

REPLACED SHEETS		SG
☒	Description : paged 1, 4, 5, 7, 8, 10, 13, 15, 17, 18, 23-24	to paged
☒	Claim(s) : paged 25	to paged 35
☐	Drawing(s) : paged	to paged
☐	Abstract : paged	to paged
DATE OF RECEIPT		

1

NOVEL MAGNETIC RESONANCE IMAGING AGENTS

Background of the Invention

This application is a continuation-in-part of serial number 221,425, filed July 19, 1988.

This invention relates to nuclear magnetic resonance (NMR) imaging and, more particularly, to methods and compositions for enhancing NMR imaging.

The recently developed technique of NMR imaging encompasses the detection of certain atomic nuclei utilizing magnetic fields and radio-frequency radiation. It is similar in some respects to x-ray computed tomography (CT) in providing a cross-sectional display of the body organ anatomy with excellent resolution of soft tissue detail. As currently used, the images produced constitute a map of the distribution density of protons and/or their relaxation times in organs and tissues. The technique of NMR imaging is advantageously non-invasive as it avoids the use of ionizing radiation.

While the phenomenon of NMR was discovered in 1945, it is only relatively recently that it has found application as a means of mapping the internal structure of the body as a result of the original suggestion of Lauterbur (Nature, 242, 190-191 (1973)). The fundamental lack of any known hazard associated with the level of the magnetic and radio-frequency

This Sheet Has Been Replaced



fields that are employed renders it possible to make repeated scans on vulnerable individuals. Additionally, any scan plane can readily be selected, including transverse, coronal and sagittal sections.

In an NMR experiment, the nuclei under study in a sample (e.g. protons) are irradiated with the appropriate radio-frequency (RF) energy in a highly uniform magnetic field. These nuclei, as they relax, subsequently emit RF at a sharp resonance frequency. The resonance frequency of the nuclei depends on the applied magnetic field.

According to known principles, nuclei with appropriate spin, when placed in an applied magnetic field (B , expressed generally in units of gauss or Tesla (10^4 gauss)) align in the direction of the field. In the case of protons, these nuclei precess at a frequency, f , of 42.6 MHz at a field strength of 1 Tesla. At this frequency, an RF pulse of radiation will excite the nuclei and can be considered to tip the net magnetization out of the field direction, the extent of this rotation being determined by the pulse duration and energy. After the RF pulse, the nuclei "relax" or return to equilibrium with the magnetic field, emitting radiation at the resonant frequency. The decay of the emitted radiation is characterized by two relaxation times, i.e., T_1 , the spin-lattice relaxation time or longitudinal relaxation time, that is, the time taken by the nuclei to return to equilibrium along the direction of the externally applied magnetic field, and T_2 , the spin-spin relaxation time associated with the dephasing of the initially coherent precession of individual proton spins. These relaxation times have been established for various

fluids, organs and tissues in different species of mammals.

In NMR imaging, scanning planes and slice thicknesses can be selected. This selection permits high quality transverse, coronal and sagittal images to be obtained directly. The absence of any moving parts in NMR imaging equipment promotes a high reliability. It is believed that NMR imaging has a greater potential than CT for the selective examination of tissue characteristics in view of the fact that in CT, x-ray attenuation coefficients alone determine image contrast, whereas at least four separate variables (T_1 , T_2 , proton density and flow) may contribute to the NMR signal. For example, it has been shown (Damadian, Science, 171, 1151 (1971)) that the values of the T_1 and T_2 relaxation in tissues are generally longer by about a factor of 2 in excised specimens of neoplastic tissue compared with the host tissue.

By reason of its sensitivity to subtle physicochemical differences between organs and/or tissues, it is believed that NMR may be capable of differentiating different tissue types and in detecting diseases which induce physicochemical changes that may not be detected by x-ray or CT which are only sensitive to differences in the electron density of tissue.

As noted above, two of the principal imaging parameters are the relaxation times, T_1 and T_2 . For protons (or other appropriate nuclei), these relaxation times are influenced by the environment of the nuclei (e.g., viscosity, temperature, and the like). These two relaxation phenomena are essentially mechanisms whereby the initially imparted radiofrequency energy is dissipated to the surrounding environment. The rate of this energy loss or relaxation can be influenced by

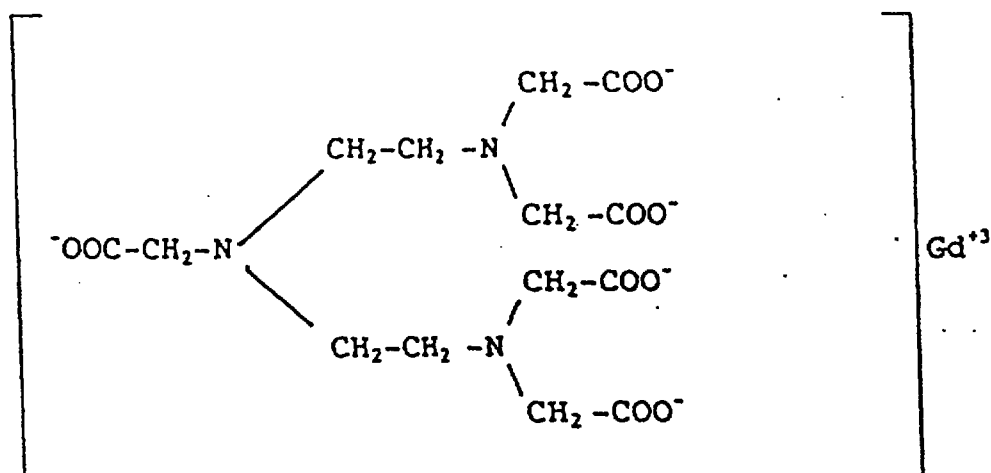
certain other nuclei which are paramagnetic. Chemical compounds incorporating these paramagnetic nuclei may substantially alter the T_1 and T_2 values for nearby protons. The extent of the paramagnetic effect of a given chemical compound is a function of the environment within which it finds itself.

In general, paramagnetic divalent or trivalent ions of elements with an atomic number of 21 to 29, 42 to 44 and 58 to 70 have been found effective as NMR image contrasting agents. Suitable such ions include chromium (III), manganese (II), manganese (III), iron (III), iron (II), cobalt (II), nickel (II), copper (II), praseodymium (III), neodymium (III), samarium (III) and ytterbium (III). Because of their very strong magnetic moments, gadolinium (III), terbium (III), dysprosium (III), holmium (III) and erbium (III) are preferred. Gadolinium (III) ions have been particularly preferred as NMR image contrasting agents.

Typically, the divalent and trivalent paramagnetic ions have been administered in the form of complexes with organic complexing agents. Such complexes provide the paramagnetic ions in a soluble, non-toxic form, and facilitate their rapid clearance from the body following the imaging procedure. Gries et al., U.S. patent 4,647,447, disclose complexes of various paramagnetic ions with conventional aminocarboxylic acid complexing agents. A preferred complex disclosed by Gries et al. is the complex of gadolinium (III) with diethylenetriaminepentaacetic acid ("DTPA"). This complex may be represented by the formula:

This Sheet Has Been Replaced

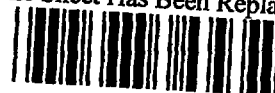




Paramagnetic ions, such as gadolinium (III), have been found to form strong complexes with DTPA. These complexes do not dissociate substantially in physiological aqueous fluids. The complexes have a net charge of -2, and generally are administered as soluble salts. Typical such salts are the sodium and N-methylglucamine salts.

The administration of ionizable salts is attended by certain disadvantages. These salts can raise the in vivo ion concentration and cause localized disturbances in osmolality, which in turn, can lead to edema and other undesirable reactions.

Efforts have been made to design non-ionic paramagnetic ion complexes. In general, this goal has been achieved by converting one or more of the free carboxylic acid groups of the complexing agent to neutral, non-ionizable groups. For example, S.C. Quay, in U.S. patents 4,687,658 and 4,687,659, discloses alkylester and alkylamide derivatives, respectively, of DTPA complexes. Similarly, published West German applications P 33 24 235.6 and P 33 24 236.4 disclose



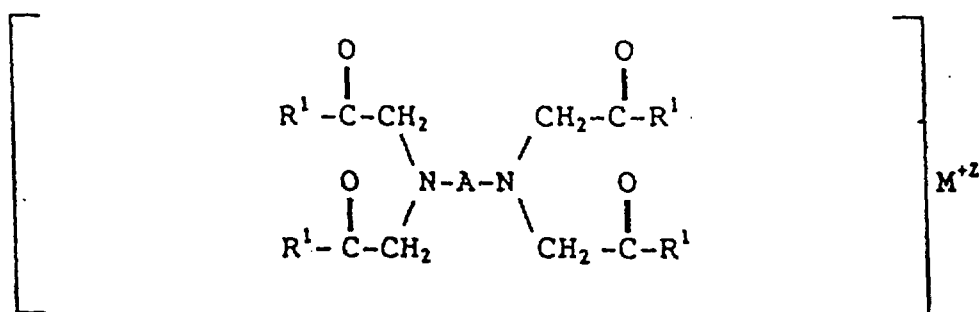
mono- and polyhydroxyalkylamide derivatives of DTPA and their use as complexing agents for paramagnetic ions.

The nature of the derivative used to convert carboxylic acid groups to non-ionic groups can have a significant impact on solubility. For example, derivatizing the carboxylic acid groups with hydrophobic alkylamide groups substantially decreases the water solubility of the complex. The solubility of the complexes in physiological fluids can, in turn, affect the tissue selectivity of the complex. Hydrophilic complexes tend to concentrate in the interstitial fluids, whereas hydrophobic complexes tend to associate with cells. Thus, differences in hydrophilicity can lead to different applications of the compounds. See, for example, Weinmann et al., AJR, 142, 679 (Mar. 1984) and Brasch et al., AJR, 142, 625 (Mar. 1984).

