

ABSTRACT OF THE DISCLOSURE (FIG. 3)

5 "MAGNETIC HEAD, HEAD SUSPENSION ASSEMBLY,  
MAGNETIC REPRODUCTION APPARATUS, AND  
METHOD OF MANUFACTURING MAGNETIC HEAD"

A magnetic head for use in the vicinity of a  
magnetic recording medium, comprising a substrate,  
a close contact layer laminated on the substrate, and  
a protective layer which is laminated on the close  
10 contact layer and which faces the magnetic recording  
medium, the protective layer comprising a first layer  
formed by laminating a laminate material on the close  
contact layer at a first bias voltage by a filtered  
cathodic vacuum arc (FCVA) process, and a second layer  
15 formed by laminating the laminate material on the  
first layer by the FCVA process at a second bias  
voltage which is higher than the first bias voltage.



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