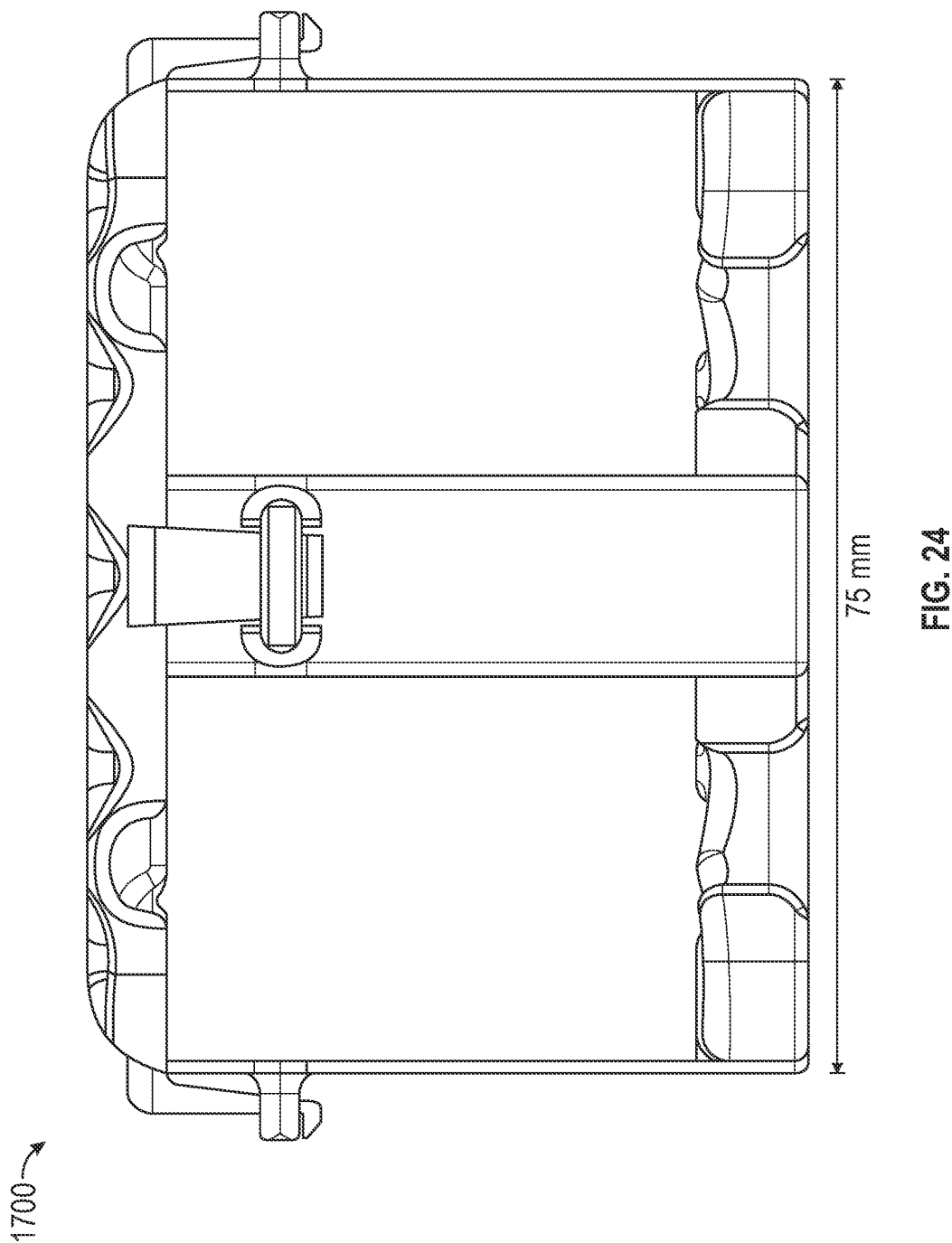


FIG. 23



1700 ↗

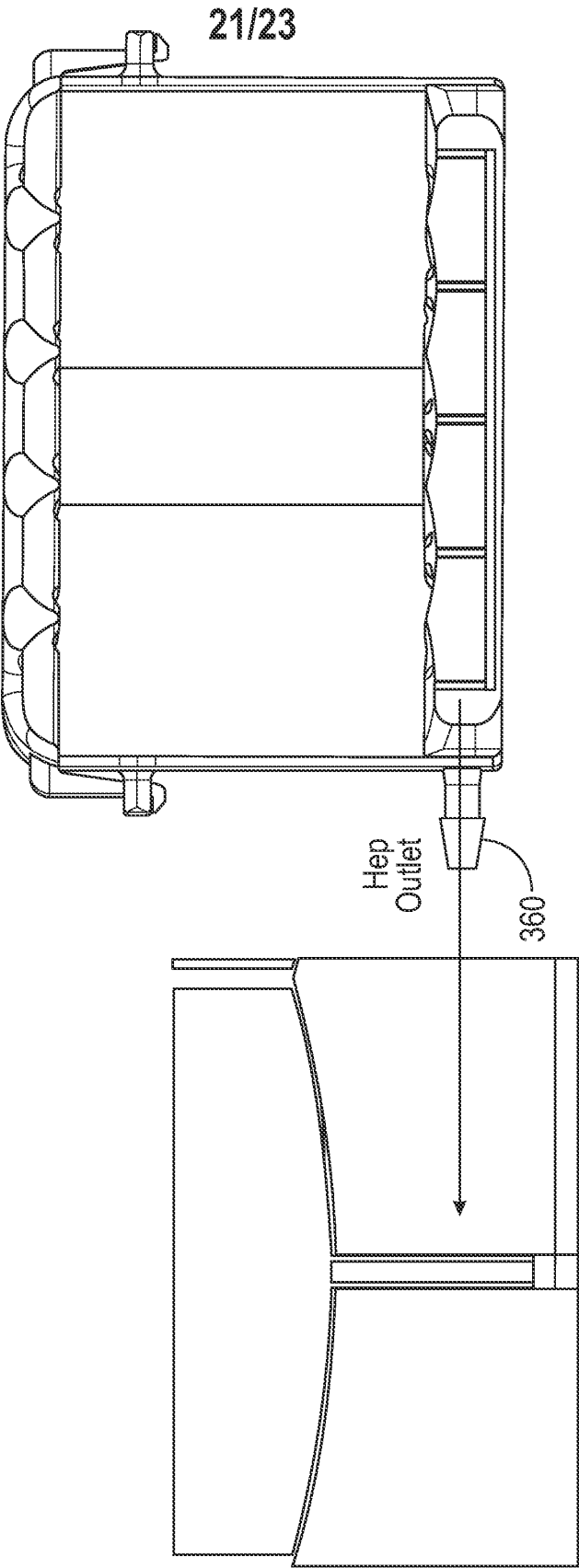


FIG. 25

Tolerances for SLA, Standard and High Resolution

Feature	Standard Resolution	High Resolution
Tolerance, XY Plane	+/- 0.005" for the first inch is typical, plus +/- 0.002" for every inch thereafter.	+/- 0.005" for the first inch is typical, plus +/- 0.002" for every inch thereafter.