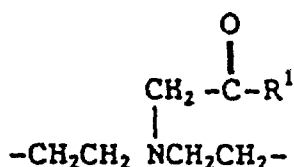
Thus, a need continues to exist for new and structurally diverse non-ionic complexes of paramagnetic ions for use as NMR imaging agents.

Summary of the Invention

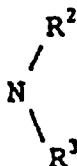
The present invention provides novel complexing agents and complexes of complexing agents with paramagnetic ions. The complexes are represented by the following formula:



wherein A is $-\text{CH}_2\text{CH}_2-$ or



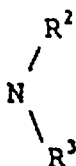
and M^{+2} is a paramagnetic ion of an element with an atomic number of 21-29, 42-44 or 58-70, and a valence, Z, of +2 or +3; the R^1 groups may be the same or different and are selected from the group consisting of $-\text{O}^-$ and



wherein R^2 is $-(\text{CH}_2\text{CH}_2\text{O})_n-\text{R}^4$ wherein n is 1-10 and R^4 is H, alkyl having 1 to 8 carbon atoms or an aryl group which is unsubstituted or substituted with hydroxy and R^3 is H, R^2 , alkyl having from 1 to 8 carbon atoms, hydroxy, alkoxy having from 1-8 carbon atoms, cycloalkyl with up to 10 carbon atoms or an aryl group which is unsubstituted or substituted with hydroxy, carboxyl, halogen, alkoxy having from 1 to 8 carbon atoms or alkyl having from 1 to 8 carbon atoms, wherein Z of the R^1 groups are $-\text{O}^-$ and the remainder of the R^1 groups are

This Sheet Has Been Replaced





groups.

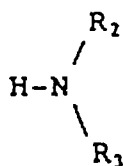
Also disclosed is a method of performing an NMR diagnostic procedure which involves administering to a warm-blooded animal an effective amount of the above-described complex and then exposing the warm-blooded animal to an NMR imaging procedure, thereby imaging at least a portion of the body of the warm-blooded animal.

Detailed Description of the Invention

The complexing agents employed in this invention are derivatives of the well-known chelating agents, DTPA and ethylenediaminetetraacetic acid ("EDTA"). In these derivatives, free carboxylic acid groups of DTPA (those not involved in the formation of coordination bonds with the paramagnetic ion) are converted to amide groups. Thus, if the paramagnetic ion is trivalent, two of the carboxylic acid groups of DTPA or one of the carboxylic acid groups of EDTA will be derivatized to the amide form. Likewise, if the paramagnetic ion is divalent, three of the carboxylic acid groups of DTPA or two of the carboxylic acid groups of EDTA will be derivatized to the amide form. When reacted with a divalent or trivalent paramagnetic ion, the resulting complexes are substantially non-ionic and neutral.

The amide derivatives of DTPA and EDTA are prepared in a conventional manner. In general, they are prepared by reacting a stoichiometric amount of an amine having the general formula





wherein R_2 and R_3 are as defined above, with a reactive derivative of DTPA or EDTA under amide-forming conditions. Such reactive derivatives include, for example, anhydrides, mixed anhydrides and acid chlorides. In one embodiment, the reactions are conducted in an organic solvent at an elevated temperature. Suitable solvents include those in which the reactants are sufficiently soluble and which are substantially unreactive with the reactants and products. Lower aliphatic alcohols, ketones, ethers, esters, chlorinated hydrocarbons, benzene, toluene, xylene, lower aliphatic hydrocarbons, and the like may advantageously be used as reaction solvents. Examples of such solvents are methanol, ethanol, propanol, butanol, pentanol, acetone, methylethyl ketone, diethylketone, methyl acetate, ethyl acetate, chloroform, methylene chloride, dichloroethane, hexane, heptane, octane, decane, and the like. If a DTPA or EDTA acid chloride is used as the starting material, then the reaction solvent advantageously is one which does not contain reactive functional groups, such as hydroxyl groups, as these solvents can react with the acid chlorides, thus producing unwanted by-products.

The reaction temperature may vary widely, depending upon the starting materials employed, the nature of the reaction solvent and other reaction conditions. Such reaction temperatures may range, for example, from about 0°C to about 150°C , preferably from about 30°C to about 70°C .

Following reaction of the reactive DTPA or EDTA derivative with the amine, any remaining anhydride or acid chloride groups can be hydrolyzed to the carboxylate groups by adding a stoichiometric excess of water to the reaction mixture and heating for a short time.

The alkoxyalkylamine advantageously contains from about 2 to about 6 carbon atoms. In preferred amines, the alkoxy portion contains about 1-2 carbon atoms and the alkyl portion contains from about 2 to about 5 carbon atoms. Such amines include, for example, methoxyethylamine, methoxypropylamine, methoxybutylamine, methoxypentylamine, ethoxyethylamine, ethoxypropylamine, ethoxybutylamine, and mixtures thereof. A particularly preferred amine is methoxyethylamine.

Preferred secondary amine compounds for reaction include amines with repeating alkoxy units such as $-(CH_2CH_2O)_n$. In the formula given above, preferred compounds are produced when R^2 is $-(CH_2CH_2O)_n-R^4$, R^4 is as defined above and R_3 is an aryl group optionally substituted with hydroxy, carboxyl, alkoxy having 1 to 8 carbons; alkyl having 1 to 8 carbons or halogen. Preferably, $n = 1, 2$ or 3 and R^4 is H or an alkyl group having from 1 to about 5 carbon atoms. Also preferably, R^3 is R^2 , H, hydroxy, or an alkyl or alkoxy group having from 1 to about 8 carbon atoms.

The resulting DTPA or EDTA alkoxyalkylamide is recovered from the reaction mixture by conventional procedures. For example, the product may be precipitated by adding a precipitating solvent to the reaction mixture, and recovered by filtration or centrifugation.



The paramagnetic ion is combined with the DTPA di- or trialkoxyalkylamide or EDTA mono- or dialkoxymethylamide under complex-forming conditions. In general, any of the paramagnetic ions referred to above can be employed in making the complexes of this invention. The complexes can conveniently be prepared by mixing a suitable oxide or salt of the paramagnetic ion with the complexing agent in aqueous solution. To assure complete complex formation, a slight stoichiometric excess of the complexing agent may be used. In addition, an elevated temperature, e.g., ranging from about 20° C to about 100° C, preferably from about 40° C to about 80° C, may be employed to insure complete complex formation. Generally, complete complex formation will occur within a period from a few minutes to a few hours after mixing. The complex may be recovered by precipitation using a precipitating solvent such as acetone, and further purified by crystallization, if desired.

The novel complexes of this invention can be formulated into diagnostic compositions for enteral or parenteral administration. These compositions contain an effective amount of the paramagnetic ion complex along with conventional pharmaceutical carriers and excipients appropriate for the type of administration contemplated. For example, parenteral formulations advantageously contain a sterile aqueous solution or suspension of from about 0.05 to 1.0M of a paramagnetic ion complex according to this invention. Preferred parenteral formulations have a concentration of paramagnetic ion complex of 0.1M to 0.5M. Such solutions also may contain pharmaceutically acceptable buffers and, optionally, electrolytes such as sodium chloride. Advantageously, the compositions may further

contain physiologically acceptable non-toxic cations in the form of a gluconate, chloride or other suitable organic or inorganic salts, including suitable soluble complexes with a chelant/ligand to enhance safety. The chelant/ligand desirably is derived from DTPA or EDTA. Such ligands include the ligands set forth above used to complex the paramagnetic and/or heavy metals to provide the complex formulations of this invention. Advantageously, the cation-ligand complex is provided in amounts ranging from about 0.1 mole % to about 15 mole % of the ligand-metal complex. Such physiologically acceptable, non-toxic cations include calcium ions, magnesium ions, copper ions, zinc ions and the like including mixtures thereto. Calcium ions are preferred. A typical single dosage formulation for parenteral administration has the following composition:

Gadolinium.DTPA-di(methoxyethylamide)	330mg/ml
Calcium DTPA-di(methoxyethylamide)	.14mg/ml
Distilled Water	q.s. to 1 ml
pH	7.0

Parenteral compositions may be injected directly or mixed with a large volume parenteral composition for systemic administration.

Formulations for enteral administration may vary widely, as is well-known in the art. In general, such formulations are liquids which include an effective amount of the paramagnetic ion complex in aqueous solution or suspension. Such enteral compositions may optionally include buffers, surfactants, thixotropic agents, and the like. Compositions for oral administration may also contain flavoring agents and

other ingredients for enhancing their organoleptic qualities.

The diagnostic compositions are administered in doses effective to achieve the desired enhancement of the NMR image. Such doses may vary widely, depending upon the particular paramagnetic ion complex employed, the organs or tissues which are the subject of the imaging procedure, the NMR imaging equipment being used, etc. In general, parenteral dosages will range from about 0.01 to about 1.0 MMol of paramagnetic ion complex per kg of patient body weight. Preferred parenteral dosages range from about 0.05 to about 0.5 MMol of paramagnetic ion complex per kg of patient body weight. Enteral dosages generally range from about 0.5 to about 100 MMol, preferably from about 1.0 to about 20 MMol of paramagnetic ion complex per kg of patient body weight.

The novel NMR image contrasting agents of this invention possess a unique combination of desirable features. The paramagnetic ion complexes exhibit an unexpectedly high solubility in physiological fluids, notwithstanding their substantially non-ionic character. This high solubility allows the preparation of concentrated solutions, thus minimizing the amount of fluid required to be administered. The non-ionic character of the complexes also reduces the osmolarity of the diagnostic compositions, thus preventing undesired edema and other side effects. As illustrated by the data presented below, the compositions of this invention have very low toxicities, as reflected by their high LD₅₀ values.

