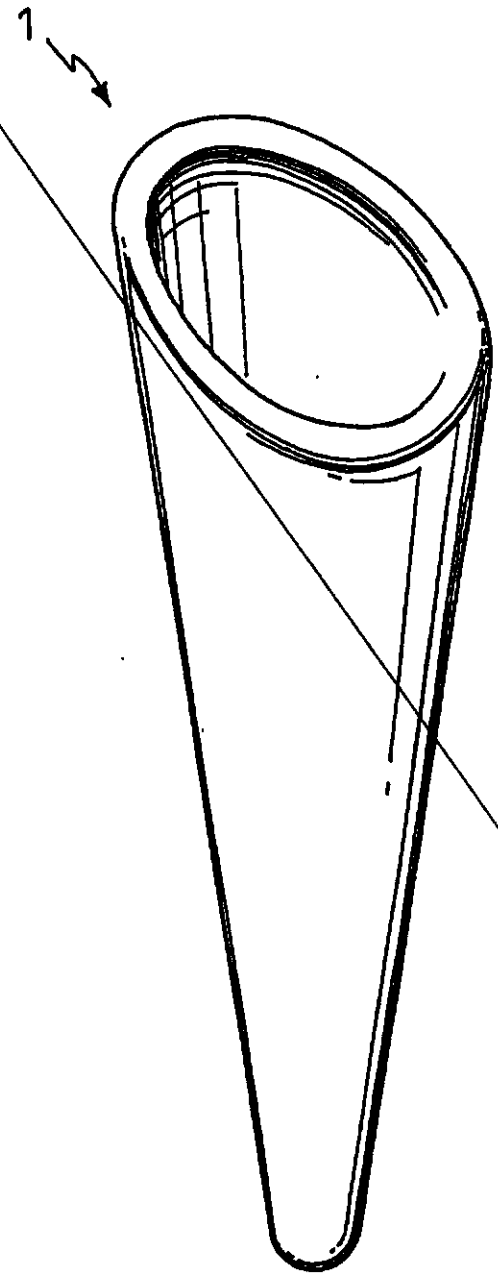


FIG. 1

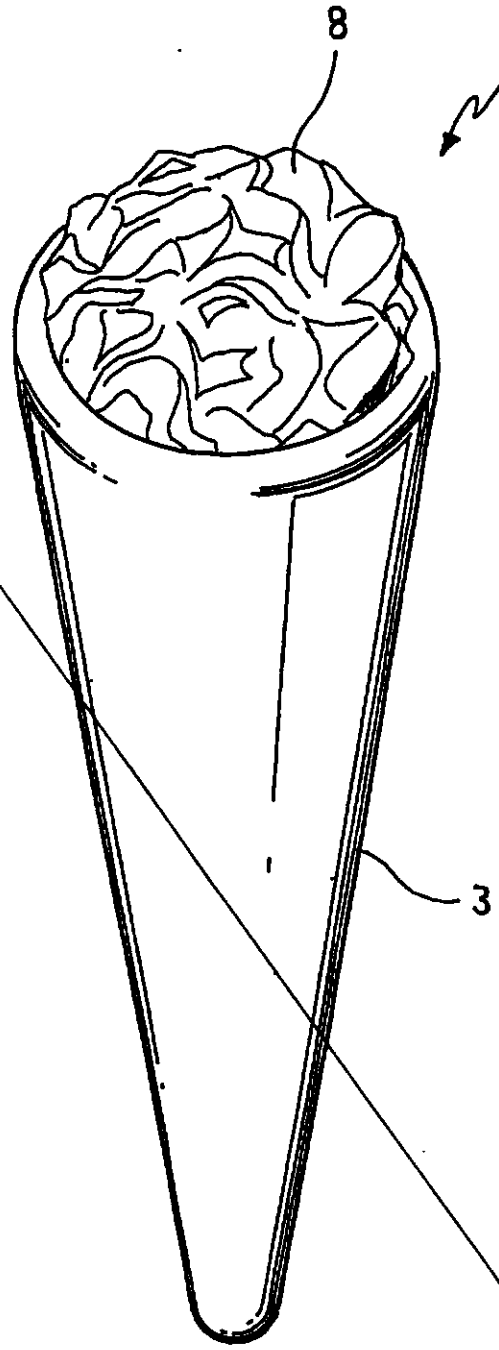


FIG. 3

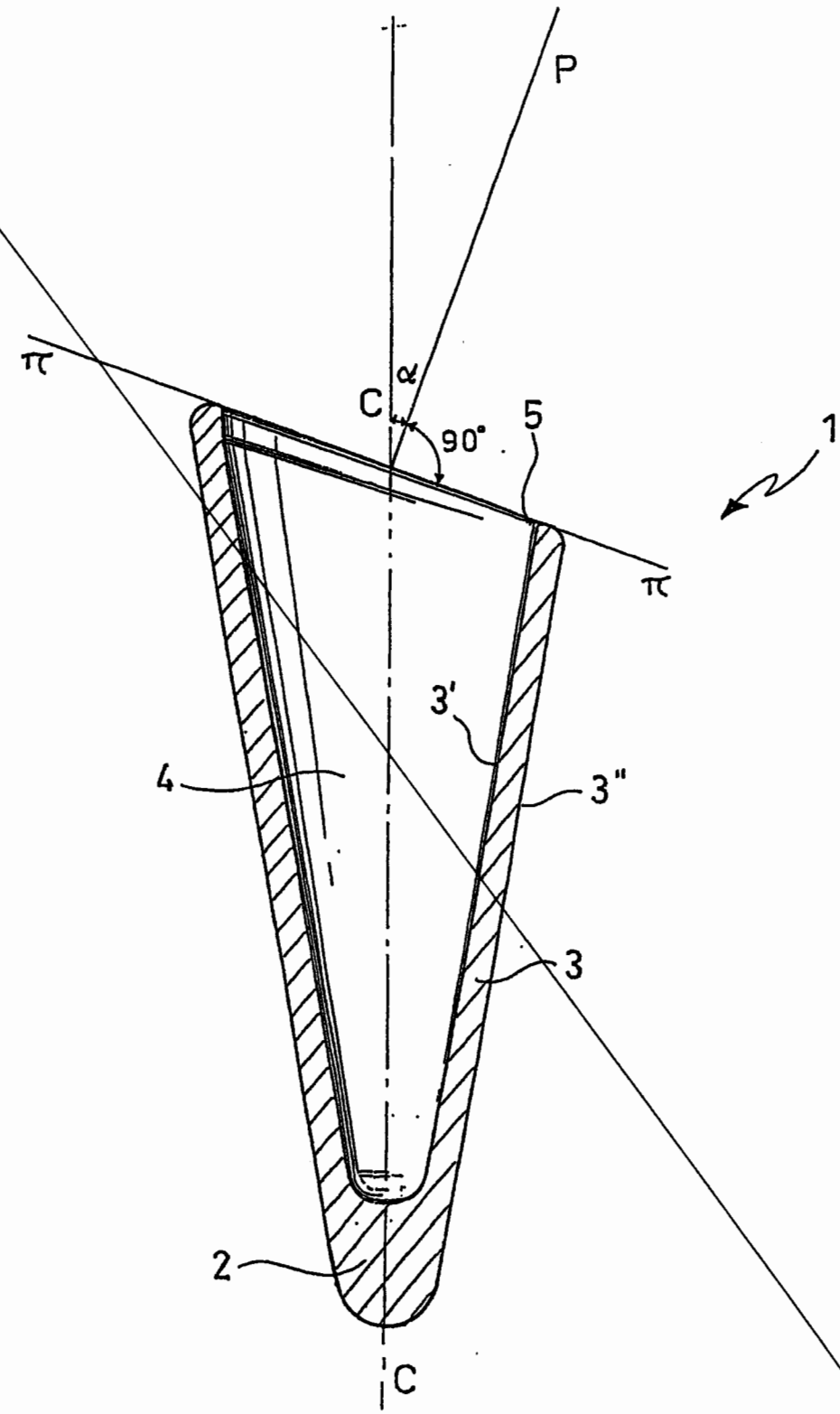


FIG. 2

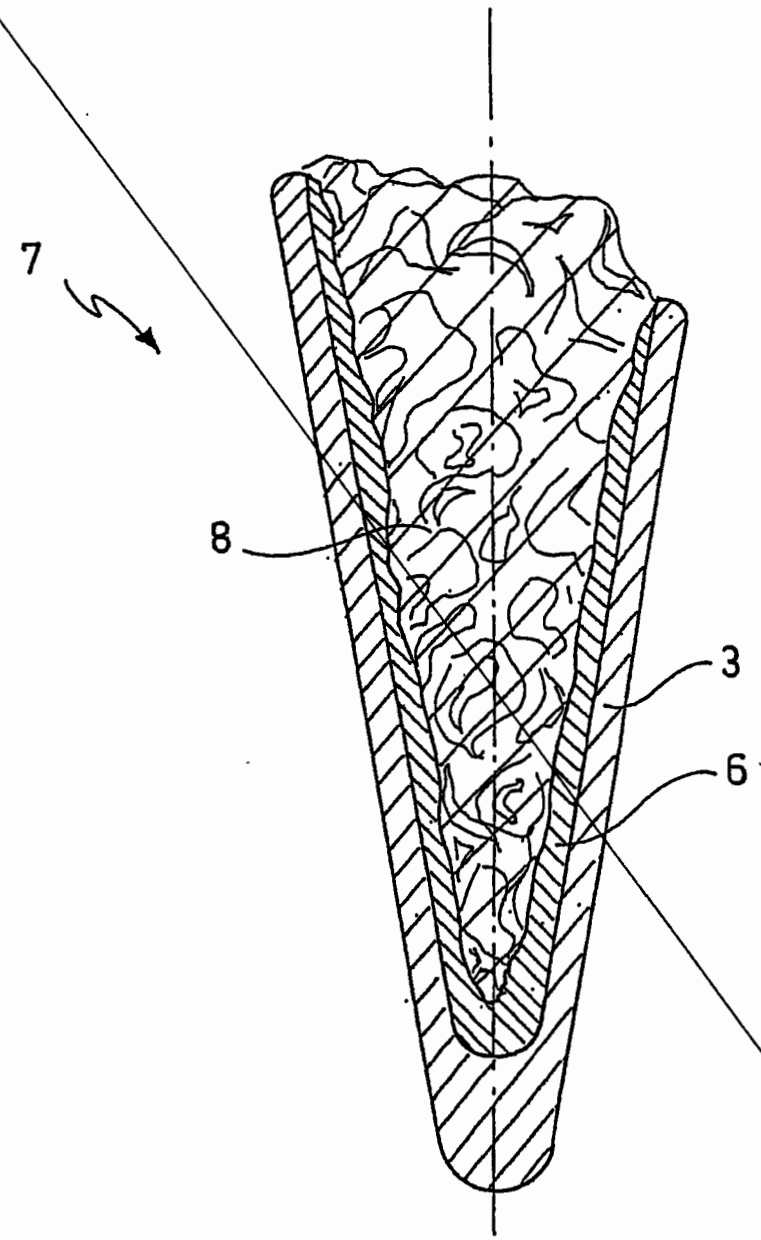


FIG. 4

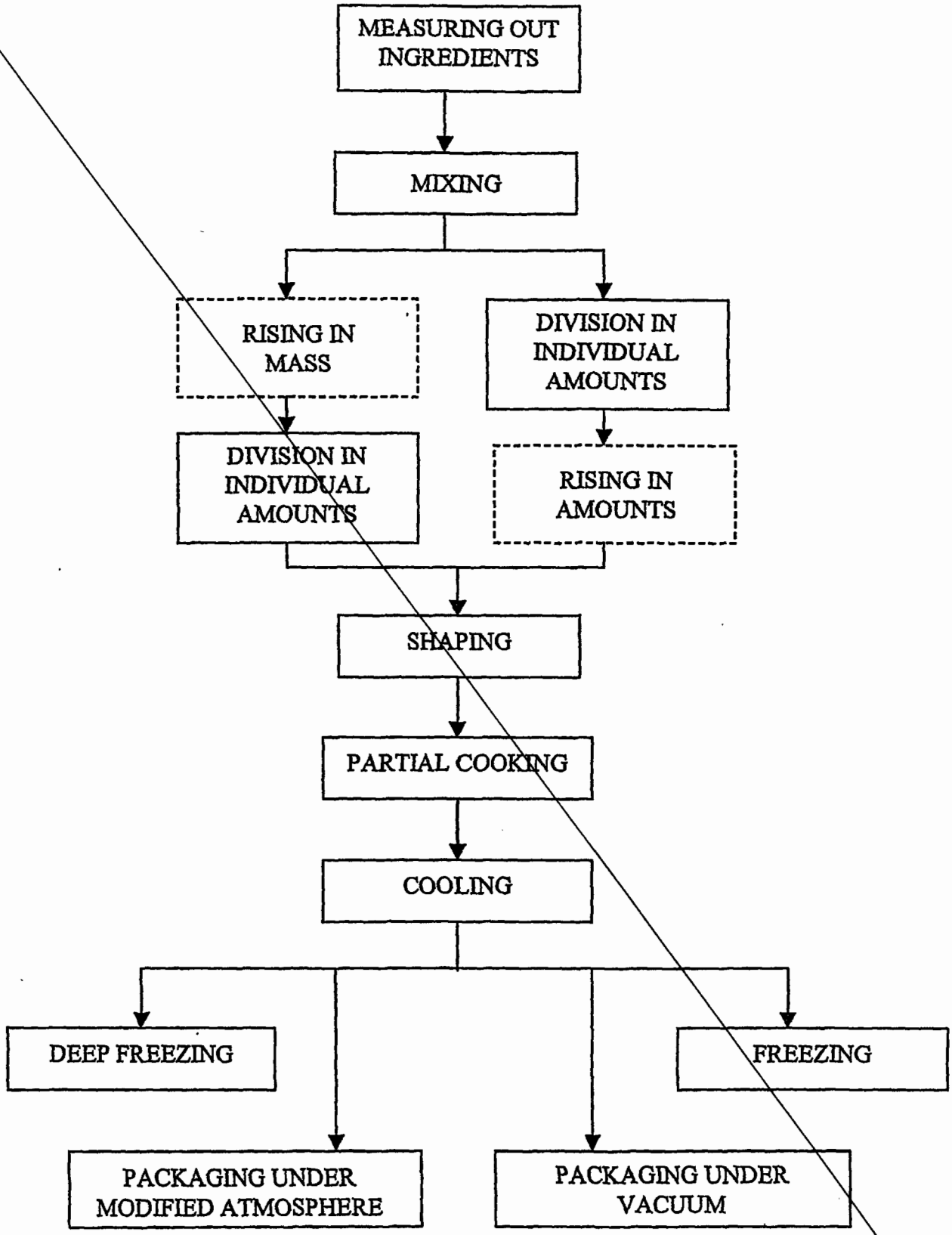

MEASURING OUT INGREDIENTS
MIXING
RISING IN MASS
DIVISION IN INDIVIDUAL AMOUNTS
DIVISION IN INDIVIDUAL AMOUNTS
RISING IN AMOUNTS
SHAPING
PARTIAL COOKING
COOLING
DEEP FREEZING
FREEZING
PACKAGING UNDER MODIFIED ATMOSPHERE
PACKAGING UNDER VACUUM

