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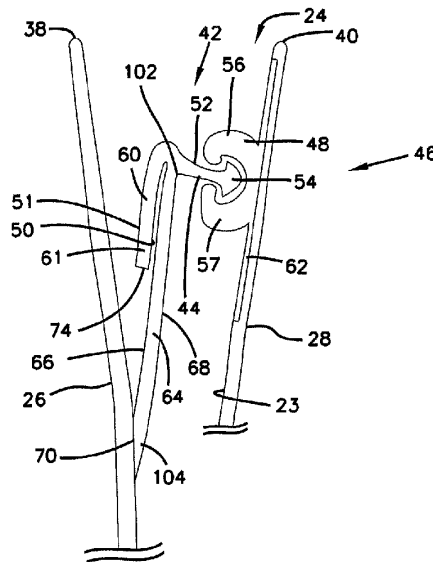
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(54) Title: HIDDEN FLANGE CHILD RESISTANT CLOSURE FOR RECLOSEABLE POUCH AND METHODS

FIG. 2



(57) Abstract: A recloseable zipper pouch (20) includes a recloseable zipper (24) with interlocking profiles. At least one of the profiles has a grasping flange (61) with a free end positionable both above and below the interlocking profile, and an attachment flange below the interlocking profile and attached to the wall of the pouch at an anchored portion on the attachment flange. The grasping flange (61) is unattached to the first wall between opposite sidewall edges of the pouch. The complementary interlocking profile is attached to the opposite pouch wall. Some pouches (20) can also include an opening in a side wall of the pouch to provide access to a portion of the grasping flange.

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