The diagnostic compositions of this invention are used in the conventional manner. The compositions may be administered to a warm-blooded animal either



systemically or locally to the organ or tissue to be imaged, and the animal then subjected to the NMR imaging procedure. The compositions have been found to enhance the magnetic resonance images obtained by these procedures. In addition to their utility in magnetic resonance imaging procedures, the complexing agents of this invention may also be employed for delivery of radiopharmaceuticals or heavy metals for x-ray contrast into the body.

The invention is further illustrated by the following examples, which are not intended to be limiting.

Example I

Preparation of N,N"-Bis[N-(2-methoxyethyl)-carbamoylmethyl]diethylenetriamine-N,N',N"-triacetic acid.

A stirred suspension of DTPA-dianhydride (10.8 g, 0.030 mole) in 100 ml. of isopropanol was treated with 2-methoxyethylamine (5.0 g, 0.067 mole). The entire mixture was heated at 50° C for 4 hours in a water bath. The pale yellow solution was filtered through a medium porosity sintered glass funnel to remove undissolved impurities, and the filtrate was taken to dryness under reduced pressure. The resulting amorphous foam was dried (vacuum desiccator) at ambient temperature for 18 hours. The yield of the bis(2-methoxyethylamide) of DTPA was 14.4 g (93.5%). ¹³C-NMR (22.49 MHz, D₂O, ref. p-dioxane at δ 67.4): δ 173.5, 172.3, 170.4, 71.0, 58.8, 57.9, 57.5, 55.9, 52.4, 52.1, 39.6. Analysis calculated for C₂₀H₃₁N₅O₁₀·0.4H₂O: C, 46.67%; H, 7.25%; N, 13.61%. Found: C, 47.15%; H, 7.42%; N, 13.35%.

Example II

Preparation of {N,N"-Bis[N-(2-methoxyethyl)-carbamoylmethyl]diethylenetriamine-N,N',N"-triaceto} gadolinium (III)

A mixture of gadolinium (III) oxide (3.3 g, 0.0091 mole) and bis(2-methoxyethylamide) of DTPA produced by the procedure described in Example I (10.2 g, 0.020 mole) in H₂O (100 ml.) was heated at 60-65° C for 3 hours in a water bath. The pale yellow homogeneous solution was filtered through a fine porosity sintered glass funnel to remove undissolved impurities and the clear filtrate was poured into acetone (2L). The heterogeneous mixture was stirred for 5 minutes and allowed to stand at ambient temperature for 30 minutes. Aqueous acetone was decanted off and the resulting gummy residue was dissolved with methanol (150 ml.). The solution was concentrated under reduced pressure and the complex was precipitated from the solution by adding it to more acetone (1L). The amorphous precipitate was collected, washed with acetone (2 X 100 ml.) and dried. The yield was 11.2 g (80.7%). The pale cream solid was crystallized from a mixture of methanol and tetrahydrofuran to give a colorless solid. It was 97.4% pure by HPLC. Analysis calculated for C₂₀H₃₄N₅O₁₀Gd·1.4 H₂O: C, 34.95%; H, 5.41%; N, 10.19%; Gd, 22.88%. Found: C, 35.20%; H, 5.42%; N, 10.27%; Gd, 22.52%.

This Sheet Has Been Replaced



Example III

Preparation of N,N"-Bis[N-(2-ethoxyethyl)carbamoylmethyl]diethylenetriamine-N,N',N"-triacetic acid.

The procedure of Example I is repeated in all essential details, except that ethoxyethylamine (5.97 g, 0.067 mole) is substituted for methoxyethylamine. The procedure produces the title compound in good yield.

Example IV

Preparation of {N,N"-Bis[N-(2-ethoxyethyl)-carbamoylmethyl]diethylenetriamine-N,N',N"-triaceto} gadolinium (III)

The procedure of Example II is repeated in all essential details, except that the bis(2-ethoxyethylamide) of DTPA produced by the procedure described in Example III is substituted in equimolar amount for the bis(2-methoxyethylamide) of DTPA. The procedure produces the title compound in good yield.

Example V

Preparation of {N,N"-Bis[N-(2-methoxyethyl)-carbamoylmethyl]diethylenetriamine-N,N',N"-triaceto} iron (III)

The procedure of Example II is repeated in all essential details, except that iron (III) acetylacetonate is substituted in equimolar amount for gadolinium (III) oxide. The procedure produces the title compound in good yield.

Example VI

Preparation of {N,N''-Bis[N-(2-methoxyethyl)-carbamoylemethyl]diethylenetriamine-N,N',N''-triaceto} Holmium (III)

The procedure of Example II is repeated in all essential details, except that holmium (III) oxide is substituted in equimolar amount for gadolinium (III) oxide. The procedure produces the title compound in good yield.

Example VII

Preparation of N,N',N''-Tris[N-(2-methoxyethyl)carbamoylemethyl]-diethylenetriamine-N,N''-diacetic Acid

DTPA (1 mol) is dissolved in acetonitrile by adding triethylamine (5 mol) and heating. The solution is cooled to room temperature. While stirring, isobutylchloroformate (3 mol) is added dropwise to this solution. An excess of 2-methoxyethylamine (7 mol) is added immediately and the reaction mixture is stirred until the reaction is complete. The solution is taken to dryness under reduced pressure. The crude product is purified by chromatography on an anion exchange column.

Example VIII

Preparation of {N,N',N''-Tris[N-(2-methoxyethyl)carbamoylemethyl]-diethylenetriamine-N,N''-diaceto} manganese(II)

An excess of the tris(2-methoxyethylamide) of DTPA produced by the procedure described in Example VII is dissolved in water and MnCO₃ is added. The mixture is stirred and heated until the solution becomes

This Sheet Has Been Replaced



homogeneous. The solution is taken to dryness under reduced pressure to give the desired product.

Example IX

Preparation of N,N'-Bis[N-(2-methoxyethyl)carbamoylmethyl] ethylenediamine-N,N'-diacetic Acid

2-Methoxyethylamine (3.0 g, 0.02 mol) in 100 ml of methanol was treated with EDTA-dianhydride (5.12 g, 0.02 mol). The reaction mixture was stirred for 5 hours and the solids dissolved. The solution was taken to dryness under reduced pressure. The residue was dried under high vacuum to give 8.5 g of glassy solid. Its ^{13}C -NMR spectrum was consistent with the desired structure.

Example X

Preparation of {N,N'-Bis[N-(2-methoxyethyl) carbamoylmethyl]-ethylenediamine-N,N'-diaceto}manganese(II)

A 15% excess of the bis(2-methoxyethylamide) of EDTA produced by the procedure described in Example IX (1.1 g, 0.0026 mol) was dissolved in water (10 ml) and MnCO_3 (0.27 g, 0.0023 mol) was added. Upon warming for 30 minutes, the solution became homogeneous. The solution was taken to dryness under reduced pressure. The resulting glassy solid was very soluble in water.

Example XI

The acute intravenous toxicity of the compound of Example II was determined as follows: ICR mice, at 1 to 4 per dose level, received single intravenous injections of the test substance via a lateral tail vein at

This Sheet Has Been Replaced



the rate of approximately 1 ml/minute. The test substances were at concentrations chosen to result in dose volumes of 5 to 75 ml/kg body weight. Dosing began at a volume of 10 ml/kg. Dose adjustments up or down were made to closely bracket the estimated LD₅₀ with 4 animals per group (2 males and 2 females). Observations of the mice were recorded at times 0, 0.5, 1, 2, 4 and 24 hours and once daily thereafter for up to 7 days post injection. On the 7th day post injection, the mice were euthanized, weighed and necropsied. Abnormal tissues were noted. At this time a decision was made as to whether any histopathology was to be performed and whether or not the tissues should be retained. Necropsies were also performed on mice expiring after 24 hours post-injection, except for dead mice found on the weekends. The LD₅₀ values, along with 95% CI were calculated using a modified Behrens-Reed-Meunch method. The results for the complex of Example II are reported below:

LD₅₀: 22.5 mmol/kg 95% Confidence Limits:
17.4 - 29.0 mmol/kg

Sex and Weight Range of Mice: Males(18.0-20.3 g)
Females (19.0-21.7 g)

The details of the test results are shown in Table I below. The data demonstrate that the complex of Example II was characterized by a low initial I.v. toxicity (LD₅₀ - 27mmol/kg) within the first 24 hours post injection. Two delayed deaths at 27.2 mmol/kg resulted in lowering the LD₅₀ to 22.5 mmol/kg. Surviving mice, in general, failed to gain weight during the 7-day post-injection period. Only one gross organ abnormality was noted at necropsy: a "pale" colored liver in a female dosed with 20.4 mmol/kg. No other mice at 20.4 mmol/kg or lower showed similar abnormali-

ties. Thus, these preliminary tests suggest that the formulation has a low order of i.v. toxicity.

Table I

Dose (mmol/kg)	Conc (M)	Deaths			Total	Body Weight Change (g)
		Immediate (0-1 hr)	(1-24 hr)	Delayed (1-7 days)		
6.8	0.68	0	0	0	0/2	M:-1.1/F:+2.1
13.6	0.68	0	0	0	0/2	M:+1.6/F:+1.4
20.4	0.68	1	0	0	1/4	M:-1.1/F:-3.2
27.2	0.68	2	0	2	4/4	-
34.0	0.68	4	-	-	4/4	-

Example XII

T_1 and T_2 relaxivity curves of the complex of Example II were obtained using a RADX (10 megahertz) NMR analyzer. The RADX analyzer was thermally stabilized at 37° C before performing any T_1 or T_2 measurements. Overall range tuning and mid-range calibration were performed on a 37° C warmed T_1 standard at the beginning of the experiment, according to manufacturer's instructions. Subsequent to calibration, T_1 standards were tested to verify calibration and linearity.

Ten millimolar solutions of the complex were prepared in sterile water for injection ("SWFI") and in 4% human serum albumin ("HSA")/0.9% NaCl. A series of lower concentrations (0.25, 0.50, 1.0, 2.5 and 5.0 mM) were prepared to form a concentration curve. A sample of each prepared concentration was warmed to 37° C in an NMR sample tube prior to assay. Triplicate T_1 and T_2 values were obtained on each dilution.