Fig. 5

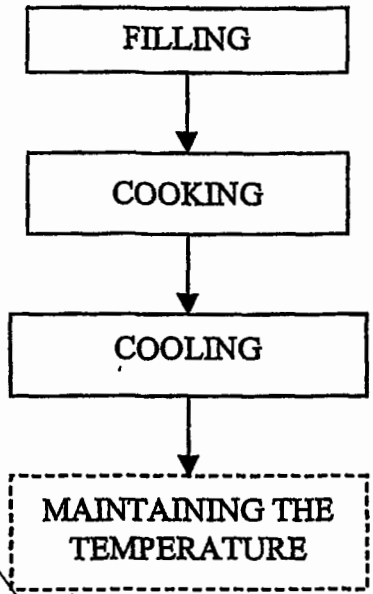

FILLING
COOKING
COOLING
MAINTAINING THE TEMPERATURE

Fig. 6

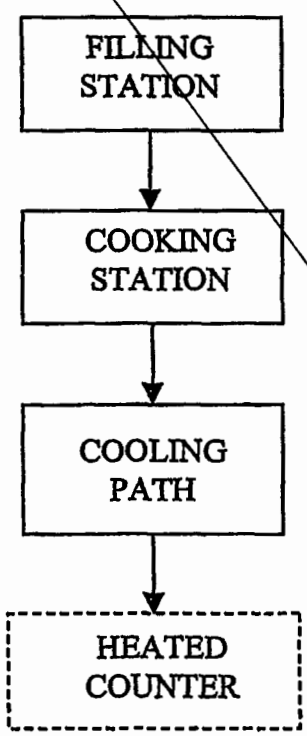

FILLING STATION
COOKING STATION
COOLING PATH
HEATED COUNTER

Fig. 19

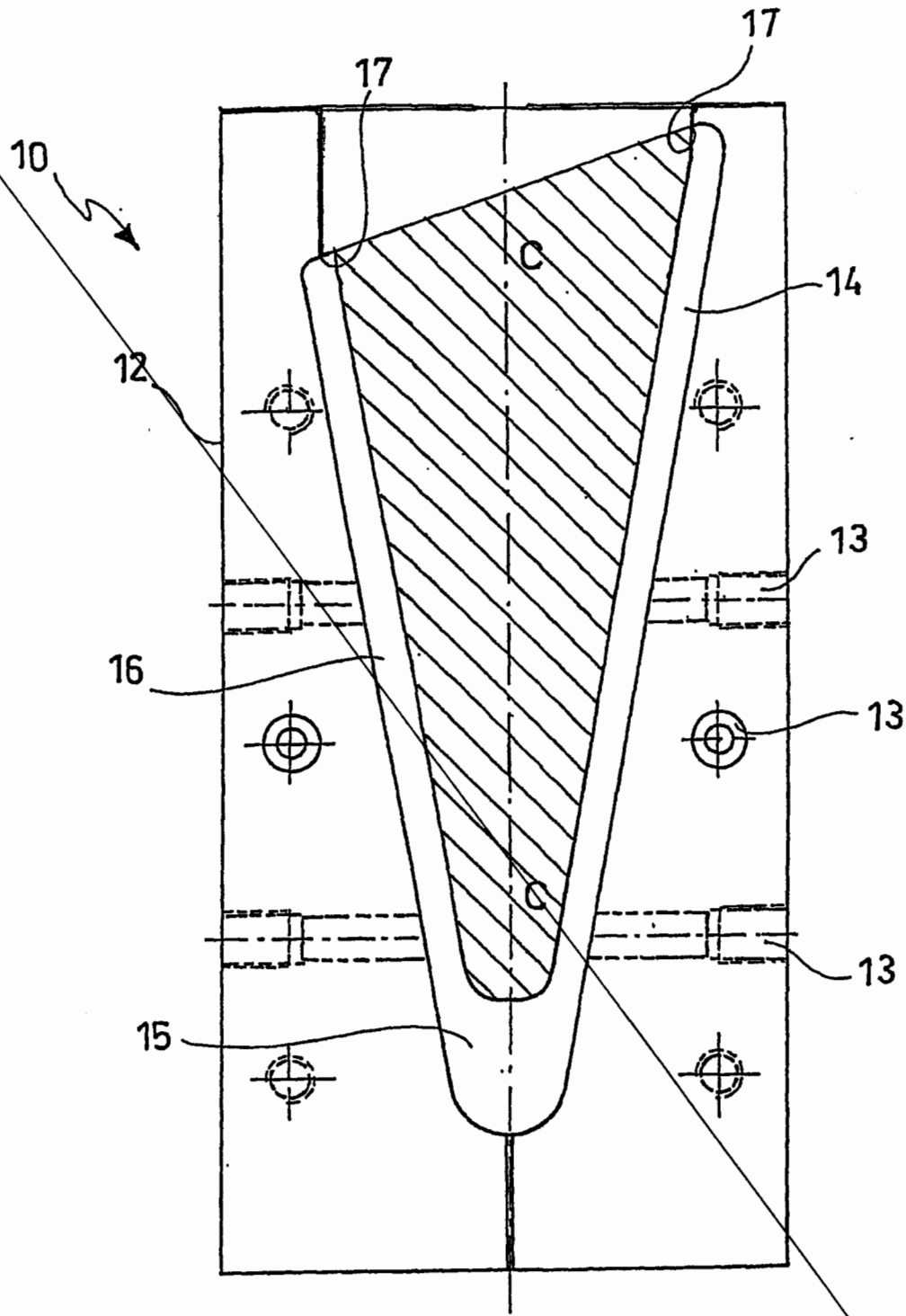


FIG.7a

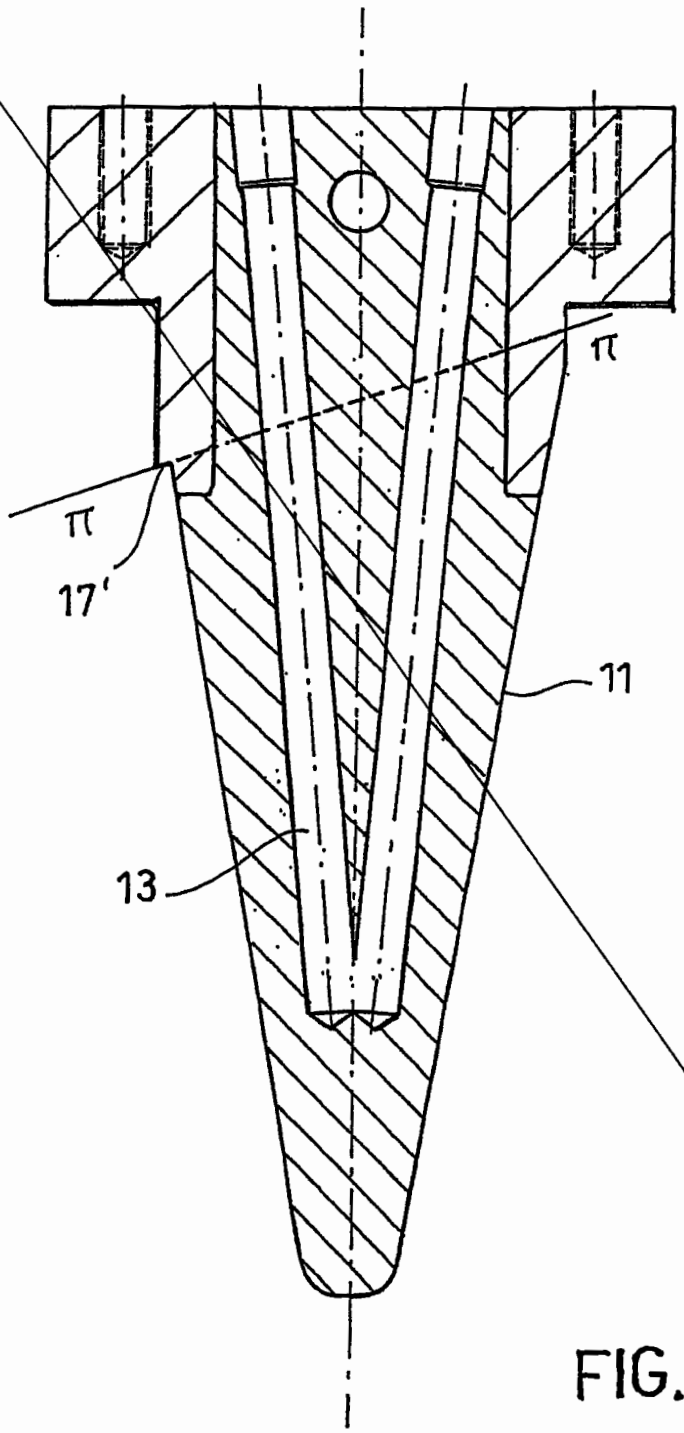


FIG. 7b

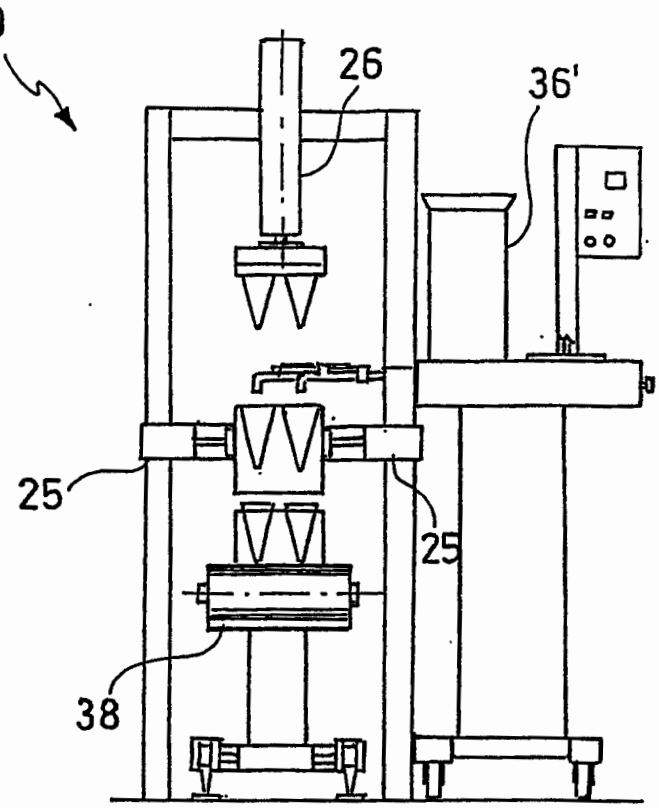


FIG.11

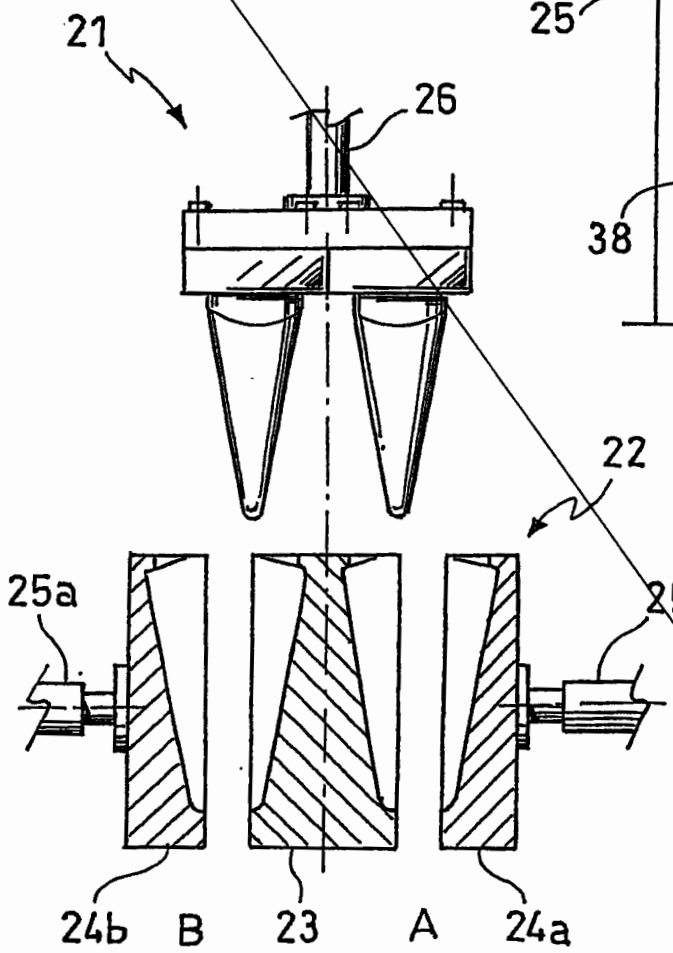


FIG.8

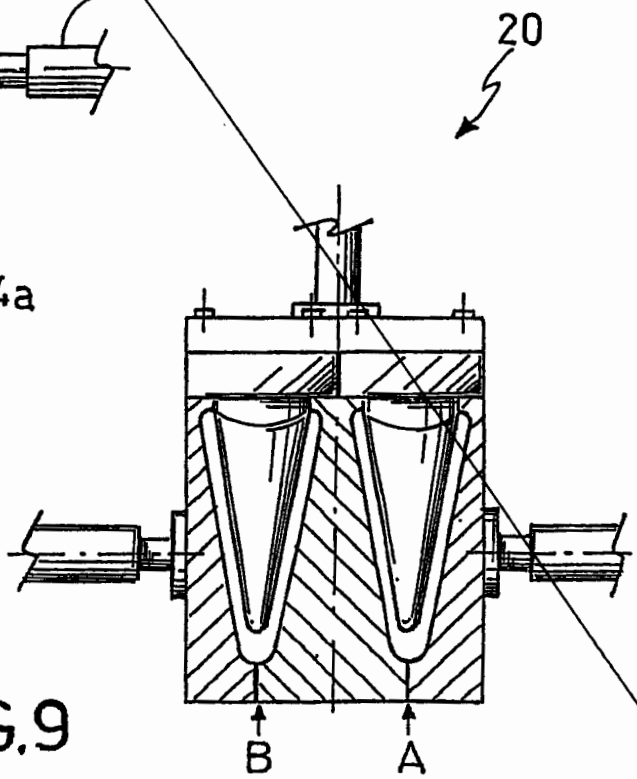


