

PHARMACEUTICAL SALT FORMS OF AN INHIBITOR OF
SEMICARBAZIDE-SENSITIVE AMINE OXIDASE (SSAO)Field of the Invention

- 5 The present invention relates to new salt forms of (3*S*)-Tetrahydrofuran-3-yl (4*S*)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-*c*]pyridine-5-carboxylate, and to their use in medicine.

Background of the Invention

- 10 Semicarbazide-sensitive amine oxidase (SSAO) activity is an enzyme activity expressed by Vascular Adhesion Protein-1 (VAP-1) or Amine Oxidase, Copper Containing 3 (AOC3), belongs to the copper-containing amine oxidase family of enzymes (EC.1.4.3.6). Therefore inhibitors of the SSAO enzyme may also modulate the biological functions of the VAP-1 protein.
- 15 SSAO activity has been found in a variety of tissues including vascular and non-vascular smooth muscle tissue, endothelium, and adipose tissue [Lewinsohn, *Braz. J. Med. Biol. Res.* **1984**, 17, 223-256; Nakos & Gossrau, *Folia Histochem. Cytobiol.* **1994**, 32, 3-10; Yu et al., *Biochem. Pharmacol.* **1994**, 47, 1055-1059; Castillo et al., *Neurochem. Int.* **1998**, 33, 415-423; Lyles & Pino, *J. Neural. Transm. Suppl.* **1998**, 52, 239-250; Jaakkola et al., *Am. J. Pathol.* **1999**, 155, 1953-1965; Morin et al., *J. Pharmacol. Exp. Ther.* **2001**, 297, 563-572; Salmi & Jalkanen, *Trends Immunol.* **2001**, 22, 211-216]. In addition, SSAO protein is found in blood plasma and this soluble form appears to have similar properties as the tissue-bound form [Yu et al., *Biochem. Pharmacol.* **1994**, 47, 1055-1059; Kurkijärvi et al., *J.*
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- 25 *Immunol.* **1998**, 161, 1549-1557].
- The precise physiological role of this abundant enzyme has yet to be fully determined, but it appears that SSAO and its reaction products may have several functions in cell signalling and regulation. For example, recent findings suggest that SSAO plays a role in both GLUT4-mediated glucose uptake [Enrique-Tarancon et al., *J. Biol. Chem.* **1998**, 273, 8025-8032; Morin et al., *J. Pharmacol. Exp. Ther.* **2001**, 297, 563-572] and adipocyte differentiation [Fontana et al., *Biochem. J.* **2001**, 356, 769-777; Mercier et al., *Biochem. J.* **2001**, 358, 335-342]. In addition, SSAO has been shown to be involved in inflammatory processes where it acts as an adhesion protein for leukocytes [Salmi & Jalkanen, *Trends Immunol.* **2001**, 22, 211-
- 30
- 35 216; Salmi & Jalkanen, in *"Adhesion Molecules: Functions and Inhibition"* K. Ley

(Ed.), **2007**, pp. 237-251], and might also play a role in connective tissue matrix development and maintenance [Langford et al., *Cardiovasc. Toxicol.* **2002**, 2(2), 141-150; Göktürk et al., *Am. J. Pathol.* **2003**, 163(5), 1921-1928]. Moreover, a link between SSAO and angiogenesis has recently been discovered [Noda et al., *FASEB J.* **2008**, 22(8), 2928-2935], and based on this link it is expected that inhibitors of SSAO have an anti-angiogenic effect.

Several studies in humans have demonstrated that SSAO activity in blood plasma is elevated in conditions such as congestive heart failure, diabetes mellitus, Alzheimer's disease, and inflammation [Lewinsohn, *Braz. J. Med. Biol. Res.* **1984**, 17, 223-256; Boomsma et al., *Cardiovasc. Res.* **1997**, 33, 387-391; Ekblom, *Pharmacol. Res.* **1998**, 37, 87-92; Kurkijärvi et al., *J. Immunol.* **1998**, 161, 1549-1557; Boomsma et al., *Diabetologia* **1999**, 42, 233-237; Meszaros et al., *Eur. J. Drug Metab. Pharmacokinet.* **1999**, 24, 299-302; Yu et al., *Biochim. Biophys. Acta* **2003**, 1647(1-2), 193-199; Mátyus et al., *Curr. Med. Chem.* **2004**, 11(10), 1285-1298; O'Sullivan et al., *Neurotoxicology* **2004**, 25(1-2), 303-315; del Mar Hernandez et al., *Neurosci. Lett.* **2005**, 384(1-2), 183-187]. It has been suggested that reactive aldehydes and hydrogen peroxide produced by endogenous amine oxidases contribute to the progression of cardiovascular diseases, diabetic complications and Alzheimer's disease [Callingham et al., *Prog. Brain Res.* **1995**, 106, 305-321; Ekblom, *Pharmacol. Res.* **1998**, 37, 87-92; Yu et al., *Biochim. Biophys. Acta* **2003**, 1647(1-2), 193-199; Jiang et al., *Neuropathol Appl Neurobiol.* **2008**, 34(2), 194-204]. Furthermore, the enzymatic activity of SSAO is involved in the leukocyte extravasation process at sites of inflammation where SSAO has been shown to be strongly expressed on the vascular endothelium [Salmi et al., *Immunity* **2001**, 14(3), 265-276; Salmi & Jalkanen, in "Adhesion Molecules: Functions and Inhibition" K. Ley (Ed.), **2007**, pp. 237-251]. Accordingly, inhibition of SSAO has been suggested to have a therapeutic value in the prevention of diabetic complications and in inflammatory diseases [Ekblom, *Pharmacol. Res.* **1998**, 37, 87-92; Salmi et al., *Immunity* **2001**, 14(3), 265-276; Salter-Cid et al., *J. Pharmacol. Exp. Ther.* **2005**, 315(2), 553-562].

WO2007/146188 teaches that blocking SSAO activity inhibits leucocyte recruitment, reduces the inflammatory response, and is expected to be beneficial in prevention and treatment of seizures, for example, in epilepsy.

