FIGURE 1a

PRIOR ART

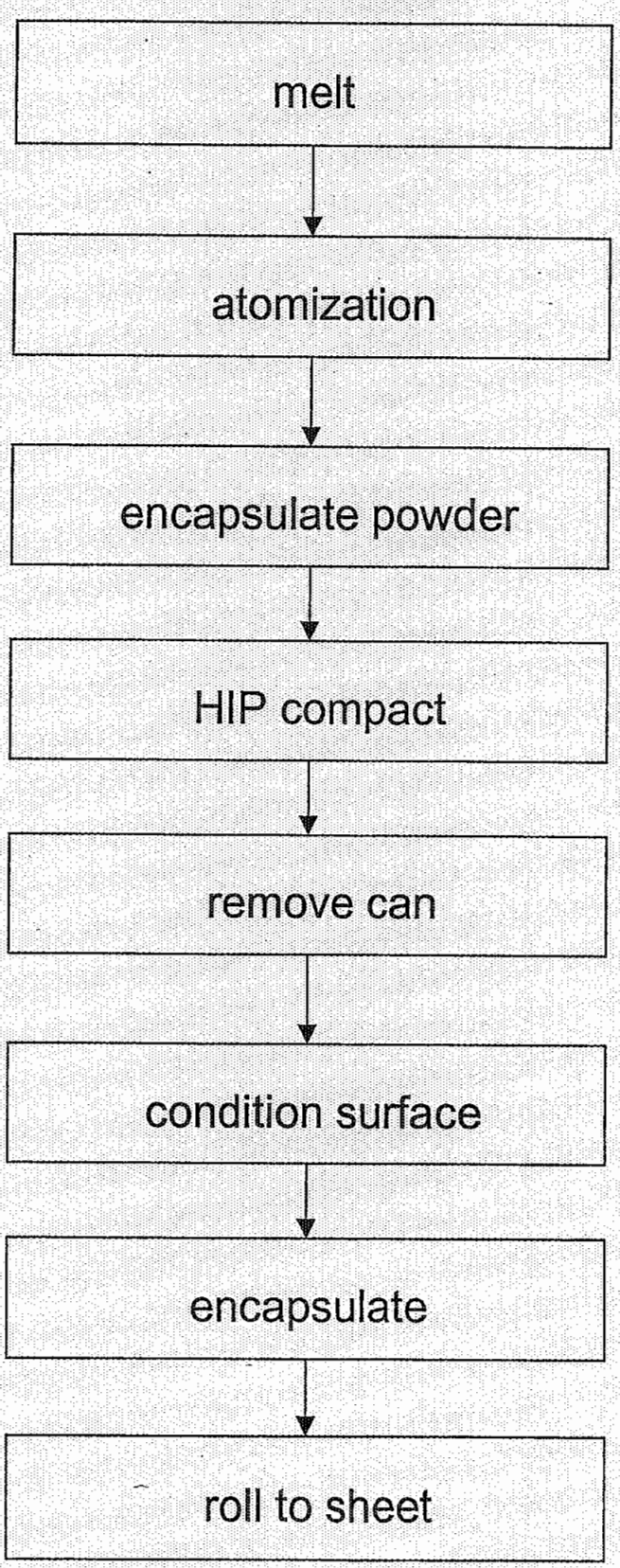


FIGURE 1b

PRIOR ART

