

BACKGROUND OF THE INVENTION

5 The present invention relates to a method for connecting an electric heating film to power, and more particularly to a method for connecting a high temperature nanometer semiconductor electric heating film to power.

A connecting wire plays the role of providing a power supply to an electric heating film, so as to form a loop for an entire circuit, and whether the connecting wire and an electric heating film carrier are connected firmly or not concerns the reliability of an entire product. In the prior art, the connecting wire is generally clamped on the electric heating film through a connecting clamp. This clamping method is complicated in process, and the connection between the connecting wire and the electric heating film is not firm.

The technical problem to be solved in the present invention is to provide, in view of the problem existing in the prior art, a method for fixing a connecting wire on an electric heating film carrier, so as to achieve a firmer connection between the connecting wire and the electric heating film carrier.

A method for connecting an electric heating film to power is provided, which includes:

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- b) placing one end of a connecting wire in the groove;
- c) pouring a conductive adhesive into the groove;
- d) heating the electric heating film carrier, so that the electric heating film carrier is just melted and the connecting wire and the conductive adhesive are merged into a whole; and
- 5 e) cooling the electric heating film carrier, and solidifying the conductive adhesive.

A further improvement to the foregoing technical solution is as follows.

The electric heating film carrier is made of various dielectric materials such as glass, ceramics, enamel, mica, quartz, and microcrystalline glass.

10 Two sides of the electric heating film carrier are coated with layered electrodes, and the layered electrodes are connected in series to the electric heating film.

The groove is disposed in the middle of the layered electrode, and the groove is an annular groove.

The connecting wire is a pure silver wire.

The conductive adhesive is a silver paste.

15 The beneficial effect of the present invention is as follows. The connection between the electric heating film carrier and the connecting wire achieved by the foregoing method is very firm, and the reliability is greatly improved.

BRIEF DESCRIPTION OF THE DRAWINGS

20 The present invention will become more fully understood from the detailed description given herein below for illustration only, and thus are not limitative of the present invention, and wherein:

FIG. 1 is a schematic view of an electric heating film carrier;

FIG. 2 is a schematic view obtained after a groove is opened on the electric heating film carrier;

FIG. 3 is a schematic view obtained when a connecting wire is placed in the groove of the electric heating film carrier; and

5 FIG. 4 is a schematic view obtained after a conductive adhesive is poured into the groove of the electric heating film carrier.

The present invention is further described below with reference to the accompanying drawings.

DETAILED DESCRIPTION OF THE INVENTION

10 As shown in the figures, a surface of an electric heating film carrier 1 is coated with an electric heating film, the electric heating film carrier may be made of various dielectric materials such as glass, ceramics, enamel, mica, quartz, and microcrystalline glass, two sides of the electric heating film carrier are coated with layered electrodes 2 and 3, and the layered electrodes 2 and 3 are connected in series to the electric heating film.

15 The method according to the present invention is as follows. First, a groove is opened in the middle of the layered electrodes 2 and 3 on the electric heating film carrier, and the groove is preferably an annular groove 4, or may also be a V-shaped groove or a square groove. Then, one end of a connecting wire 5 is placed in the annular groove 4, and the connecting wire 5 according to the present invention is preferably a pure silver wire.

20 Afterwards, a conductive adhesive 6 is poured into the annular groove 4 until the annular groove 4 is full, and the conductive adhesive is preferably a silver paste. Finally, the electric heating film carrier is heated around the annular groove 4, so that the electric heating film carrier is just melted and the end of the connecting wire 5 and the conductive adhesive 6 are merged into a whole; and the electric heating film carrier is cooled, and the

25 conductive adhesive is solidified. The connection between the electric heating film carrier and the connecting wire achieved by the foregoing method is very firm, and the reliability is

greatly improved.

5 The protection scope of the present invention is not limited to the foregoing embodiment. As long as a method includes: placing one end of the connecting wire in a groove of the electric heating film carrier, then pouring the conductive adhesive into the groove, afterwards merging the end of the connecting wire and the electric heating film carrier and the conductive adhesive into a whole by heating, and finally performing cooling and solidification, the method falls within the protection scope of the present invention.

CLAIMS

What is claimed is:

1. A method for connecting an electric heating film to power, comprising:
 - a) opening a groove on an electric heating film carrier (1);
 - 5 b) placing one end of a connecting wire (5) in the groove;
 - c) pouring a conductive adhesive (6) into the groove;
 - d) heating the electric heating film carrier, so that the electric heating film carrier (1) is just melted and the connecting wire (5) and the conductive adhesive (6) are merged into a whole; and
 - 10 e) cooling the electric heating film carrier, and solidifying the conductive adhesive.
2. The method for connecting an electric heating film to power according to claim 1, wherein the electric heating film carrier (1) is made of various dielectric materials such as glass, ceramics, enamel, mica, quartz, and microcrystalline glass.
- 15 3. The method for connecting an electric heating film to power according to claim 2, wherein two sides of the electric heating film carrier (1) are coated with layered electrodes (2 and 3), and the layered electrodes (2 and 3) are connected in series to the electric heating film.
- 20 4. The method for connecting an electric heating film to power according to claim 3, wherein the groove is disposed in the middle of the layered electrodes (2 and 3), and the groove is an annular groove.
5. The method for connecting an electric heating film to power according to any one of claims 1 to 4, wherein the connecting wire (5) is a pure silver wire.

6. The method for connecting an electric heating film to power according to any one of claims 1 to 4, wherein the conductive adhesive (6) is a silver paste.

7. The method for connecting an electric heating film to power according to claim 5, wherein the conductive adhesive (6) is a silver paste.