O'Rourke et al (J Neural Transm. 2007;114(6):845-9) examined the potential of SSAO inhibitors in neurological diseases, having previously demonstrated the

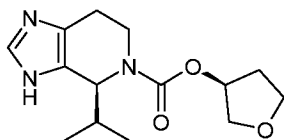
efficacy of SSAO inhibition in a rat model of stroke. An SSAO inhibitor is tested on relapsing-remitting experimental autoimmune encephalomyelitis (EAE), a mouse model that shares many characteristics with human multiple sclerosis. The data demonstrates the potential clinical benefit of small molecule anti-SSAO therapy in
5 this model and therefore in treatment of human multiple sclerosis.

SSAO knockout animals are phenotypically overtly normal but exhibit a marked decrease in the inflammatory responses evoked in response to various inflammatory stimuli [Stolen et al., *Immunity* **2005**, 22(1), 105-115]. In addition, antagonism of its function in wild type animals in multiple animal models of human
10 disease (e.g. carrageenan-induced paw inflammation, oxazolone-induced colitis, lipopolysaccharide-induced lung inflammation, collagen-induced arthritis, endotoxin-induced uveitis) by the use of antibodies and/or small molecules has been shown to be protective in decreasing the leukocyte infiltration, reducing the severity of the disease phenotype and reducing levels of inflammatory cytokines and chemokines
15 [Kirton et al., *Eur. J. Immunol.* **2005**, 35(11), 3119-3130; Salter-Cid et al., *J. Pharmacol. Exp. Ther.* **2005**, 315(2), 553-562; McDonald et al., *Annual Reports in Medicinal Chemistry* **2007**, 42, 229-243; Salmi & Jalkanen, in "Adhesion Molecules: Functions and Inhibition" K. Ley (Ed.), **2007**, pp. 237-251; Noda et al., *FASEB J.* **2008** 22(4), 1094-1103; Noda et al., *FASEB J.* **2008**, 22(8), 2928-2935]. This anti-
20 inflammatory protection seems to be afforded across a wide range of inflammatory models all with independent causative mechanisms, rather than being restricted to one particular disease or disease model. This would suggest that SSAO may be a key nodal point for the regulation of the inflammatory response, and it is therefore likely that SSAO inhibitors will be effective anti-inflammatory drugs in a wide range
25 of human diseases. VAP-1 has also been implicated in the progression and maintenance of fibrotic diseases including those of the liver and lung. Weston and Adams (J Neural Transm. **2011**, 118(7), 1055-64) have summarised the experimental data implicating VAP-1 in liver fibrosis, and Weston et al (EASL Poster 2010) reported that blockade of VAP-1 accelerated the resolution of carbon
30 tetrachloride induced fibrosis. In addition VAP-1 has been implicated in inflammation of the lung (e.g. Singh et al., **2003**, Virchows Arch 442:491-495) suggesting that VAP-1 blockers would reduce lung inflammation and thus be of benefit to the treatment of cystic fibrosis by treating both the pro-fibrotic and pro-inflammatory aspects of the disease.

SSAO (VAP-1) is up regulated in gastric cancer and has been identified in the tumour vasculature of human melanoma, hepatoma and head and neck tumours (Yoong KF, McNab G, Hubscher SG, Adams DH. (1998), J Immunol **160**, 3978–88.; Irjala H, Salmi M, Alanen K, Grenman R, Jalkanen S (2001), Immunol. **166**, 6937–6943; Forster-Horvath C, Dome B, Paku S, et al. (2004), Melanoma Res. **14**, 135–40.). One report (Marttila-Ichihara F, Castermans K, Auvinen K, Oude Egbrink MG, Jalkanen S, Griffioen AW, Salmi M. (2010), J Immunol. **184**, 3164–3173.) has shown that mice bearing enzymically inactive VAP-1 grow melanomas more slowly, and have reduced tumour blood vessel number and diameter. The reduced growth of these tumours was also reflected in the reduced (by 60-70%) infiltration of myeloid suppressor cells. Encouragingly VAP-1 deficiency had no effect on vessel or lymph formation in normal tissue.

For the above reasons, it is expected that inhibition of SSAO will reduce the levels of pro-inflammatory enzyme products (aldehydes, hydrogen peroxide and ammonia) whilst also decreasing the adhesive capacity of immune cells and correspondingly their activation and final extra-vasation. Diseases where such an activity is expected to be therapeutically beneficial include all diseases where immune cells play a prominent role in the initiation, maintenance or resolution of the pathology, such inflammatory diseases and immune/autoimmune diseases. Examples of such diseases include multiple sclerosis, arthritis and vasculitis.

An unmet medical need exists for new and improved inhibitors of SSAO. WO2010/031789 (the content of which is herein incorporated by reference) discloses a promising class of SSAO inhibitor compounds, especially promising is Example 16, which is the free base of (3*S*)-Tetrahydrofuran-3-yl (4*S*)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-*c*]pyridine-5-carboxylate, and has the following structure:



The free base of (3*S*)-Tetrahydrofuran-3-yl (4*S*)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-*c*]pyridine-5-carboxylate is an hygroscopic amorphous glass/gum. The glass transition point is at the relatively low temperature of 39°C, so the free base frequently exists as a gum.

The invention described herein relates to new salt forms of the SSAO inhibitor (3*S*)-Tetrahydrofuran-3-yl (4*S*)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-*c*]pyridine-5-carboxylate having surprisingly improved properties.

5 Summary of the Invention

Hygroscopicity is an undesirable property for a pharmaceutical drug because the incorporation of water results in a number of problems. Examples of such problems include difficulty weighing the drug due to the variable mass of water, and difficulty handling the drug due to its tendency to become sticky. Gums are
10 generally undesirable because they are sticky and difficult to handle. Crystals are preferable over amorphous gums because they have better filtration properties, and are therefore easier to dry.

Good thermal stability is a desirable property for a pharmaceutical drug. It is well known that temperatures routinely exceed 50°C during standard milling and
15 tablet pressing procedures (see e.g. Developing Solid Oral Dosage Forms: Pharmaceutical Theory & Practice; Yihong Qiu, Yisheng Chen, Geoff G.Z. Zhang, Lirong Liu, William Porter, 2009). There is a significant risk that a 'hot spot' will occur during the milling or tableting process, and that the temperature of that hot spot will exceed the melting point of the drug. The presence of molten drug in the
20 milling or pressing process is expected to cause drug particles to clump together, or otherwise form aggregates. Such melting, clumping or aggregation is expected to hamper accuracy and consistency.