FIG.9

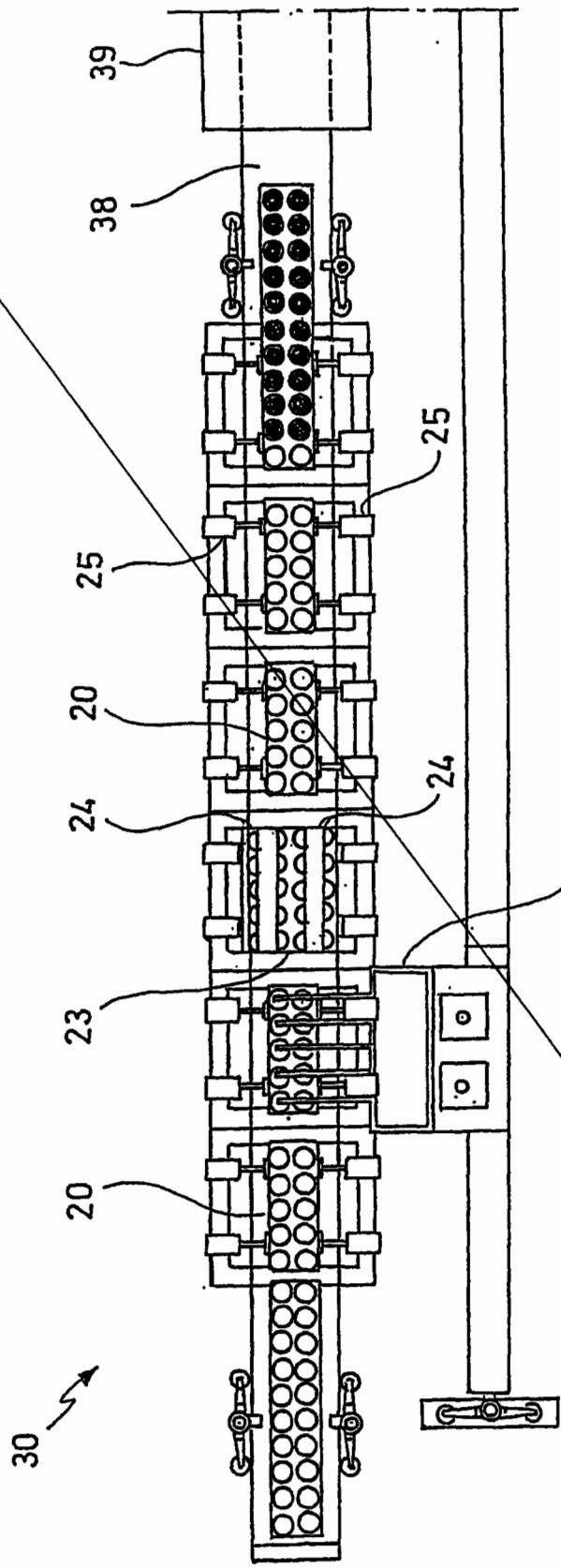


FIG.10

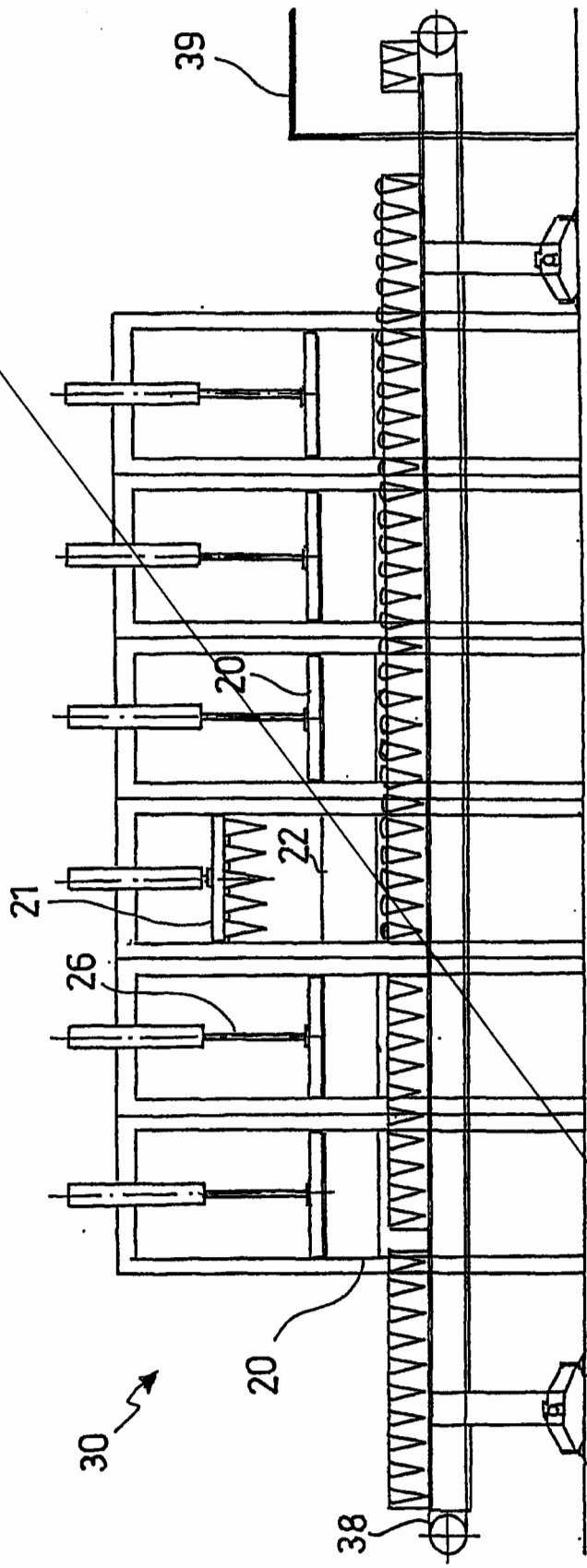


FIG.12

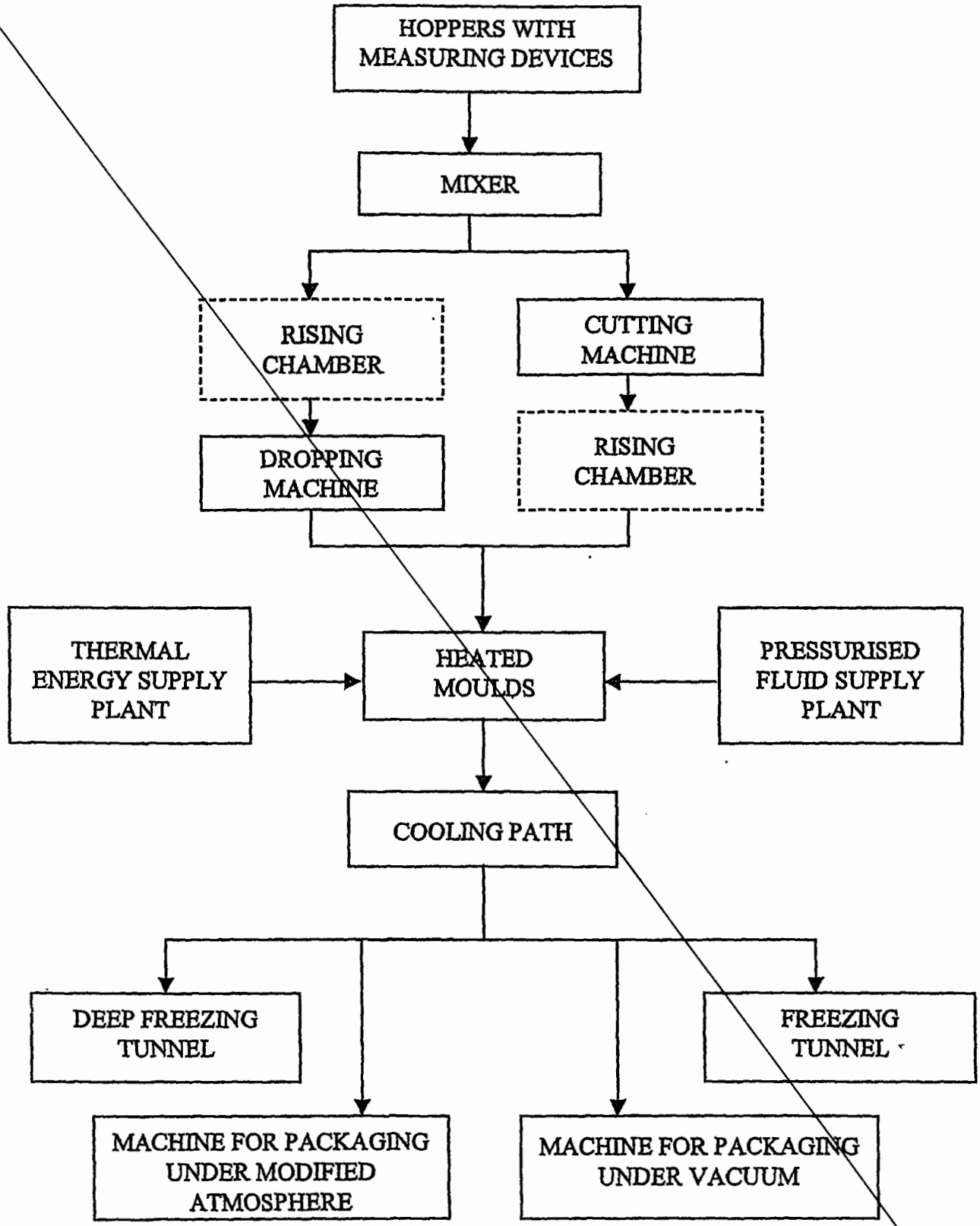

HOPPERS WITH MEASURING DEVICES
MIXER
RISING CHAMBER
CUTTING MACHINE
DROPPING MACHINE
RISING CHAMBER
THERMAL ENERGY SUPPLY PLANT
HEATED MOULDS
PRESSURISED FLUID SUPPLY PLANT
COOLING PATH
DEEP FREEZING TUNNEL
FREEZING TUNNEL
MACHINE FOR PACKAGING UNDER MODIFIED ATMOSPHERE
MACHINE FOR PACKAGING UNDER VACUUM

