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(21) International Application Number: ✓ PCT/GB96/00469 (22) International Filing Date: ✓ 1 March 1996 (01.03.96) (30) Priority Data: ✓ 9504564.7 ✓ 7 March 1995 (07.03.95) ✓ GB (71) Applicant (for all designated States except US): CIBA-GEIGY AG [CH/CH]; Klybeckstrasse 141, CH-4002 Basle (CH). <i>ref to PL 1/8306 filed on 24/6/95</i> (72) Inventors; and (75) Inventors/Applicants (for US only): WOMBWELL, Paul, Terrence [GB/GB]; Ferndale House, 18 Mortlock Street, Melbourn, Royston, Hertfordshire SG8 6DB (GB). BADCOCK, William, Walter, Charles [GB/GB]; 2 North End, Littlebury, Saffron Walden, Essex CB11 4TW (GB). LUCCHI, Marco [IT/CH]; Kurzlangeweg 7A, CH-4123 Allschwil (CH). (74) Agent: SHARMAN, Thomas; Ciba-Geigy plc, Patent Dept., Hulley Road, Macclesfield SK10 2NX (GB).		(81) Designated States: AL, AM, AU, BB, BG, BR, CA, CN, CZ, EE, FI, GE, HU, IS, JP, KG, KP, KR, LK, LR, LT, LV, MD, MG, MK, MN, MX, NO, NZ, PL, RO, SG, SI, SK, TR, TT, UA, US, UZ, VN, ARIPO patent (KE, LS, MW, SD, SZ, UG), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i>
(54) Title: PRODUCTION OF THERMOSET PRESSURE GELATION CASTINGS ✓ (57) Abstract The present invention provides a process for making a cured plastics moulding by introducing a curable resin composition to a heated mould and supplying further resin under pressure to compensate for shrinkage of the composition which comprises heating the curable resin composition either before entry or as quickly as possible on entry into the mould, or both to a temperature which permits the satisfactory filling of the mould before gelation and subsequent progressive gel from the point furthest from entry back to the point of mould entry, and wherein the entry parts of the mould are heated to a temperature at least as high as the temperature of the final fill point of the mould.		