

(19) World Intellectual Property Organization  
International Bureau



(43) International Publication Date  
27 April 2006 (27.04.2006)

PCT

(10) International Publication Number  
**WO 2006/044113 A1**

(51) International Patent Classification:

*C08J 5/18* (2006.01)      *C08K 5/00* (2006.01)  
*C08K 5/1515* (2006.01)      *C08L 27/08* (2006.01)

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(21) International Application Number:

PCT/US2005/034284

(22) International Filing Date:

26 September 2005 (26.09.2005)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

60/618,003      12 October 2004 (12.10.2004)      US  
60/620,057      19 October 2004 (19.10.2004)      US

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(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, LY, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

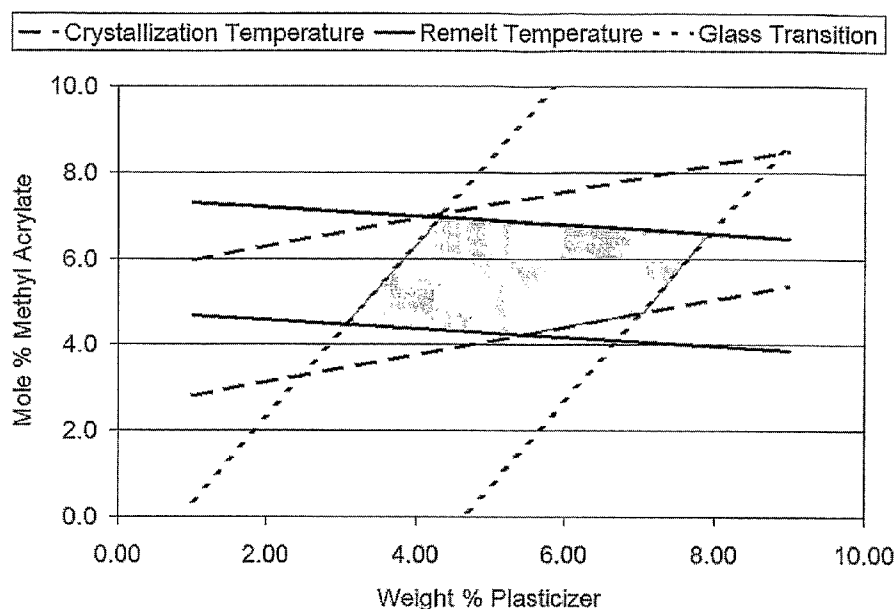
(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— with international search report

[Continued on next page]

(54) Title: PLASTICIZER IN ALKYL ACRYLATE VINYLIDENE CHLORIDE POLYMER



(57) Abstract: Articles comprise a monolayer blown film prepared from a composition comprising at least one vinylidene chloride polymer and at least one plasticizer wherein at least one vinylidene chloride polymer comprises vinylidene chloride and at least one alkyl acrylate selected from methyl acrylate, ethyl acrylate, or butyl acrylate or a combination thereof in an amount of from 2.5 to 9 mole percent of the monomer content of the vinylidene chloride polymer and wherein the plasticizer is present in an amount of from 1 to 15 parts by weight per hundred parts of polymer, wherein the article is selected from a package, a container, a laminate, sausage casing or combination thereof, particularly a sausage casing, wherein at least 4 of designated characteristics are present. The invention also includes processes for making articles of the invention and films used therein.

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