ABSTRACT

CONDUCTOR RAILS

A method of manufacturing a conductor rail comprising a main body (11) and a wear-resisting facing layer comprises feeding the main body (11) to a welding station (10) while simultaneously feeding the facing layer to the welding station as two or more portions (12), and welding the two or more portions (12) of the facing layer together at the welding station (10) in such manner as to obtain a mechanical interlocking engagement of the facing layer with the main body (11).

FIGURE 1