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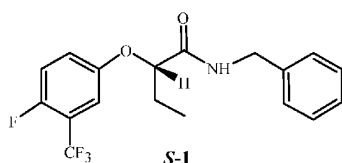
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(54) Title: PROCESS FOR THE SYNTHESIS OF S-BEFLUBUTAMID FROM (R)-2-AMINO BUTANOIC ACID



(57) Abstract: Disclosed are methods for preparing compound S-1 (S-1) from
(R)-2-bromobutanoic acid prepared by treating (R)-2-aminobutanoic acid with an
alkali metal nitrite compound and hydrobromic acid.

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