Fig. 1

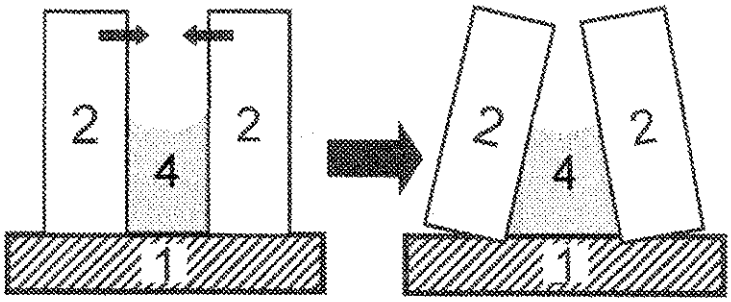


Fig. 2

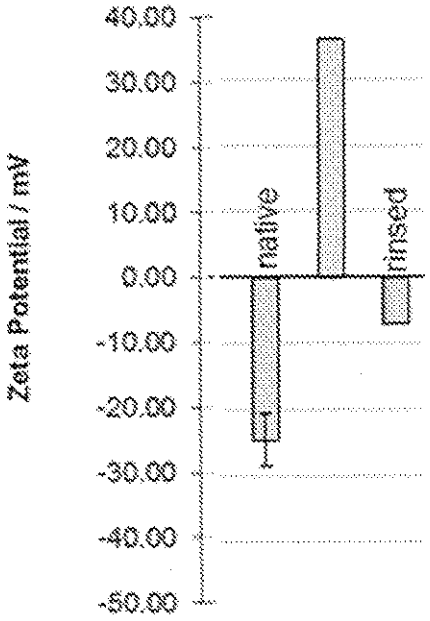
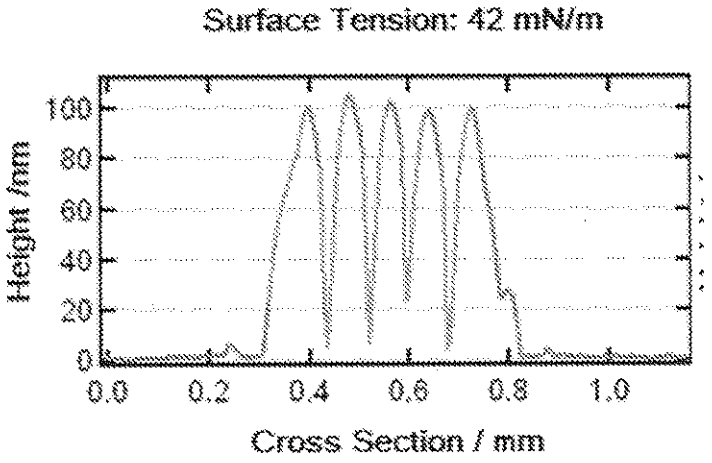


Fig. 3



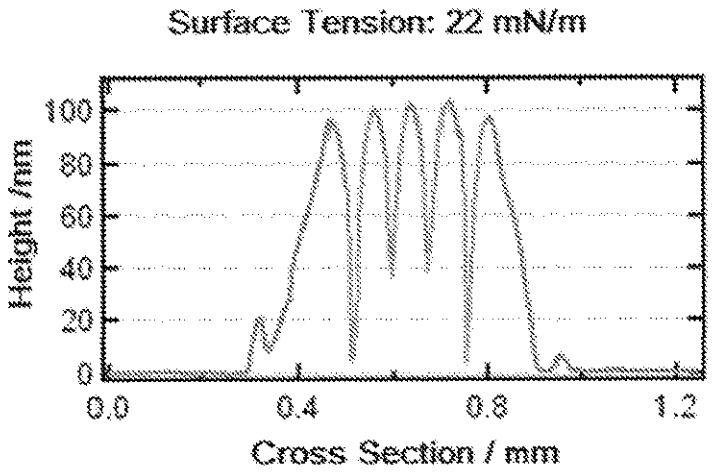

Surface Tension: 22 mN/m
Height /mm
100
80
60
40
20
0
0.0
0.4
0.8
1.2
Cross Section / mm

Fig. 4

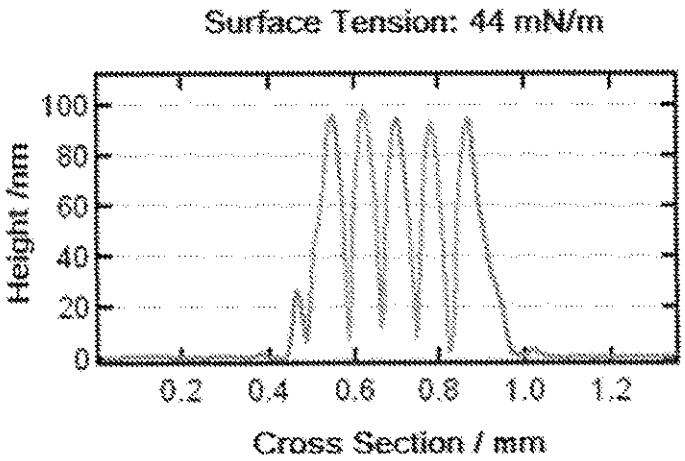

Surface Tension: 44 mN/m
Height /mm
100
80
60
40
20
0
0.2
0.4
0.6
0.8
1.0
1.2
Cross Section / mm

