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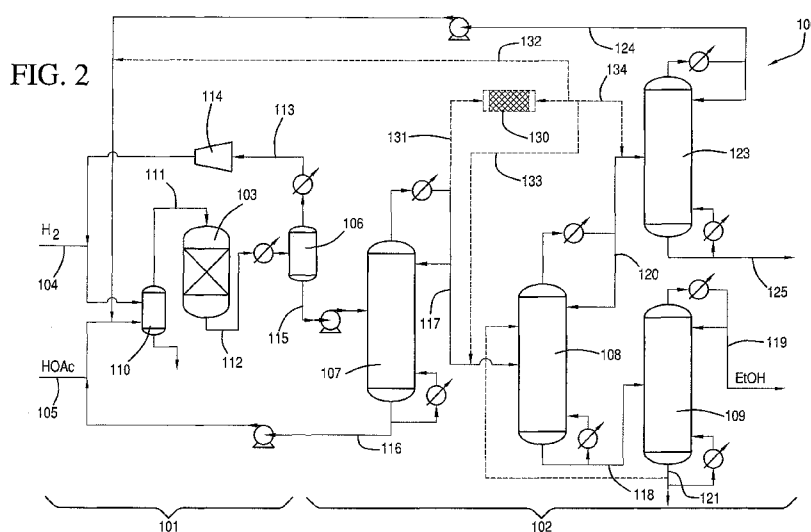
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[Continued on next page]

(54) Title: PROCESS FOR PURIFYING A CRUDE ETHANOL PRODUCT



(57) Abstract: Recovery of ethanol from a crude ethanol product obtained from the hydrogenation of acetic acid. Separation and purification processes of the crude ethanol products are employed to allow recovery of ethanol and remove acetal impurities.



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