Fig. 13

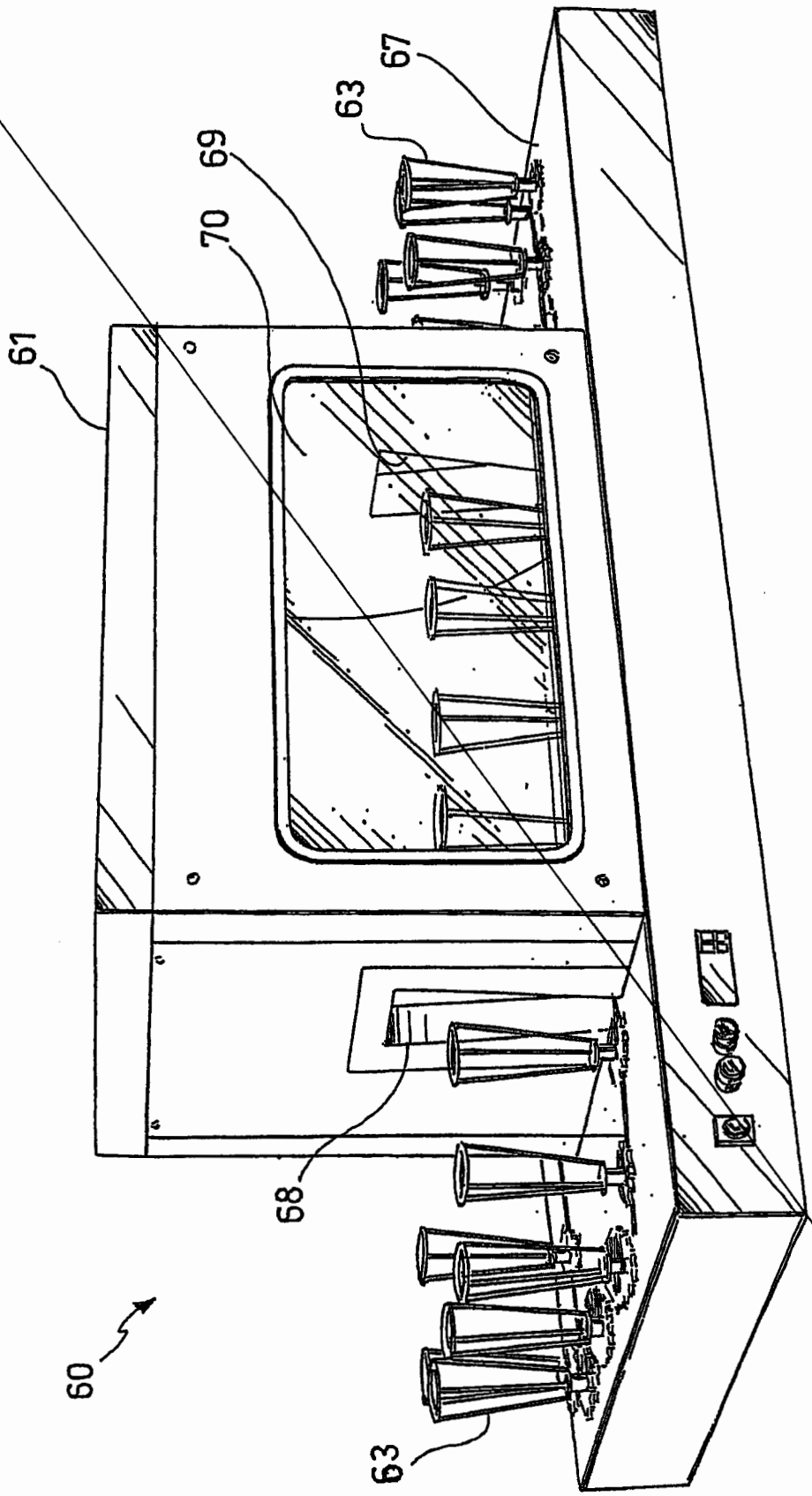


FIG.14

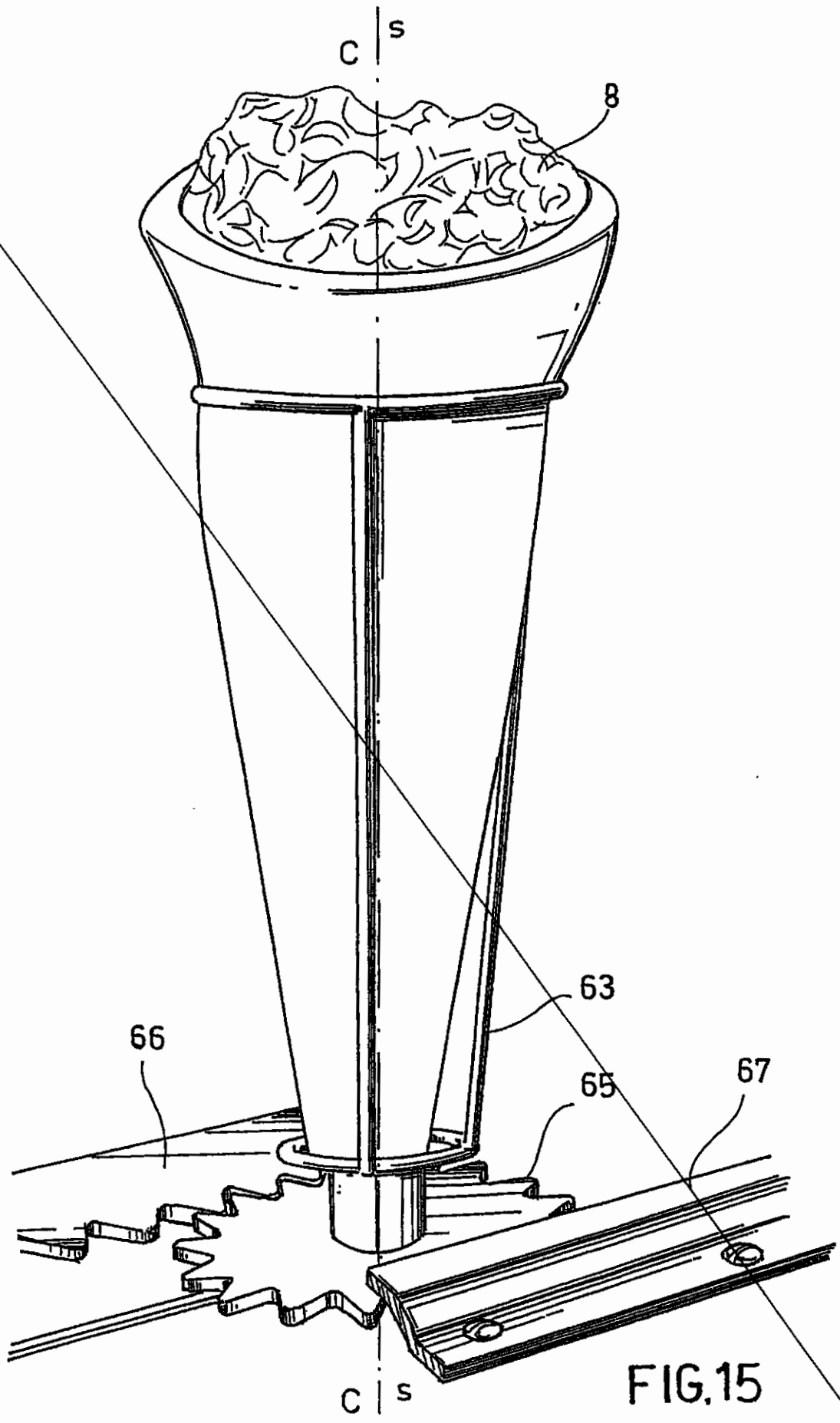


FIG.15

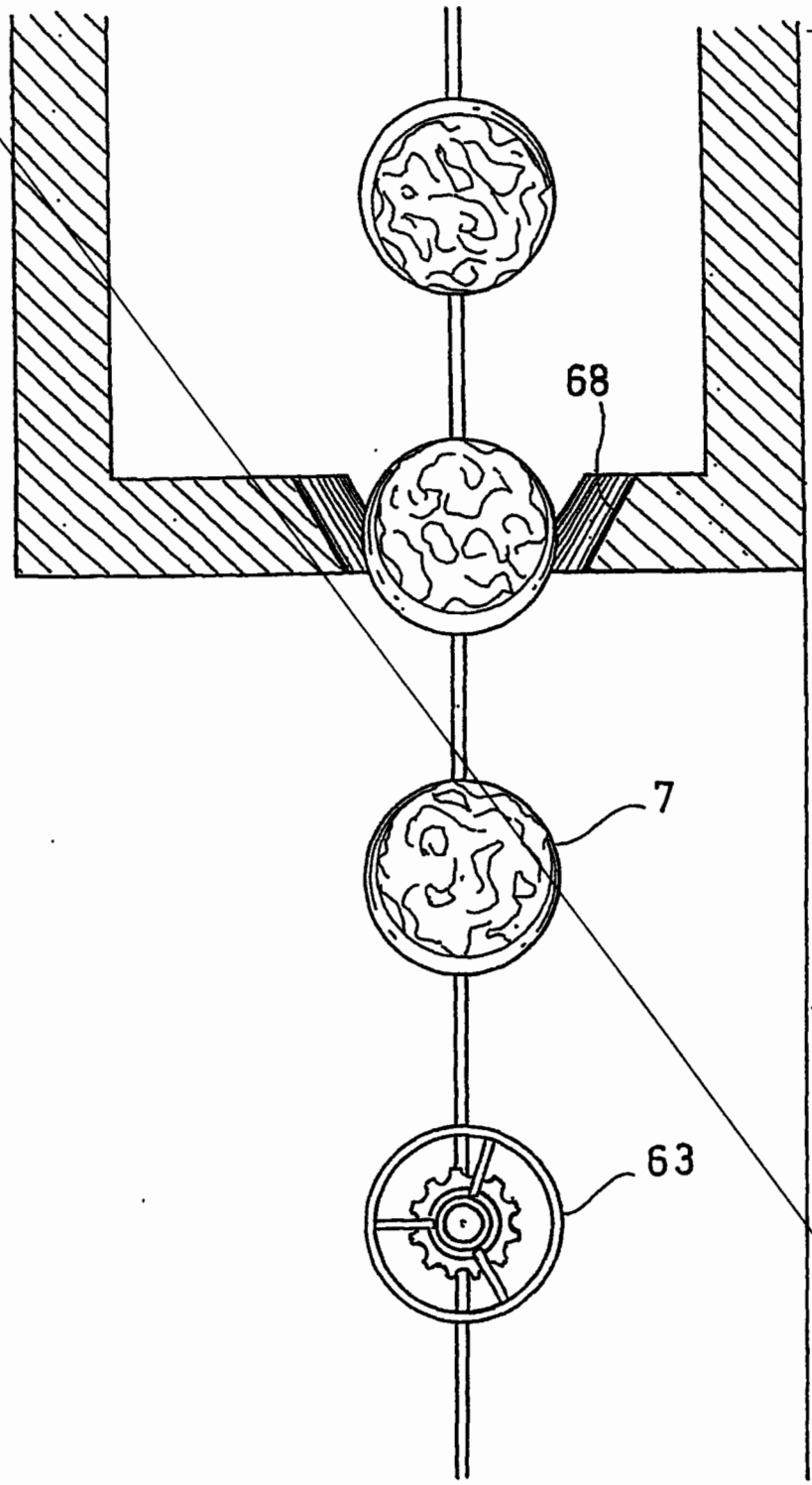


FIG. 16

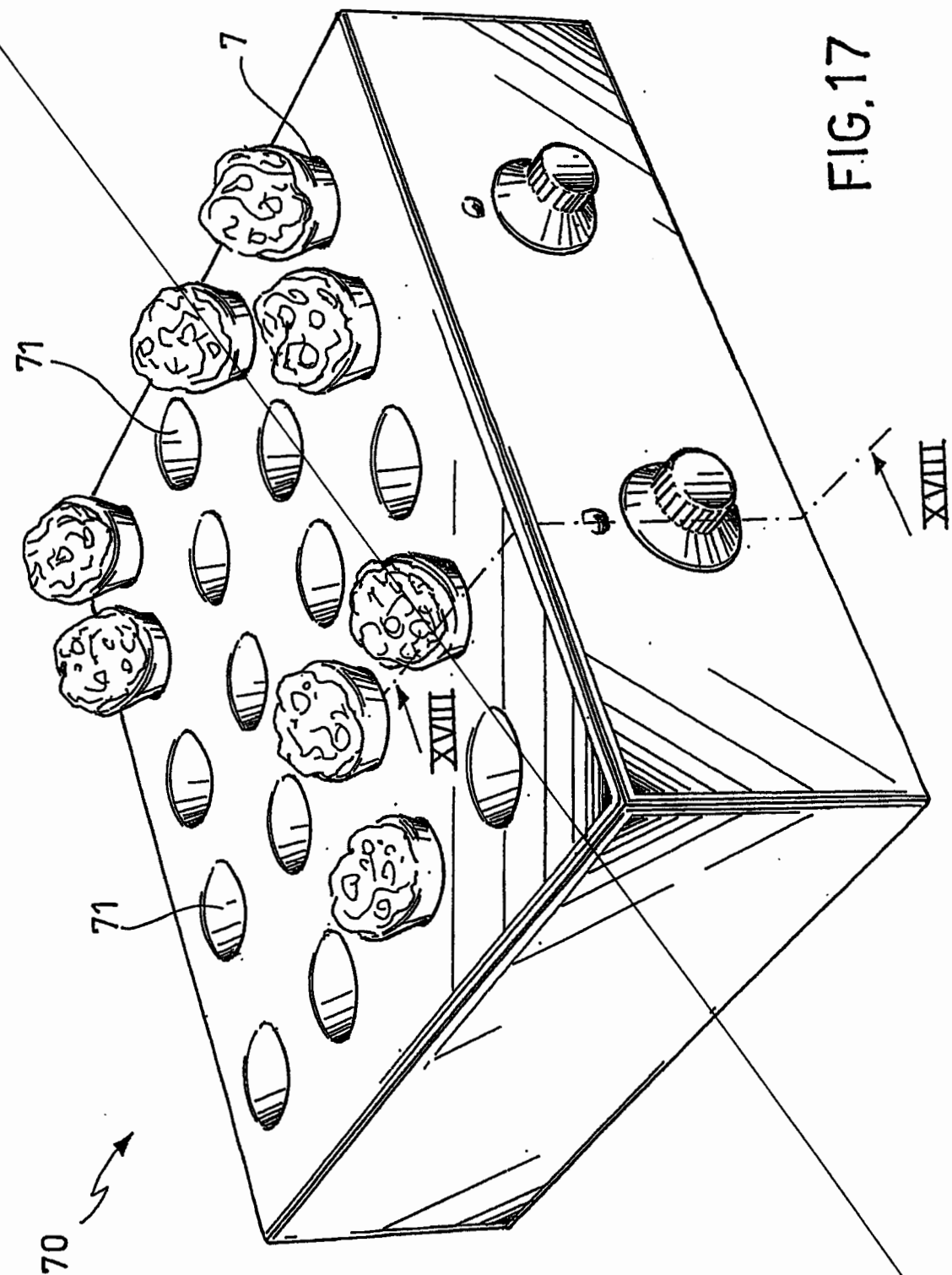


FIG.17

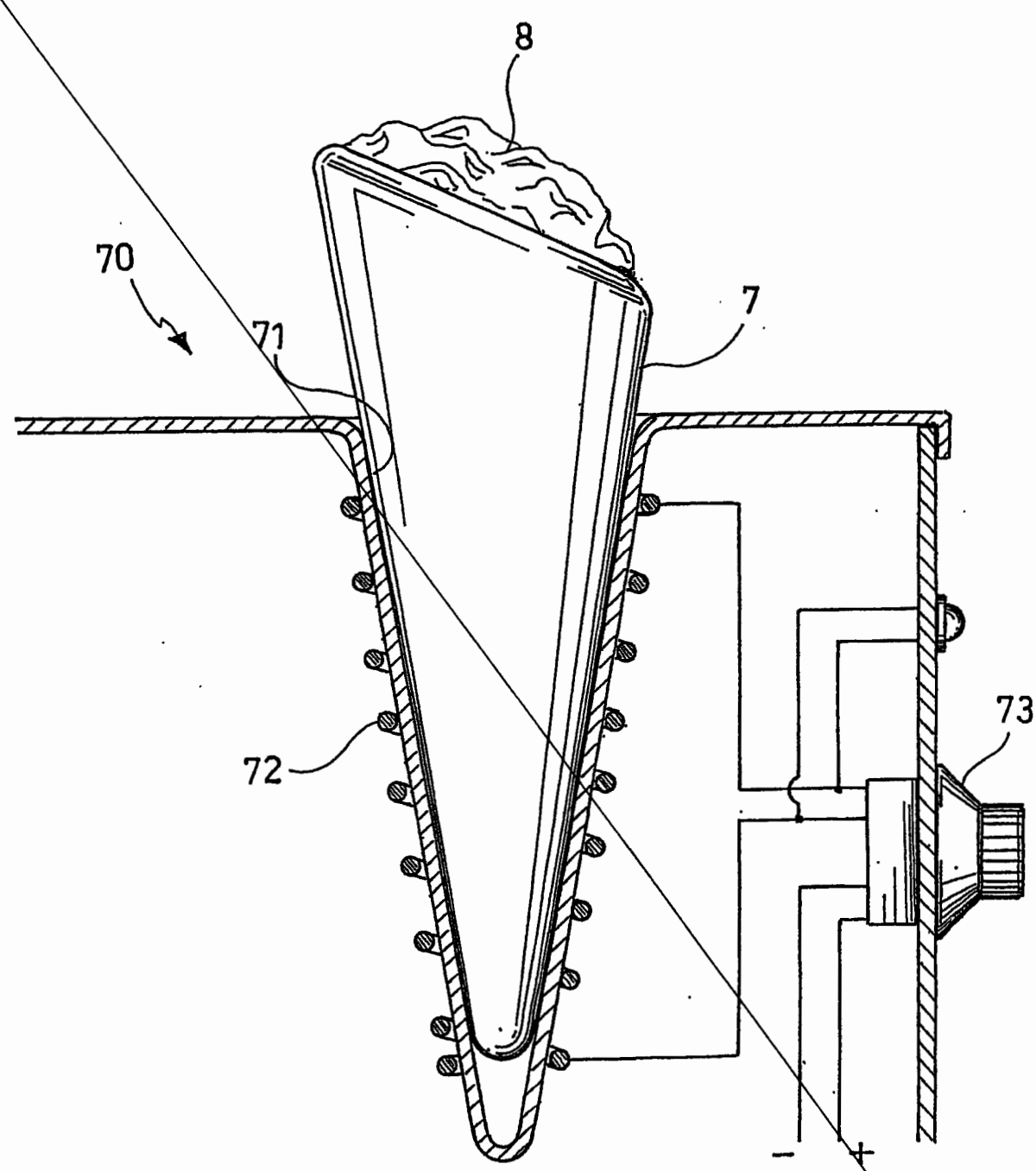


FIG. 18

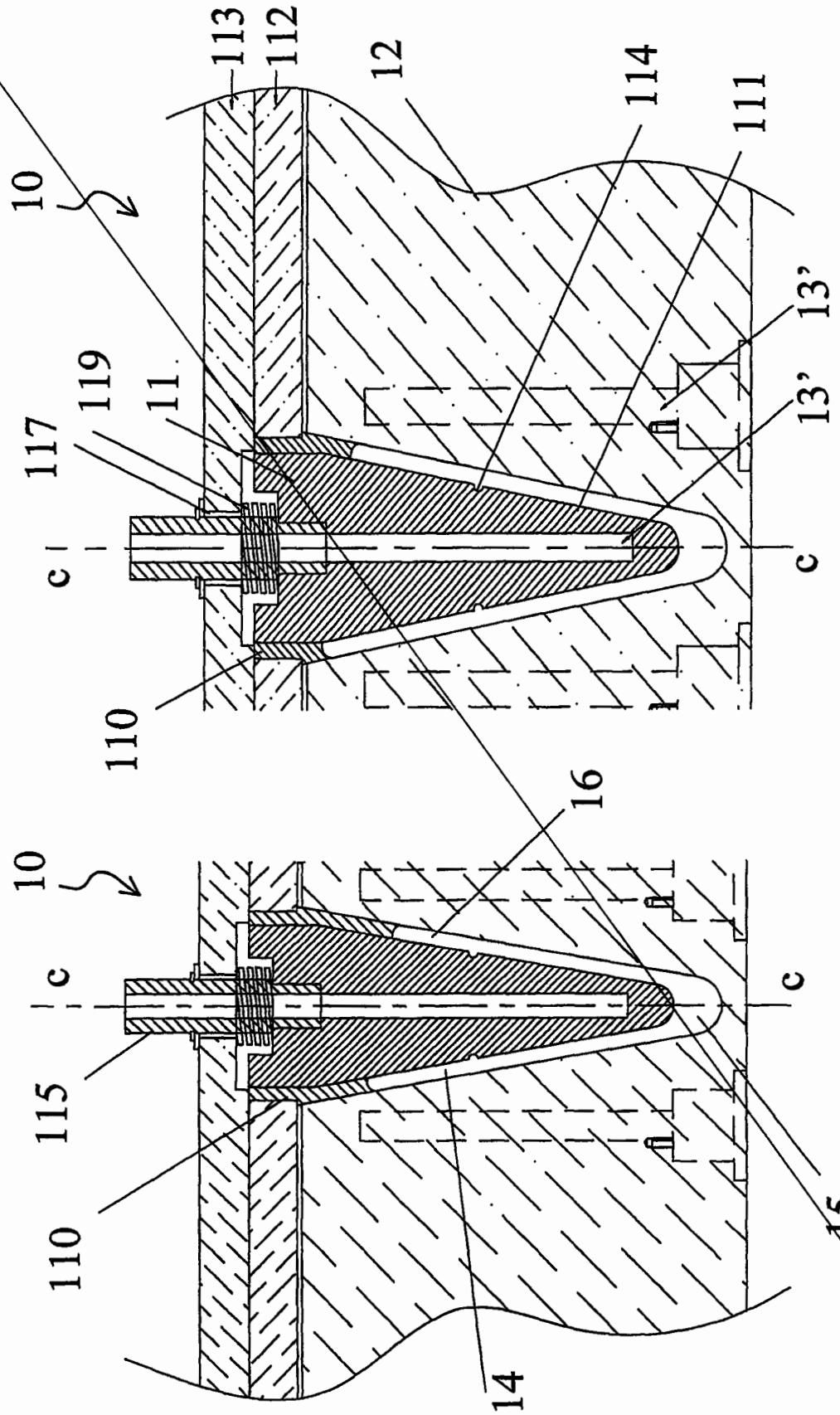


FIG. 20b

FIG. 20a

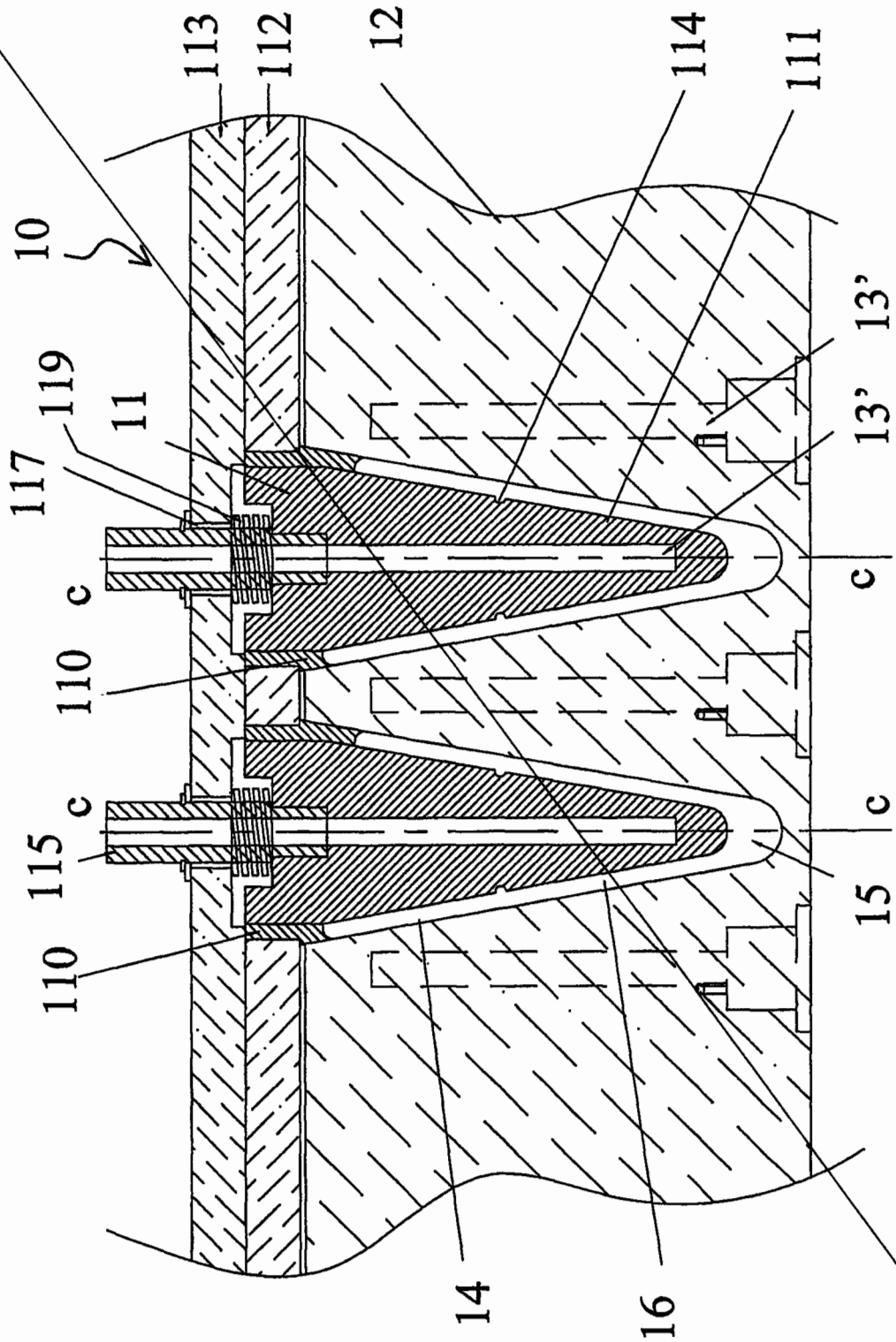


FIG. 21a