Separate linear regressions were determined using the reciprocal T_1 and T_2 mean values for the complex diluted in SWFI and 4% HSA. The relaxivity curves were generated by plotting the reciprocal T_1 or T_2 value against concentration. The following relaxation rates were determined for the complex of Example II:

Relaxation Rate ($\text{mM}^{-1}\text{sec}^{-1}$)

T_1		T_2	
H ₂ O	HSA	H ₂ O	HSA
4.69	4.40	4.81	6.38

Example XIII

Preparation of N,N"-Bis[N-(2-methoxyethyl)methoxy-carbamoylmethyl]diethylenetriamine-N,N',N"-triacetic acid.

The procedure of Example I is repeated in all essential details, except that N-methoxy-2-methoxyethylamine (7.04 g, 0.067 mole) is substituted for methoxyethylamine. The procedure produces the title compound in good yield.

Example XIV

Preparation of {N,N"-Bis[N-(2-methoxyethyl)methoxy-carbamoylmethyl]diethylenetriamine-N,N',N"-triaceto}gadolinium(III)

The procedure of Example II is repeated in all essential details, except that the bis(n-methoxy-2-methoxyethylamide) of DTPA produced by the procedure described in Example XIII is substituted in equimolar amount for the bis(2-methoxyethylamide) of DTPA. The procedure produces the title compound in good yield.

Example XV

Preparation of N,N"-Bis(N,N-di 2-methoxyethylcarbomoylmethyl)diethylenetriamine-N,N',N"-triacetic acid.

The procedure of Example I is repeated in all essential details, except that N,N-di-2-methoxyethylamine (8.91 gr, 0.067 mole) is substituted for methoxyethylamine. The procedure produces the title compound in good yield.



Example XVI

Preparation of [N,N"-Bis(N,N-di 2-methoxyethylcarbamoylmethyl)diethylenetriamine-N,N',N"-triaceto]gadolinium(III)

The procedure of Example II is repeated in all essential details, except that the bis(N,N-di 2-methoxyethylamide) of DTPA produced by the procedure described in Example XV is substituted in equimolar amount for the bis(2-methoxyethylamide) of DTPA. The procedure produces the title compound in good yield.

Example XVII

Preparation of N,N'-Bis[N-2-(2-methoxyethoxy)ethylmethylcarbamoylmethyl]diethylenetriamine-N,N',N"-triacetic acid.

The procedure of Example I is repeated in all essential details, except that N-2-(2-methoxyethoxy)ethylmethylaniline (8.91 g, 0.067 mole) is substituted for methoxyethylamine. The procedure produces the title compound in good yield.

Example XVIII

Preparation of {N,N"-Bis[N-2-(2-methoxyethoxy)ethylmethoxycarbamoylmethyl]diethylenetriamine-N,N',N"-triaceto} gadolinium (III).

The procedure of Example II is repeated in all essential details, except that the bis[N-2-(2-methoxyethoxy)ethylmethylaniline] of DTPA produced by the procedure described in Example XVII is substituted in equimolar amount for the bis(2-methoxyethylamide) of DTPA. The procedure produces the title compound in good yield.

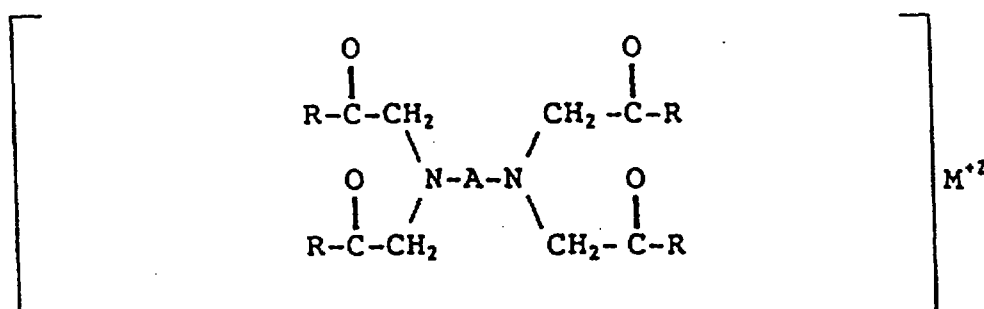
This Sheet Has Been Replaced



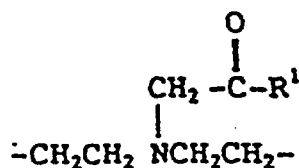


CLAIMS

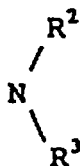
1. A complex having the following formula:



wherein A is selected from the group consisting of
 $-\text{CH}_2\text{CH}_2-$ and



and M^{+2} is a paramagnetic ion of an element with an atomic number of 21-29, 42-44 or 58-70, and a valence, Z, of +2 or +3; the R^1 groups may be the same or different and are selected from the group consisting of O^- and

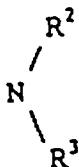


wherein R^2 is $-(\text{CH}_2\text{CH}_2\text{O})_n-\text{R}^4$ wherein n is 1-10 and R^4 is H, alkyl having 1 to 8 carbon atoms or aryl, unsubstituted or substituted with hydroxy and R^3 is H, R^2 , alkyl having from 1 to 8 carbon atoms, hydroxy, alkoxy having 1-8 carbon atoms, cycloalkyl with up to 10 carbon atoms or an aryl group which is optionally substituted with hydroxy, carboxyl, halogen, alkoxy



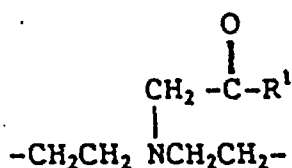


having from 1 to 8 carbon atoms or alkyl having from 1 to 8 carbon atoms, wherein 2 of the R^1 groups are $-O^-$ and the remainder of the R^1 groups are



groups.

2. The complex of claim 1, wherein A is



3. The complex of claim 1, wherein A is $-CH_2CH_2-$.

4. The complex of claim 1 or 2, wherein R^1 is an alkoxyalkyl amino group wherein the alkoxy portion contains 1 or 2 carbon atoms and the alkyl portion contains from about 2 to about 5 carbon atoms.

5. The complex of claim 1 or 2, wherein R^1 is methoxyethylamino, methoxypropylamino, methoxybutylamino, methoxypentylamino, ethoxyethylamino, ethoxypropylamino or ethoxybutylamino.

6. The complex of claim 1 wherein $n = 1, 2$ or 3 and R^1 is H or alkyl having 1-5 carbon atoms.

7. The complex of claim 6 wherein R^3 is H.

8. The complex of claim 6 wherein R^3 is R^2 , alkyl having from 1-8 carbon atoms, hydroxy, alkoxy having from 1-8 carbon atoms.

9. The complex of claim 1, wherein M^{+2} is chromium (III), manganese (II), manganese (III), iron (III), iron (II), cobalt (II), nickel (II), copper (II), praseodymium (III), neodymium (III), samarium (III), ytterbium (III), gadolinium (III), terbium (III), dysprosium (III), holmium (III) or erbium (III).

This Sheet Has Been Replaced

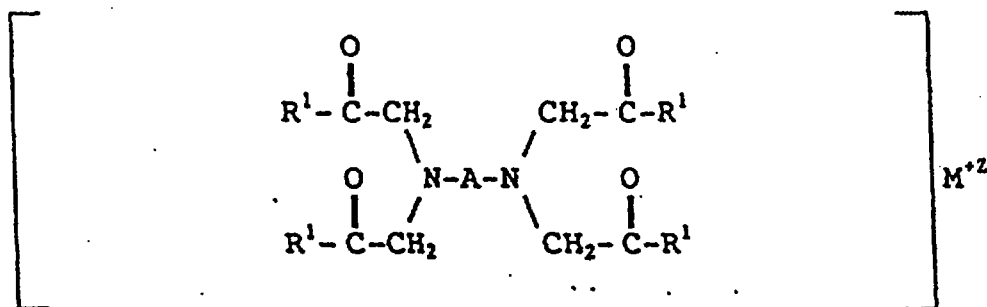




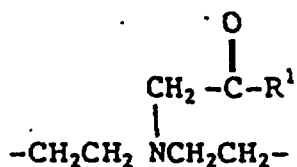
10. The complex of claim 1 or 8, wherein M^{+2} is gadolinium (III), terbium (III), dysprosium (III), holmium (III) or erbium (III).

11. The complex of claim 2, wherein R^1 is methoxyethylamino and M^{+2} is gadolinium (III).

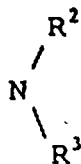
12. A diagnostic composition suitable for enteral or parenteral administration to a warm-blooded animal, which comprises an NMR imaging-effective amount of a complex of a paramagnetic ion having the following formula:



wherein A is selected from the group consisting of $-CH_2CH_2-$ or



wherein M^{+2} is a paramagnetic ion of an element with an atomic number of 21-29, 42-44 or 58-70, and a valence, Z, of +2 or +3; the R groups may be the same or different and are selected from the group consisting of $-O^-$ and

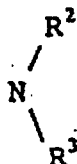


This Sheet Has Been Replaced



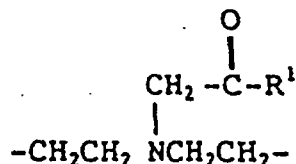


wherein R^2 is $-(CH_2CH_2O)_n-R^4$ wherein n is 1-10 and R^4 is H, alkyl having 1 to 8 carbon atoms or aryl, unsubstituted or substituted with hydroxy and R^3 is H, R^2 , alkyl having from 1 to 8 carbon atoms, hydroxy, alkoxy having 1 to 8 carbon atoms, cycloalkyl with up to 10 carbon atoms or aryl, unsubstituted or substituted with hydroxy, carboxyl, halogen, alkoxy having from 1 to 8 carbon atoms or alkyl having from 1 to 8 carbon atoms, wherein 2 of the R^1 groups are -O- and the remainder of the R^1 groups are



groups and a pharmaceutically acceptable carrier.

