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(54) Title: (HYDROXYALKYL)AMINOPHENOL POLYMERS AND METHODS OF USE

(57) Abstract: Disclosed herein are polymers formed by the condensation of bis(hydroxycarbyl)-aminophenolic compounds with alde-
hydes. The condensation polymers include one or more repeat units having bis(hydroxycarbyl)amino functionality. The polymers are
useful as antifoulants, antipolymerants, rheology modifiers, dehazers, polymerization retardants, surfactants, or a combination of these
in one or more industrial process streams.



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