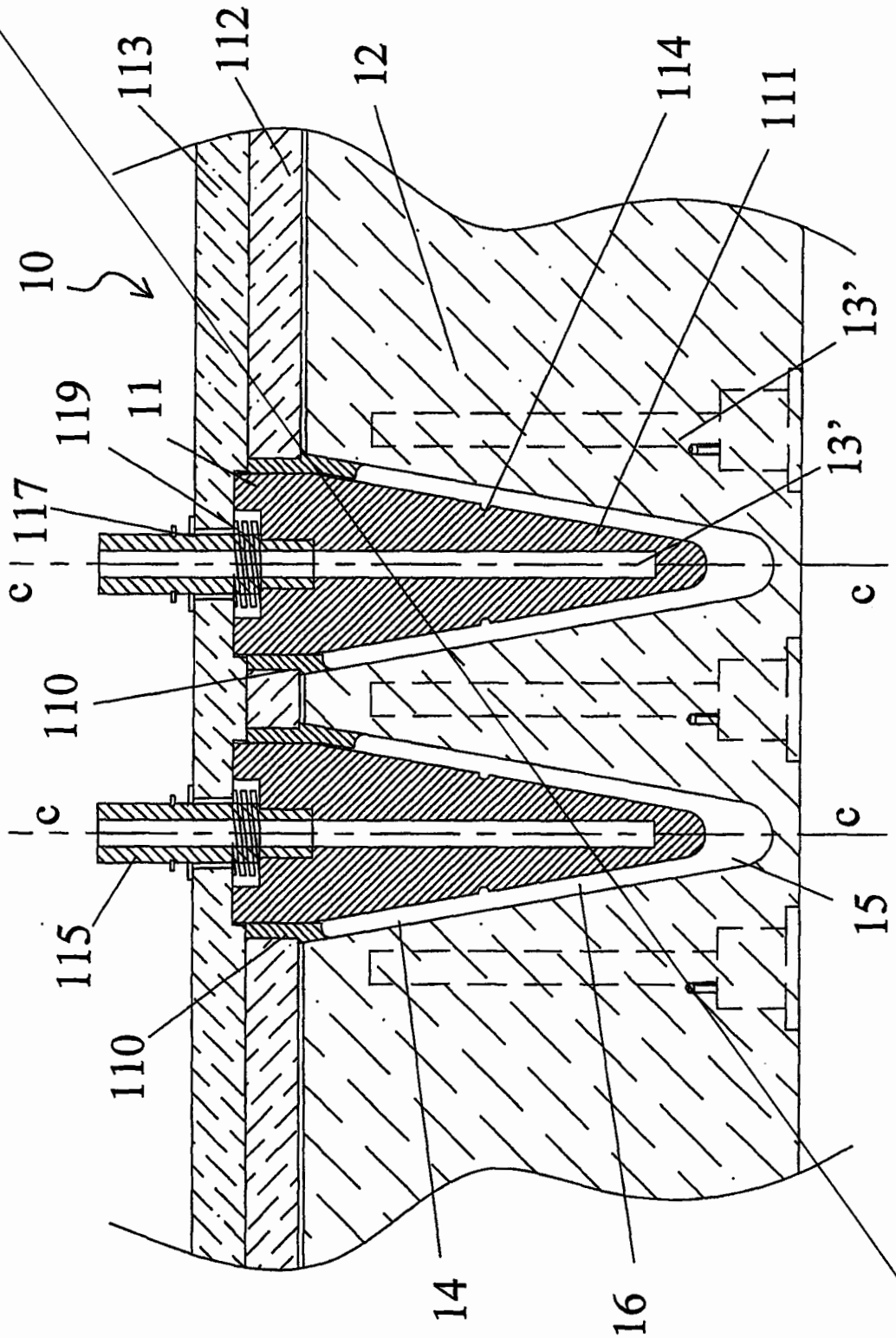


FIG. 21b

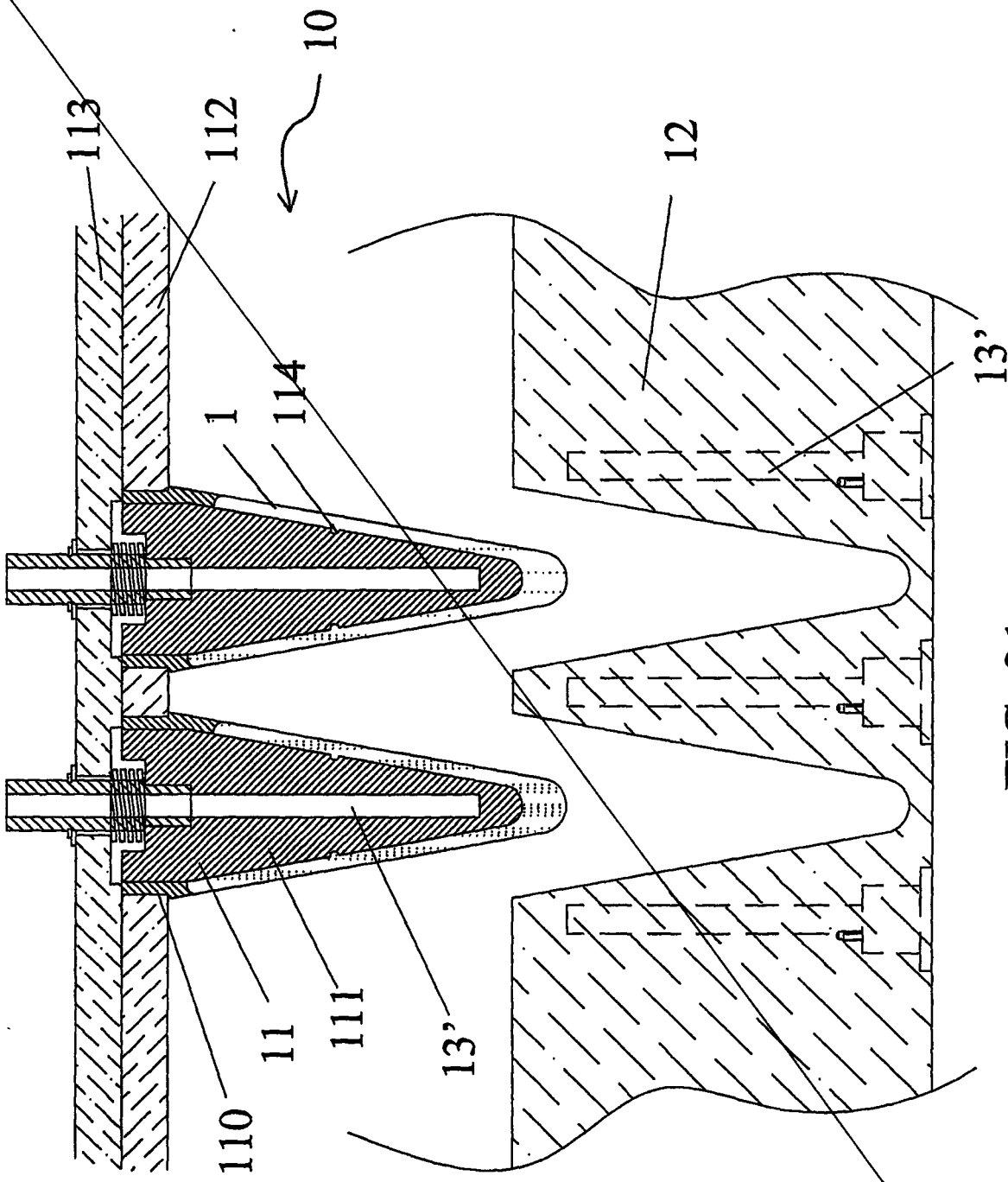


FIG. 21c

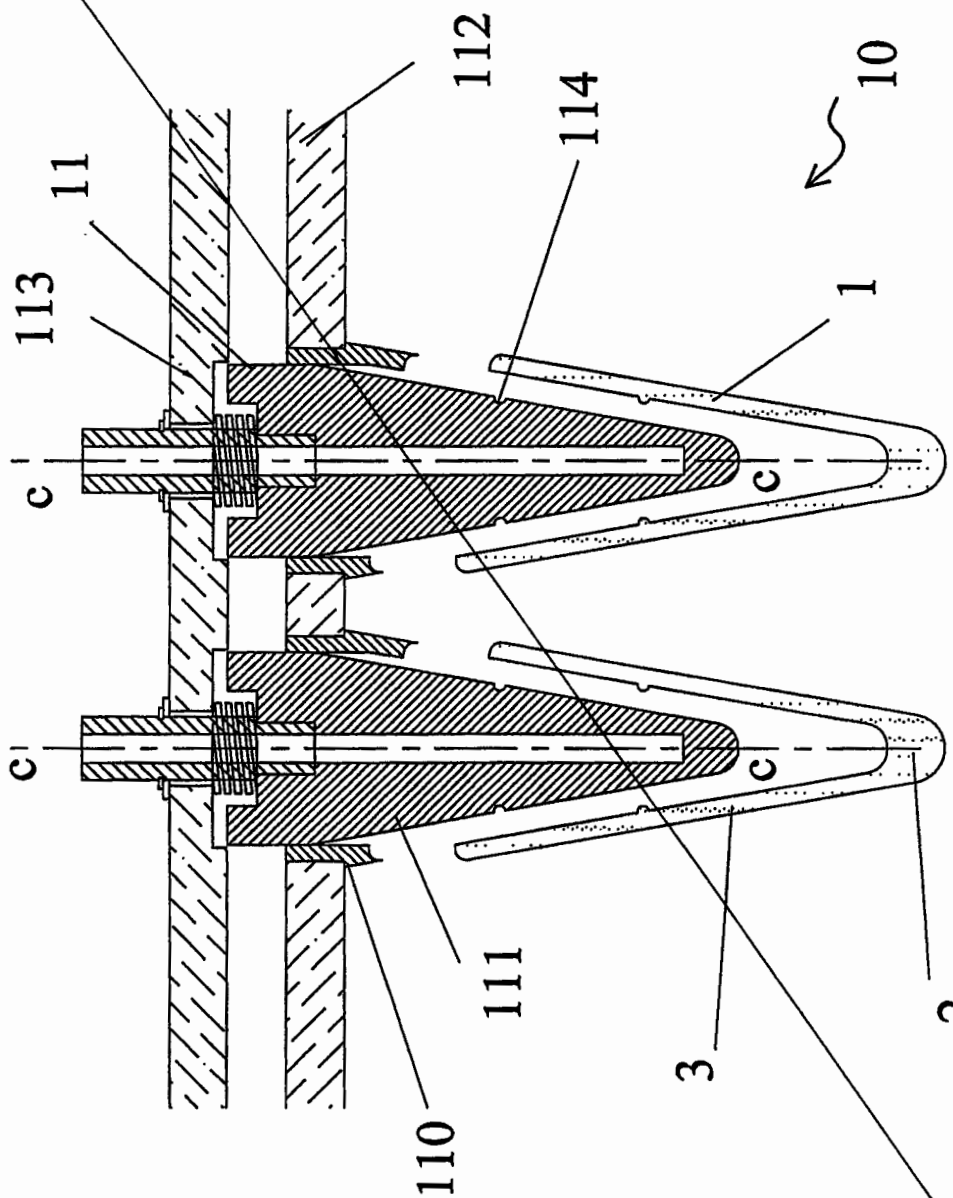


FIG. 21d

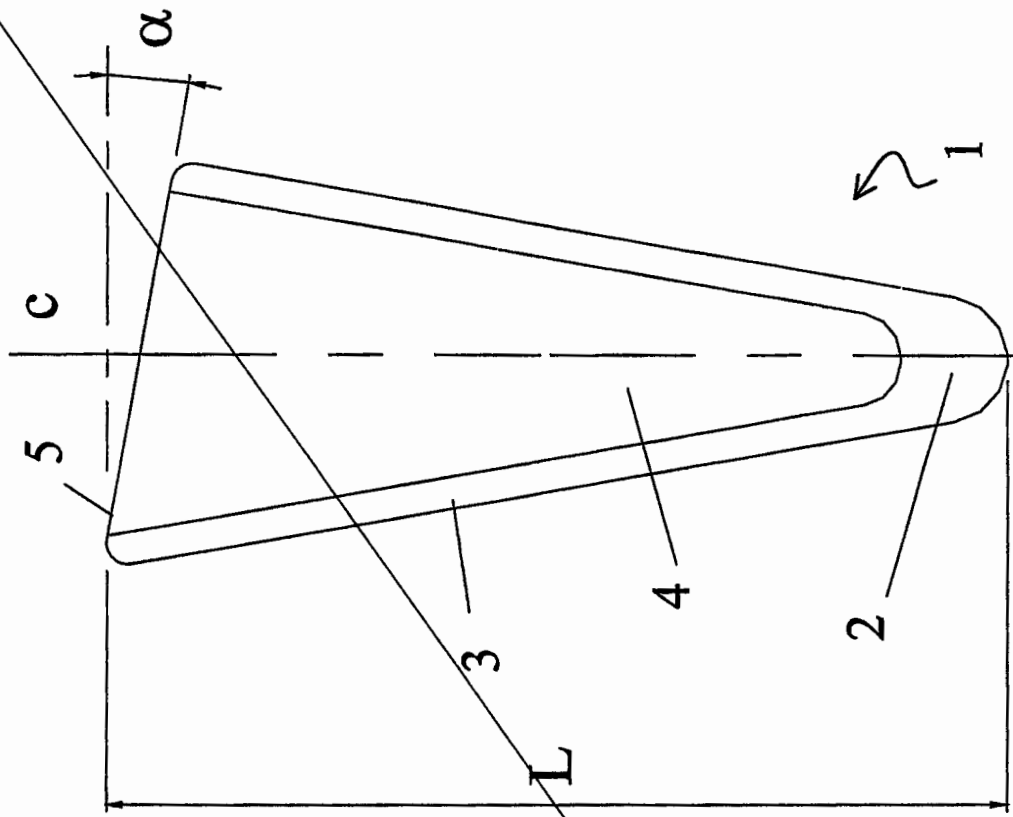


FIG. 22b

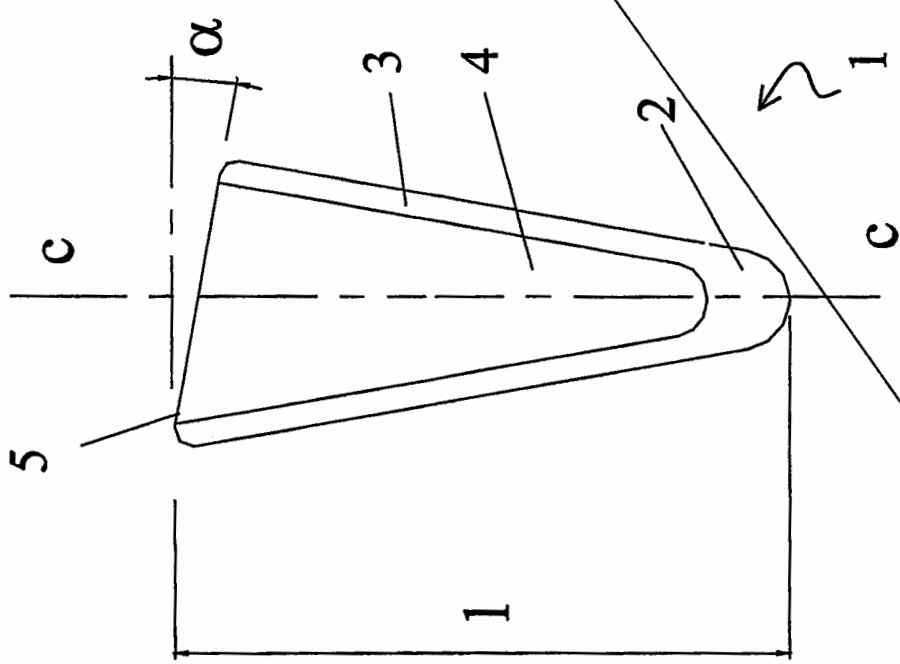


FIG. 22a

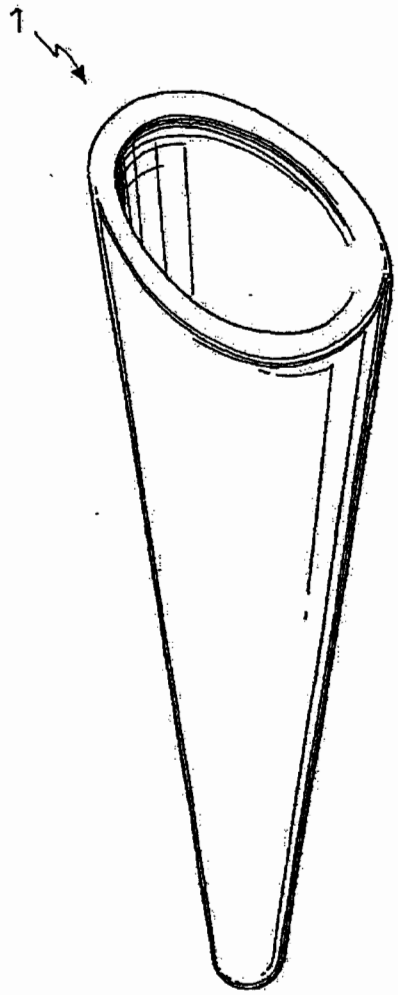


FIG.1

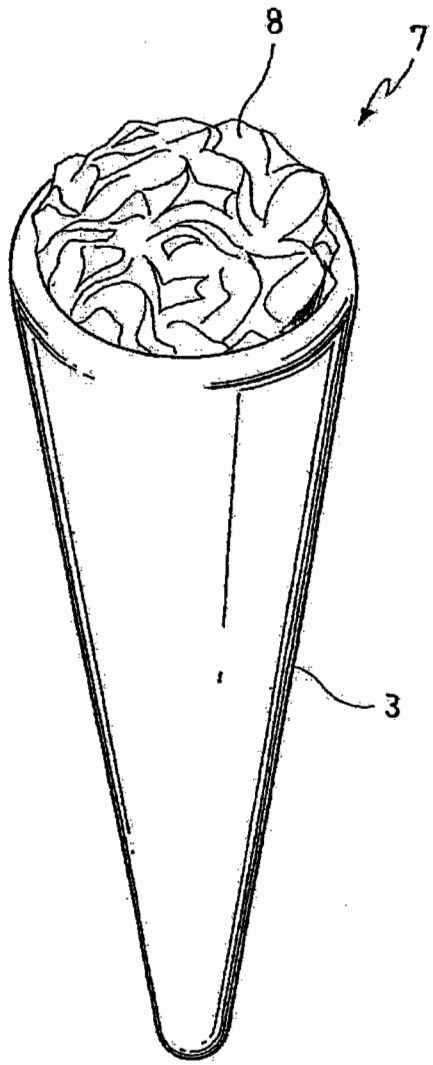


FIG.3