Tolerance, Z Plane	+/- 0.010" for the first inch is typical, plus +/- 0.002" for every inch thereafter.	+/- 0.010" for the first inch is typical, plus +/- 0.002" for every inch thereafter.
Minimum linear feature size	Under 0.030" are at risk and under 0.020" will not build.	Under 0.020" are at risk and under 0.010" will not build.
Minimum radial feature size	0.035"	0.030"

FIG. 26

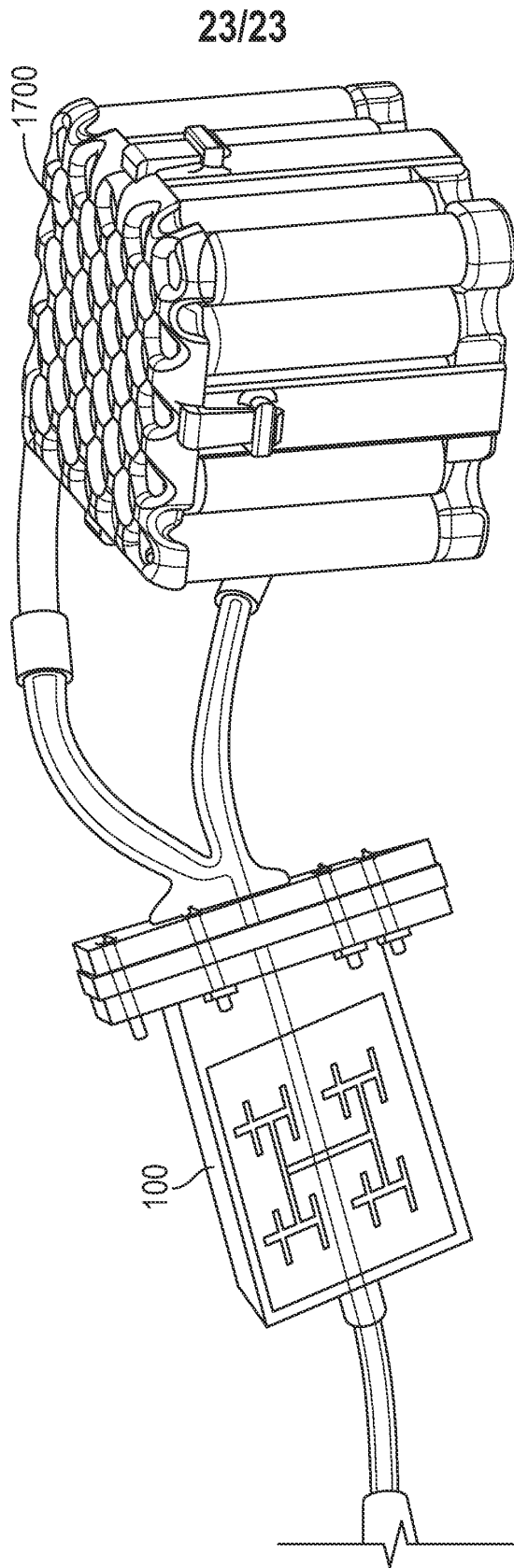


FIG. 27