

Abstract of the Disclosure

Artwork is imparted to plastic discs such as CDs, CD ROMs, and DVDs (digital video discs) by exposing a layer of photoresist material on a substrate to light from an original image of the artwork. The material of the photoresist layer is exposed to different depths by different intensity light from different image regions. Where the image is dark, the exposure is to relatively shallow, random depths. Where the image is light, the full thickness of the photoresist layer is exposed. Development of the photoresist layer removes the exposed photoresist material. The surface features of the developed photoresist layer and any uncovered substrate are transferred to a member used in forming a surface of the plastic disc, thereby visibly embossing the image in the disc.

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