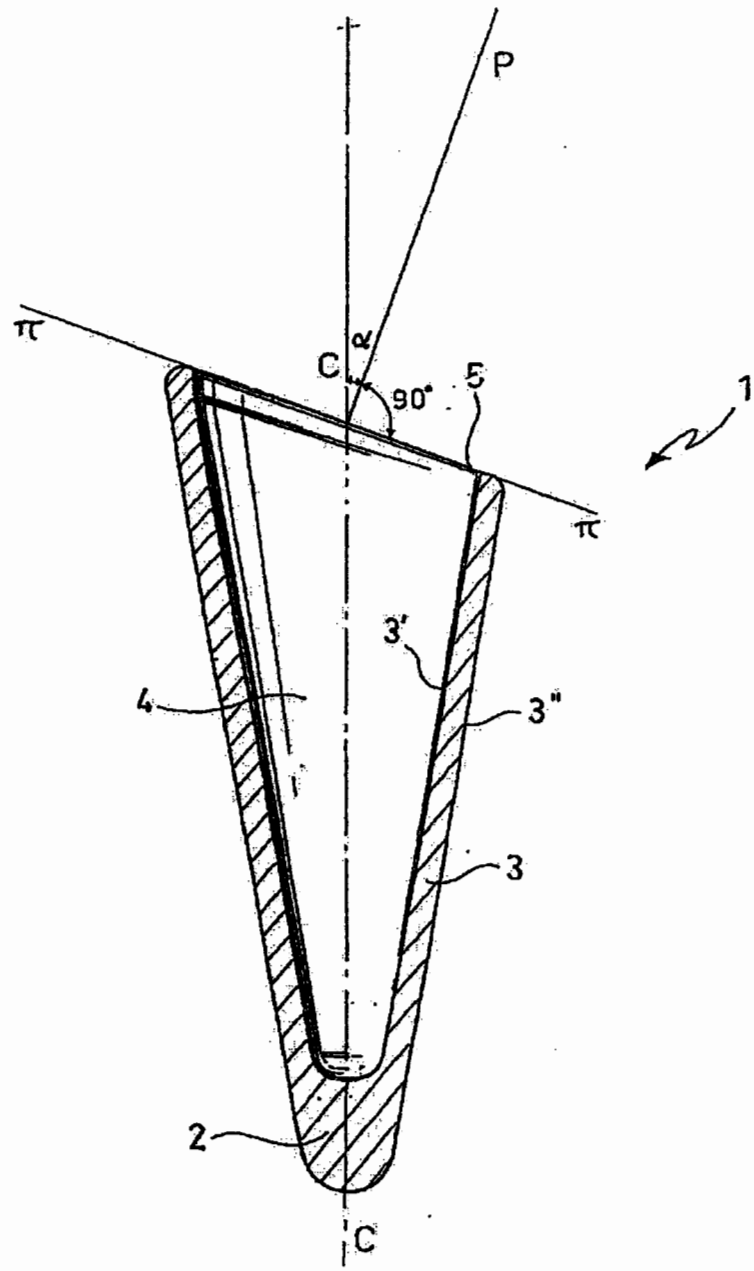


FIG. 2

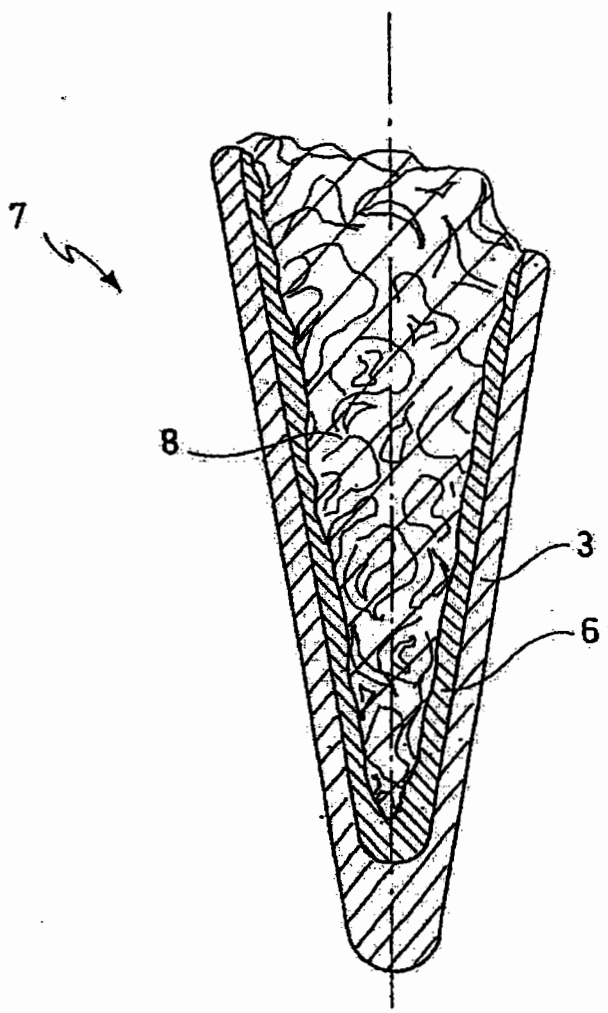


FIG. 4

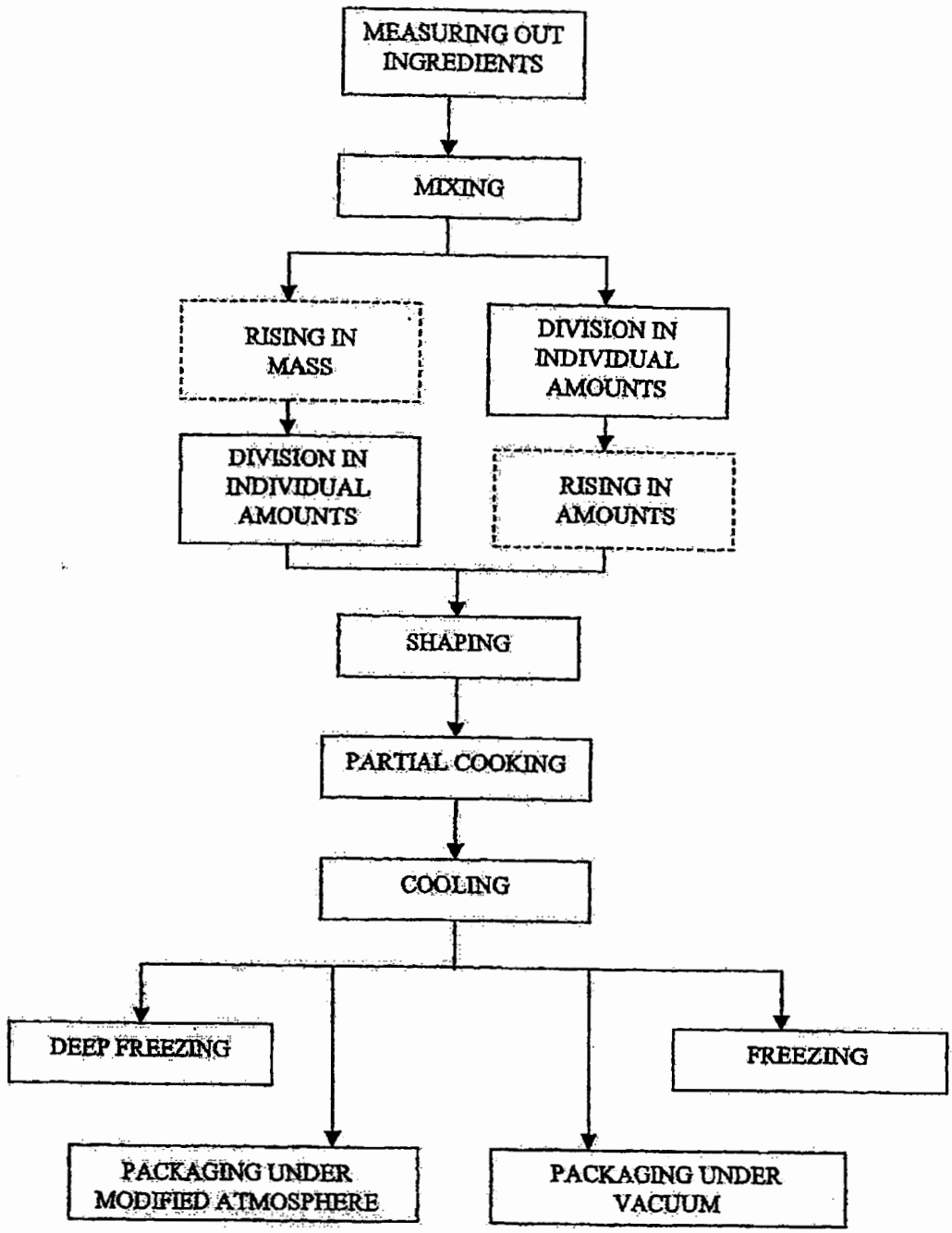

MEASURING OUT INGREDIENTS
MIXING
RISING IN MASS
DIVISION IN INDIVIDUAL AMOUNTS
DIVISION IN INDIVIDUAL AMOUNTS
RISING IN AMOUNTS
SHAPING
PARTIAL COOKING
COOLING
DEEP FREEZING
FREEZING
PACKAGING UNDER MODIFIED ATMOSPHERE
PACKAGING UNDER VACUUM