13. The composition of claim 12, wherein A is



14. The composition of claim 12, wherein A is $-CH_2CH_2-$.

15. The composition of claim 13 or 14, which is suitable for parenteral administration, wherein R^1 is an alkoxyalkyl, amino group, in which the alkoxy portion contains 1 or 2 carbon atoms and the alkyl portion contains from about 2 to about 5 carbon atoms, and the complex is dissolved or suspended in a sterile aqueous pharmaceutically acceptable carrier at a concentration of from about 0.05 to 1.0M.

16. The composition of claim 15, wherein R^1 is methoxypropylamino, methoxybutylamino, methoxyethylamino, ethoxyethylamino,

This Sheet Has Been Replaced





methoxypentylamino, ethoxypropylamino or ethoxybutylamino, and wherein the concentration of the complex in the composition is from about 0.05 to about 1.0M.

17. The composition of claim 12 wherein $n = 1, 2$ or 3 and R^4 is H or alkyl having 1-5 carbon atoms.

18. The composition of claim 12 wherein R^3 is hydrogen.

19. The composition of claim 17, wherein R^3 is R^2 , alkyl having from 1-8 carbon atoms, hydroxy, or alkoxy having from 1-8 carbon atoms.

20. The composition of claim 12, wherein M^{+2} is chromium (III), manganese (II), manganese (III), iron (III), iron (II), cobalt (II), nickel (II), copper (II), praseodymium (III), neodymium (III), samarium (III), ytterbium (III), gadolinium (III), terbium (III), dysprosium (III), holmium (III) or erbium (III).

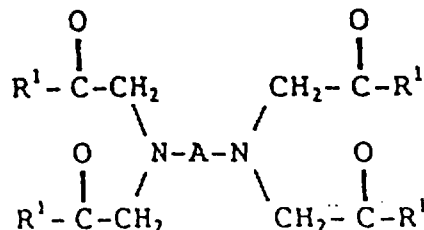
21. The composition of claim 20, wherein M^{+2} is gadolinium (III), terbium (III), dysprosium (III), holmium (III) or erbium (III).

22. The composition of claim 21, wherein R^1 is methoxyethylamino and M^{+2} is gadolinium (III).

23. The composition of claim 12, which further contains a pharmaceutically acceptable buffer.

24. The composition of claim 12, which further contains a pharmaceutically acceptable electrolyte.

25. The composition of claim 12, which further comprises a complexing agent of the formula



This Sheet Has Been Replaced



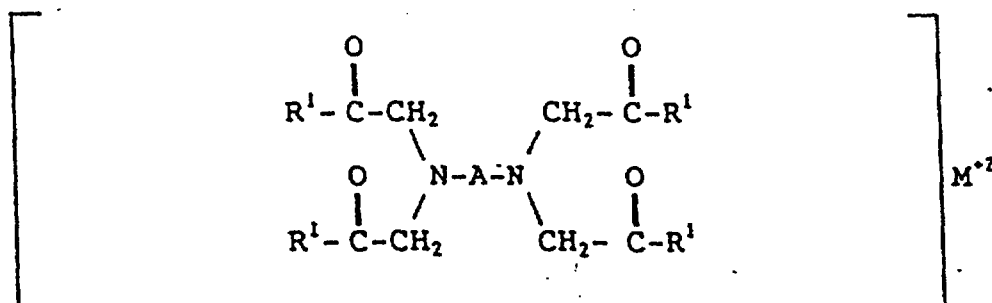


wherein A and R¹ are as defined as in claim 12, and said complexing agent is complexed with one or more physiologically acceptable, non-toxic cations.

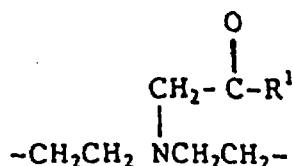
26. The composition of claim 25, wherein said complexing agent is employed in an amount ranging from about 0.1 to about 15 mole % of the paramagnetic ion containing complex, and is complexed with one or more cations selected from the group consisting of sodium ions, calcium ions, magnesium ions, copper ions, zinc ions and mixtures thereto.

27. The composition of claim 25, wherein said complexing agent is complexed with calcium ions.

28. A method of performing an NMR diagnostic procedure, which comprises administering to a warm-blooded animal an effective amount of a complex of the formula



wherein A is selected from the group consisting of -CH₂CH₂- and



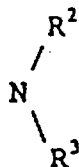
wherein M⁺² is a paramagnetic ion of an element with an atomic number of 21-29, 42-44 or 58-70, and a valence, Z, of +2 or +3; the R¹ groups may be the same or

This Sheet Has Been Replaced

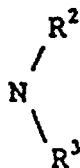




different and are selected from the group consisting of $-O^-$ and

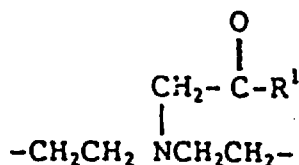


wherein R^2 is $-(CH_2CH_2O)_n-R^4$ wherein n is 1-10 and R^4 is H, alkyl having 1 to 8 carbon atoms or an aryl group optionally substituted with hydroxy and R^3 is H, R^2 , alkyl having from 1 to 8 carbon atoms, hydroxy, alkoxy having 1-8 carbon atoms, cycloalkyl with up to 10 carbon atoms or an aryl group optionally substituted with hydroxy, carboxyl, halogen, alkoxy having from 1 to 8 carbon atoms or alkyl having from 1 to 8 carbon atoms, wherein 2 of the R^1 groups are $-O^-$ and the remainder of the R^1 groups are



groups and then exposing the animal to an NMR imaging procedure, thereby imaging at least a portion of the body of the warm-blooded animal.

29. The method of claim 28, wherein A is



30. The method of claim 28, wherein A is $-CH_2CH_2-$.

31. The method of claim 29 or 30, wherein the complex is administered parenterally and wherein R^1 is an alkoxyalkyl amino group in which the alkoxy portion contains 1 or 2 carbon atoms and the alkyl portion contains from about 2 to about 5 carbon atoms, and the





complex is dissolved or suspended in a sterile aqueous pharmaceutically acceptable carrier at a concentration of from about 0.05 to 1.0M.

32. The method of claim 31, wherein R^1 is methoxypropylamino, methoxybutylamino, methoxyethylamino, ethoxyethylamino, methoxypentylamino, ethoxypropylamino or ethoxybutylamino, and wherein the concentration of the complex in the pharmaceutically acceptable carrier is from about 0.05 to about 1.0M.

33. The method of claim 28 wherein $n = 1, 2, \text{ or } 3$ and R^4 is H or alkyl having 1-5 carbon atoms.

34. The method of claim 28 wherein R^3 is H.

35. The method of claim 33, where R^3 is R^2 , alkyl having from 1-8 carbon atoms, hydroxy, or alkoxy having from 1-8 carbon atoms.

36. The method of claim 28, wherein M^{+2} is chromium (III), manganese (II), manganese (III), iron (III-), iron (II), cobalt (II), nickel (II), copper (II), praseodymium (III), neodymium (III), samarium (III), ytterbium (III), gadolinium (III), terbium (III), dysprosium (III), holmium (III) or erbium (III).

37. The method of claim 36, wherein M^{+2} is gadolinium (III), terbium (III), dysprosium (III), holmium (III) or erbium (III).

38. The method of claim 37, wherein R^1 is methoxyethylamino and M^{+2} is gadolinium (III).

39. The method of claim 28, wherein the pharmaceutically acceptable carrier contains a pharmaceutically acceptable buffer.

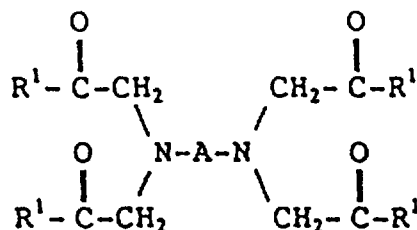
40. The method of claim 28, wherein the pharmaceutically acceptable carrier contains a pharmaceutically acceptable electrolyte.

This Sheet Has Been Replaced





41. The method of claim 28, wherein the pharmaceutically acceptable carrier contains a complexing agent of the formula

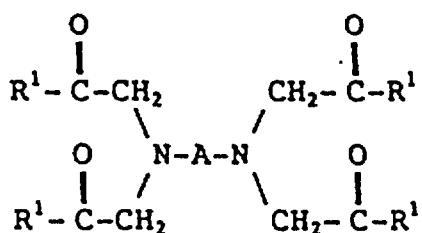


wherein A and R¹ are as defined as in claim 28, and said complexing agent is complexed with one or more physiologically acceptable, non-toxic cations.

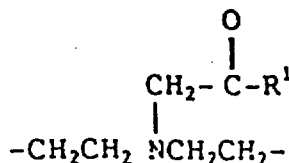
42. The method of claim 41, wherein said complexing agent is employed in an amount ranging from about 0.1 to about 15 mole % of the paramagnetic ion-containing complex and is complexed with one or more cation selected from the group consisting of sodium ions, calcium ions, magnesium ions, copper ions, zinc ions, and mixtures thereof.

43. The method of claim 42, wherein said complexing agent is complexed with calcium ions.

44. A complexing agent of the formula:



wherein A is selected from the group consisting of -CH₂CH₂- and

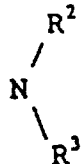


This Sheet Has Been Replaced

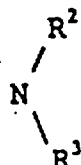




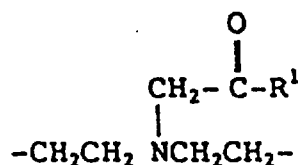
wherein the R^1 groups may be the same or different and are selected from the group consisting of $-O^-$ and



wherein R^2 is $-(CH_2CH_2O)_n-R^4$ wherein n is 1-10 and R^4 is H, alkyl having 1 to 8 carbon atoms or aryl, unsubstituted or substituted with hydroxy and R^3 is H, R^2 , alkyl having from 1 to 8 carbon atoms, hydroxy, alkoxy having 1-8 carbon atoms, cycloalkyl with up to 10 carbon atoms or an aryl, group which is optionally substituted with hydroxy, carboxyl, halogen, alkoxy having from 1 to 8 carbon atoms or alkyl having from 1 to 8 carbon atoms, wherein 2 of the R^1 groups are $-O^-$ and the remainder of the R^1 groups are.