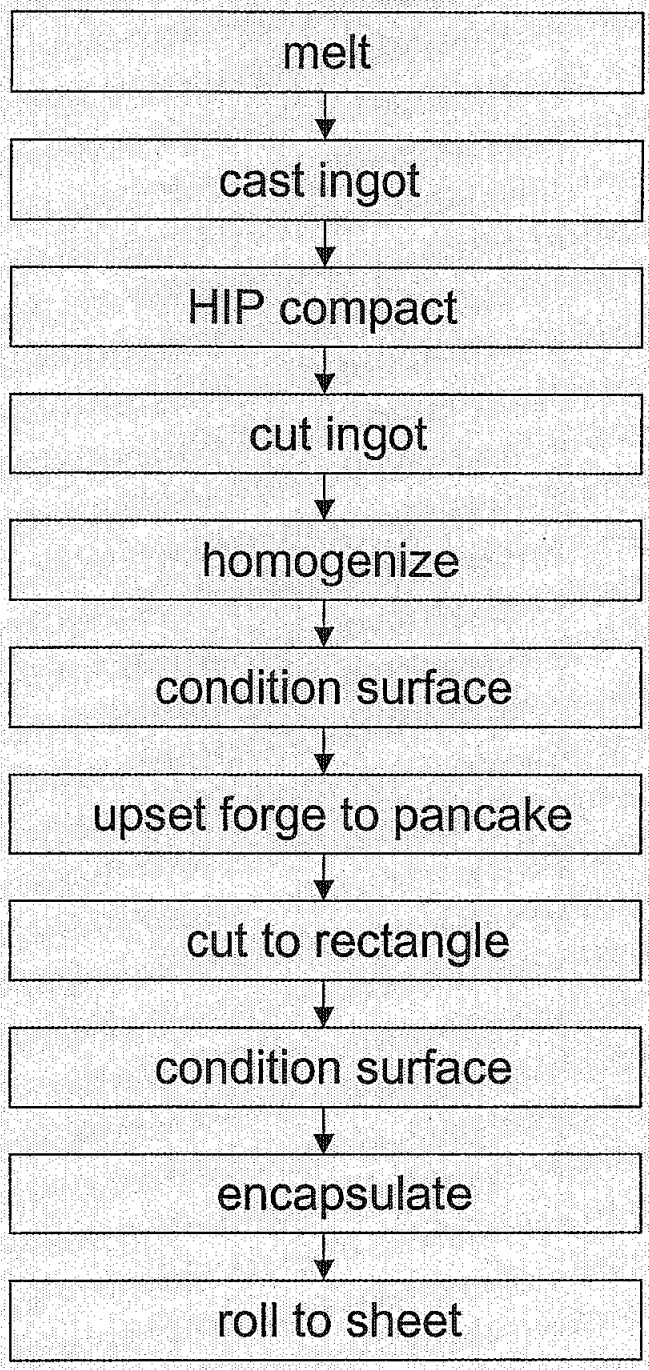
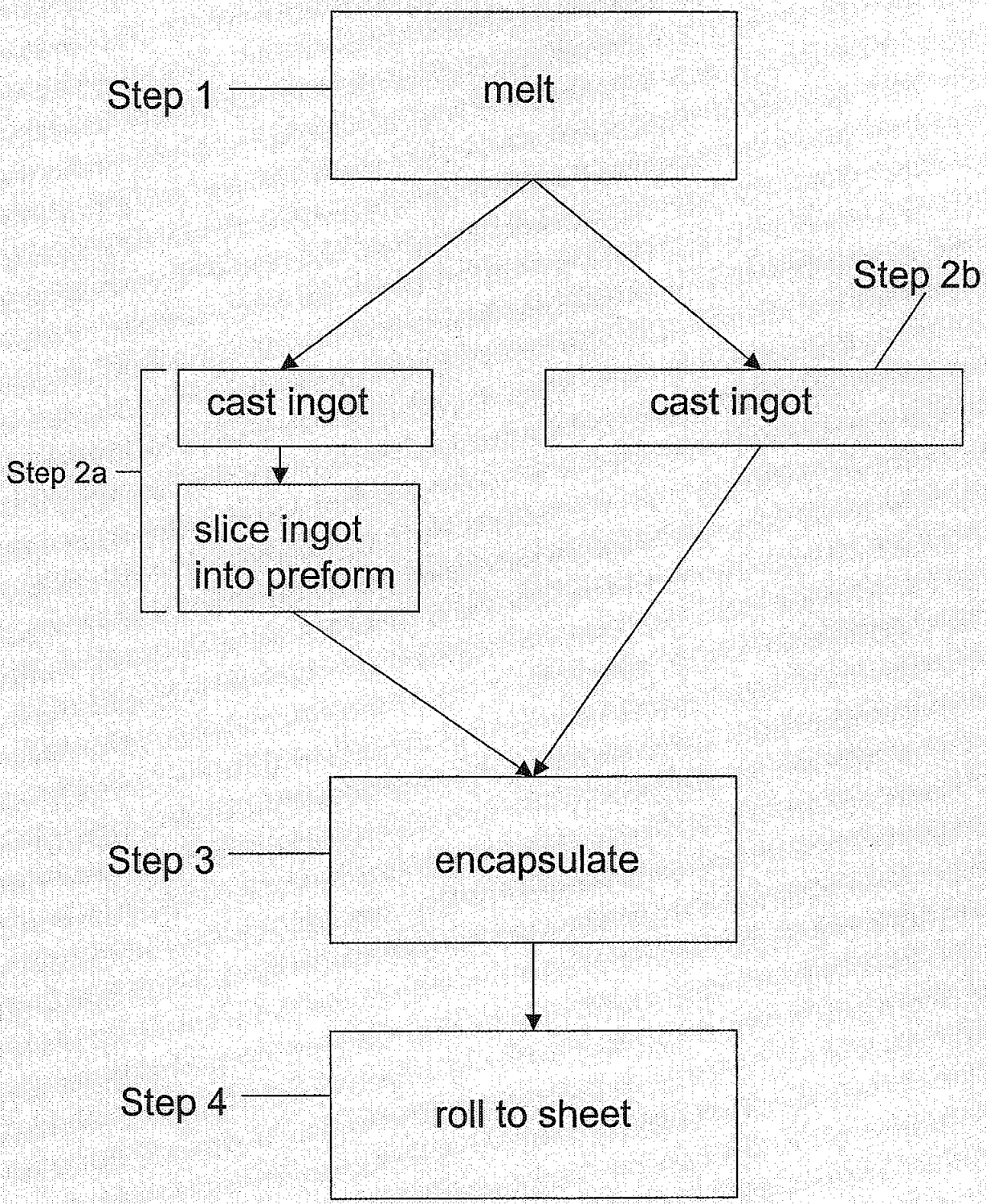


