

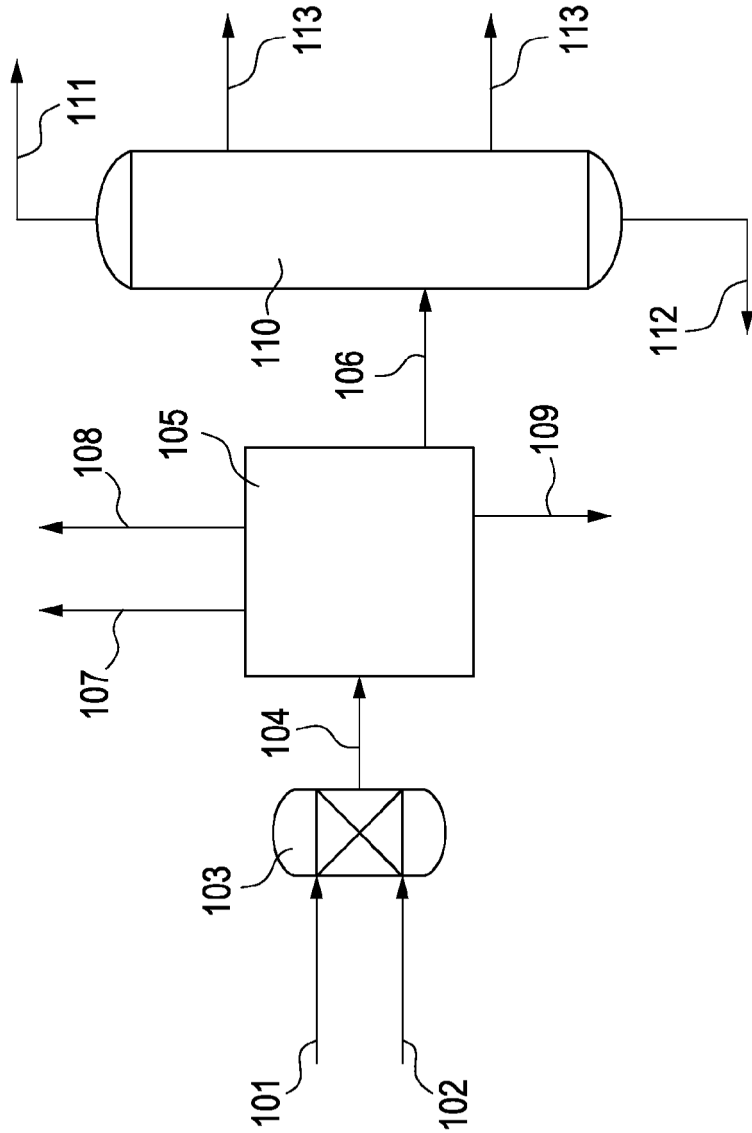


FIG. 1

FIG. 2

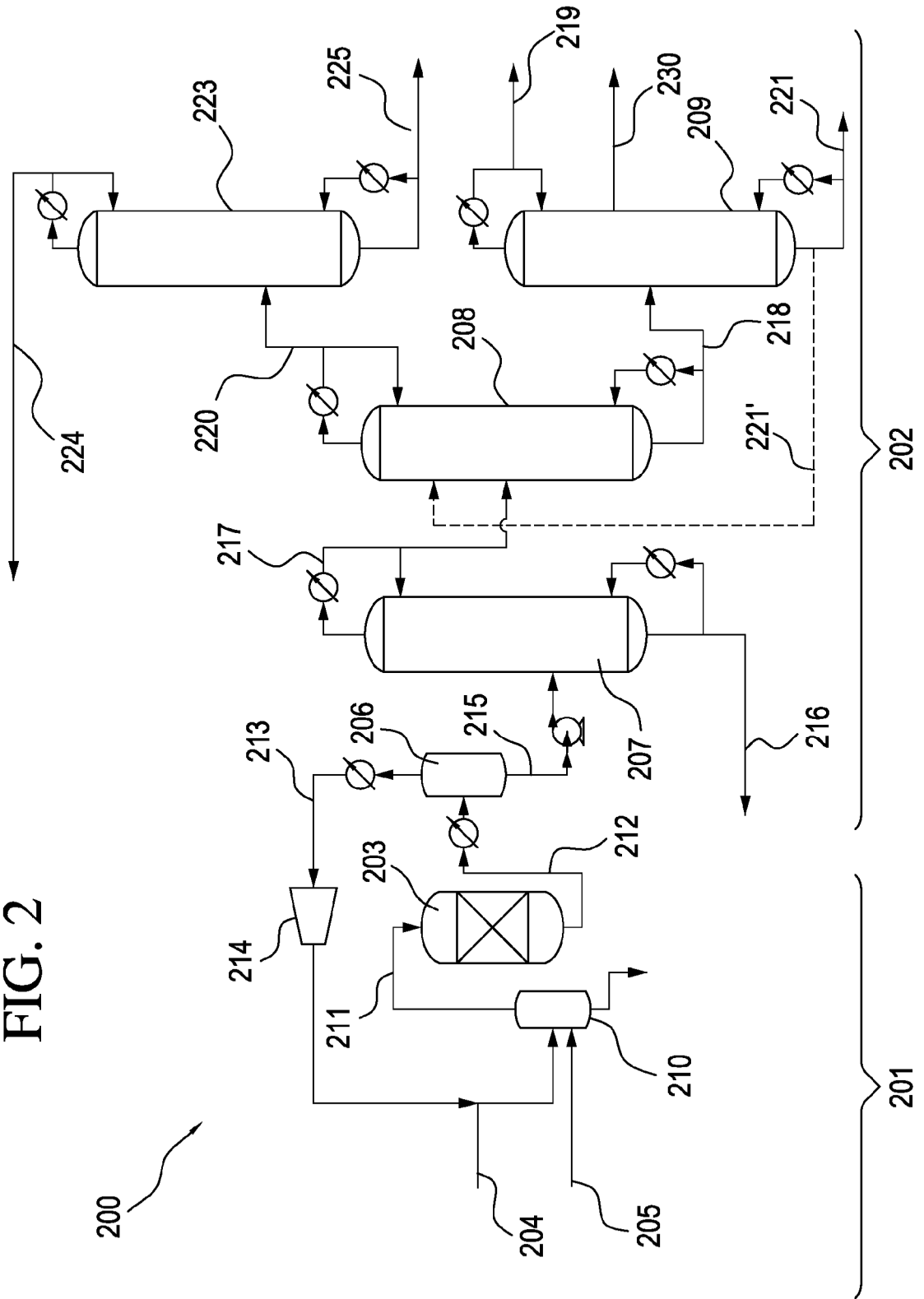


FIG. 3 Ethanol Purification Column: Side Draw Offs: Decrease in Propanol

