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(54) Title: LARGE-WIDTH/DIAMETER RISER SEGMENT LOWERABLE THROUGH A ROTARY OF A DRILLING RIG

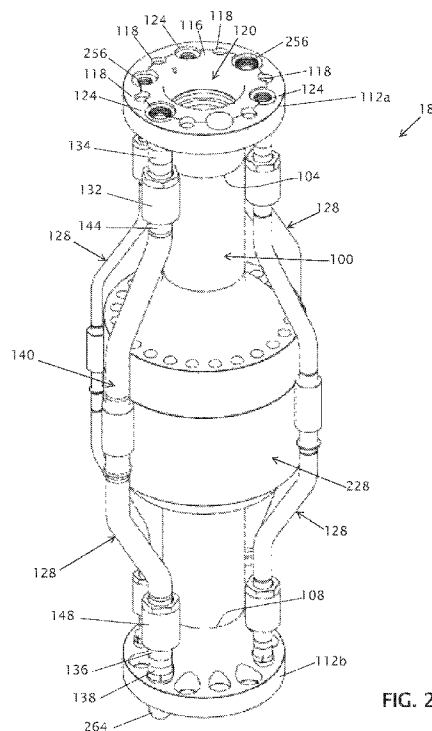


FIG. 2

(57) Abstract: This disclosure includes auxiliary-line riser segment as-
semblies (e.g., with isolation units) that are suitable for managed pressure
drilling (MPD) and that can be lowered (e.g., when connected to other riser
segment assemblies) through a rotary of a drilling rig. Some embodiments
are configured to have portions of the auxiliary lines connected (e.g.,
without welding) below the rotary.



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