Following extensive investigation into the preparation and properties of (3*S*)-Tetrahydrofuran-3-yl (4*S*)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-*c*]pyridine-
25 5-carboxylate free base and salt forms thereof, the applicants have discovered advantageous salt forms, namely the mesylate salt which has advantageously high thermal stability, and advantageously low hygroscopicity; and the sulphate salt, which exists as a hydrate, having advantageously high thermal stability, and advantageously low hygroscopicity.

30 The present invention includes a composition comprising the sulphate or mesylate salts of (3*S*)-Tetrahydrofuran-3-yl (4*S*)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-*c*]pyridine-5-carboxylate, and one or more pharmaceutically acceptable excipients.

The sulphate and mesylate salts of (3*S*)-Tetrahydrofuran-3-yl (4*S*)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-*c*]pyridine-5-carboxylate are expected
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to be useful in the treatment of inflammation, an inflammatory disease, an immune or an autoimmune disorder, or inhibition of tumour growth. In an embodiment the the inflammation or inflammatory disease or immune or autoimmune disorder is arthritis (including rheumatoid arthritis, juvenile rheumatoid arthritis, osteoarthritis and psoriatic arthritis), synovitis, vasculitis, Sjogren's disease, a condition associated with inflammation of the bowel (including Crohn's disease, ulcerative colitis, inflammatory bowel disease and irritable bowel syndrome), atherosclerosis, multiple sclerosis, Alzheimer's disease, vascular dementia, Parkinson's disease, cerebral amyloid angiopathy, cerebral autosomal dominant arteriopathy with subcortical infarcts and leukoencephalopathy, a pulmonary inflammatory disease (including asthma, chronic obstructive pulmonary disease and acute respiratory distress syndrome), a fibrotic disease (including idiopathic pulmonary fibrosis, cardiac fibrosis, liver fibrosis and systemic sclerosis (scleroderma)), an inflammatory disease of the skin (including contact dermatitis, atopic dermatitis and psoriasis), an inflammatory disease of the eye (including age related macular degeneration, uveitis and diabetic retinopathy), systemic inflammatory response syndrome, sepsis, an inflammatory and/or autoimmune condition of the liver (including autoimmune hepatitis, primary biliary cirrhosis, alcoholic liver disease, sclerosing cholangitis, and autoimmune cholangitis), diabetes (type I or II) and/or the complications thereof, chronic heart failure, congestive heart failure, an ischemic disease (including stroke and ischemia-reperfusion injury) or myocardial infarction and/or the complications thereof, or epilepsy.

The present invention includes the use of said sulphate and mesylate salts of (3*S*)-Tetrahydrofuran-3-yl (4*S*)-4-isopropyl-1,4,6,7-tetrahydro-5*H*-imidazo[4,5-*c*]pyridine-5-carboxylate in the manufacture of a medicament for the treatment or prevention of the above-mentioned conditions and diseases. The invention also includes methods for treatment or prevention of such conditions and diseases, comprising administering to a mammal, including man, in need of such treatment an effective amount of a compound as defined above.

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Brief Description of the Figures

Figure 1 shows the ¹H NMR spectra of (3*S*)-Tetrahydrofuran-3-yl (4*S*)-4-isopropyl-1,4,6,7-tetrahydro-5*H*-imidazo[4,5-*c*]pyridine-5-carboxylate free base (labelled (A)) and the hydrochloride salt (labelled (B)).

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Figure 2 shows the ¹H NMR spectra of (3*S*)-Tetrahydrofuran-3-yl (4*S*)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-*c*]pyridine-5-carboxylate free base (labelled (C)) and the phosphate salt (labelled (D)).

5 Detailed Description of the Invention

Following lengthy research into the formation of salts by reaction of (3*S*)-Tetrahydrofuran-3-yl (4*S*)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-*c*]pyridine-5-carboxylate with 22 acids (hydrochloric acid, sulphuric acid, 1,2-ethanedithiophonic acid, p-toluenesulphonic acid, methanesulphonic acid, benzenesulphonic acid, L-aspartic acid, maleic acid, phosphoric acid, ethanesulphonic acid, L-glutamic acid, L-tartaric acid, fumaric acid, citric acid, L-malic acid, D-gluconic acid, D/L-lactic acid, L-lactic acid, Benzoic acid, Succinic acid, adipic acid, and acetic acid), the applicant discovered four novel crystalline salt forms, namely:

- 15 (3*S*)-Tetrahydrofuran-3-yl (4*S*)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-*c*]pyridine-5-carboxylate hydrochloride;
- (3*S*)-Tetrahydrofuran-3-yl (4*S*)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-*c*]pyridine-5-carboxylate phosphate;
- 20 (3*S*)-Tetrahydrofuran-3-yl (4*S*)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-*c*]pyridine-5-carboxylate sulphate hydrate; and
- (3*S*)-Tetrahydrofuran-3-yl (4*S*)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-*c*]pyridine-5-carboxylate mesylate.

25 The salts formed by reaction of the free base with 1,2-ethanedithiophonic acid, p-toluenesulphonic acid, benzenesulphonic acid, L-aspartic acid, maleic acid, ethanesulphonic acid, L-glutamic acid, L-tartaric acid, fumaric acid, citric acid, L-malic acid, D-gluconic acid, D/L-lactic acid, L-lactic acid, benzoic acid, succinic acid, adipic acid, and acetic acid were found to be non-crystalline.

30 The four crystalline salts were tested in order to determine their ease of handling, hygroscopicity, and thermal stability. The hydrochloride and phosphate salts have the advantage of improved handling properties over the free base glass/gum by virtue of their crystallinity. However, preliminary studies indicate that both salts forms are somewhat hygroscopic. Both salts deliquesced on overnight
35 storage at 40°C in an environment having 75% relative humidity.

The mesylate and sulphate salts have the advantage of improved handling properties over the free base gum by virtue of their crystallinity. Both salts have surprisingly reduced hygroscopicity. The mesylate salt deliquesced following storage for 3 days at 40°C in an environment having 75% relative humidity. The sulphate salt was unchanged after storage for 7 days at 40°C in an environment having 75% relative humidity.

The mesylate and sulphate salts have the advantage of significantly improved thermal stability. The mesylate has a melting point of 189°C. The sulphate has a melting point of 106°C. Based on these melting points, both the mesylate and sulphate salts are expected to survive the milling and pressing procedures without melting or otherwise hampering the process. Thus both the sulphate and mesylate salts have surprisingly improved hygroscopicity and surprisingly improved thermal stability compared to the corresponding free base.