Fig. 5

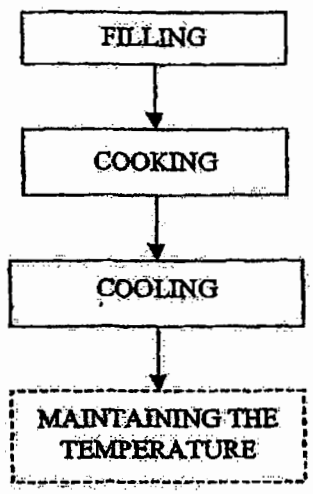


Fig. 6

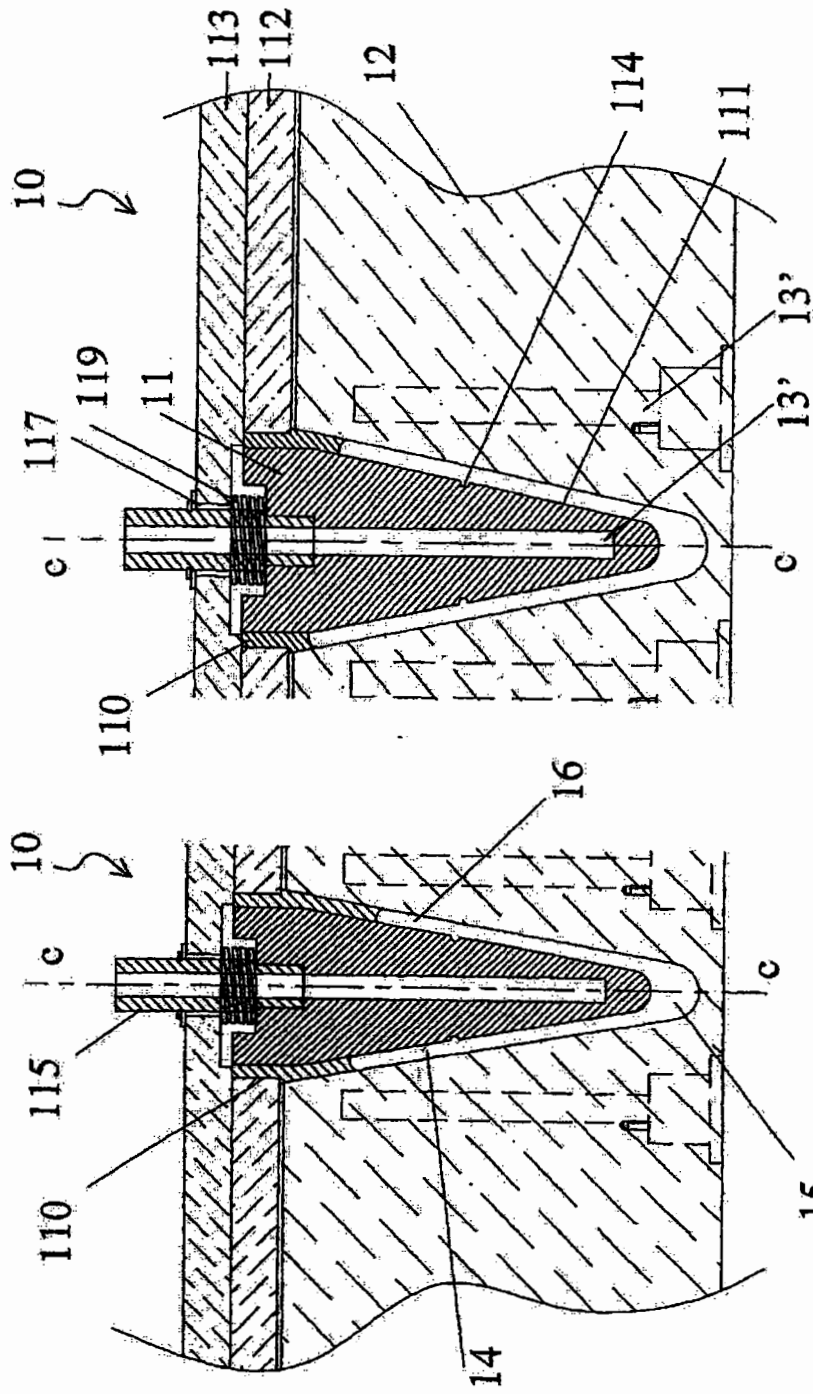


FIG. 7b

FIG. 7a

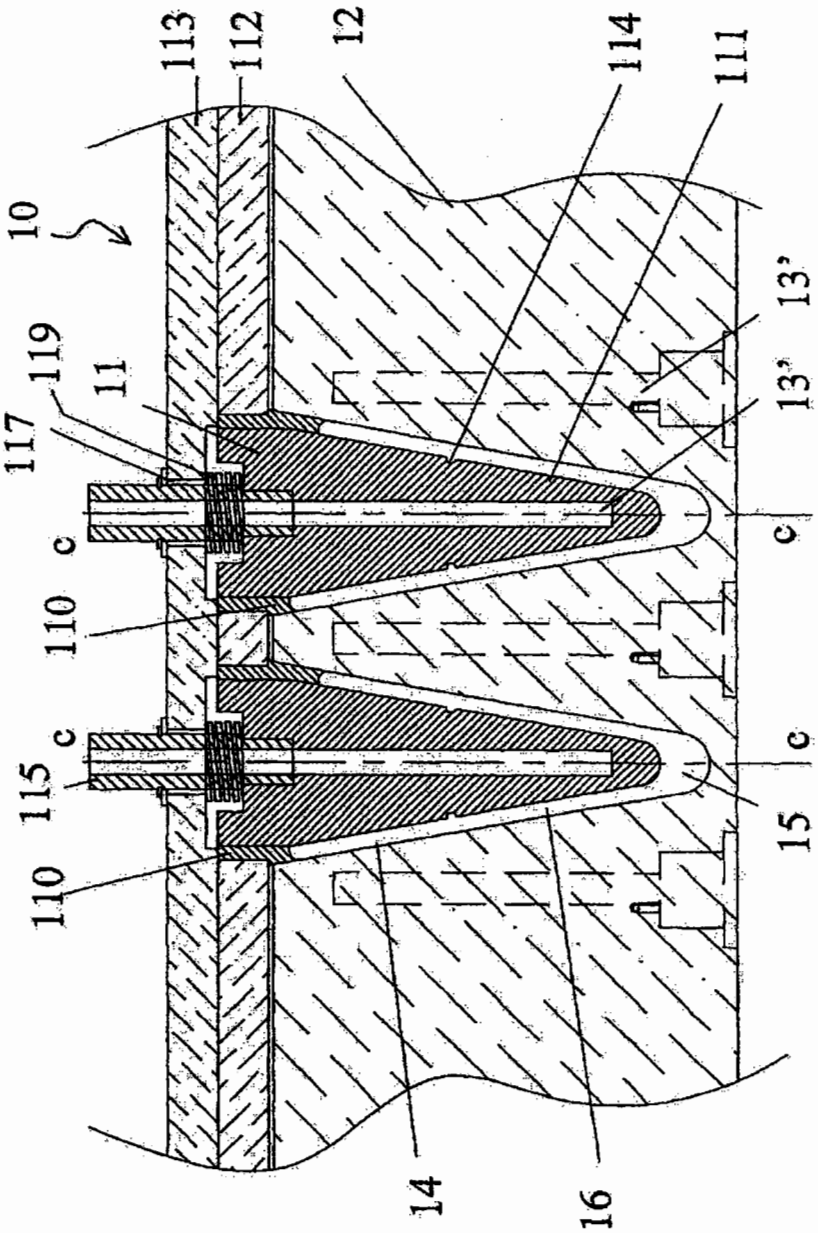


FIG. 8a

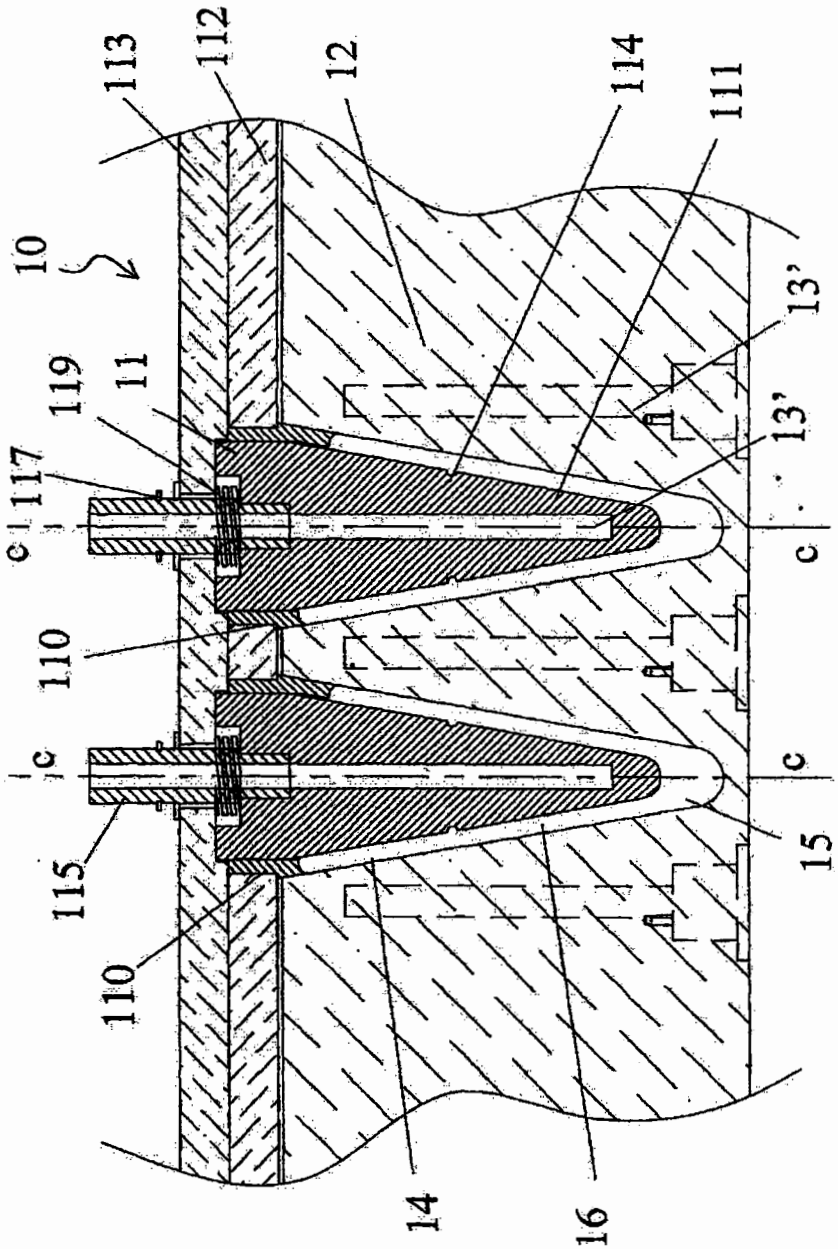


FIG. 8b

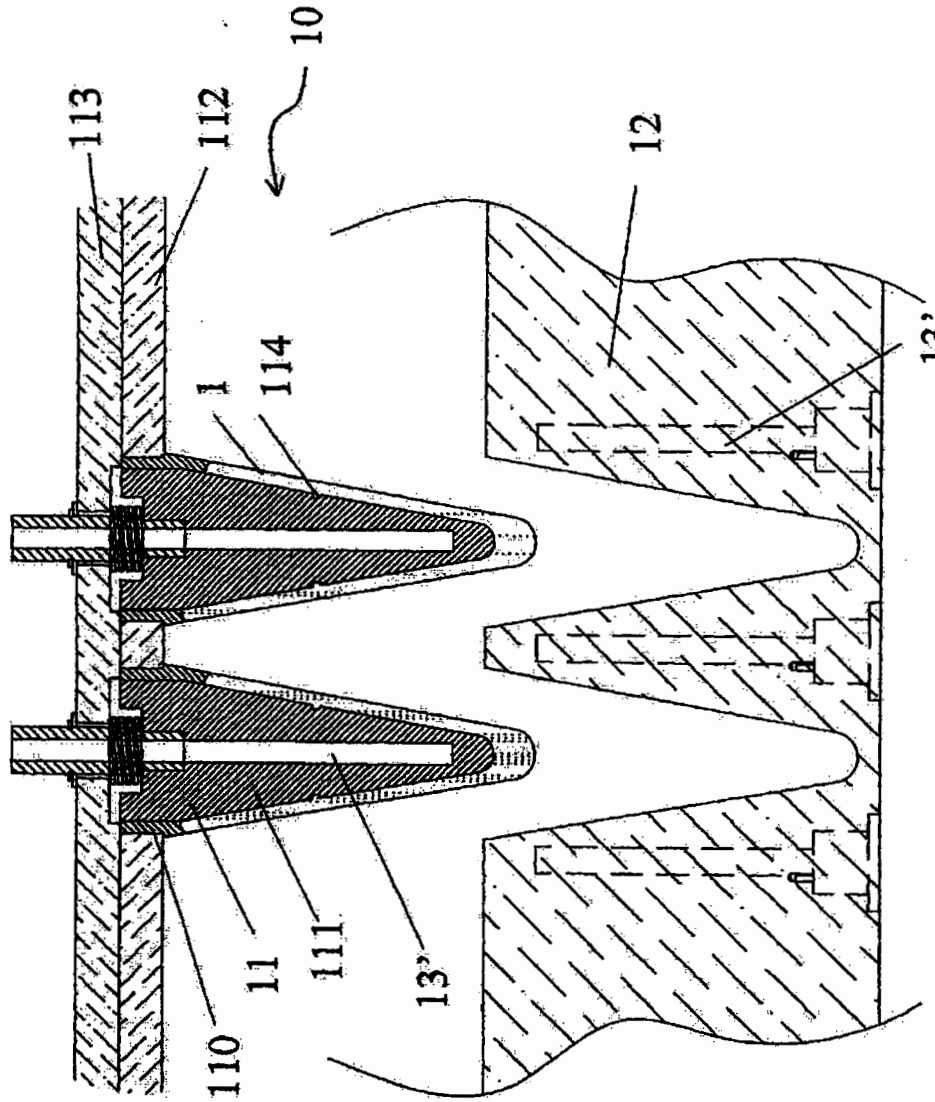


FIG. 8c

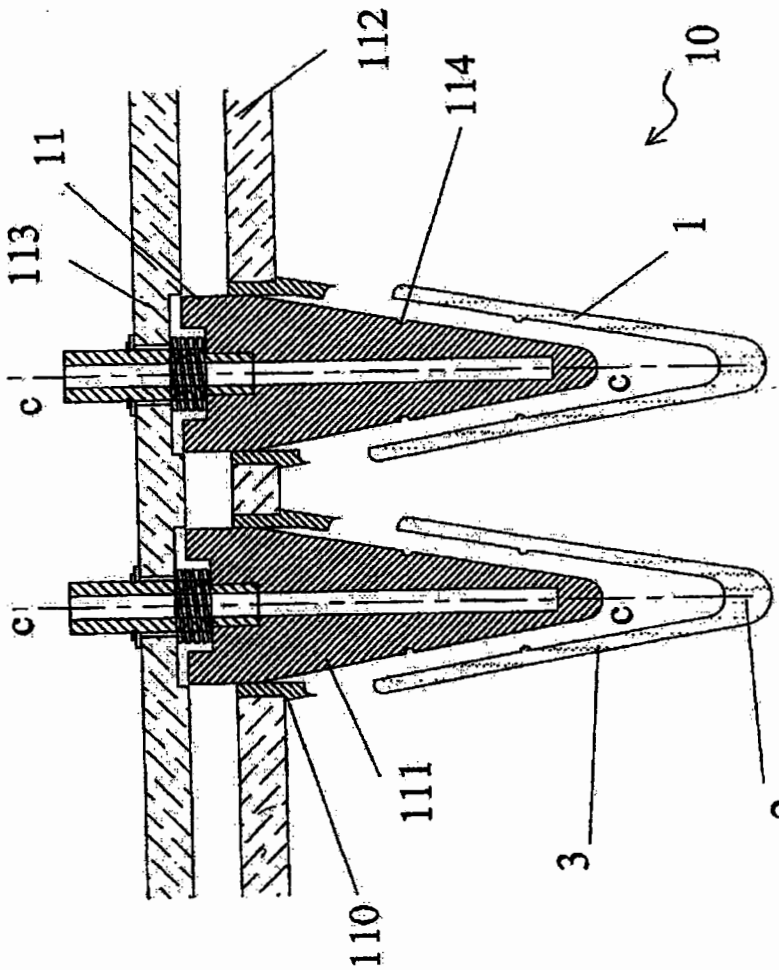


FIG. 8d