45. The complexing agent of claim 44, wherein A is



46. The complexing agent of claim 44, wherein A is $-CH_2CH_2-$.

47. The complexing agent of claim 45 or 46, wherein R^1 is an alkoxyalkyl amino group in which the alkoxy portion contains 1 or 2 carbon atoms and the alkyl portion contains from about 2 to about 5 carbon atoms.

This Sheet Has Been Replaced





48. The complexing agent of claim 47, wherein R^1 is methoxyethylamino, methoxypropylamino, methoxybutylamino, methoxypentylamino, methoxyethylamino, ethoxypropylamino or ethoxybutylamino.

49. The complexing agent of claim 44, wherein $n = 1, 2$ or 3 and R^4 is H or alkyl group having 1-5 carbon atoms.

50. The complexing agent of claim 44, wherein R^3 is H.

51. The complexing agent of claim 49, wherein R^3 is R^2 , alkyl having from 1-8 carbon atoms, hydroxy, or an alkoxy group having from 1-8 carbon atoms.

52. The complexing agent of claim 49 wherein R^3 is an aryl group optionally substituted with hydroxy, carboxyl, halogen, alkoxy having from 1 to 8 carbon atoms or alkyl having from 1 to 8 carbon atoms.

This Sheet Has Been Replaced



ABSTRACT

NOVEL MAGNETIC RESONANCE IMAGING AGENTS

Novel magnetic resonance imaging agents comprise complexes of paramagnetic ions with alkoxyalkylamide derivatives of diethylenetriaminepentaacetic acid ("DTPA") or ethylenediaminetetraacetic acid ("EDTA"). These novel imaging agents are characterized by excellent NMR image-contrasting properties and by high solubilities in physiological solutions. A novel method of performing an NMR diagnostic procedure involves administering to a warm-blooded animal an effective amount of a complex as described above and then exposing the warm-blooded animal to an NMR imaging procedure, thereby imaging at least a portion of the body of the warm-blooded animal.

REPLACEMENT SHEETS		SG
☒	Description : paged to paged	1, 4-5, 7-8, 10, 13, 15, 17-18, 23-24
☒	Claim(s) : paged to paged	25 to 28
☐	Drawing(s) : paged to paged	
☐	Abstract : paged to paged	
DATE OF RECEIPT 23/7/99		

1

REPLACEMENT SHEET

23 JUL 1999

NOVEL MAGNETIC RESONANCE IMAGING AGENTS

Background of the Invention

5 This invention relates to nuclear magnetic resonance (NMR) imaging and, more particularly, to methods and compositions for enhancing NMR imaging.

10 The recently developed technique of NMR imaging encompasses the detection of certain atomic nuclei utilizing magnetic fields and radio-frequency radiation. It is similar in some respects to x-ray computed tomography (CT) in providing a cross-sectional display of the body organ anatomy with excellent resolution of soft tissue detail. As currently used,

15 the images produced constitute a map of the distribution density of protons and/or their relaxation times in organs and tissues. The technique of NMR imaging is advantageously non-invasive as it avoids the use of ionizing radiation.

20 While the phenomenon of NMR was discovered in 1945, it is only relatively recently that it has found application as a means of mapping the internal structure of the body as a result of the original suggestion of Lauterbur (Nature, 242, 190-191 (1973)).

25 The fundamental lack of any known hazard associated with the level of the magnetic and radio-frequency

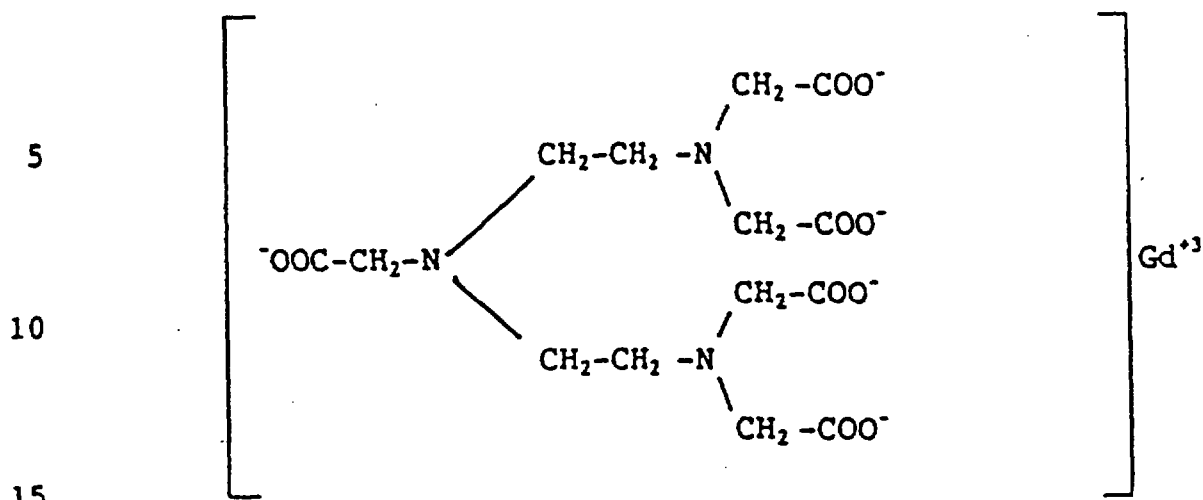
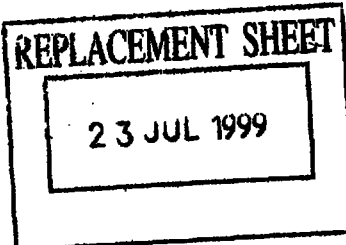
AMENDED SHEET

23 JUL 1999

certain other nuclei which are paramagnetic. Chemical compounds incorporating these paramagnetic nuclei may substantially alter the T_1 and T_2 values for nearby protons. The extent of the paramagnetic effect of a given chemical compound is a function of the environment within which it finds itself.

In general, paramagnetic divalent or trivalent ions of elements with an atomic number of 21 to 29, 42 to 44 and 58 to 70 have been found effective as NMR image contrasting agents. Suitable such ions include chromium (III), manganese (II), manganese (III), iron (III), iron (II), cobalt (II), nickel (II), copper (II), praseodymium (III), neodymium (III), samarium (III) and ytterbium (III). Because of their very strong magnetic moments, gadolinium (III), terbium (III), dysprosium (III), holmium (III) and erbium (III) are preferred. Gadolinium (III) ions have been particularly preferred as NMR image contrasting agents.

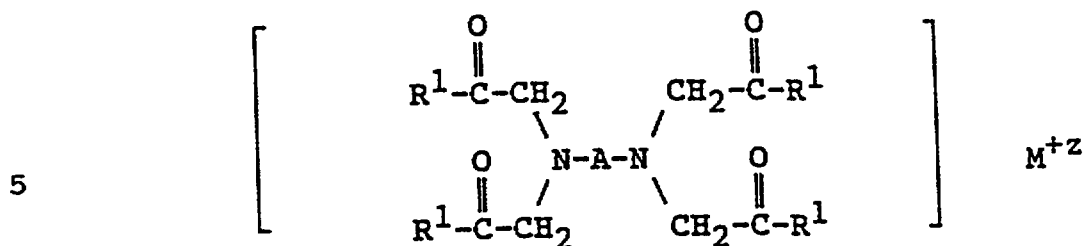
Typically, the divalent and trivalent paramagnetic ions have been administered in the form of complexes with organic complexing agents. Such complexes provide the paramagnetic ions in a soluble, non-toxic form, and facilitate their rapid clearance from the body following the imaging procedure. Gries et al., US-A- 4,647,447, disclose complexes of various paramagnetic ions with conventional aminocarboxylic acid complexing agents. A preferred complex disclosed by Gries et al. is the complex of gadolinium (III) with diethylenetriaminepentaacetic acid ("DTPA"). This complex may be represented by the formula:



Paramagnetic ions, such as gadolinium (III), have been found to form strong complexes with DTPA. These complexes do not dissociate substantially in physiological aqueous fluids. The complexes have a net charge of -2, and generally are administered as soluble salts. Typical such salts are the sodium and N-methylglucamine salts.

The administration of ionizable salts is attended by certain disadvantages. These salts can raise the in vivo ion concentration and cause localized disturbances in osmolality, which in turn, can lead to edema and other undesirable reactions.