15 Definitions

"Treatment" as used herein includes prophylaxis of the named disorder or condition, or amelioration or elimination of the disorder once it has been established.

"An effective amount" refers to an amount of a compound that confers a therapeutic effect on the treated subject. The therapeutic effect may be objective (i.e., measurable by some test or marker) or subjective (i.e., subject gives an indication of or feels an effect).

"Pharmaceutically acceptable" means being useful in preparing a pharmaceutical composition that is generally safe, non-toxic and neither biologically nor otherwise undesirable and includes being useful for veterinary use as well as human pharmaceutical use.

Unless stated to the contrary, the term "(3S)-Tetrahydrofuran-3-yl (4S)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-c]pyridine-5-carboxylate" as used in connection with the salts forms described herein includes a mixture of the (3S,4S) and (3R,4R) enantiomers. In an embodiment (3S)-Tetrahydrofuran-3-yl (4S)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-c]pyridine-5-carboxylate, and salts thereof, has an absolute purity of >95%, preferably >99%, more preferably >99.5%. In an embodiment (3S)-Tetrahydrofuran-3-yl (4S)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-c]pyridine-5-carboxylate means the (3S,4S) enantiomer having an enantiomeric purity of >95%, preferably >99%, more preferably >99.5%. In an embodiment (3S)-Tetrahydrofuran-3-yl (4S)-4-isopropyl-1,4,6,7-tetrahydro-5H-

imidazo[4,5-c]pyridine-5-carboxylate has a diastereoisomeric purity of >95%, preferably >99%, more preferably >99.5%.

Compositions

- 5 For clinical use, the compounds of the invention are formulated into pharmaceutical formulations for various modes of administration. It will be appreciated that compounds of the invention may be administered together with a physiologically acceptable carrier, excipient, or diluent. The pharmaceutical compositions of the invention may be administered by any suitable route, preferably by oral, rectal, 10 nasal, topical (including buccal and sublingual), sublingual, transdermal, intrathecal, transmucosal or parenteral (including subcutaneous, intramuscular, intravenous and intradermal) administration.

Other formulations may conveniently be presented in unit dosage form, e.g., tablets and sustained release capsules, and in liposomes, and may be prepared by 15 any methods well known in the art of pharmacy. Pharmaceutical formulations are usually prepared by mixing the active substance, or a pharmaceutically acceptable salt thereof, with conventional pharmaceutically acceptable carriers, diluents or excipients. Examples of excipients are water, gelatin, gum arabicum, lactose, microcrystalline cellulose, starch, sodium starch glycolate, calcium hydrogen 20 phosphate, magnesium stearate, talcum, colloidal silicon dioxide, and the like. Such formulations may also contain other pharmacologically active agents, and conventional additives, such as stabilizers, wetting agents, emulsifiers, flavouring agents, buffers, and the like. Usually, the amount of active compounds is between 0.1-95% by weight of the preparation, preferably between 0.2-20% by weight in 25 preparations for parenteral use and more preferably between 1-50% by weight in preparations for oral administration.

The formulations can be further prepared by known methods such as granulation, compression, microencapsulation, spray coating, etc. The formulations may be prepared by conventional methods in the dosage form of tablets, capsules, 30 granules, powders, syrups, suspensions, suppositories or injections. Liquid formulations may be prepared by dissolving or suspending the active substance in water or other suitable vehicles. Tablets and granules may be coated in a conventional manner. To maintain therapeutically effective plasma concentrations for extended periods of time, compounds of the invention may be incorporated into 35 slow release formulations.

The dose level and frequency of dosage of the specific compound will vary depending on a variety of factors including the potency of the specific compound employed, the metabolic stability and length of action of that compound, the patient's age, body weight, general health, sex, diet, mode and time of administration, rate of excretion, drug combination, the severity of the condition to be treated, and the patient undergoing therapy. The daily dosage may, for example, range from about 0.001 mg to about 100 mg per kilo of body weight, administered singly or multiply in doses, e.g. from about 0.01 mg to about 25 mg each. Normally, such a dosage is given orally but parenteral administration may also be chosen.

Experimental Methods

Salt formation experiments

A salt screen was carried out using 24 acidic counter-ions (see Table 1), in an attempt to form both mono and hemi salts, where appropriate. Nine sets of experiments were performed using a diverse range of solvent systems and conditions

Table 1: Acids used for salt formation experiments

Counter ion	Added as	Counter ion	Added as
Hydrochloric acid	1M in THF	L-tartaric acid	1M in THF
Sulphuric acid	1M in THF	Fumaric acid	0.5M in THF/MeOH
1,2-Ethanedisulphonic acid	1M in THF	Citric acid	1M in THF
p-toluenesulphonic acid	1M in EtOH	L-Malic acid	1M in THF
Methane sulphonic acid	1M in THF	D-Gluconic acid	50%w/w water
Benzene sulphonic acid	1M in THF	D,L-Lactic acid	liquid
L-Aspartic acid	solid	L-Lactic acid	1M in THF
Maleic acid	1M in THF	Benzoic acid	1M in IPA
Phosphoric acid	1M in THF	Succinic acid	1M in MeOH
Ethane sulphonic acid	1M in THF	Adipic acid	1M in MeOH:THF
L-Glutamic acid	solid	acetic acid	1M in THF

Slow cooling salt formation experiments

Separate samples of (3S)-Tetrahydrofuran-3-yl (4S)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-c]pyridine-5-carboxylate free base (20mg) were dissolved in IPA (2.5 vol), IPAc (2.5 vol), acetone-water (9:1 v/v, 2.5 vol) or DIPE (10 vol). The solutions were heated to 40°C and each test acid (1 or 0.5 equivalents, see Table 1) was added with gentle stirring. The vials were held at 40°C for 1h and were then allowed to cool to 5°C, at 1°C/min. The mixtures were kept at 5°C overnight. All solids obtained were collected by filtration and analysed by XRPD. Oils and gums

were subjected to maturation cycles, RT to 50°C, 4h at each temperature, to favour crystallisation. Solutions were allowed to evaporate at ambient conditions. The residues were analysed by ¹H-NMR and DSC to assess salt formation and/or potential crystallisation upon heating.

