Bottle 20 also has an overall height ~~28~~ between the neck finish top surface and the base of the container. Neck finish 24 has a cylindrical internal diameter D.

FIGS. 3-4 illustrate a cork-type glass wine bottle 30 having the same body 22 and neck 26 as bottle 20 in FIGS. 1-2. The neck finish 32 of bottle 30 includes an external shoulder 34 for gripping by a cork press, and an internal diameter D for receiving a cork-type plug closure. The diameter D extends for at least a distance C into the neck finish and neck, this distance C sometimes being referred to as the "cork spec." Bottle 30 including neck 26 and neck finish 32 have the same dimensions L, K and D as does the bottle 20 of FIGS. 1-2. The overall height 36 of bottle 30 typically would be slightly less than the height ~~28~~ of bottle 20 because of the lesser height of neck finish 32.

Thus, a glassware machine can be reconfigured from one bottle 20 or 30 to the other by simply changing the neck rings that mold the neck finish at the blank stage while leaving the blow molds at the mold stage unchanged.

There thus have been disclosed a method of making a glass wine bottle, and a resulting bottle, that fully satisfy all of the objects and aims previously set forth. The disclosure has been presented in connection with exemplary embodiments, and modifications and variations have been discussed. Other modifications and variations readily would suggest themselves to persons of ordinary skill in the art in view of the foregoing description.

Bottle 20 also has an overall height 29 between the neck finish top surface and the base of the container. Neck finish 24 has a cylindrical internal diameter D.

FIGS. 3-4 illustrate a cork-type glass wine bottle 30 having the same body 22 and neck 26 as bottle 20 in FIGS. 1-2. The neck finish 32 of bottle 30 includes an external shoulder 34 for gripping by a cork press, and an internal diameter D for receiving a cork-type plug closure. The diameter D extends for at least a distance C into the neck finish and neck, this distance C sometimes being referred to as the "cork spec." Bottle 30 including neck 26 and neck finish 32 have the same dimensions L, K and D as does the bottle 20 of FIGS. 1-2. The overall height 36 of bottle 30 typically would be slightly less than the height 29 of bottle 20 because of the lesser height of neck finish 32.

Thus, a glassware machine can be reconfigured from one bottle 20 or 30 to the other by simply changing the neck rings that mold the neck finish at the blank stage while leaving the blow molds at the mold stage unchanged.

There thus have been disclosed a method of making a glass wine bottle, and a resulting bottle, that fully satisfy all of the objects and aims previously set forth. The disclosure has been presented in connection with exemplary embodiments, and modifications and variations have been discussed. Other modifications and variations readily would suggest themselves to persons of ordinary skill in the art in view of the foregoing description.