Efforts have been made to design non-ionic paramagnetic ion complexes. In general, this goal has been achieved by converting one or more of the free carboxylic acid groups of the complexing agent to neutral, non-ionizable groups. For example, S.C. Quay, in ~~U.S.-A- 4,687,658 and 4,687,659~~ ^{US-A-} discloses alkylester and alkylamide derivatives, respectively, of DTPA complexes. Similarly, ~~published West German applications D 33 24 235 and 33 24 236~~ ^{DE-A-} disclose



wherein A is $-\text{CH}_2\text{CH}_2-$ or



REPLACEMENT SHEET

23 JUL 1977

and M^{+Z} is a paramagnetic ion of an element with an atomic number of 21-29, 42-44 or 58-70, and a valence, Z, of +2 or +3; the R^1 groups may be the same or different and are selected from the group consisting of $-\text{O}^-$ and

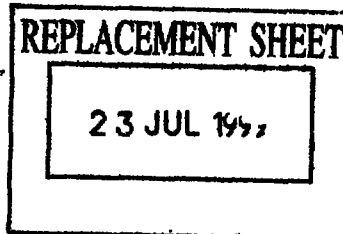


wherein R^2 is alkoxyalkyl in which the alkoxy portion contains 1 or 2 carbon atoms and the alkyl portion contains from 2 to 5 carbon atoms, ~~and R^3 is H, or R^2~~ or is $-(\text{CH}_2\text{CH}_2\text{O})_n-\text{R}^4$ wherein n is 1-10 and R^4 is H (except when n = 1), alkyl having 1 to 8 carbon atoms, or an aryl group which is unsubstituted or substituted with hydroxy and R^3 is H, R^2 , alkyl having from 1 to 8 carbon atoms, hydroxy, alkoxy having from 1-8 carbon atoms, cycloalkyl with up to 10 carbon atoms, or an aryl group which is unsubstituted or substituted with hydroxy, carboxyl, halogen, alkoxy having from 1 to 8 carbon atoms or alkyl having from 1 to 8 carbon atoms, wherein 2 or 3 of the R^1 groups are $-\text{O}^-$ and ~~the~~ remainder of the R^1 groups are



groups. The formula of the complexing agents is set forth in Claim 1.

AMENDED SHEET



Also disclosed is a method of performing an NMR diagnostic procedure which involves administering to a warm-blooded animal an effective amount of the above-described complex and then exposing the warm-blooded animal to an NMR imaging procedure, thereby imaging at least a portion of the body of the warm-blooded animal.

Detailed Description of the Invention

The complexing agents employed in this invention are derivatives of the well-known chelating agents, DTPA and ethylenediaminetetraacetic acid ("EDTA"). In these derivatives, free carboxylic acid groups of DTPA (those not involved in the formation of coordination bonds with the paramagnetic ion) are converted to amide groups. Thus, if the paramagnetic ion is trivalent, two of the carboxylic acid groups of DTPA or one of the carboxylic acid groups of EDTA will be derivatized to the amide form. Likewise, if the paramagnetic ion is divalent, three of the carboxylic acid groups of DTPA or two of the carboxylic acid groups of EDTA will be derivatized to the amide form. When reacted with a divalent or trivalent paramagnetic ion, the resulting complexes are substantially non-ionic and neutral.

The amide derivatives of DTPA and EDTA are prepared in a conventional manner. In general, they are prepared by reacting a stoichiometric amount of an amine having the general formula

AMENDED SHEET

23 JUL 1977

Following reaction of the reactive DTPA or EDTA derivative with the amine, any remaining anhydride or acid chloride groups can be hydrolyzed to the carboxylate groups by adding a stoichiometric excess of water to the reaction mixture and heating for a short time.

The alkoxyalkylamine advantageously contains from about 2 to about 6 carbon atoms. In preferred amines, the alkoxy portion contains about 1-2 carbon atoms and the alkyl portion contains from about 2 to about 5 carbon atoms. Such amines include, for example, methoxyethylamine, methoxypropylamine, methoxybutylamine, methoxypentylamine, ethoxyethylamine, ethoxypropylamine, ethoxybutylamine, and mixtures thereof. A particularly preferred amine is methoxyethylamine.

Preferred secondary amine compounds for reaction include amines with repeating alkoxy units such as $-(CH_2CH_2O)_n$. In the formula given above, preferred compounds are produced when R^2 is $-(CH_2CH_2O)_n-R^4$, R^4 is as defined above and R^3 is an aryl group optionally substituted with hydroxy, carboxyl, alkoxy having 1 to 8 carbons, alkyl having 1 to 8 carbons or halogen, Preferably, $n = 1, 2$ or 3 and R^4 is H or an alkyl group having from 1 to about 5 carbon atoms. Also preferably, R^3 is R^2 , H , hydroxy, or an alkyl or alkoxy group having from 1 to about 8 carbon atoms.

The resulting DTPA or EDTA alkoxyalkylamide is recovered from the reaction mixture by conventional procedures. For example, the product may be precipitated by adding a precipitating solvent to the reaction mixture, and recovered by filtration or centrifugation.

23 JUL 1999

13

other ingredients for enhancing their organoleptic qualities.

5 The diagnostic compositions are administered in doses effective to achieve the desired enhancement of the NMR image. Such doses may vary widely, depending upon the particular paramagnetic ion complex employed, the organs or tissues which are the subject of the imaging procedure, the NMR imaging equipment being used, etc. In general, parenteral dosages will range from about 0.01 to about 1.0 ~~mmol~~^{mmol} of paramagnetic ion complex per kg of patient body weight. Preferred parenteral dosages range from about 0.05 to about 0.5 ~~mmol~~^{mmol} of paramagnetic ion complex per kg of patient body weight. Enteral dosages generally range from about 0.5 to about 100 ~~mmol~~^{mmol}, preferably from about 1.0 to about 20 ~~mmol~~^{mmol} of paramagnetic ion complex per kg of patient body weight.

20 The novel NMR image contrasting agents of this invention possess a unique combination of desirable features. The paramagnetic ion complexes exhibit an unexpectedly high solubility in physiological fluids, notwithstanding their substantially non-ionic character. This high solubility allows the preparation of concentrated solutions, thus minimizing the amount of fluid required to be administered. The non-ionic character of the complexes also reduces the osmolarity of the diagnostic compositions, thus preventing undesired edema and other side effects. As illustrated by the data presented below, the compositions of this invention have very low toxicities, as reflected by their high LD₅₀ values.

30 The diagnostic compositions of this invention are used in the conventional manner. The compositions may be administered to a warm-blooded animal either

Example II

Preparation of {N,N"-Bis(N-(2-methoxyethyl)-
carbamoylemethyl]diethylenetriamine-N,N',N"-triaceto~~yl~~}
gadolinium (III)

5 A mixture of gadolinium (III) oxide (3.3 g, 0.0091
mole) and bis(2-methoxyethylamide) of DTPA produced by
the procedure described in Example I (10.2 g, 0.020
mole) in H₂O (100 ml.) was heated at 60-65° C for 3
10 hours in a water bath. The pale yellow homogeneous
solution was filtered through a fine porosity sintered
glass funnel to remove undissolved impurities and the
clear filtrate was poured into acetone (2~~5~~¹). The
heterogeneous mixture was stirred for 5 minutes and
allowed to stand at ambient temperature for 30 minutes.
15 Aqueous acetone was decanted off and the resulting
gummy residue was dissolved with methanol (150 ml.).
The solution was concentrated under reduced pressure
and the complex was precipitated from the solution by
adding it to more acetone (1~~5~~¹). The amorphous
20 precipitate was collected, washed with acetone (2 X 100
ml.) and dried. The yield was 11.2 g (80.7%). The
pale cream solid was crystallized from a mixture of
methanol and tetrahydrofuran to give a colorless solid.
It was 97.4% pure by HPLC. Analysis calculated for
25 C₂₀H₃₄N₃O₁₀Gd·1.4 H₂O: C, 34.95%; H, 5.41%; N, 10.19%; Gd,
22.88%. Found: C, 35.20%; H, 5.42%;, N, 10.27%; Gd,
22.52%.

REPLACEMENT SHEET

23 JUL 1999

AMENDED SHEET

23 JUL 1999

Example VI

Preparation of {N,N"-Bis[N-(2-methoxyethyl)-
carbamoylmethyl]diethylenetriamine-N,N',N"-triaceto}
holmium (III)

- 5 The procedure of Example II is repeated in all
essential details, except that holmium (III) oxide is
substituted in equimolar amount for gadolinium (III)
oxide. The procedure produces the title compound in
good yield.

10 Example VII

Preparation of N,N',N"-Tris[N-(2-methoxyethyl)
carbamoylmethyl]-diethylenetriamine-N,N"-diacetic ^aAcid

- 15 DTPA (1 mol) is dissolved in acetonitrile by add-
ing triethylamine (5 mol) and heating. The solution is
cooled to room temperature. While stirring,
isobutylchloroformate (3 mol) is added dropwise to this
solution. An excess of 2-methoxyethylamine (7 mol) is
added immediately and the reaction mixture is stirred
until the reaction is complete. The solution is taken
20 to dryness under reduced pressure. The crude product
is purified by chromatography on an anion exchange
column.

Example VIII

- 25 Preparation of {N,N',N"-Tris[N-(2-
methoxyethyl)carbamoylmethyl]-diethylenetriamine-N,N"-
diaceto} manganese(II)

- 30 An excess of the tris(2-methoxyethylamide) of DTPA
produced by the procedure described in Example VII is
dissolved in water and MnCO₃ is added. The mixture is
stirred and heated until the solution becomes

23 JUL 1999

homogeneous. The solution is taken to dryness under reduced pressure to give the desired product.

Example IX

5 Preparation of N,N'-Bis[N-(2-methoxyethyl)carbamoyl-methyl] ethylenediamine-N,N'-diacetic acid

2-Methoxyethylamine (3.0 g, 0.02 mol) in 100 ml of methanol was treated with EDTA-dianhydride (5.12 g, 0.02 mol). The reaction mixture was stirred for 5 hours and the solids dissolved. The solution was taken
10 to dryness under reduced pressure. The residue was dried under high vacuum to give 8.5 g of glassy solid. Its ^{13}C -NMR spectrum was consistent with the desired structure.

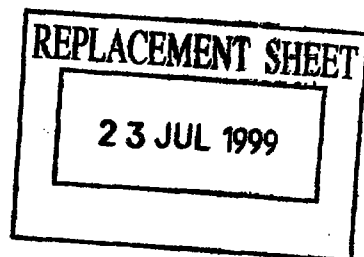
Example X

15 Preparation of {N,N'-Bis[N-(2-methoxyethyl) carbamoyl-methyl]-ethylenediamine-N,N'-diaceto}manganese(II)

A 15% excess of the bis(2-methoxyethylamide) of EDTA produced by the procedure described in Example IX (1.1 g, 0.0026 mol) was dissolved in water (10 ml) and
20 MnCO_3 (0.27 g, 0.0023 mol) was added. Upon warming for 30 minutes, the solution became homogeneous. The solution was taken to dryness under reduced pressure. The resulting glassy solid was very soluble in water.