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Anti-solvent addition salt formation experiments

Separate samples of (3*S*)-Tetrahydrofuran-3-yl (4*S*)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-*c*]pyridine-5-carboxylate free base (15mg) were dissolved in IPAc (with and without 3% v/v of water; 5vol), and the solutions were heated to 40°C. The corresponding acids (1 or 0.5 equivalents, see Table 1) were added with gentle stirring. The vials were held at 40°C for 1h, then increasing amounts of anti-solvent (n-heptane or TBME) were added, until the solutions became cloudy. At this point, all the samples were cooled to 5°C, at 1°C/minute, and held at 5°C overnight. More anti-solvent was added where no precipitation had occurred. All solids obtained were collected by filtration and analysed by XRPD. Oils and gums were subjected to maturation cycles, RT to 50°C, 4h at each temperature, to favour crystallisation. Solutions were cooled down to sub-ambient temperature and allowed to evaporate if no precipitation occurred.

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Analytical Methods

X-Ray Powder Diffraction (XRPD)

X-Ray Powder Diffraction patterns were collected on a Bruker AXS C2 GADDS diffractometer using Cu K α radiation (40kV, 40mA), automated XYZ stage, laser video microscope for auto-sample positioning and a HiStar 2-dimensional area detector. X-ray optics consisted of a single Göbel multilayer mirror coupled with a pinhole collimator of 0.3mm. A weekly performance check is carried out using a certified standard NIST 1976 Corundum (flat plate). The beam divergence, i.e. the effective size of the X-ray beam on the sample, was approximately 4mm. A θ - θ continuous scan mode was employed with a sample to detector distance of 20cm which gives an effective 2θ range of 3.2° - 29.7°. Typically the sample would be exposed to the X-ray beam for 120 seconds. The software used for data collection was GADDS for WNT 4.1.16 and the data were analysed and presented using *DiffraC Plus* EVA v 9.0.0.2 or v 13.0.0.2. Samples run under ambient conditions were prepared as flat plate specimens using powder as received without grinding.

Approximately 1-2 mg of the sample was lightly pressed on a glass slide to obtain a flat surface. Samples run under non-ambient conditions were mounted on a silicon wafer with heat conducting compound. The sample was then heated to the appropriate temperature at ca 10°C/min and subsequently held isothermally for ca 5 1min before data collection was initiated.

Alternatively, X-Ray Powder Diffraction patterns were collected on a Bruker D8 diffractometer using Cu K α radiation (40kV, 40mA), θ -2 θ goniometer, and divergence of V4 and receiving slits, a Ge monochromator and a Lynxeye detector. The instrument is performance checked using a certified Corundum standard (NIST 10 1976). The software used for data collection was Diffrac Plus XRD Commander v2.5.0 and the data were analysed and presented using Diffrac *Plus* EVA v 11.0.0.2 or v 13.0.0.2. Samples were run under ambient conditions as flat plate specimens using powder as received. Approximately 20mg of the sample was gently packed into a cavity cut into polished, zerobackground (510) silicon wafer. The sample was 15 rotated in its own plane during analysis. The details of the data collection are - angular range: 2 to 42° 2 θ ; step size: 0.05° 2 θ ; collection time: 0.5s/step.

Nuclear Magnetic Resonance (NMR)

¹H NMR spectra were collected on a Bruker 400MHz instrument equipped with an auto sampler and controlled by a DRX400 console. Automated experiments were 20 acquired using ICONNMR v4.0.4 (build 1) running with Topspin v 1.3 (patch level 10) using the standard Bruker loaded experiments. For non-routine spectroscopy, data were acquired through the use of Topspin alone. Samples were prepared in *d*6-DMSO, unless otherwise stated. Off-line analysis was carried out using ACD 25 SpecManager v 12.00 (build 29094). Alternatively, ¹H NMR spectra were collected on a Bruker Avance III 400MHz QNP Ultrashield Plus Cryo.

Liquid Chromatography-Mass Spectrometry (LCMS)

Analytical LCMS was performed on an Agilent 1100 HPLC system with a Waters ZQ 30 mass spectrometer using a Phenomenex Synergi column (RP-Hydro, 150 x 4.6mm, 4 μ m, 1.5mL/min, 30°C, gradient 5-100% MeCN (+0.085% TFA) in water (+0.1% TFA) over 7min - held for 0.5min, 200-300nm).

Differential Scanning Calorimetry (DSC)

DSC data were collected on a TA Instruments Q2000 equipped with a 50 position autosampler. The calibration for thermal capacity was carried out using sapphire and the calibration for energy and temperature was carried out using certified indium. Typically 0.5-3mg of each sample, in a pin-holed aluminium pan, was heated at 10°C/min from 25°C to 350°C. A purge of dry nitrogen at 50 mL/min was maintained over the sample. Modulated temperature DSC was carried out using an underlying heating rate of 2°C/min and temperature modulation parameters of $\pm 1.27^\circ\text{C/min}$ and 60 seconds. The instrument control software was Advantage for Q Series v2.8.0.392 and Thermal Advantage v4.8.3 and the data were analysed using Universal Analysis v4.3A.

Thermo-Gravimetric Analysis (TGA)

TGA data were collected on a TA Instruments Q500 TGA, equipped with a 16 position autosampler. The instrument was temperature calibrated using certified Alumel and Nickel. Typically 5-30mg of each sample was loaded onto a pre-tared platinum crucible and aluminium DSC pan, and was heated at 10°C/min from ambient temperature to 350°C. A nitrogen purge at 60mL/min was maintained over the sample. The instrument control software was Advantage for Q Series v2.8.0.392 and Thermal Advantage v4.8.3

Polarised Light Microscopy (PLM)

Samples were studied on a Leica LM/DM polarised light microscope with a digital video camera for image capture. A small amount of each sample was placed on a glass slide, mounted in immersion oil and covered with a glass slip, the individual particles being separated as well as possible. The sample was viewed with appropriate magnification and partially polarised light, coupled to a lambda false-colour filter.

Hot Stage Microscopy (HSM) [melting point]

Hot Stage Microscopy was carried out using a Leica LM/DM polarised light microscope combined with a Mettler-Toledo MTFP82HT hot-stage and a digital video camera for image capture. A small amount of each sample was placed onto a glass slide with individual particles separated as well as possible. The sample was viewed with appropriate magnification and partially polarised light, coupled to a

lambda false-colour filter, whilst being heated from ambient temperature typically at 10-20°C/min.

