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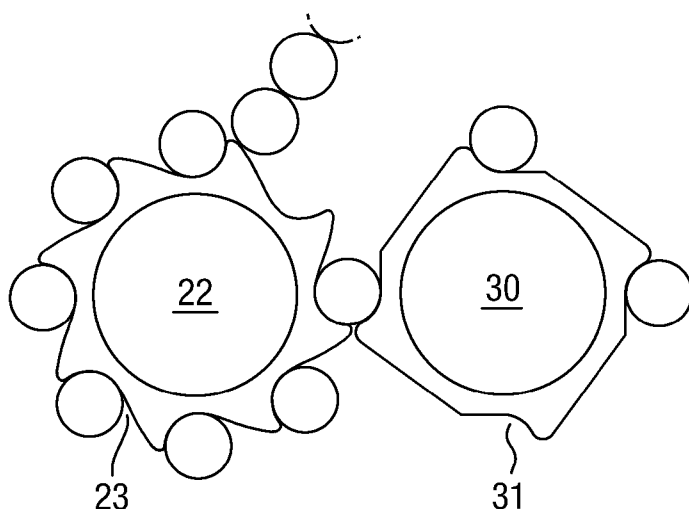
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(54) Title: CONTAINER MANUFACTURE

Fig.4a.



(57) Abstract: An infeed apparatus for the
manufacture of containers such as can bod-
ies, comprises a series of 3 or more infeed
turrets (22, 30). The infeed turrets (22, 30)
take a can body as linear pitch and convert
this pitch to a circular pitch. By use of the
series of turrets, the can passes to a machine
such as a container processing machine not
only at a desired linear pitch but also at the
specified processing speed. The exchange
ratio between individual turrets (22, 30) in
the infeed turret series is variable and no
greater than 2:1.