

Abstract of the Invention**Universal Machine Tool**

The invention relates to a universal machine tool comprising a workpiece slide (2; 20) movable on a machine bed (1) by means of a motor for the workpieces to be machined and a machining unit (14) which is movable about a plurality of axes by means of a motor and comprises a motor-driven work spindle (15) for receiving the machining tools. To enable turning operations in addition to milling and drilling operations with a high cutting performance in a single clamping position, according to the invention, the workpiece slide (2; 20) is provided with at least one rotatable workpiece accommodation (5; 22) and an associated rotary drive (25) by means of which the workpiece accommodation (5; 22) can be driven for carrying out turning operations on the workpiece to be machined.

Fig. 1