Chemical Purity Determination by HPLC

- 5 Purity analysis was performed on an Agilent HP1100 series system equipped with a diode array detector and using ChemStation software vB.02.01-SR1 using the method detailed below.

Sample Preparation	0.5 mg/ml in acetonitrile : water 1:1		
Column	Supelco Ascentis Express C18, 100 x 4.6mm, 2.7µm		
Column Temperature (°C)	25		
Injection (µl)	5		
Wavelength, Bandwidth (nm)	255, 90 nm		
Flow Rate (ml.min ⁻¹)	2.0		
Phase A	0.1% TFA in water		
Phase B	0.085% TFA in acetonitrile		
Timetable:	Time (min)	% Phase A	% Phase B
	0	95	5
	6	5	95
	6.2	95	5
	8	95	5

10 *Chiral Purity Determination by Chiral HPLC*

Chiral HPLC was performed on an Agilent 1200 system using an Astec Chirobiotic T 100 x 4.6mm 5µm column, polar reverse phase, 150 x 4.6mm, 5µm, isocratic 85% MeOH 15% 20mM ammonium acetate over 10min, 1.0mL/min, 220nm.

15 *Water Determination by Karl Fischer Titration (KF)*

The water content of each sample was measured on a Mettler Toledo DL39 Coulometer using Hydranal Coulomat AG reagent and an argon purge. Weighed solid samples were introduced into the vessel on a platinum TGA pan which was connected to a subseal to avoid water ingress. Approx 10mg of sample was used per titration and duplicate determinations were made.

Gravimetric Vapour Sorption (GVS)

- Sorption isotherms were obtained using a SMS DVS Intrinsic moisture sorption analyser, controlled by DVS Intrinsic Control software v1.0.0.30. The sample temperature was maintained at 25°C by the instrument controls. The humidity was controlled by mixing streams of dry and wet nitrogen, with a total flow rate of

200mL/min The relative humidity was measured by a calibrated Rotronic probe (dynamic range of 1.0-100 %RH), located near the sample. The weight change, (mass relaxation) of the sample as a function of %RH was constantly monitored by the microbalance (accuracy ± 0.005 mg). Typically 5-20mg of sample was placed in a tared mesh stainless steel basket under ambient conditions. The sample was loaded and unloaded at 40%RH and 25°C (typical room conditions). A moisture sorption isotherm was performed as outlined below (2 scans giving 1 complete cycle). The standard isotherm was performed at 25°C at 10%RH intervals over a 0.5-90 %RH range. Data analysis was undertaken in Microsoft Excel using DVS Analysis Suite v6.0.0.7. Method parameters for SMS DVS intrinsic experiments: adsorption scan 1 40-90; desorption/adsorption scan 2 90-0, 0-40; intervals (%RH) 10; number of scans 4; flow rate (mL/min) 200; temperature (°C) 25; stability (°C/min) 0.2; sorption time (h) 6h time out. The sample was recovered after completion of the isotherm and re-analysed by XRPD.

15

Ion Chromatography (IC)

Data were collected on a Metrohm 761 Compact IC (for cations) and a Metrohm 861 Advanced Compact IC (for anions) using IC Net software v2.3. Accurately weighed samples were prepared as stock solutions in an appropriate dissolving solution and diluted 1:9 prior to testing. Quantification was achieved by comparison with standard solutions of known concentration of the ion being analysed. IC Method Parameters for Anion Chromatography: type of method - anion exchange; column - Metrosep A Supp 5-250 (4.0x250mm); column temperature (°C) ambient; injection (μ L) 20; detection - conductivity detector; flow rate (mL/min) 0.7; eluent 3.2mM sodium carbonate, 1.0mM sodium hydrogen carbonate in 5% aqueous acetone.

25

Results

Crystalline hydrochloride, sulphate, phosphate and mesylate salts were isolated and these were characterised using some or all of XRPD, 1 H NMR, DSC, TGA, GVS, IC, PLM, HSM, HPLC and KF (see Table 2). The hydrochloride and phosphate salts were highly hygroscopic. The mesylate and sulfate salts were further analysed.

30

Synthesis of (3S)-Tetrahydrofuran-3-yl (4S)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-c]pyridine-5-carboxylate, and mesylate and sulphate forms thereof:

35

The following abbreviations have been used:

	Aq	Aqueous
	DCM	Dichloromethane
	DIPEA	Diisopropylethylamine
5	ee	Enantiomeric excess
	ES ⁺	Electrospray
	EtOAc	Ethyl acetate
	h	Hour(s)
	HPLC	High performance liquid chromatography
10	HRMS	High resolution mass spectrometry
	LCMS	Liquid chromatography mass spectrometry
	M	Molar
	MeOH	Methanol
	[MH ⁺]	Protonated molecular ion
15	min	Minutes
	RP	Reverse phase
	MS	Mass spectrometry
	R _T	Retention time
	sat	Saturated
20	THF	Tetrahydrofuran
	TFA	Trifluoroacetic acid

Experimental Methods

All reagents were commercial grade and were used as received without further
25 purification, unless otherwise specified. Reagent grade solvents were used in all cases.

Analytical LCMS was performed on a Waters ZQ mass spectrometer connected to an Agilent 1100 HPLC system. Analytical HPLC was performed on an Agilent 1100 system. High-resolution mass spectra (HRMS) were obtained on an Agilent MSD-
30 TOF connected to an Agilent 1100 HPLC system. During the analyses the calibration was checked by two masses and automatically corrected when needed. Spectra are acquired in positive electrospray mode. The acquired mass range was m/z 100-1100. Profile detection of the mass peaks was used. Flash chromatography was performed on either a CombiFlash Companion system equipped with RediSep
35 silica columns or a Flash Master Personal system equipped with Strata SI-1 silica

gigatubes. Reverse Phase HPLC was performed on a Gilson system (Gilson 322 pump with Gilson 321 equilibration pump and Gilson 215 autosampler) equipped with Phenomenex Synergi Hydro RP 150 x 10 mm, YMC ODS-A 100/150 x 20 mm or Chirobiotic T 250 x 10 mm columns. Reverse phase column chromatography was performed on a Gilson system (Gilson 321 pump and Gilson FC204 fraction collector) equipped with Merck LiChroprep® RP-18 (40-63 µm) silica columns. The compounds were automatically named using ACD 6.0. All compounds were dried in a vacuum oven overnight.