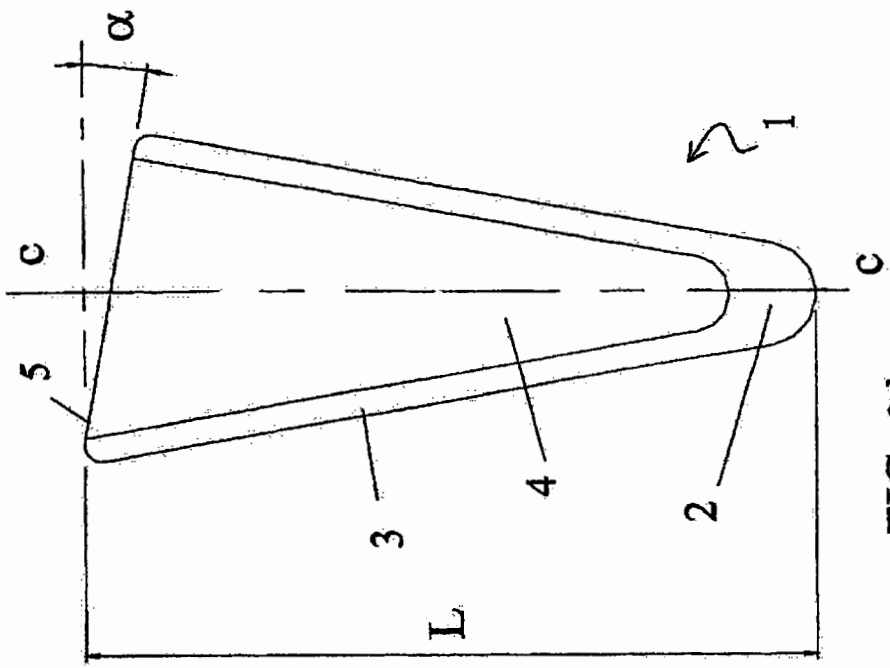


FIG. 9b

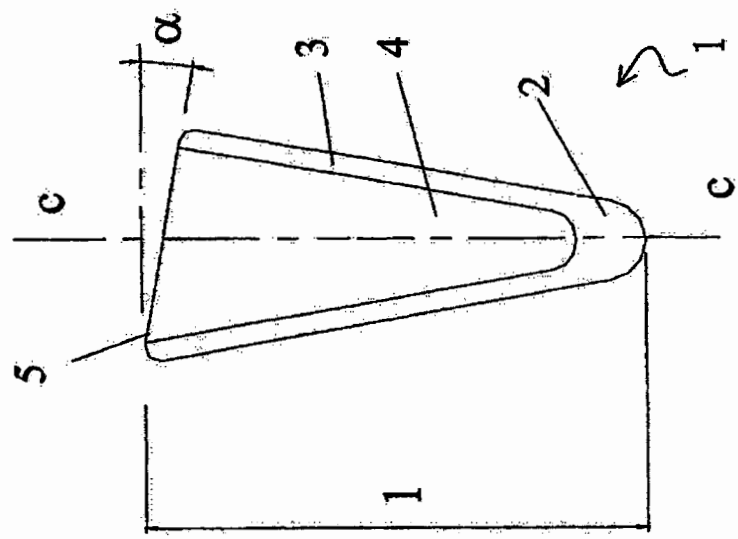


FIG. 9a

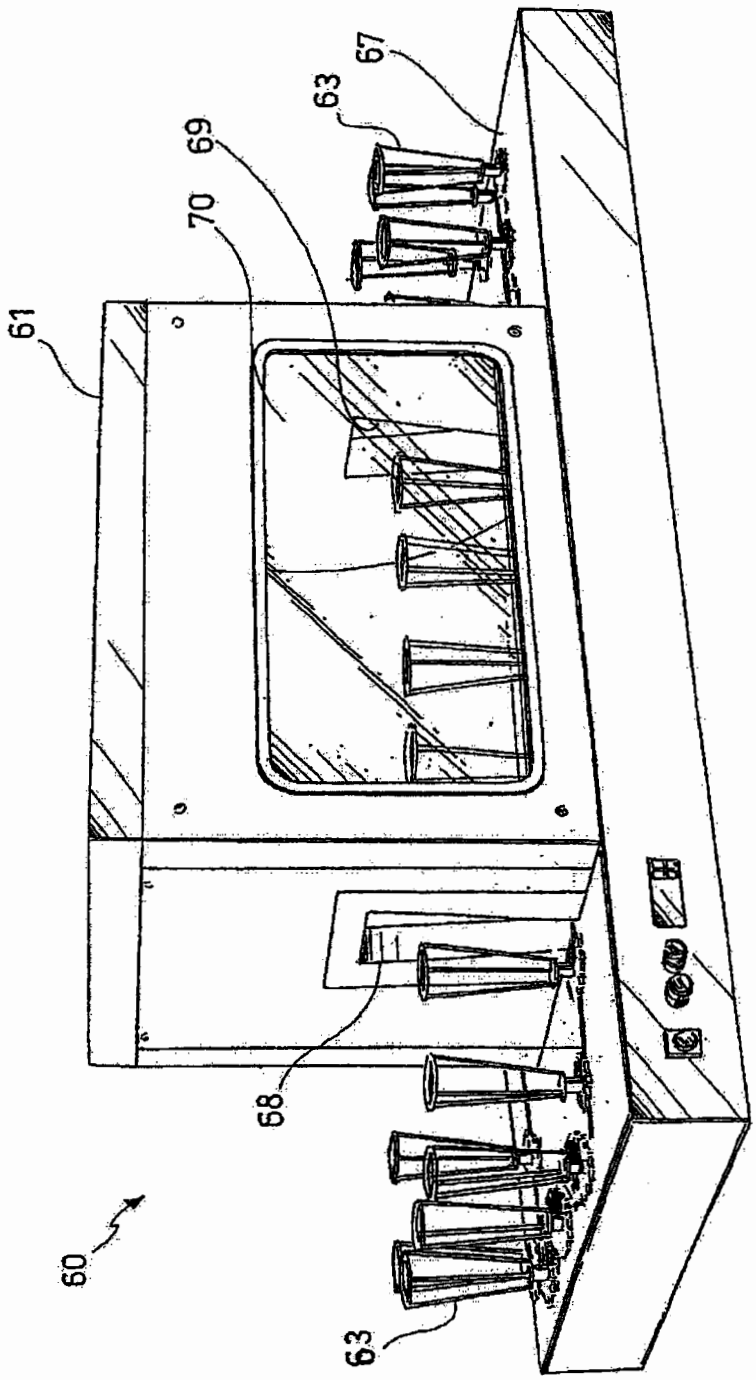


FIG. 10

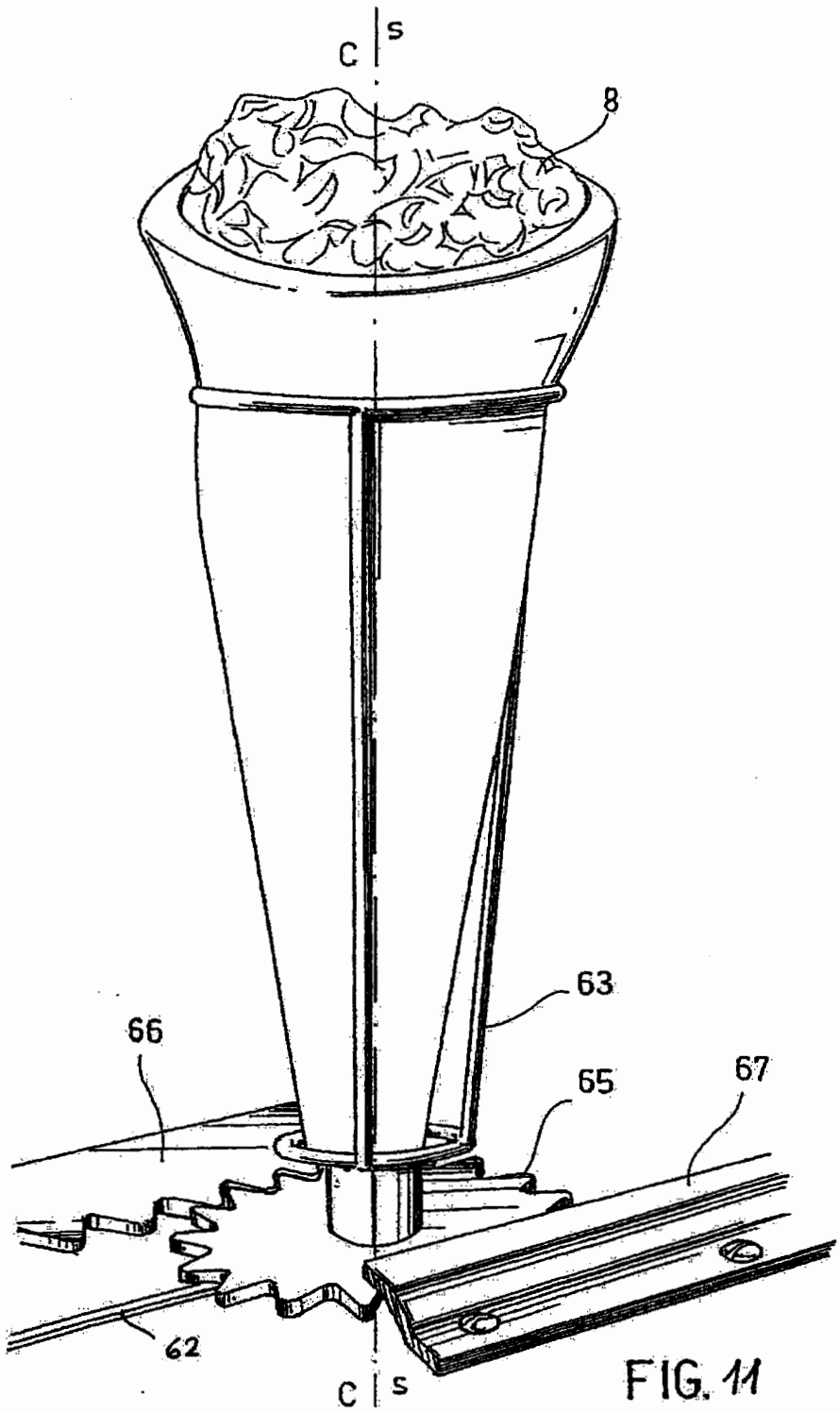


FIG. 11

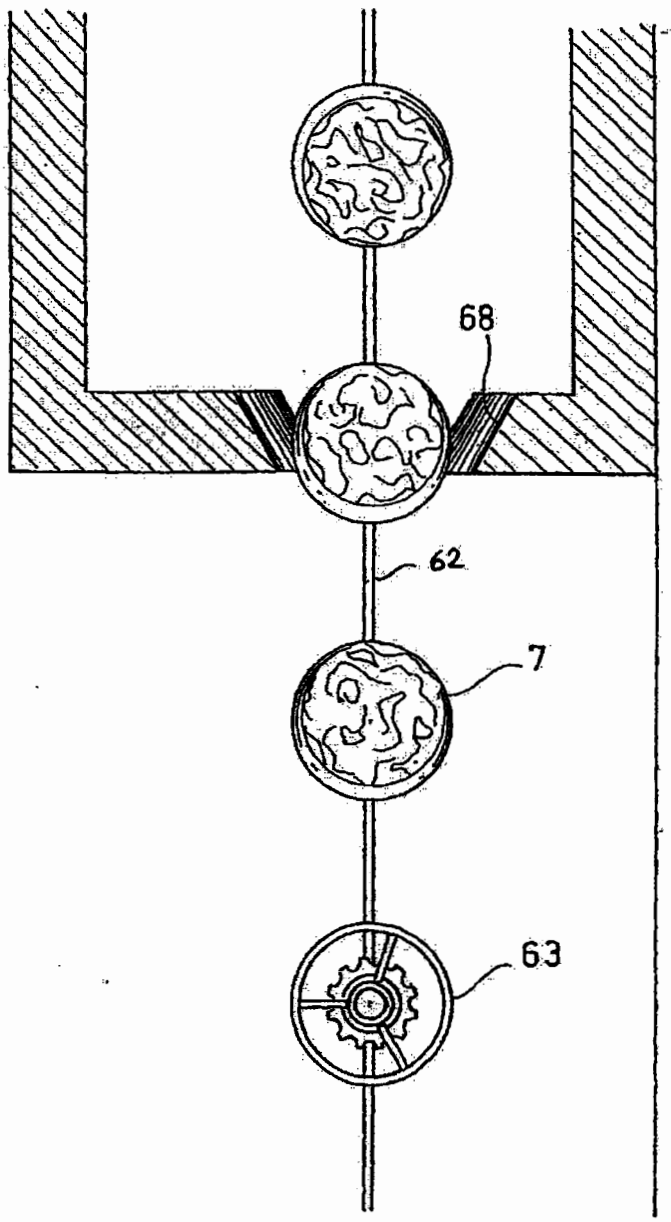


FIG. 12

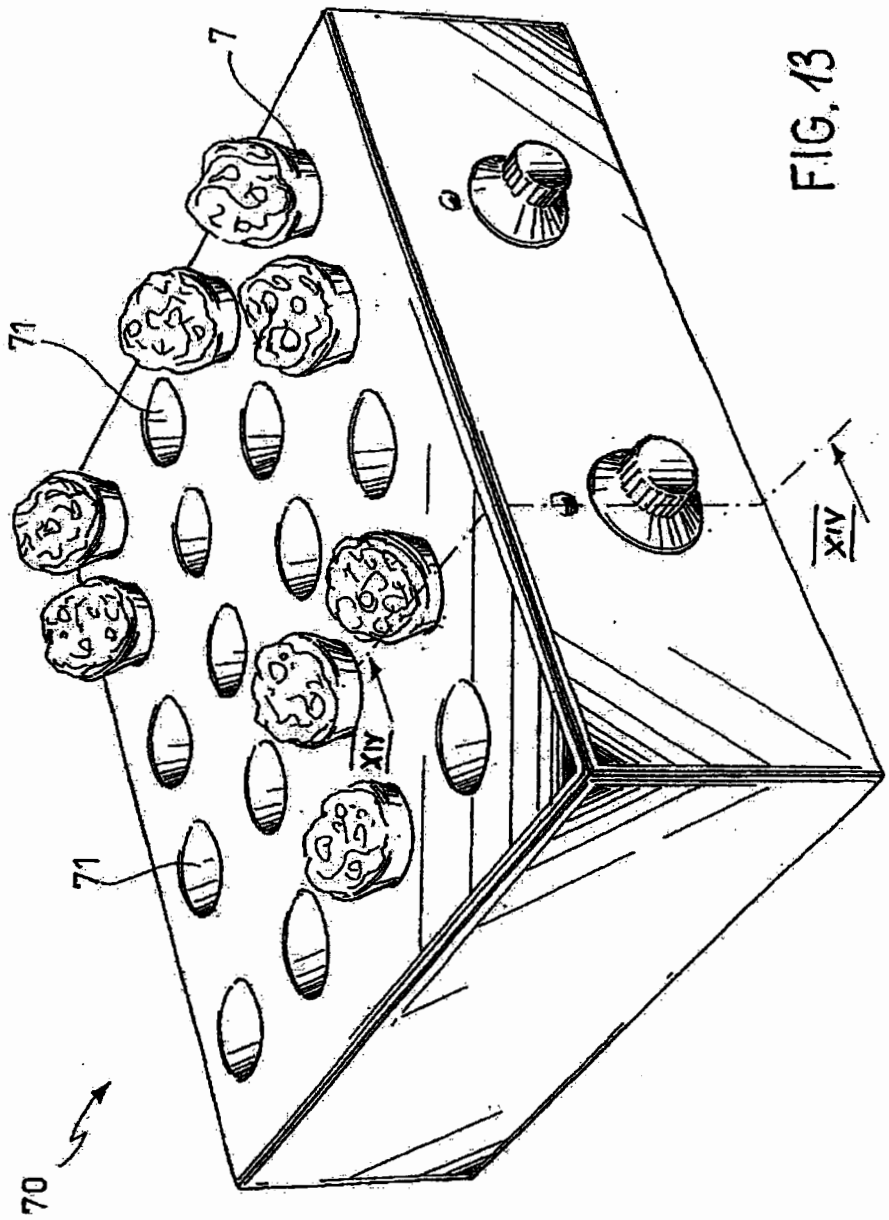


FIG. 13

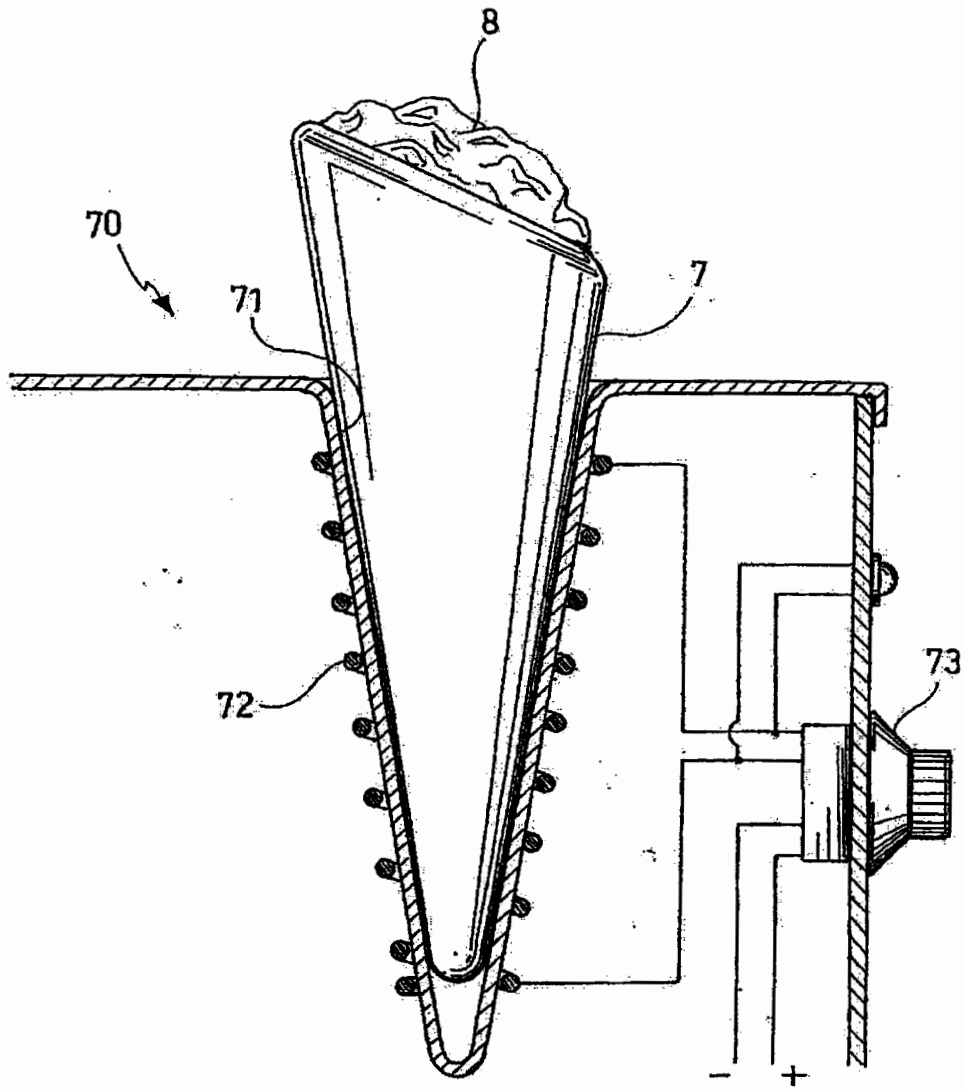


FIG. 14