Example XI

25 The acute intravenous toxicity of the compound of Example II was determined as follows: ICR mice, at 1 to 4 per dose level, received single intravenous injections of the test substance via a lateral tail vein at



Example XIII

Preparation of N,N"-Bis[N-(2-methoxyethyl)methoxy-carbamoylmethyl]diethylenetriamine-N,N',N"-triacetic acid.

- 5 The procedure of Example I is repeated in all essential details, except that N-methoxy-2-methoxyethylamine (7.04 g, 0.067 mole) is substituted for methoxyethylamine. The procedure produces the title compound in good yield.

10

Example XIV

Preparation of {N,N"-Bis[N-(2-methoxyethyl)methoxy-carbamoylmethyl]diethylenetriamine-N,N',N"-triaceto}gadolinium(III)

15

The procedure of Example II is repeated in all essential details, except that the bis(n-methoxy-2-methoxyethylamide) of DTPA produced by the procedure described in Example XIII is substituted in equimolar amount for the bis(2-methoxyethylamide) of DTPA. The procedure produces the title compound in good yield.

20

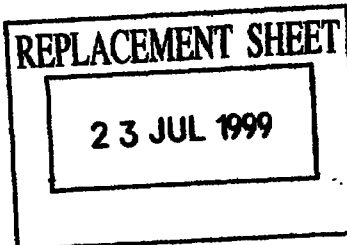
Example XV

Preparation of N,N"-Bis(N,N-di-2-methoxyethylcarbamoylmethyl)diethylenetriamine-N,N',N"-triacetic acid.

25

The procedure of Example I is repeated in all essential details, except that N,N-di-2-methoxyethylamine (8.491 gr, 0.067 mole) is substituted for methoxyethylamine. The procedure produces the title compound in good yield.

AMENDED SHEET



Example XVI

Preparation of [N,N"-Bis(N,N-di-2-methoxyethylcarbamoylmethyl)diethylenetriamine-N,N',N"-triaceto]gadolinium(III)

5 The procedure of Example II is repeated in all essential details, except that the bis(N,N-di-2-methoxyethylamide) of DTPA produced by the procedure described in Example XV is substituted in equimolar amount for the bis(2-methoxyethylamide) of DTPA. The
10 procedure produces the title compound in good yield.

Example XVII

Preparation of N,N'-Bis[N-2-(2-methoxyethoxy)ethylmethylcarbamoylmethyl]diethylenetriamine-N,N',N"-triacetic acid.

15 The procedure of Example I is repeated in all essential details, except that N-2-(2-methoxyethoxy)-ethylmethanamine (8.91 g, 0.067 mole) is substituted for methoxyethylamine. The procedure produces the title compound in good yield.

Example XVIII

20 Preparation of {N,N"-Bis[N-2-(2-methoxyethoxy)ethylmethoxycarbamoylmethyl]diethylenetriamine-N,N',N"-triaceto} gadolinium (III).

25 The procedure of Example II is repeated in all essential details, except that the bis[N-2-(2-methoxyethoxy)ethylmethanamide] of DTPA produced by the procedure described in Example XVII is substituted in equimolar amount for the bis(2-methoxyethylamide) of DTPA. The procedure produces the title compound in
30 good yield.

AMENDED SHEET



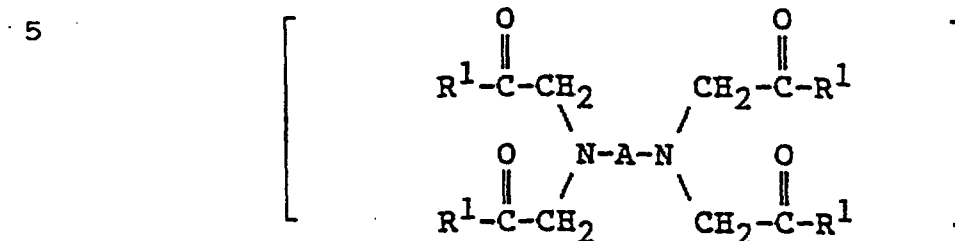
25

REPLACEMENT SHEET

23 JUL 1999

CLAIMS:

1. A complexing agent of the formula:



wherein A is selected from the group consisting of $-\text{CH}_2\text{CH}_2-$ and



wherein the R^1 groups may be the same or different and are selected from the group consisting of $-\text{OH}$ and



wherein R^2 is alkoxyalkyl in which the alkoxy portion contains 1 or 2 carbon atoms and the alkyl portion contains from 2 to 5 carbon atoms ~~and R^3 is H or R^2~~ or is $-(\text{CH}_2\text{CH}_2\text{O})_n-\text{R}^4$ wherein n is 1-10 and R^4 is H (except when $n = 1$), alkyl having 1 to 8 carbon atoms, or aryl unsubstituted or substituted with hydroxy and R^3 is H, R^2 , alkyl having from 1 to 8 carbon atoms, hydroxy, alkoxy having 1 to 8 carbon atoms, cycloalkyl with up to 10 carbon atoms, or an aryl group which is optionally substituted with hydroxy, carboxyl, halogen, alkoxy having from 1 to 8 carbon atoms or alkyl having from 1 to 8 carbon atoms, wherein 2 or 3 of the R^1 groups are $-\text{OH}$ and the remainder of the R^1 groups are



AMENDED SHEET



26

REPLACEMENT SHEET

23 JUL 1999

2. A complexing agent according to claim 1 wherein R^1 is methoxyethylamino, methoxypropylamino, methoxybutylamino, methoxypentylamino, ethoxyethylamino, ethoxypropylamino or ethoxybutylamino.

5

3. A complexing agent according to claim 1 wherein R^2 is $-(CH_2CH_2O)_n-R^4$, n is 1, 2 or 3 and R^4 is H (except when $n = 1$) or an alkyl group having 1 to 5 carbon atoms.

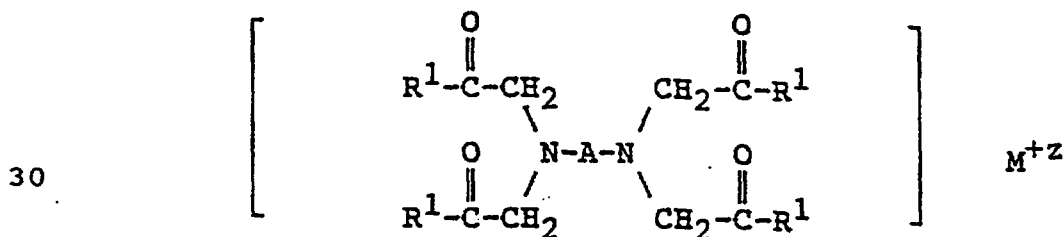
10

4. A complexing agent according to any one of claims 1 to 3, wherein R^3 is H.

5. A complexing agent according to any one of claims 1 to 3, wherein R^3 is R^2 , alkyl having from 1 to 8 carbon atoms, hydroxy, or an alkoxy group having from 1 to 8 carbon atoms.

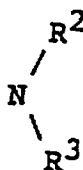
6. A complexing agent according to any one of claims 1 to 3, wherein R^3 is an aryl group optionally substituted with hydroxy, carboxyl, halogen, alkoxy having from 1 to 8 carbon atoms or alkyl having from 1 to 8 carbon atoms.

7. A complex of a complexing agent according to any one of claims 1 to 6 and a metal ion M^{z+} and having the following formula:



wherein A has the meaning ascribed to it in claim 1 and R^1 is

35



as defined in claim 1 or is $-O^-$, and M^{+z} is a paramagnetic

AMENDED SHEET

23 JUL 1999



27

ion of an element with an atomic number of 21-29, 42-44 or 58-70, and a valence, Z, of +2 or +3.

8. A complex according to claim 7, wherein M^{+z} is
5 chromium (III), manganese (II), manganese (III), iron (III),
iron (II), cobalt (II), nickel (II), copper (II),
praseodymium (III), neodymium (III), samarium (III),
ytterbium (III), gadolinium (III), terbium (III), dysprosium
(III), holmium (III) or erbium (III).

10

9. A complex according to claim 7 or claim 8,
wherein R^1 is methoxyethylamino and M^{+z} is gadolinium (III).

10. A diagnostic composition suitable for enteral or
15 parenteral administration to a warm-blooded animal, which
comprises an NMR imaging-effective amount of a complex
according to any one of claims 7 to 9.

11. A composition according to claim 10, which is
20 suitable for parenteral administration, wherein the complex
is dissolved or suspended in a sterile aqueous
pharmaceutically acceptable carrier at a concentration of
from about 0.05 to 1.0M.

25 12. A composition according to claim 10 or claim 11,
which further contains a pharmaceutically acceptable buffer.

13. A composition according to any one of claims 10
to 12, which further contains a pharmaceutically acceptable
30 electrolyte.

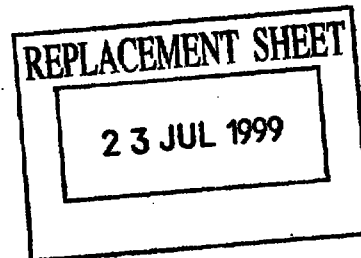
14. A composition according to any one of claims 10
to 13, which further comprises a salt of a complexing agent
according to any one of claims 1 to 6, the cation(s) of said
35 salt being one or more physiologically acceptable, non-toxic
cations.

15. A composition according to claim 14, wherein said

AMENDED SHEET



complexing agent is employed in an amount ranging from about 0.1 to about 15 mole % of the paramagnetic ion containing complex, and is complexed with one or more cations selected from the group consisting of sodium ions, calcium ions, 5 magnesium ions, zinc ions and mixtures thereof.



AMENDED SHEET