FIGURE 2


Step 1
melt
Step 2b
cast ingot
cast ingot
Step 2a
slice ingot
into preform
Step 3
encapsulate
Step 4
roll to sheet

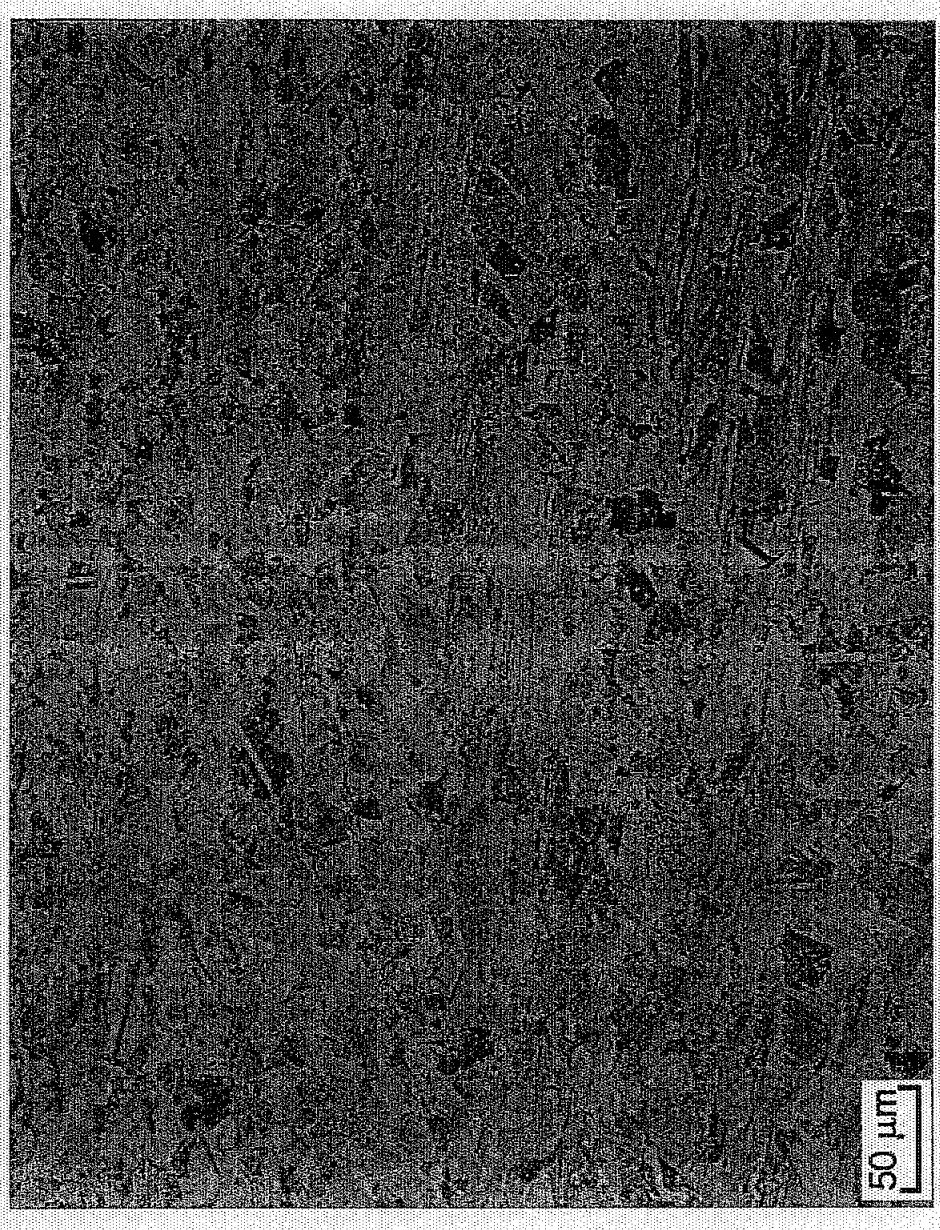


FIGURE 3

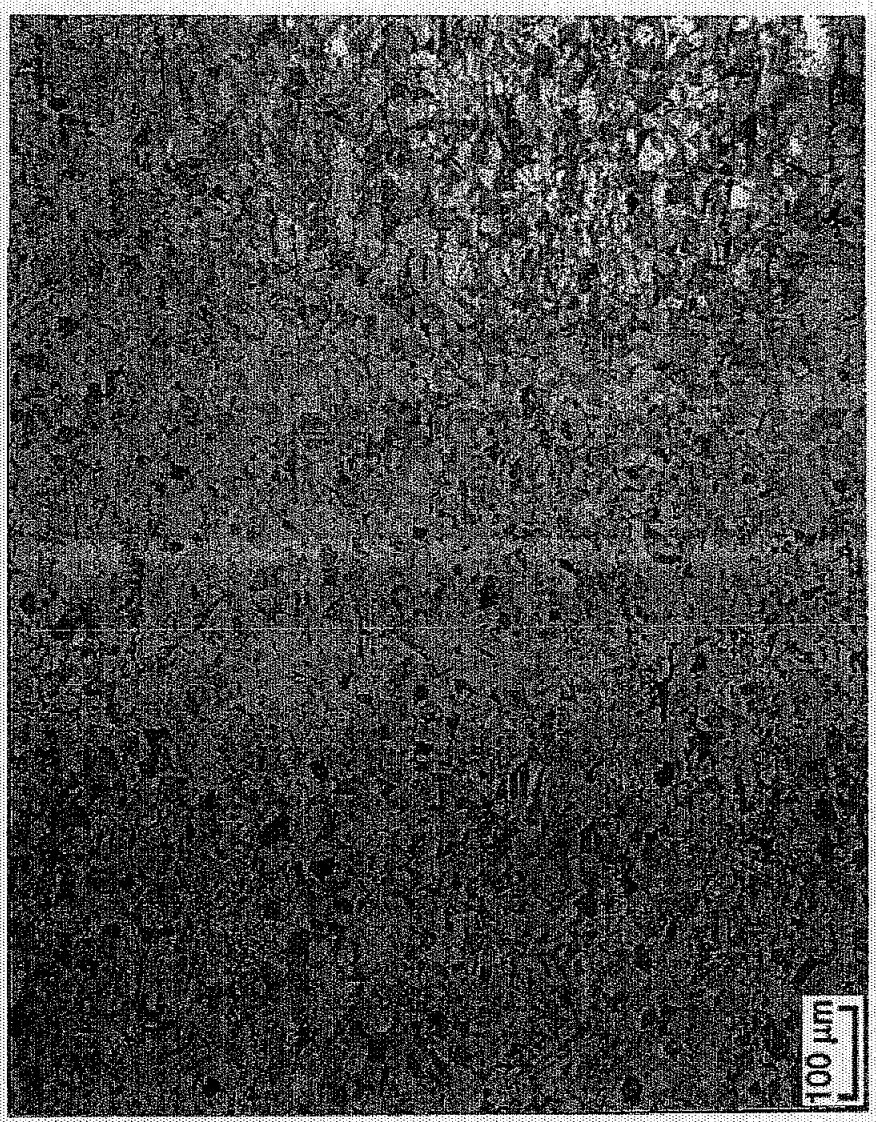


FIGURE 4



FIGURE 5