Fig. 5

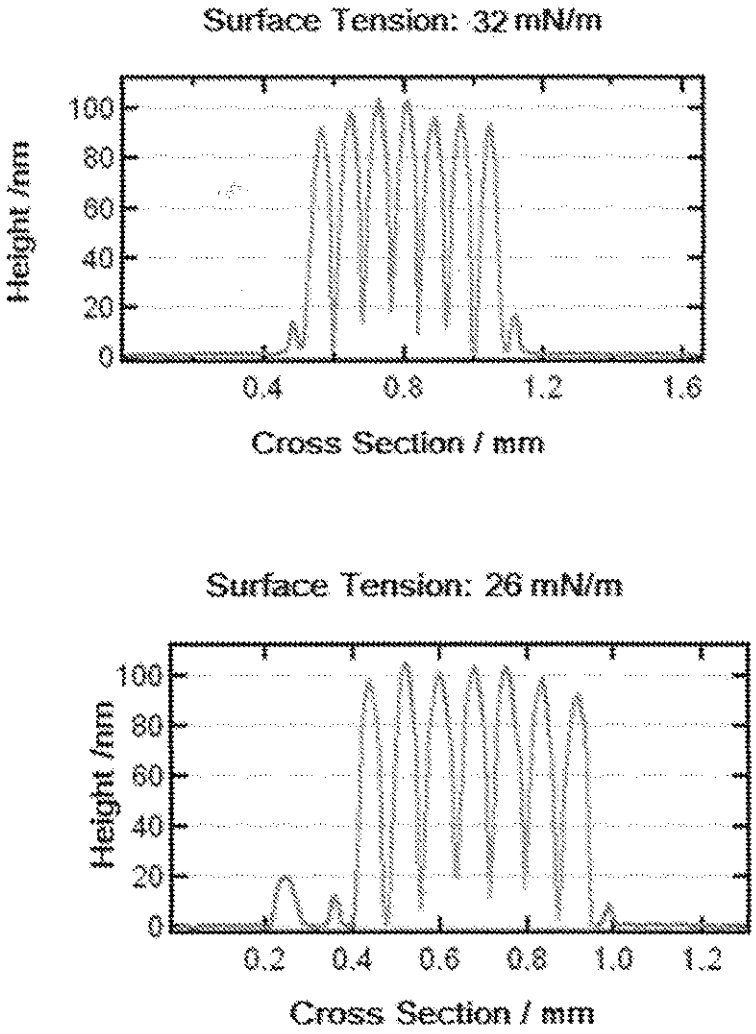

Surface Tension: 32 mN/m
Height /mm
100
80
60
40
20
0
0.4
0.8
1.2
1.6
Cross Section / mm
Surface Tension: 26 mN/m
Height /mm
100
80
60
40
20
0
0.2
0.4
0.6
0.8
1.0
1.2
Cross Section / mm

Fig.6

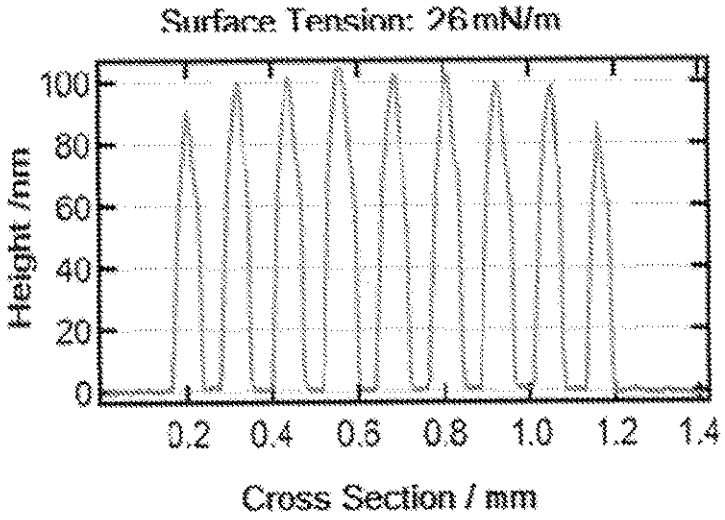
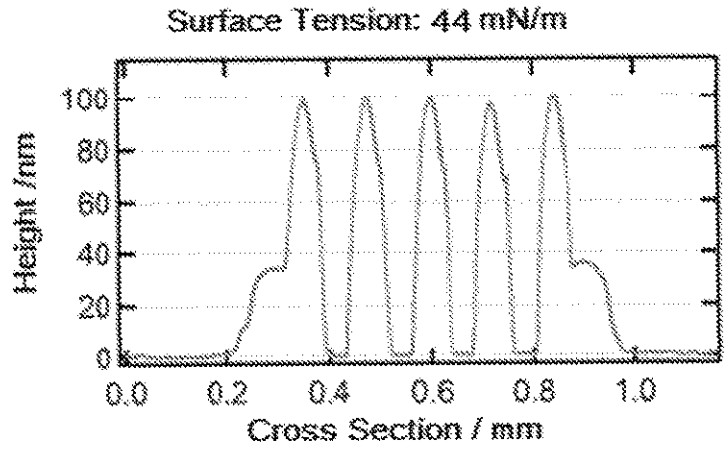

Surface Tension: 26 mN/m
Height /mm
100
80
60
40
20
0
0.2
0.4
0.6
0.8
1.0
1.2
1.4
Cross Section / mm

Fig. 7


Surface Tension: 44 mN/m
Height /mm
100
80
60
40
20
0
0.0
0.2
0.4
0.6
0.8
1.0
Cross Section / mm