10 Analytical HPLC and LCMS data were obtained with:

System A: Phenomenex Synergi Hydro RP (C18, 30 x 4.6 mm, 4 µm), gradient 5-100% CH₃CN (+0.085% TFA) in water (+0.1% TFA), 1.5 mL/min, with a gradient time of 1.75 min, 200 nm, 30 °C; or

System B: Phenomenex Synergi Hydro RP (C18, 150 x 4.6 mm, 4 µm), gradient 5-100% CH₃CN (+0.085% TFA) in water (+0.1% TFA), 1.5 mL/min with a gradient time of 7 min, 200 nm, 30 °C.

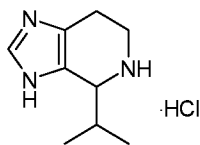
Chiral HPLC data were obtained with:

System C: Chirobiotic V polar ionic mode (150 x 4.6 mm), 70% MeOH in 10 mM aq ammonium formate buffer, 1.0 mL/min, over 10 min, 200 nm, 30 °C.

20

INTERMEDIATE 1

4-Isopropyl-4,5,6,7-tetrahydro-1H-imidazo[4,5-c]pyridine hydrochloride

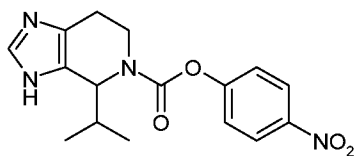


Histamine dihydrochloride (61.9 g, 336 mmol) was dissolved in a solution of NaOH (33.6 g, 841 mmol) in water (125 mL) and MeOH (500 mL), and isobutyraldehyde (61.4 mL, 672 mmol) was added. The reaction mixture was heated under reflux at 80 °C for 24 h, cooled to room temperature, the pH was adjusted to 7 with 1 M aq HCl solution (250 mL) and the solvents were removed *in vacuo*. The residue was dissolved in warm MeOH (300 mL), allowed to stand for 1h, filtered and the solvents were removed *in vacuo*. The residue was stirred in MeOH (50 mL) and acetone (400 mL) for 2 h and was cooled to 4 °C for 2 h. The resulting precipitate was filtered and washed with acetone (100 mL) to give 4-isopropyl-4,5,6,7-tetrahydro-1H-imidazo[4,5-c]pyridine hydrochloride (33.0 g, 48.7%) as a white solid.

Analytical LCMS: purity >90% (System A, R_T = 0.51 min), ES^+ : 166.4 $[MH]^+$.

INTERMEDIATE 2

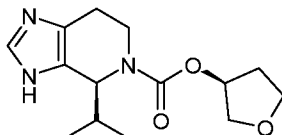
4-Nitrophenyl 4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-c]pyridine-5-carboxylate



Intermediate 1 (2.78 g, 8.28 mmol, 60% pure) and DIPEA (5.27 mL, 30.3 mmol) were dissolved in DCM (100 mL). The reaction mixture was cooled to 0 °C and 4-nitrophenyl chloroformate (4.07 g, 20.2 mmol) was added. The reaction mixture was stirred at room temperature for 18 h. The reaction mixture was washed with sat aq $NaHCO_3$ solution (5 x 100 mL), dried ($MgSO_4$) and the solvents were removed *in vacuo* to give 4-nitrophenyl 4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-c]pyridine-5-carboxylate (5.28 g, crude) as a yellow gum.

Analytical HPLC: purity 41% (System B, R_T = 4.70 min); Analytical LCMS: purity 86% (System A, R_T = 1.70 min), ES^+ : 331.0 $[MH]^+$.

(3S)-Tetrahydrofuran-3-yl (4S)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-c]pyridine-5-carboxylate



NaH (0.40 g, 10.0 mmol, 60% dispersion in mineral oil) was suspended in anhydrous THF (20 mL), cooled to 0 °C and (S)-3-hydroxytetrahydrofuran (0.88 g, 0.68 mL, 10.0 mmol) was added. The suspension was stirred at 0 °C for 30 min then added to a solution of Intermediate 2 (3.30 g, 10.0 mmol, 70% pure) in THF (60 mL) and the reaction mixture was stirred at room temperature. Two additional such portions of NaH and (S)-3-hydroxytetrahydrofuran in THF were added after 5 and 29 h, respectively. After 2 d the reaction mixture was quenched with water (10 mL) and the solvents were removed *in vacuo*. The residue was dissolved in EtOAc (100 mL), washed with 1 M aq Na_2CO_3 solution (4 x 100 mL), dried ($MgSO_4$) and the solvents were removed *in vacuo*. The residue was purified by column chromatography (normal phase, 20 g, Strata SI-1, silica gigatube, DCM (200 mL) followed by 2%, 4%

and 5% MeOH in DCM (200 mL each)) and reverse phase HPLC (YMC ODS-A 100 x 20 mm, 5 μ m, 25 mL/min, gradient 30% to 60% (over 7 min) then 100% (3 min) MeOH in 10% MeOH/water) to give (3*S*)-tetrahydrofuran-3-yl 4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-*c*]pyridine-5-carboxylate (34.8 mg, 1.1%) as a white solid.

Analytical HPLC: purity 100% (System B, R_T = 3.63 min); Analytical LCMS: purity 100% (System B, R_T = 4.01 min), ES^+ : 280.1 $[MH]^+$.

(3*S*)-Tetrahydrofuran-3-yl-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-*c*]pyridine-5-carboxylate (39.91 mg) was dissolved in 10 mM ammonium formate buffer and MeOH (2 mL, 1:1) and purified twice by reverse phase chiral HPLC (Chirobiotic T 250 x 10 mm, 3 mL/min, isocratic run 70% MeOH in 10 mM ammonium formate buffer (40 min), pH 7.4) to give a single diastereoisomer, (3*S*)-tetrahydrofuran-3-yl (4*S*)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-*c*]pyridine-5-carboxylate (6.90 mg, 99% ee).

Analytical HPLC: purity 100% (System B, R_T = 3.63 min); Chiral HPLC: purity 99.5% (System C, R_T = 2.22 min); Analytical LCMS: purity 100% (System B, R_T = 3.90 min), ES^+ : 280.1 $[MH]^+$; HRMS calculated for $C_{14}H_{21}N_3O_3$: 279.1583, found 279.1571.

