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(54) Title: METHOD OF MAKING CONTROLLED RELEASE DEVICES			
(57) Abstract <p>The invention is a method of making a controlled release device that is free of defects. According to one aspect of the present invention, a method has the steps of first combining an active chemical with a dried carrier into a bound friable mixture followed by combining the bound friable mixture with a polymer preform prior to forming a device. According to another aspect of the present invention, a method has the steps of heating and mixing a casting urethane with an active chemical into a first solution, heating and mixing a trialkanolamine with a soft segment cross-linker into a second solution, and mixing the two solutions. A further aspect of the present invention is a composition of a casting urethane.</p>			