(3*S*)-Tetrahydrofuran-3-yl (4*S*)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-*c*]pyridine-5-carboxylate Mesylate

(3*S*)-Tetrahydrofuran-3-yl (4*S*)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-*c*]pyridine-5-carboxylate free base (460mg, 1.65mmol) was dissolved in EtOAc (10mL) at room temperature to give a clear colourless solution. Methanesulphonic acid (107uL) was added portion-wise with gentle heating. The solution was allowed to cool to room temperature overnight. The resulting crystals were collected by filtration, washed with EtOAc (2 x 10mL) and dried overnight at 40°C *in vacuo*. (3*S*)-Tetrahydrofuran-3-yl (4*S*)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-*c*]pyridine-5-carboxylate mesylate salt was obtained with a 99% yield (615mg) as a white solid.

HPLC: Retention time 2.27min, purity 99.5%. Melting point: 189°C. LCMS: Retention time 4.19min, ES^+ 280.0 $[MH]^+$, 100% purity. Chiral HPLC: Retention time 3.70min, >99.5% de. 1H NMR (400MHz, $CDCl_3$): δ_H 8.72 (1H, m, $NHCHNH^+$), 5.29

(1H, m, OCH), 5.05 (0.5H, d, J 8.4Hz, CCHN), 4.89 (0.5H, d, J 7.6Hz, CCHN), 4.59 (0.5H, m, NCH_ACH_B), 4.39 (0.5H, m, NCH_ACH_B), 3.97-3.85 (4H, m, CH₂OCH₂), 3.20 (1H, m, NCH_ACH_B), 2.89 (3H, s, CH₃SO₃⁻), 2.89-2.72 (2H, m, CCH₂CH₂N), 2.23-2.07 (3H, m, CH(CH₃)₂, OCH₂CH₂), 1.16 (3H, d, J 6.4Hz, CH₃) and 1.06-0.96 (3H, m, CH₃).

(3S)-Tetrahydrofuran-3-yl (4S)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-c]pyridine-5-carboxylate Sulfate

10 (3S)-Tetrahydrofuran-3-yl (4S)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-c]-pyridine-5-carboxylate free base (440.4mg, 1.6mmol) was dissolved in IPAc (5 vol; 2.20mL). The clear solution was heated to 40°C and maintained at this temperature for 30min. H₂SO₄ (1M solution in THF, 1 equivalent, 1.6mL) was then added with gentle stirring, which caused precipitation of a white solid. The suspension was set
15 to cool to 5°C at 1°C/min and maintained at this temperature for 20h. The solid was filtered by suction and dried under vacuum at room temperature overnight. (3S)-Tetrahydrofuran-3-yl (4S)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-c]pyridine-5-carboxylate sulphate salt was obtained with a 65% yield as a white solid. HPLC purity 99.3%. Melting point: 106°C. ¹H NMR (400MHz, CDCl₃): δ_H 13.70 (1H, br, HSO₄⁻), 9.05 (1H, m, NHCHNH⁺), 5.28 (1H, m, OCH), 4.95 (0.5H, d, J 8.4Hz, CCHN), 4.86 (0.5H, d, J 7.6Hz, CCHN), 4.55 (0.5H, m, NCH_ACH_B), 4.35 (0.5H, m, NCH_ACH_B), 3.95-3.74 (4H, m, CH₂OCH₂), 3.15 (1H, m, NCH_ACH_B), 2.78-2.67 (2H, m, CCH₂CH₂N), 2.21-1.99 (3H, m, CH(CH₃)₂, OCH₂CH₂), 1.09 (3H, d, CH₃) and 0.94-0.81 (3H, m, CH₃).

25

Table 2: Summary properties of (3S)-Tetrahydrofuran-3-yl (4S)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-c]pyridine-5-carboxylate free base and hydrochloride, phosphate, sulfate and mesylate salts

Sample	Form	MP	Hygroscopicity
Free base	Amorphous gum	-	Deliquesced at 25°C/60%RH in <24h
Hydrochloride salt	Crystalline solid	168°C	Deliquesced at 40°C/75%RH in <24h

Phosphate salt	Crystalline solid	ND	Deliquesced at 40°C/75%RH in <24h
Sulfate salt (.1.5H ₂ O)	Crystalline solid	106°C	No change at 40°C/75%RH for up to 7 days
Mesylate salt	Crystalline solid	189°C	Deliquesced at 40°C/75%RH after 3 days

Stability / hygroscopicity during long term storage

- (3S)-Tetrahydrofuran-3-yl (4S)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-c]-pyridine-5-carboxylate mesylate was also assessed for stability and hygroscopicity
- 5 when dispensed in 3 g aliquots in double LDPE liners, sealed with cable tie and placed, with a desiccant pouch into a foil bag, which was subsequently heat-sealed. The foil bag was then placed into an HDPE keg fitted with an HDPE lid. These conditions mirror typical GMP level storage conditions. Stability was assessed by HPLC and hygroscopicity was assessed by Karl Fisher (KF) titration. (3S)-
- 10 Tetrahydrofuran-3-yl (4S)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-c]pyridine-5-carboxylate mesylate degraded by only 0.1% with no water uptake over 3 years at 25°C/60%RH, and by only 0.1% with only 0.1% water uptake after 6 months at 40°C/75%RH.

The invention claimed is:

1. A compound selected from:

(3 S)-Tetrahydrofuran-3-yl (4S)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-c]pyridine-5-carboxylate mesylate having a melting point of 189° C., and

(3 S)-Tetrahydrofuran-3-yl (4S)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-c]pyridine-5-carboxylate sulfate 1.5H₂O having a melting point of 106° C.

2. A pharmaceutical composition comprising:

the compound according to claim 1, and

one or more suitable excipients.

3. The compound according to claim 1, which is (3 S)-Tetrahydrofuran-3-yl (4S)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-c]pyridine-5-carboxylate mesylate having a melting point of 189° C.

4. The compound according to claim 3 having a purity of greater than 99.5%.

5. The compound according to claim 3 having an enantiomeric purity of greater than 99.5%.

6. The compound according to claim 1, which is (3 S)-Tetrahydrofuran-3-yl (4S)-4-isopropyl-1,4,6,7-tetrahydro-5H-imidazo[4,5-c]pyridine-5-carboxylate sulfate 1.5H₂O having a melting point of 106° C.

7. The compound according to claim 6 having a purity of greater than 99.3%.

8. The compound according to claim 6 having an enantiomeric purity of greater than 99.3%.